



工程指示 / 要求簡箋(E.I.)

工程指示編號：EI 1417 / 24

修改版次：-

工程編號：J - 858

工程名稱：將軍澳日出康城 11

工程項目：CW 寄出鋁料 共 6 支 及膠條 共 40 米 送寫字樓

收件人：生統 / 楊榮輝

發件人：Paul Wong

日期：01/08/2024

要求提供 / 確認 事項

- | | | |
|------------------------------------|-------------------------------------|-------------------------------|
| <input type="checkbox"/> 初步鋁料 B.M. | <input type="checkbox"/> 加工拆圖，然後生產 | <input type="checkbox"/> 尺寸表 |
| <input type="checkbox"/> 正式鋁料 B.M. | <input type="checkbox"/> 技術上資料 / 指示 | <input type="checkbox"/> 報價 |
| <input type="checkbox"/> 配件 B.M. | <input type="checkbox"/> 樣辦或貨品說明書 | <input type="checkbox"/> 分判合約 |
- 內容：

由於 T3 40/F BA 火燭，
由於鋁料要作測試及備用，現將

X86283-01-29 2 支；X86283-01-24 2 支；X86283-01-11 2 支；共 6 支連膠條 (EPDM)J851-JT02 10 米；J851-JT04 10 米；J851-JT08 10 米；J851-JT10 10 米；共 40 米送到寫字樓 1/F，請註明阿源收貨。謝謝請在 2024.08.05 前完成上列要求。

分發東莞各部門：

- | | | | | | | | |
|---------------------------------|------------------------------|---|---|--|---|--|--|
| <input type="checkbox"/> 生產技術總監 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 技術部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 生產部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 機械設計部 | <input type="checkbox"/> 連附件 |
| <input type="checkbox"/> 採購部 | <input type="checkbox"/> 連附件 | <input checked="" type="checkbox"/> 生產統籌部 | <input checked="" type="checkbox"/> 連附件 | <input checked="" type="checkbox"/> 小羅&清 | <input checked="" type="checkbox"/> 連附件 | | |
| <input type="checkbox"/> 質檢部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 會計部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 報關組 | <input type="checkbox"/> 連附件 | <input checked="" type="checkbox"/> 其他 | <u>楊榮輝</u> <input checked="" type="checkbox"/> 連附件 |

分發香港各部門

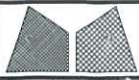
- | | | | | | | | |
|------------------------------|------------------------------|-------------------------------|------------------------------|------------------------------|------------------------------|---|--|
| <input type="checkbox"/> 行政部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 會計部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 統籌部 | <input type="checkbox"/> 連附件 | <input checked="" type="checkbox"/> 工程部地盤科文 | <u>二寶，積哥</u> <input checked="" type="checkbox"/> 連附件 |
| <input type="checkbox"/> 採購部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> QS 部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 維修部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 其他 | _____ <input type="checkbox"/> 連附件 |

傳遞編號：

HK 1417 / 24

發件人簽署：

項目經理簽署：



美特鋁質有限公司
MIDI Aluminium Fabricator Ltd.

工程號	J858	類別		物料號	-
地盘	康城11期	制圖	W. E. X	2022-07-29	圖號
修改	1 2 3	採用工廠	✓	地盘	
日期	07/12 22/02 24/02	材料颜色	深銅(ECD3W0497 6S-XF1)	材料	X86283
图纸名称	扣蓋加工图	復核	-	-	數量
		批准	-	-	單件重量
					(KG)

1/8/2024



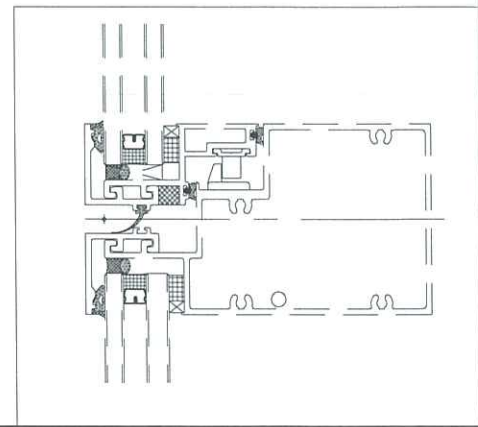
X86283-01-46	772.5	-
X86283-01-45	760	-
X86283-01-44	1099	-
X86283-01-43	968	-
X86283-01-42	997	-
X86283-01-41	1057.5	-
X86283-01-40	1012.5	-
X86283-01-39	1065	-
X86283-01-38	975	-
X86283-01-37	1757.5	-
X86283-01-36	1712.5	-
X86283-01-35	1765	-
X86283-01-34	1675	-
X86283-01-33	1575	-
X86283-01-32	735	-
X86283-01-31	1553.5	-
X86283-01-30	1311	-
X86283-01-29	✓ 1709	← 改
X86283-01-28	600	-
X86283-01-27	607.5	-
X86283-01-26	998	-
X86283-01-25	1285	-
X86283-01-24	✓ 1347.5	← 改
X86283-01-23	1385	-
X86283-01-22	1625	-
X86283-01-21	735	-
X86283-01-20	535	-
X86283-01-19	925	-
X86283-01-18	1679	-
X86283-01-17	1770	-
X86283-01-16	1516	-
X86283-01-15	1541	-
X86283-01-14	1410	-
X86283-01-13	1684	-
X86283-01-12	1294	-
X86283-01-11	✓ 666	← 改
X86283-01-10	1547.5	-
X86283-01-09	1815	-
X86283-01-08	650	-
X86283-01-07	1230	-
X86283-01-06	697.5	-
X86283-01-05	1789	-
X86283-01-04	1010	-
X86283-01-03	1710	-
X86283-01-02	685	-
X86283-01-01	1840	-
编号	L	數量

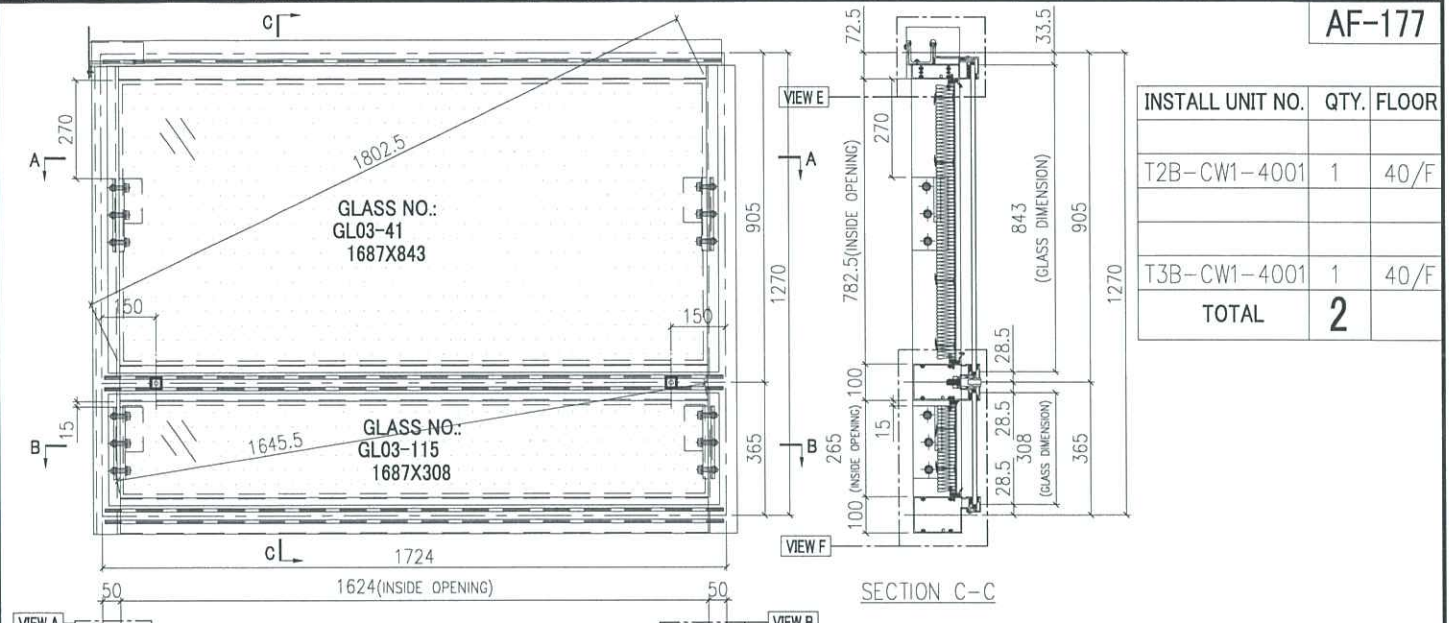


送作
寫字樓

阿源
收

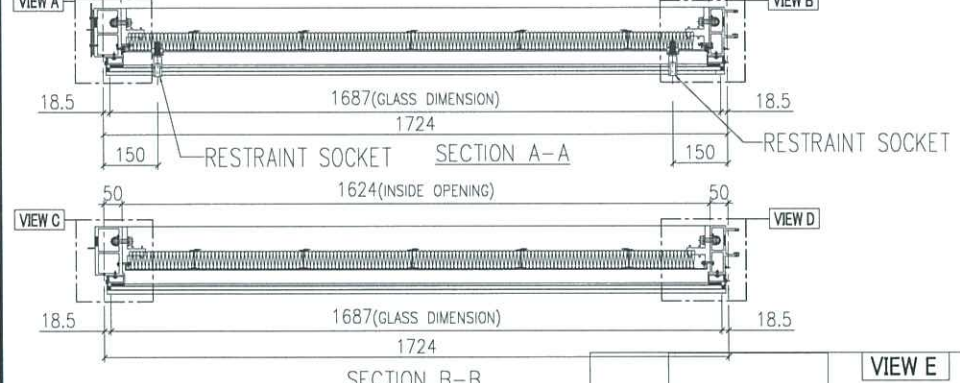
共 6 支





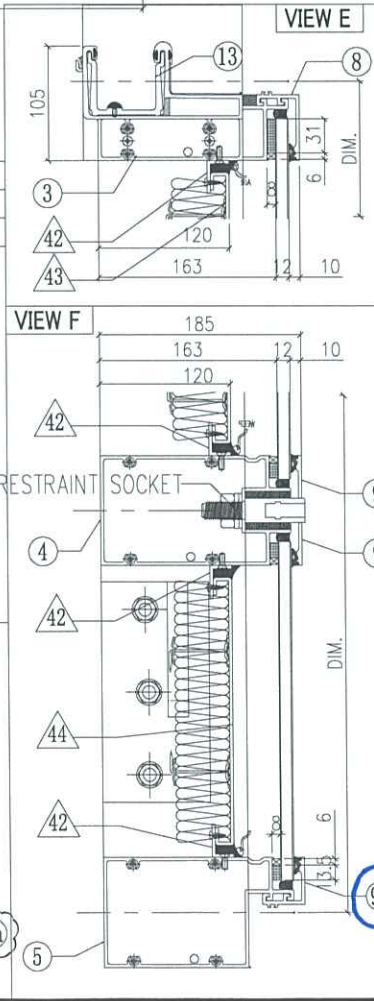
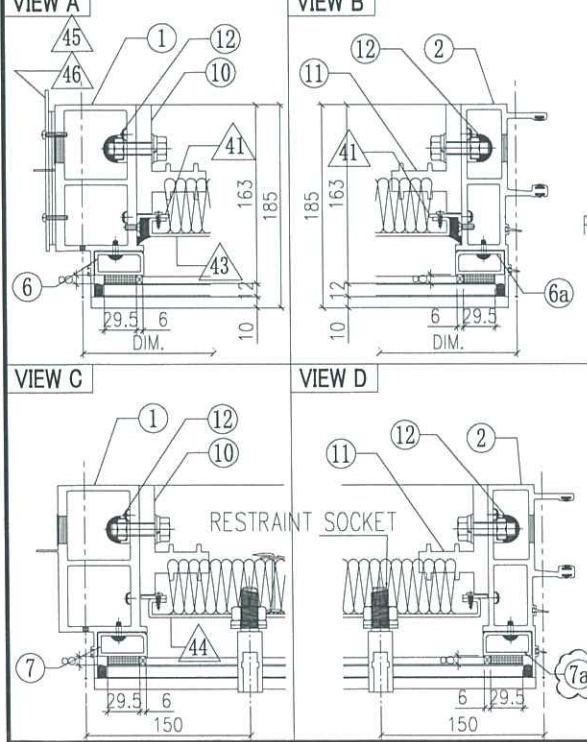
AF-177

INSTALL UNIT NO.	QTY.	FLOOR
T2B-CW1-4001	1	40/F
T3B-CW1-4001	1	40/F
TOTAL	2	



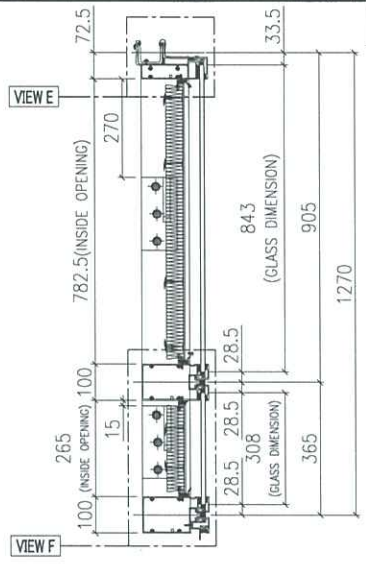
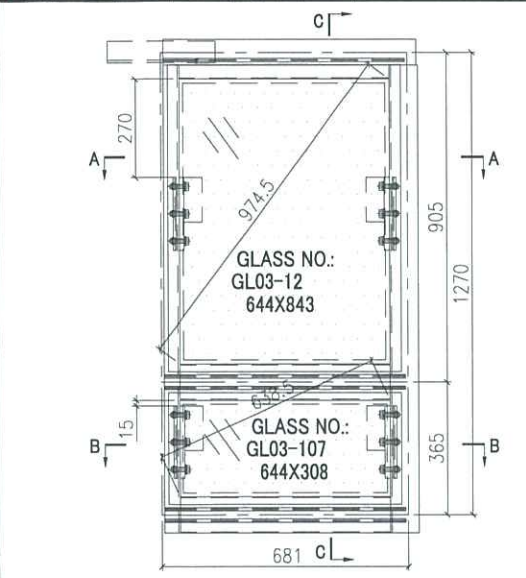
○ ALUM. EXTRUSION			
ITEM	FAB. DWG NO.	LENGTH (mm)	QTY
1	X86278-16L	1294.5	1
2	X86272-09	1294.5	1
3	X86279-01F	1741.5	1
4	X86308-19B	1703	1
5	X86302-15J	1703	1
6	X86305-01LA	828.5	1
6a	X86305-01RA	828.5	1
7	X86305-05LE	264	1
7a	X86305-05RE	264	1
8	X86301-01-29	1709	2
9	X86283-03-06	1709	2
9a	X86283-01-29	1709	1
10	X86255-02L	200	2
11	X86255-01R	200	2
12	X86258-01	200	4
13	X86303-03	150	1
14			

GLASS	GLASS NUMBER	WIDTH	HEIGHT	QTY.
	GL03-41	1687	843	1
	GL03-115	1687	308	1



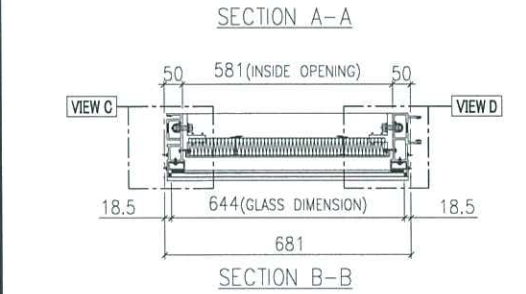
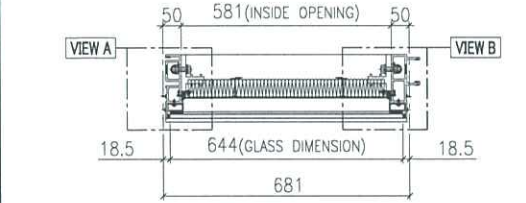
◇ OTHERS (ALUM. & G.M.S. PARTS)			
ITEM	FAB. DWG NO.	LENGTH (mm)	QTY
41	N00813-01A	720.5	1
	30x20x3mm ALUM. ANGLE		
41a	N00813-03	720.5	1
	30x20x3mm ALUM. ANGLE		
42	N00813-01D	1622	4
	30x20x3mm ALUM. ANGLE		
43	J858-AP19-54		1
	1602 x 760.5 (BACK PANEL)		
44	J858-AP21-52		1
	1608 x 243 (BACK PANEL)		
45	J858-AP02		1
	3mm THK. ALUM. PLATE		
46	J858-AP03		2
	3mm THK. ALUM. PLATE		

工程號	J858	類別		物料號	-	
地盘	康城11期	制圖	Z. S. P	2022-08-06	圖號	AZe-681H5-P
修改	1 ' 2	採用工廠	地盤	✓	圖紙名稱	单元组装图
日期	04/11/15/12	材料颜色	-		復核	-
					批准	-
					數量	-
					單件重量	(KG)

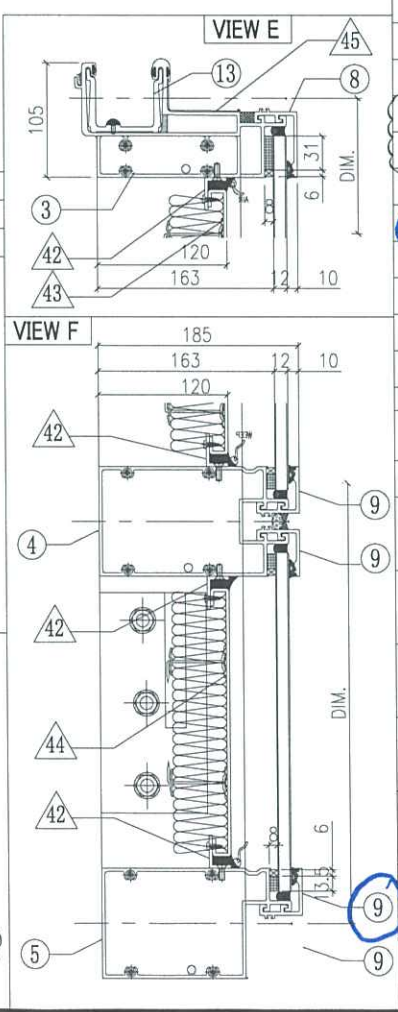
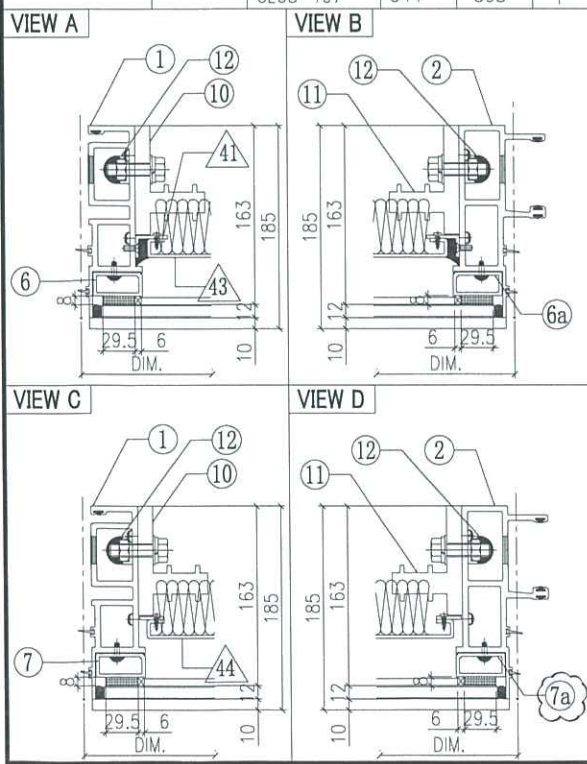


SECTION C-C

T3B-CW6-1102	1	11/F
T3B-CW6-4002	1	40/F
TOTAL	22	



GLASS	GLASS NUMBER	WIDTH	HEIGHT	QTY.
	GL03-12	644	843	1
	GL03-107	644	308	1



AF-164

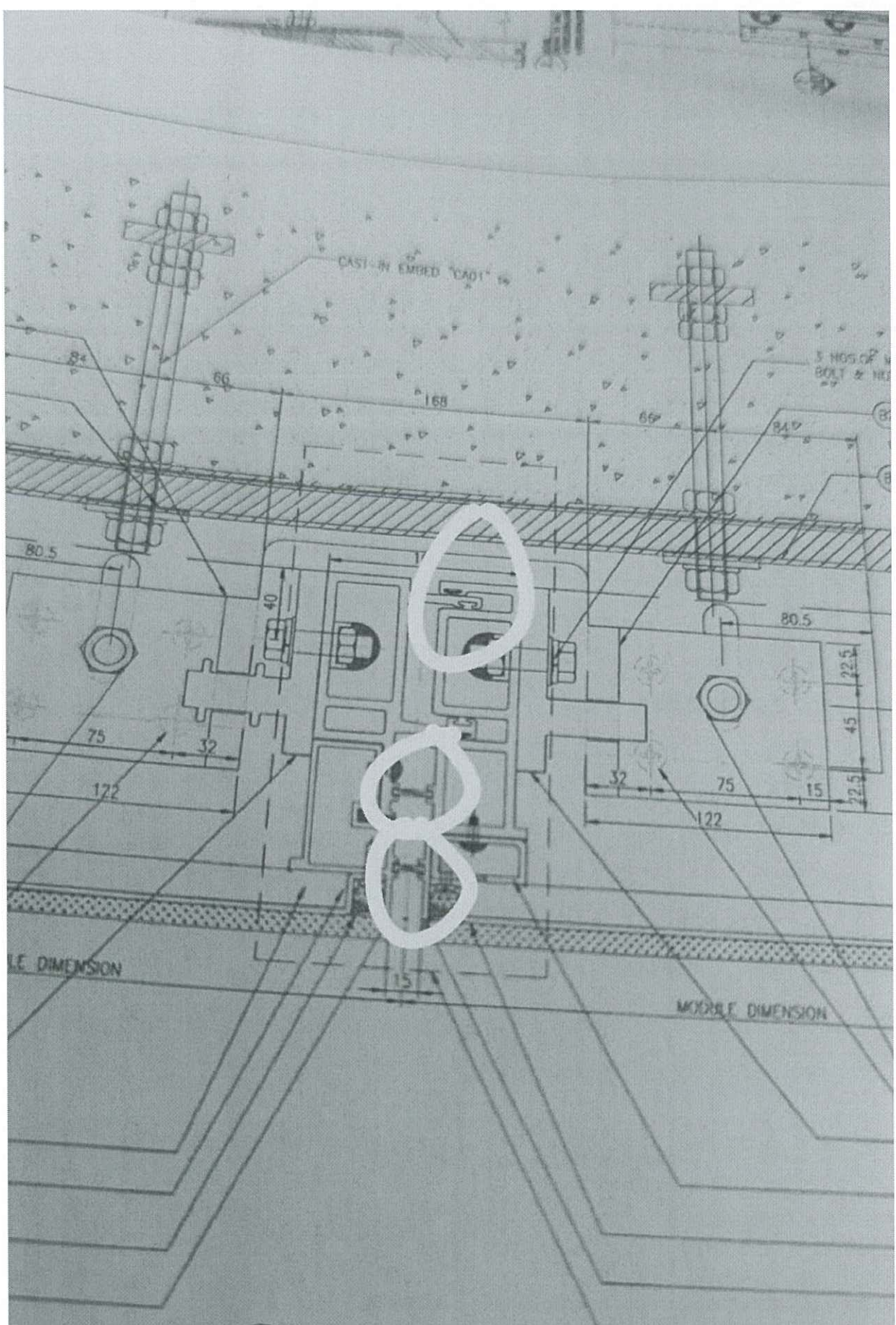
INSTALL UNIT NO.	QTY.	FLOOR
T1A-CW6-1102	1	11/F
T1A-CW6-4002	1	40/F
T1A-CW3-1104	1	11/F
T1A-CW3-4004	1	40/F
T1A-CW1-1102	1	11/F
T1A-CW1-4002	1	40/F
T1B-CW1-1102	1	11/F
T1B-CW1-4002	1	40/F
T2A-CW1-1102	1	11/F
T2A-CW1-4002	1	40/F
T2B-CW1-1102	1	11/F
T2B-CW1-4002	1	40/F
T2B-CW6-1102	1	11/F
T2B-CW6-4002	1	40/F
T3A-CW1-1102	1	11/F
T3A-CW1-4002	1	40/F
T3B-CW1-1102	1	11/F
T3B-CW1-4002	1	40/F
T3B-CW5-1102	1	11/F
T3B-CW5-4002	1	40/F

ALUM. EXTRUSION

ITEM	FAB. DWG NO.	LENGTH (mm)	QTY
1	X86273-14	1294.5	1
2	X86272-09	1294.5	1
3	X86279-15G	666	1
4	X86308-15B	660	1
5	X86302-15B	660	1
6	X86305-01LA	828.5	1
6a	X86305-01RA	828.5	1
7	X86305-05LE	264	1
7a	X86305-05RE	264	1
8	X86301-01-10	666	1
9	X86283-01-11	666	3
10	X86255-02L	200	2
11	X86255-01R	200	2
12	X86258-01	200	4
13	X86303-01	300	1

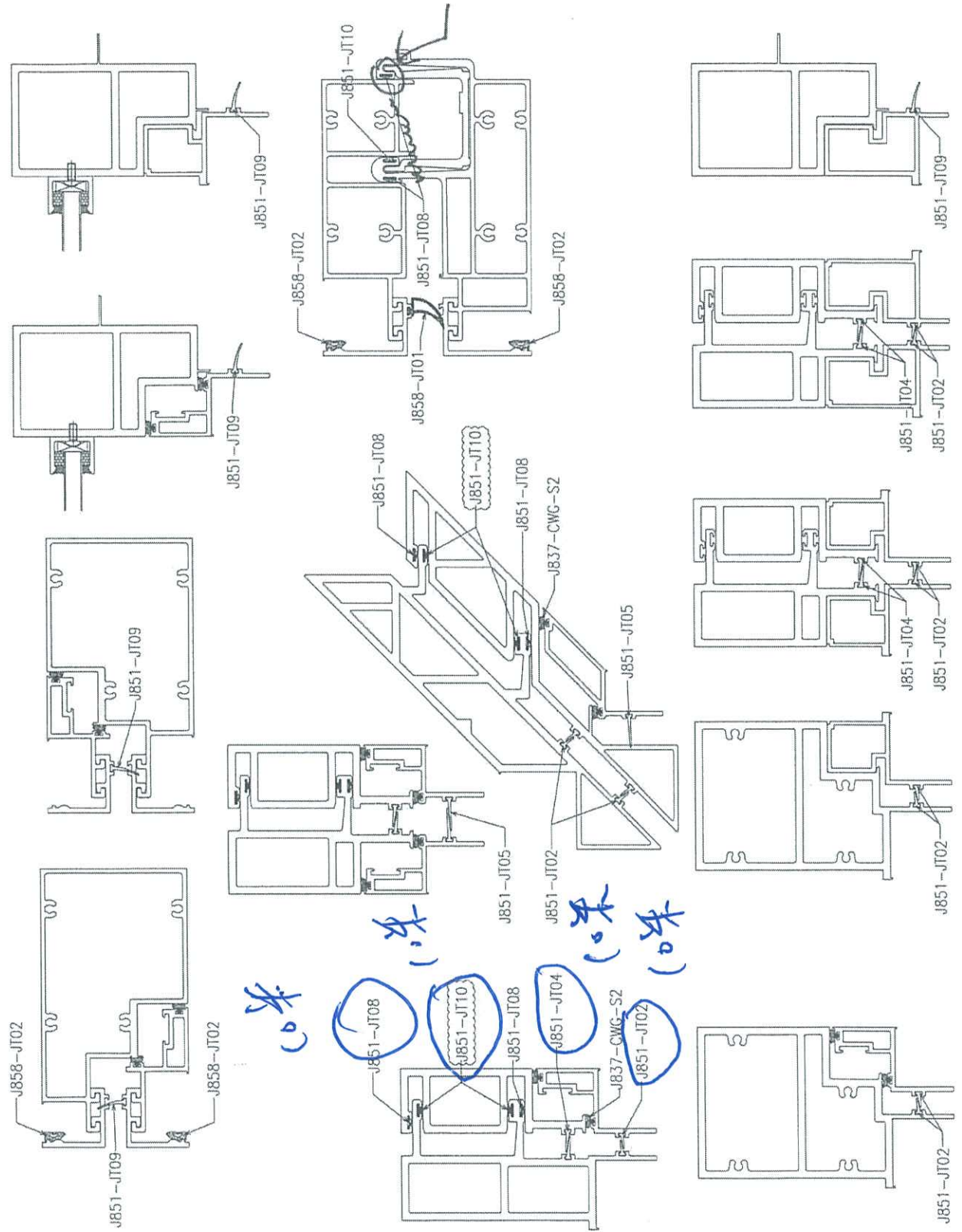
OTHERS (ALUM. & G.M.S. PARTS)

ITEM	FAB. DWG NO.	LENGTH (mm)	QTY
41	N00813-01A	720.5	1
	30x20X3mm ALUM. ANGLE		
41a	N00813-03	720.5	1
	30x20X3mm ALUM. ANGLE		
42	N00813-01N	579	4
	30x20X3mm ALUM. ANGLE		
43	J858-AP19-06		1
	559 x 760.5 (BACK PANEL)		
44	J858-AP21-31		1
	565 x 243 (BACK PANEL)		
45	J858-AP16	100	1
	1mm THK. ALUM. FLASHING		
46			



4
-
DETAIL
(REFER TO DWG. 1/0072,0074,0076,
1/0082,0084,0086, 1/0092,0094,0096.)

J858单元幕墙胶条位置图

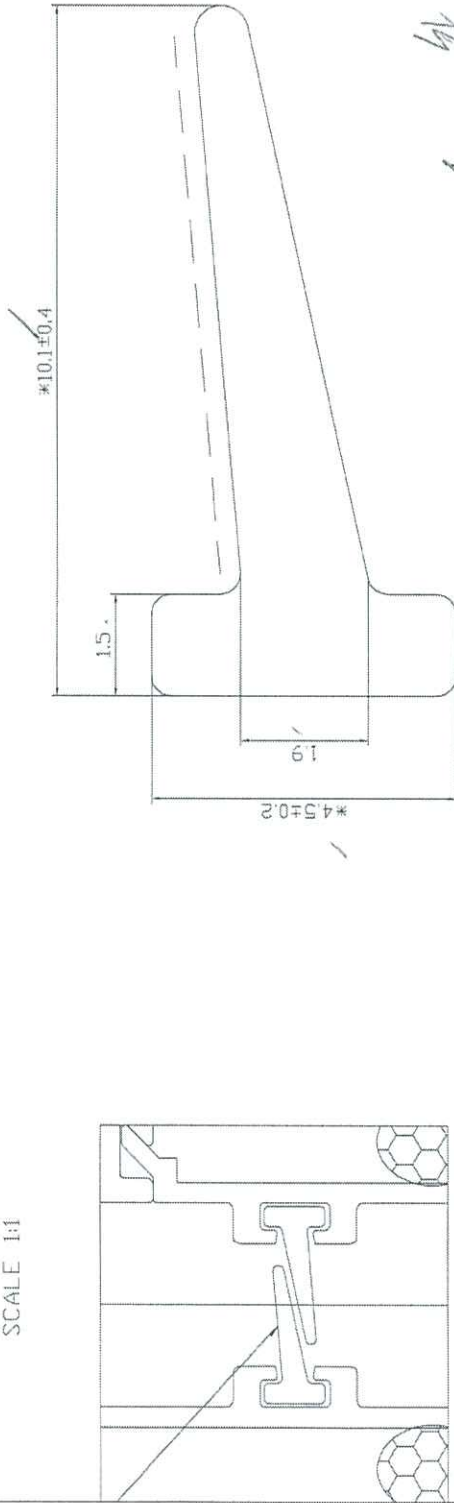


LINEAR DENSITY 0.024 ±5%Kg/m AREA 18.14 mm² WEIGHT ±5%Kg/pcs VOLUME cm³ VERSION A



皮带面

SCALE 1:1



技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“Φ”尺寸为关键尺寸。
- 4、带“——”面为见光面，表面光洁度Ra=0.1。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

SCALE 10:1

10米

丁702

毛刺外层



机台号	#	RPM
挤出转速	机头温度	70 °C
	螺筒1温度	60 °C
	螺筒2温度	60 °C
	螺筒3温度	60 °C
	螺杆温度	60 °C
	输送速度	M/min
高温段	硫化温度	280 °C
	微波功率	4 KW
微波段	输送速度	M/min
	硫化温度	280 °C
	输送速度	M/min
热风1	硫化温度	280 °C
	输送速度	M/min
热风2	硫化温度	280 °C
	输送速度	M/min
热风3	硫化温度	280 °C
	设定温度	15 °C
水槽温度	实际温度	°C
牵引机	牵引速度	M/min

THE TABLE OF CHANGE RECORD			SIZE TOLERANCE	USER NO.	APPROVED & DATE
MARK	OLD-VER.	CONTENT	RANGE	2091-J851-J102	PROOFREADING & DATE
①		1	0--1.5 ±0.15		
②			1.5--2.5 ±0.20	012215	
③			2.5--4.0 ±0.25	144S06	CHECKED & DATE 梁弘业 2022/02/17
			4.0--6.3 ±0.35	EPDM	DESIGN&DRAWN & DATE 000
			6.3--10 ±0.40	HARDNESS	Tracking & DATE 苏志君 2022/02/17
			10--15 ±0.50	70±5	
			15--25 ±0.70		
			25--40 ±0.80		
			40--63 ±1.00		
			63--100 ±1.30		
			ABOVE 100 ±1.50		

PROJECT J851

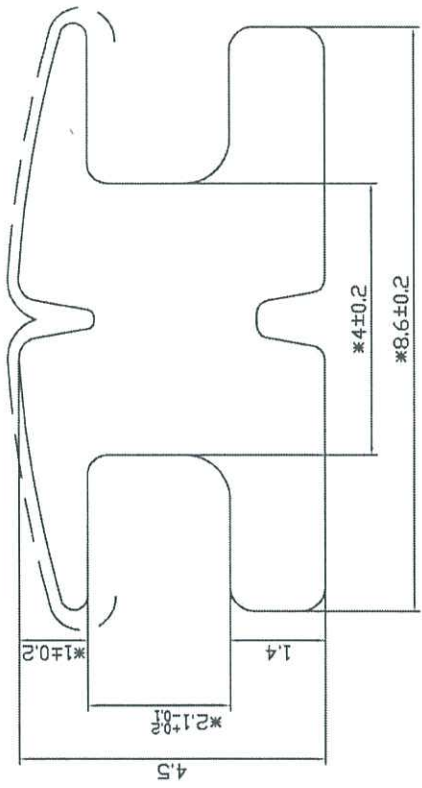
PRC TEL +86 757 25330008 FAX +86 757 25330009
 HK TEL +852 29046818 FAX +852 25625698
 Http://www.wingkay.com wingkay@wingkay.com

LINEAR DENSITY 0.027 ±5%Kg/m AREA 26.17 mm² WEIGHT ±5%Kg/pcs VOLUME cm³ VERSION A

PARAMETERS 1	
主机速度	
牵引速度	
一区温度	
二区温度	
三区温度	
四区温度	
五区温度	
六区温度	
七区温度	
材料基子	
定形模	
NOTE	
PROCESS	
MOLD TRIAL	



SCALE 1:1



SCALE 10:1

104
J7-16
橫切器小輪

技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扣曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“*”尺寸为关键尺寸。
- 4、带“-----”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

THE TABLE OF CHANGE RECORD			
MARK	OLD-VER.	CONTENT	DATE
1			

SIZE TOLERANCE RANGE	TOLERANCE	USER NO.	APPROVED & DATE
0-1.5	±0.15	2091-J851-JT10	PROOFREADING & DATE
1.5-2.5	±0.20	ISO NO.	CHECKED & DATE
2.5-4.0	±0.25	7K0255	梁弘业 2022/02/17
4.0-6.3	±0.35	MOULD&RACK NO.	DESIGN&DRAWN & DATE
6.3-10	±0.40	514105	000
10-16	±0.50	MATERIAL	Tracking & DATE
16-25	±0.70	Santoprene美标	苏志君 2022/02/17
25-40	±0.80	HARDNESS	
40-63	±1.00	65±5	
63-100	±1.30		
ABOVE 100	±1.50		

PROJECT J851

WINGKAY
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009
HK TEL +852 29046818 FAX +852 25625698
Http://www.wingkay.com wingkay@wingkay.com

B.D. REF :

CLIENT : 信和置業有限公司
Sino Land Company Limited

ARCHITECT : Ronald Lu & Partners
Architects & Planners
Ronald Lu & Partners (HK) Ltd.
羅蘭路建築師事務所 (香港) 有限公司

MAIN CONTRACTOR :

STRUCTURAL ENGINEER : Gammon

FAÇADE CONSULTANT : AECOM

FAÇADE CONSULTANT : AECOM

NOTE :
1. ALL DIMENSIONS ARE IN mm.
2. ALL ELEVATIONS ARE VIEWED FROM OUTSIDE.
3. ALL DIMENSIONS TO BE VERIFIED ON SITE BEFORE FABRICATION.

LEGEND :

- ① DETAIL MARK NO.
- ② REFER SHEET NO.
- 1. F.F.L. --- FINISHED FLOOR LEVEL
- 2. S.F.L. --- STRUCTURAL FLOOR LEVEL
- 3. (R) --- REVERSED DETAIL

These drawings have been prepared in accordance with the requirements of the Building Ordinance and the Building Regulations. It is the responsibility of the client to ensure that the drawings are used for the intended purpose and that all necessary approvals are obtained before construction commences.

WONG Waiwah
Registered Structural Engineer
No. 11111
- 8 AUG 2012

D	17.06.23	BD AMENDMENT	K
C	31.05.22	BD AMENDMENT	K
B	20.04.22	BD AMENDMENT	K
A	30.12.21	BD AMENDMENT	K
-	30.09.20	BD SUBMISSION	K
VE	DATE	REVISION	BY
JOB NO. :	J-858		

PROJECT : PROPOSED RESIDENTIAL DEVELOPMENT
AT 'KOTAI ZIPP, PHASE 1', LOKAS PARK
TSEUNG KWAN O, N.T.

TITLE : TOWER 3
11/F & 40/F LAYOUT PLAN

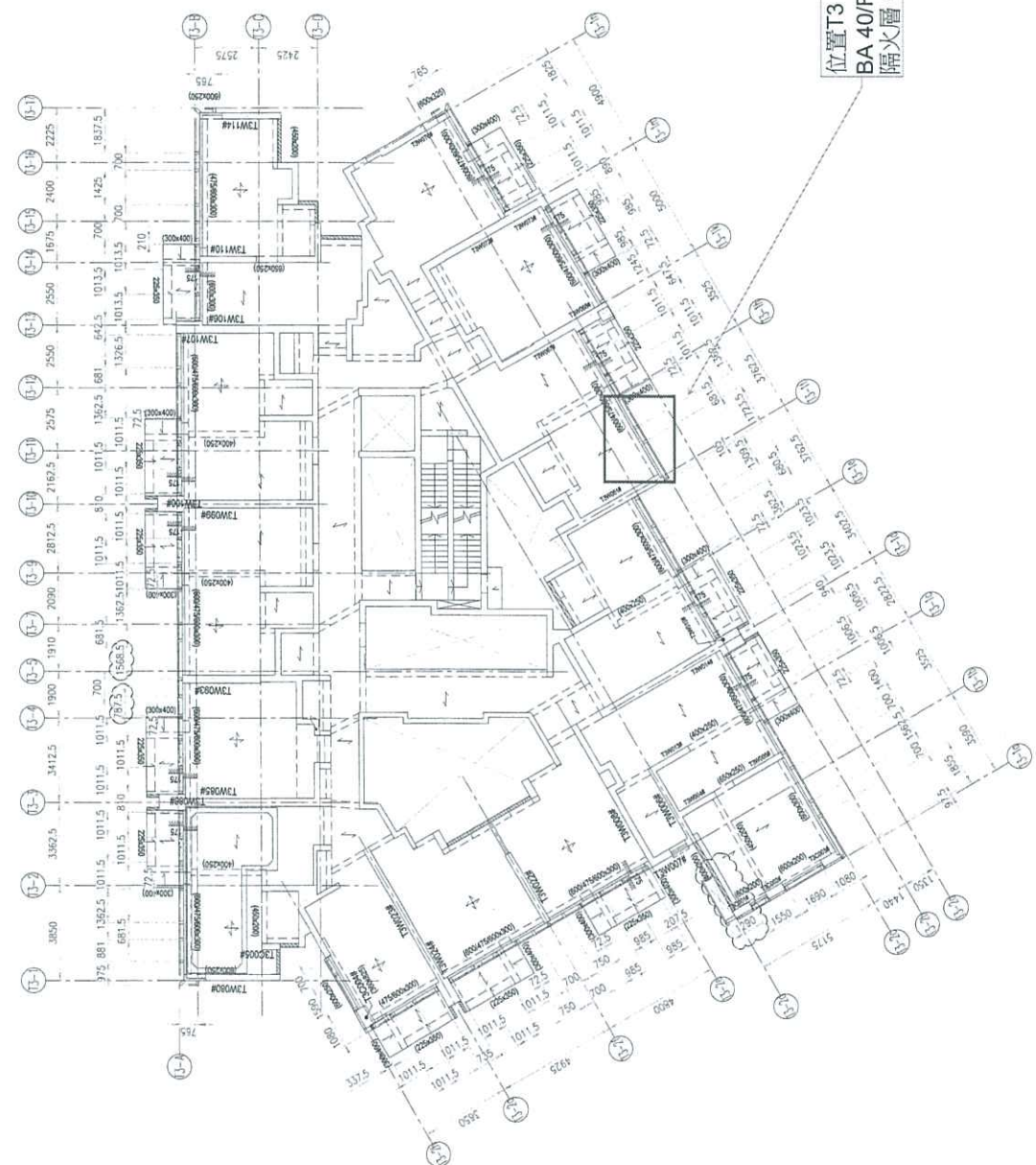
DATE : 22-OCT-21 SCALE : 1:1(A1)

DRAWN BY : KY CHECKED BY : YB

UNITED STRUCTURAL ENGINEERS LTD.
Units 6-8, Sunny Industrial Centre, 1/F
610 Da New Way Road, Kwun Tong
Tel: (852) 2727866

DWG NO. : LPT11/0033 REV. : D

各層



位置T3
BA 40/F
隔火層。

B.D. AMENDMENT

AECOM Asia Company Limited
Wong Waiwah
Registered Structural Engineer No. 11111

11/F & 40/F LAYOUT PLAN
TOWER 3

2023年10月22日

B.D. REF :

AECOM Asia Company Limited
Registered Structural Engineer REG 8788

CLIENT
德和置業有限公司
Sino Land Company Limited

ARCHITECT
Ronald Lu & Partners
Ronald Lu & Partners (HK) Ltd.
及之建築師事務所 (1987) 有限公司
MAIN CONTRACTOR

STRUCTURAL ENGINEER : **Gammon**
AECOM
FACADE CONSULTANT : **AECOM**

NOTE:
1. ALL DIMENSIONS ARE IN MM.
2. ALL ELEVATIONS ARE VIEWED FROM OUTSIDE.
3. ALL DIMENSIONS TO BE VERIFIED ON SITE BEFORE FABRICATION.

LEGEND:
① -- REFERENCE DETAIL MARK NO.
② -- FINISHED FLOOR LEVEL
③ -- STRUCTURAL FLOOR LEVEL
④ -- REVERSED DETAIL

B.D. AMENDMENT

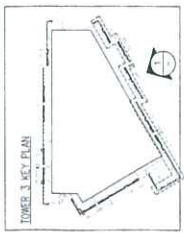
THE WORKS SHOWN ON THESE PLANS ARE THE TYPE WORKS SPECIFIED UNDER THE PROVISIONS OF THE BUILDING REGULATIONS OF HONG KONG AND THE TYPE WORKS SPECIFIED UNDER THE PROVISIONS OF THE BUILDING (APPLICATION) REGULATIONS OF HONG KONG.

PROJEC :
PROPOSED RESIDENTIAL DEVELOPMENT
AT TOWER 3, PHASE 11, LOMAS PARK
TSUNG KWAN O, N.T.

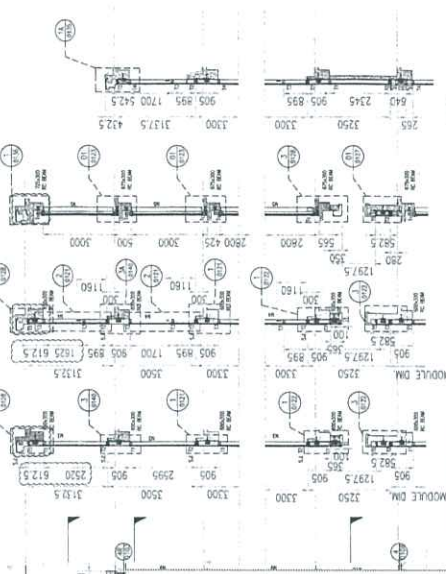
TITLE : TOWER 3
GRID 13-16 TO 13-1n
PARTIAL ELEVATION, PLAN
AND SECTION (2/6)

DATE : 22-OCT-21 SCALE : 1:100(A1)
DRAWN BY : KY CHECKED BY : YB

REV. : E
MIDI 美特銘有限公司
610 Chee Kin Road, Kowloon
Tel: (852) 27272665
Fax: (852) 27272665
DWG NO. : LP11/0062



多考用



SECTION 1
SECTION 2
SECTION 3
SECTION 4
SECTION 5
SECTION 6
SECTION 7

TRANSOM MEMBER MARK

T1	D4
T2	D1 + D2
T3	D3
T4	D14
T5	D1
T6	D8
T7	D13
T8	A2+D5
T9	D15
T10	D17+D17
T11	D18+D19
T12	D16

MULLION MEMBER MARK

M1	E1 + E2
M2	E5 + E6
M3	E1 + E4
M4	E5 + E4
M5	A2+H1
M6	A2+H6
M7	A3
M8	E3+E2
M9	E7
M10	E8
M11	E10
M12	D16
M13	E16+D16
M14	E11+E2
M15	E3+E2

10mm THK. CLEAR HEAT-STRENGTHENED GLASS +17mm AIR SPACE +12mm CLEAR TEMPERED GLASS (VISION)

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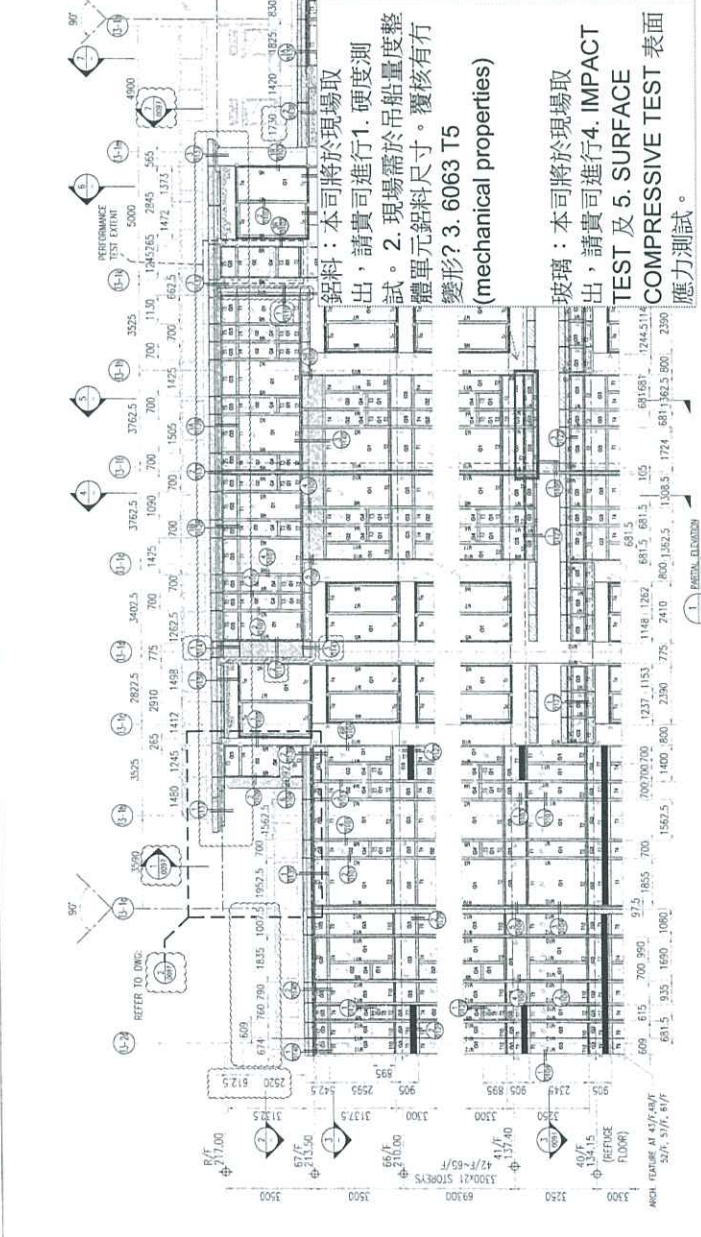
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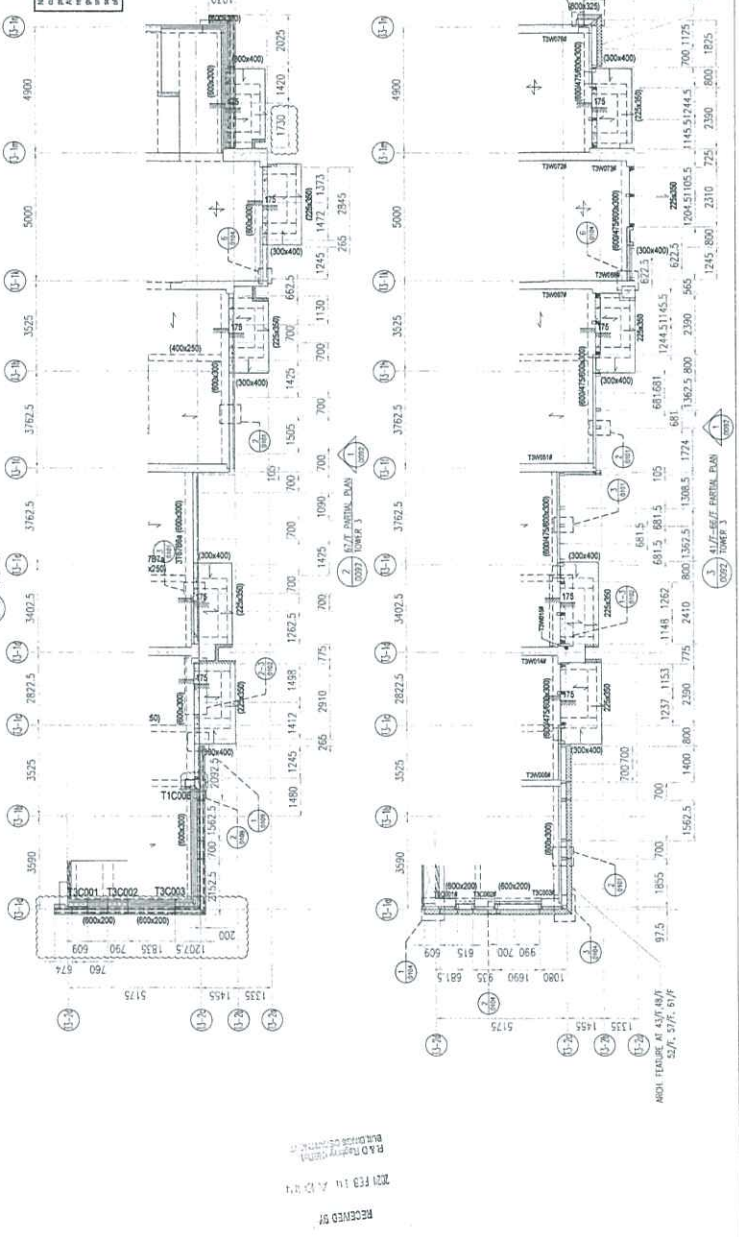
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鋁料：本公司將於現場取
試，請貴司進行1. 硬度測
試。2. 現場需於吊船量度整
體單元鋁料尺寸。覆核有冇
變形？ 3. 6063 T5
(mechanical properties)

玻璃：本公司將於現場取
出，請貴司進行4. IMPACT
TEST 及 5. SURFACE
COMPRESSIVE TEST 表面
應力測試。



MOCK FEATURE AT 43/F-44/F
5/F-7/F-8/F

MOCK FEATURE AT 43/F-44/F
5/F-7/F-8/F

MOCK FEATURE AT 43/F-44/F
5/F-7/F-8/F

MOCK FEATURE AT 43/F-44/F
5/F-7/F-8/F

MOCK FEATURE AT 43/F-44/F
5/F-7/F-8/F

MOCK FEATURE AT 43/F-44/F
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MOCK FEATURE AT 43/F-44/F
5/F-7/F-8/F

RECEIVED BY
2021 FEB 11 AM 10:41
B.A.O. TOWER 3

