



工程指示 / 要求簡箋 ENGINEER INSTRUCTIONS(E.I.)

工程指示編號:	EI- 8283	修改版本:	-
	HK- 1626		
工程編號:	J 861	工程名稱:	己連拿利
收件人:	Maggie	發件人:	細佬
工程項目:	繪畫模圖 - 後裝窗	日期:	03/09/2024

<input type="checkbox"/> 原合約工程包	<input type="checkbox"/> 原合約工程加 / 減賬 QT-	<input type="checkbox"/> 新工程報價 QT-
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信件批核號碼/圖紙參考編號:	批核模具圖紙編號:
客戶指示附件:	管理內部批簽署:

<input type="checkbox"/> 初步鋁料 B.M.	<input type="checkbox"/> 加工拆圖, 然後生產	<input type="checkbox"/> 尺寸表
<input type="checkbox"/> 正式鋁料 B.M.	<input type="checkbox"/> 技術上資料/指示	<input type="checkbox"/> 報價
<input type="checkbox"/> 配件 B.M.	<input type="checkbox"/> 樣辦或貨品說明書	<input type="checkbox"/> 分判合約
<input type="checkbox"/> 其他:		


內容: 請按附頁圖紙, 安排繪畫模圖; 圖紙的CAD檔, 請見如下連結:  J:\midi_sharepoint\Public\to_hk\maggie\J861\EI8283_HK1623_C20240912-模圖CAD
完成上列要求日期: 12/09/2024

國內

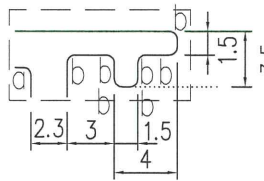
<input type="checkbox"/> 生產技術總監	<input type="checkbox"/> 連附件	<input checked="" type="checkbox"/> 技術部	<input checked="" type="checkbox"/> 連附件	<input type="checkbox"/> 生產部	<input type="checkbox"/> 連附件
<input type="checkbox"/> 採購部	<input type="checkbox"/> 連附件	<input checked="" type="checkbox"/> 生產統籌部	<input checked="" type="checkbox"/> 連附件	<input type="checkbox"/> 報關組	<input type="checkbox"/> 連附件
<input checked="" type="checkbox"/> 質檢部	<input checked="" type="checkbox"/> 連附件	<input type="checkbox"/> 會計部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 機械設計部	<input type="checkbox"/> 連附件
<input type="checkbox"/> 香港辦	<input type="checkbox"/> 連附件	<input type="checkbox"/> 其他:			

香港

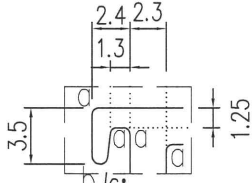
<input type="checkbox"/> 行政部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 會計部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 統籌部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 工程部	<input type="checkbox"/> 連附件
<input type="checkbox"/> 採購部	<input type="checkbox"/> 連附件	<input type="checkbox"/> QS部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 地盤管理	<input type="checkbox"/> 連附件	<input type="checkbox"/> 維修部	<input type="checkbox"/> 連附件

*發件人簽署: 細佬	*組別成員批核簽署:
傳遞編號: HK-1623	項目經理簽署: 

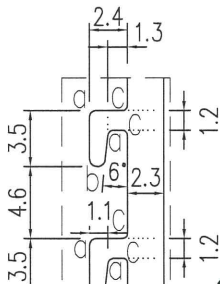
美特鋁質有限公司  
承認圖面  
日期 3/9-2024



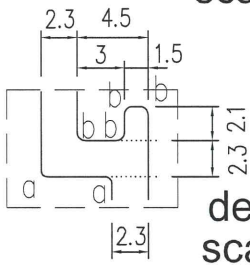
detail A  
scale 2:1



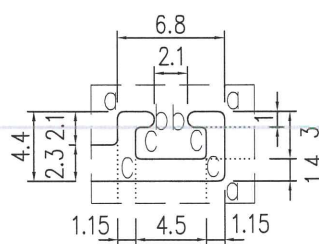
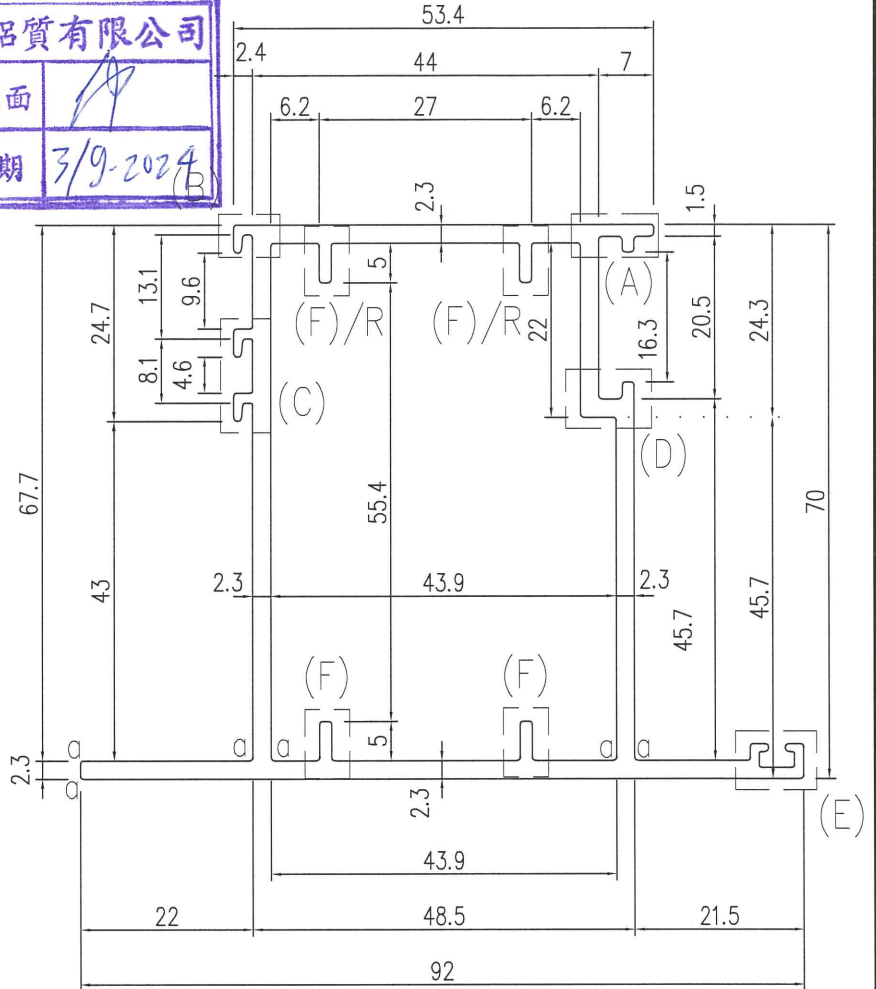
detail B  
scale 2:1



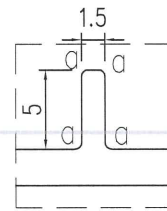
detail C  
scale 2:1



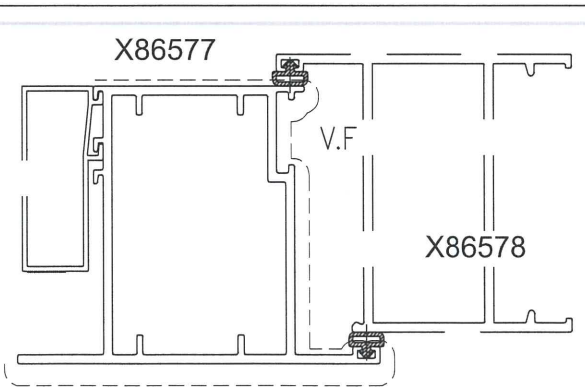
detail D  
scale 2:1



detail E  
scale 2:1



detail F  
scale 2:1



scale 1:2  
Cooperate

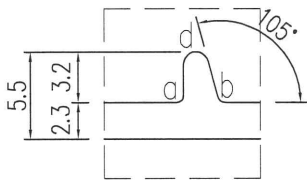
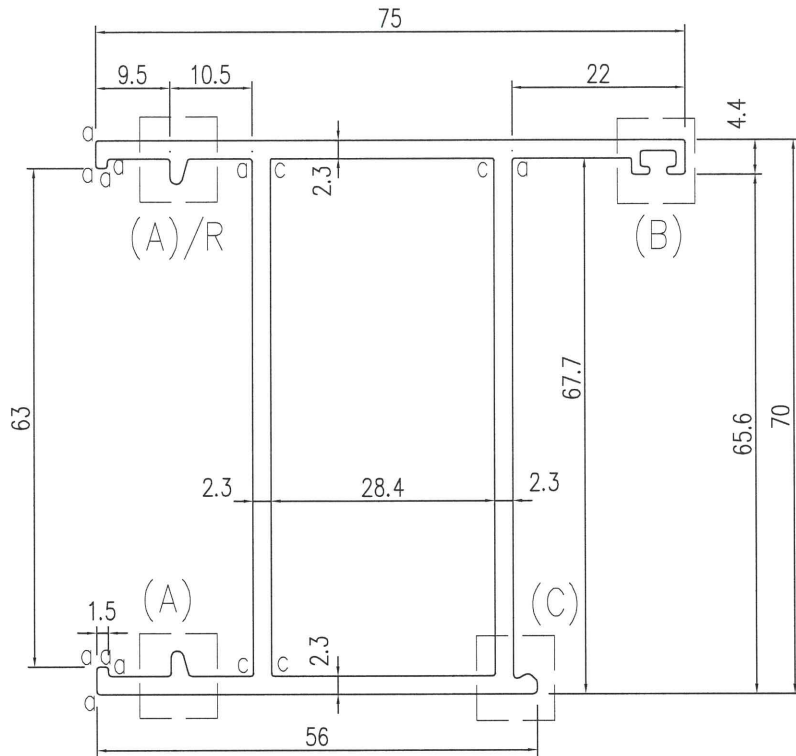
a=R0.4 b=R0.5  
c=R0.3 d=R0.8  
e=R0.7

\*所有壁厚只接受正公差

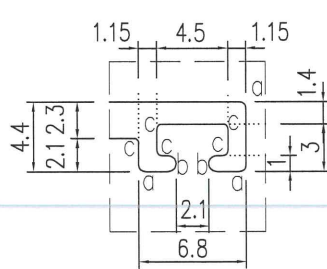
ALLOY:6063-16

NOTE: Unspecified thickness 2.3 mm  
Radii on unspecified corner (max. 0.3 mm)

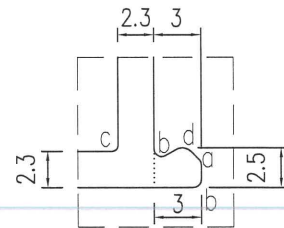
SECTIONAL AREA		ADDITIONAL TOLERANCE		DATE	REVISION		
689.87	mm <sup>2</sup>	Thickness	+ 0.1	2024-09-02	DATE	NAME	DESCRIPTION
WEIGHT	KG/M	Flatness	0.1 /25mm width	SCALE			
1.870		Straightness	0.3 /300mm	DRAWN			
PERIMETER	mm	Twist	0.5° /300 mm max	ZHOU GUANGZHI			
V.F.	mm	Angularity	± 1.0 degree	CHECK			
269				XIE YONGLIN			



detail A  
scale 2:1



detail B  
scale 2:1



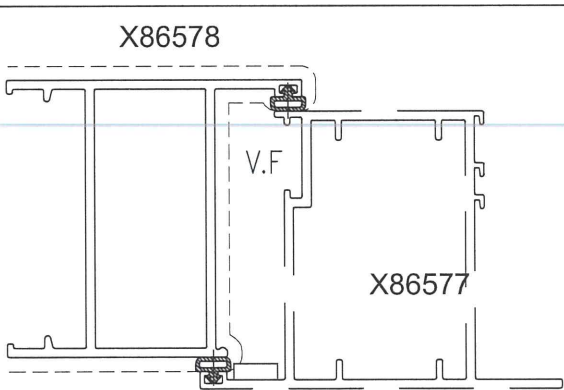
detail C  
scale 2:1

a=R0.4 b=R0.5  
c=R0.3 d=R0.8  
e=R0.7

\*所有壁厚只接受正公差

ALLOY: 6063-T6

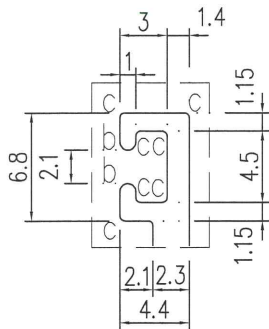
NOTE: Unspecified thickness 2.3 mm  
Radii on unspecified corner (max. 0.3 mm)



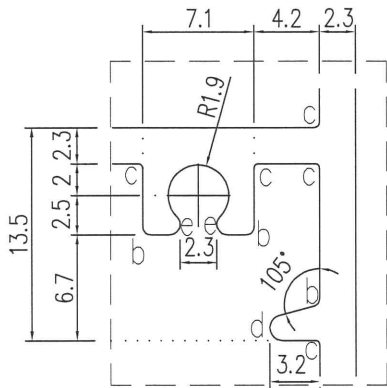
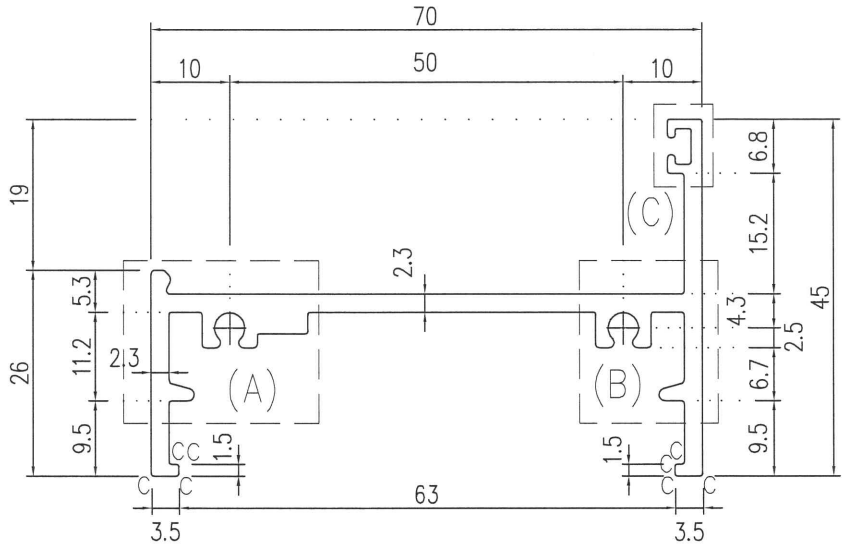
scale 1:2  
Cooperate

SECTIONAL AREA 619.82	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE 2024-09-02	REVISION		
		Thickness + 0.1 mm	SCALE	DATE	NAME	DESCRIPTION
WEIGHT 1.680	KG/M	Flatness 0.1 /25mm width	DRAWN ZHOU GUANGZHI			
PERIMETER 548.41	mm	Straightness 0.3 /300mm	CHECK XIE YONGLIN			
V.F. 241	mm	Twist 0.5° /300 mm max				
		Angularity ± 1.0 degree				

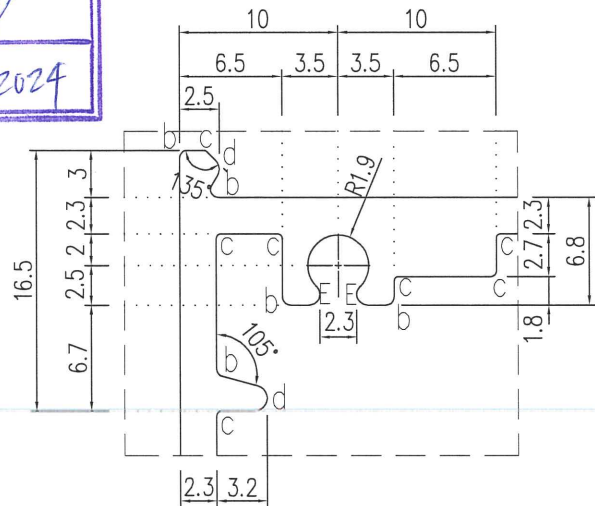




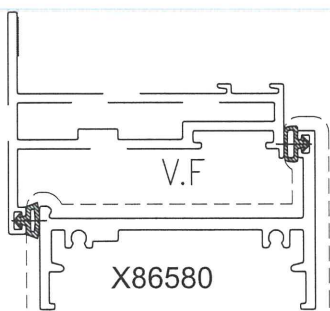
detail C  
scale 2:1



detail B  
scale 2:1



detail A  
scale 2:1



scale 1:2  
Cooperate

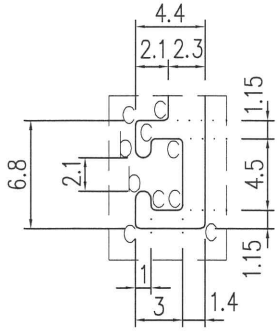
a=R0.4 b=R0.5  
c=R0.3 d=R0.8  
e=R0.7

\*所有壁厚只接受正公差

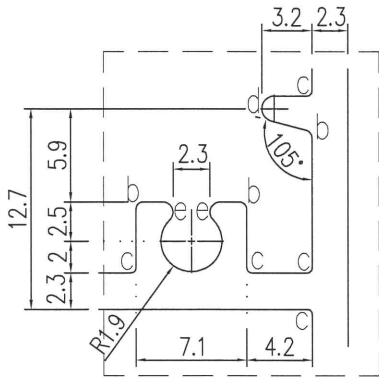
ALLOY:6063-T6

NOTE: Unspecified thickness 2.3 mm  
Radii on unspecified corner (max. 0.3 mm)

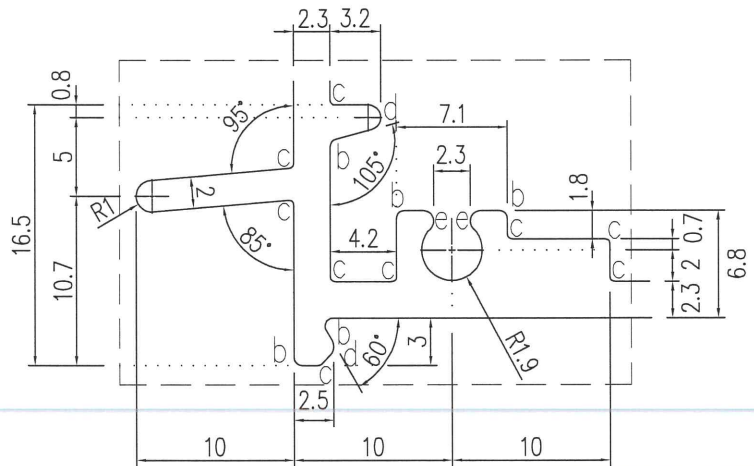
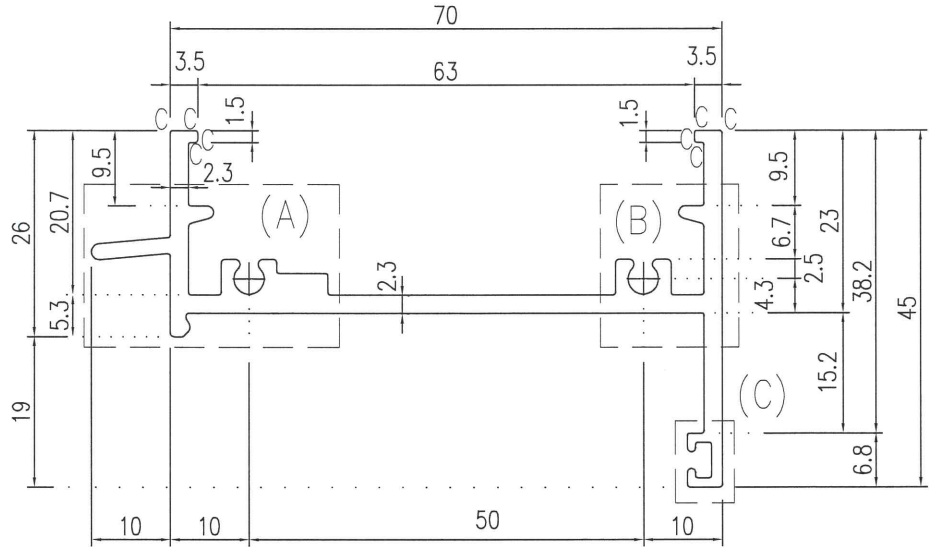
SECTIONAL AREA		ADDITIONAL TOLERANCE		DATE	REVISION		
385.20	mm <sup>2</sup>	Thickness	+ 0.1	2024-09-02	DATE	NAME	DESCRIPTION
WEIGHT	KG/M	Flatness	0.1 /25mm width	SCALE			
1.044		Straightness	0.3 /300mm	DRAWN			
PERIMETER	mm	Twist	0.5° /300 mm max	ZHOU GUANGZHI			
336.86		Angularity	± 1.0 degree	CHECK			
V.F.	mm			XIE YONGLIN			
181							



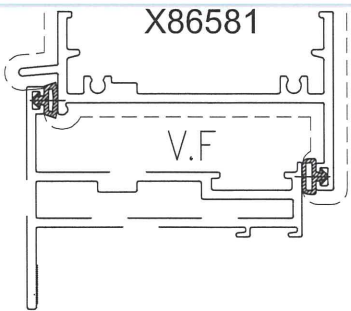
detail C  
scale 2:1



detail B  
scale 2:1



detail A  
scale 2:1

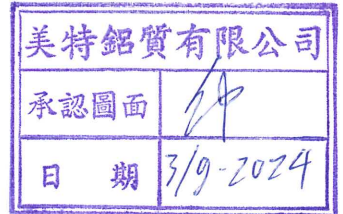


scale 1:2  
Cooperate

a=R0.4 b=R0.5  
c=R0.3 d=R0.8  
e=R0.7

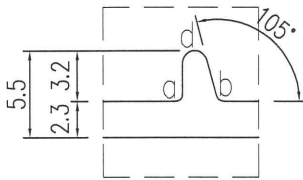
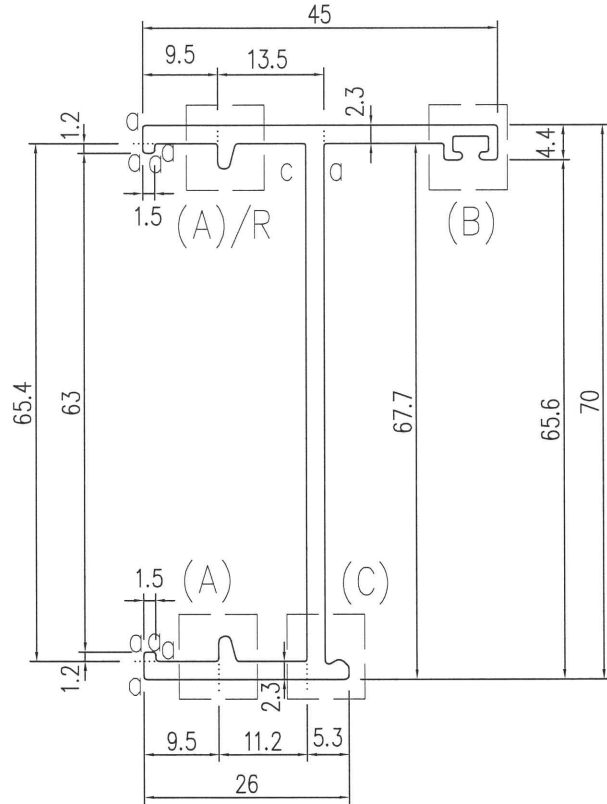
ALLOY:6063-T6

NOTE: Unspecified thickness 2.3 mm  
Radii on unspecified corner (max. 0.3 mm)

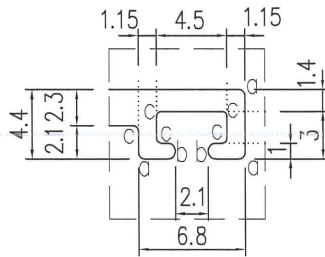


\*所有壁厚只接受正公差

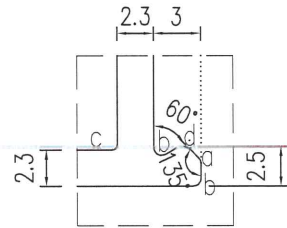
SECTIONAL AREA		ADDITIONAL TOLERANCE		DATE	REVISION		
404.89	mm <sup>2</sup>	Thickness	+ 0.1 mm	2024-09-02	DATE	NAME	DESCRIPTION
WEIGHT	KG/M	Flatness	0.1 /25mm width	SCALE			
1.097		Straightness	0.3 /300mm	DRAWN			
PERIMETER	mm	Twist	0.5° /300 mm max	ZHOU GUANGZHI			
355.81		Angularity	± 1.0 degree	CHECK			
V.F.	mm			XIE YONGLIN			
197							



detail A  
scale 2:1



detail B  
scale 2:1



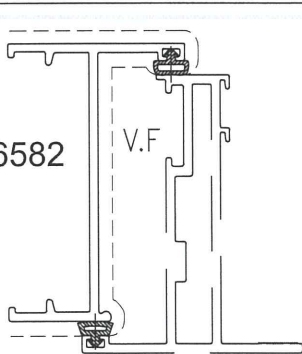
detail C  
scale 2:1

a=R0.4 b=R0.5  
c=R0.3 d=R0.8  
e=R0.7

ALLOY.6063-T6

\*所有壁厚只接受正公差

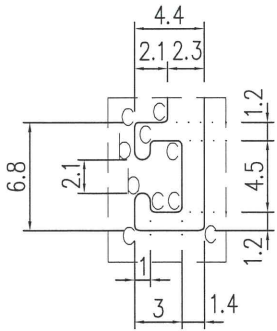
NOTE: Unspecified thickness 2.3 mm  
Radii on unspecified corner (max. 0.3 mm)



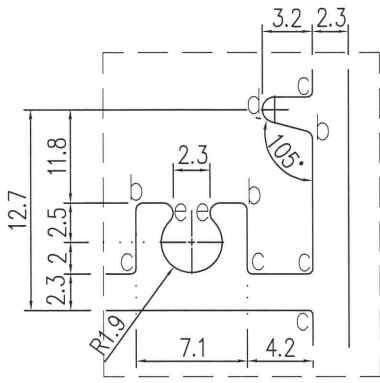
X86582

scale 1:2  
Cooperate

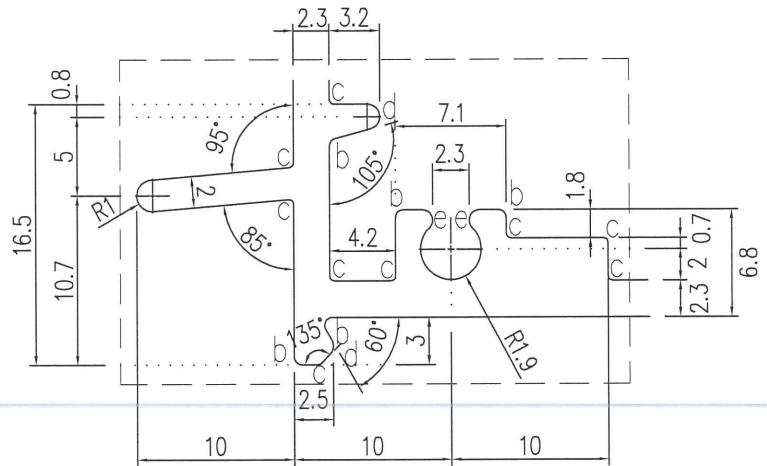
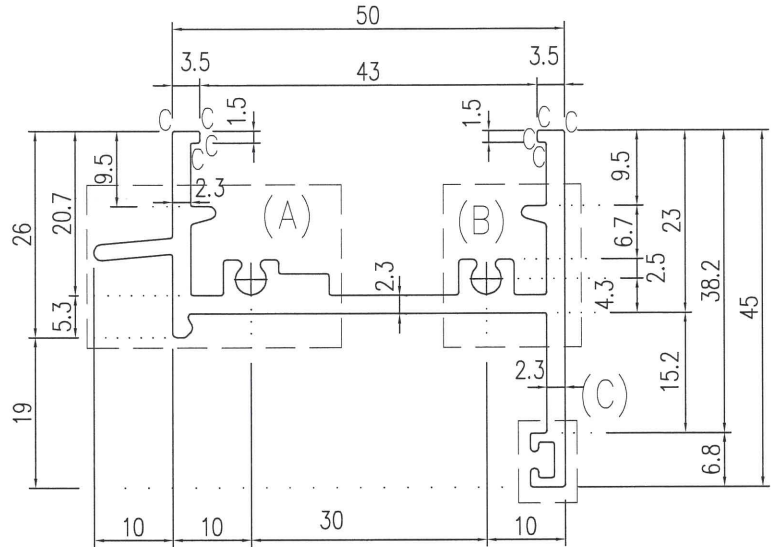
SECTIONAL AREA 331.31	mm <sup>2</sup>	ADDITIONAL TOLERANCE		DATE 2024-09-02	REVISION			
		Thickness	+ 0.1	mm	SCALE	DATE	NAME	DESCRIPTION
WEIGHT 0.898	KG/M	Flatness	0.1	/25mm width	DRAWN ZHOU GUANGZHI			
		Straightness	0.3	/300mm				
PERIMETER 302.77	mm	Twist	0.5°	/300 mm max	CHECK XIE YONGLIN			
		Angularity	± 1.0	degree				
V.F.	181	mm						



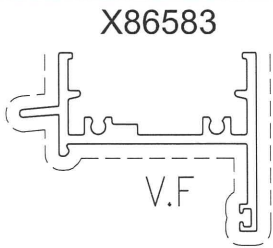
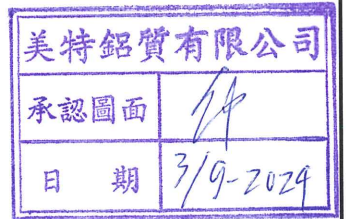
detail C  
scale 2:1



detail B  
scale 2:1



detail A  
scale 2:1



scale 1:2  
Cooperate

a=R0.4 b=R0.5  
c=R0.3 d=R0.8  
e=R0.7

ALLOY:6063-T6

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NOTE: Unspecified thickness 2.3 mm  
Radii on unspecified corner (max. 0.3 mm)

SECTIONAL AREA		ADDITIONAL TOLERANCE		DATE		REVISION		
358.89	mm <sup>2</sup>	Thickness	+ 0.1 mm	2024-09-02		DATE	NAME	DESCRIPTION
0.973	KG/M	Flatness	0.1 /25mm width	SCALE				
315.81	mm	Straightness	0.3 /300mm	DRAWN				
V.F.	mm	Twist	0.5° /300 mm max	ZHOU GUANGZHI				
177		Angularity	± 1.0 degree	CHECK				
				XIE YONGLIN				