



工程指示 / 要求簡箋 ENGINEER INSTRUCTIONS(E.I.)

工程指示編號:	EI- 4692	修改版本:	-
	HK- 0812		
工程編號:	J 858	工程名稱:	將軍澳日出康城11期
收件人:	生統/ Maggie/ 王良	發件人:	Renee Lo
工程項目:	趟門 鋁料 模圖繪畫 (26個) (X86320-X86337, X86339-X86346)	日期:	19/05/2022

<input type="checkbox"/> 原合約工程包	<input type="checkbox"/> 原合約工程加 / 減賬 QT-	<input type="checkbox"/> 新工程報價 QT-
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信件批核號碼/圖紙參考編號:	批核模具圖紙編號:
客戶指示附件:	管理內部批簽署:

<input type="checkbox"/> 初步鋁料 B.M.	<input type="checkbox"/> 加工拆圖, 然後生產	<input type="checkbox"/> 尺寸表
<input type="checkbox"/> 正式鋁料 B.M.	<input type="checkbox"/> 技術上資料/指示	<input type="checkbox"/> 報價
<input type="checkbox"/> 配件 B.M.	<input type="checkbox"/> 樣辦或貨品說明書	<input type="checkbox"/> 分判合約
<input type="checkbox"/> 其他:		

內容: 請為趟門繪畫模圖共26個(X86320-X86337, X86339-X86346) 無X86338  
鋁角(H42208, L107)和鋁通(1711)用通用料  
謝謝  
附CAD

完成上列要求日期: 23/05/2022

國內

<input type="checkbox"/> 生產技術總監	<input type="checkbox"/> 連附件	<input type="checkbox"/> 技術部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 生產部	<input type="checkbox"/> 連附件
<input type="checkbox"/> 採購部	<input type="checkbox"/> 連附件	<input checked="" type="checkbox"/> 生產統籌部	<input checked="" type="checkbox"/> 連附件	<input type="checkbox"/> 報關組	<input type="checkbox"/> 連附件
<input checked="" type="checkbox"/> 質檢部	<input checked="" type="checkbox"/> 連附件	<input type="checkbox"/> 會計部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 機械設計部	<input type="checkbox"/> 連附件
<input type="checkbox"/> 其他:					

香港


<input type="checkbox"/> 行政部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 會計部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 統籌部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 工程部	<input type="checkbox"/> 連附件
<input checked="" type="checkbox"/> 採購部	<input checked="" type="checkbox"/> 連附件	<input type="checkbox"/> QS部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 地盤管理	<input type="checkbox"/> 連附件	<input type="checkbox"/> 維修部	<input type="checkbox"/> 連附件

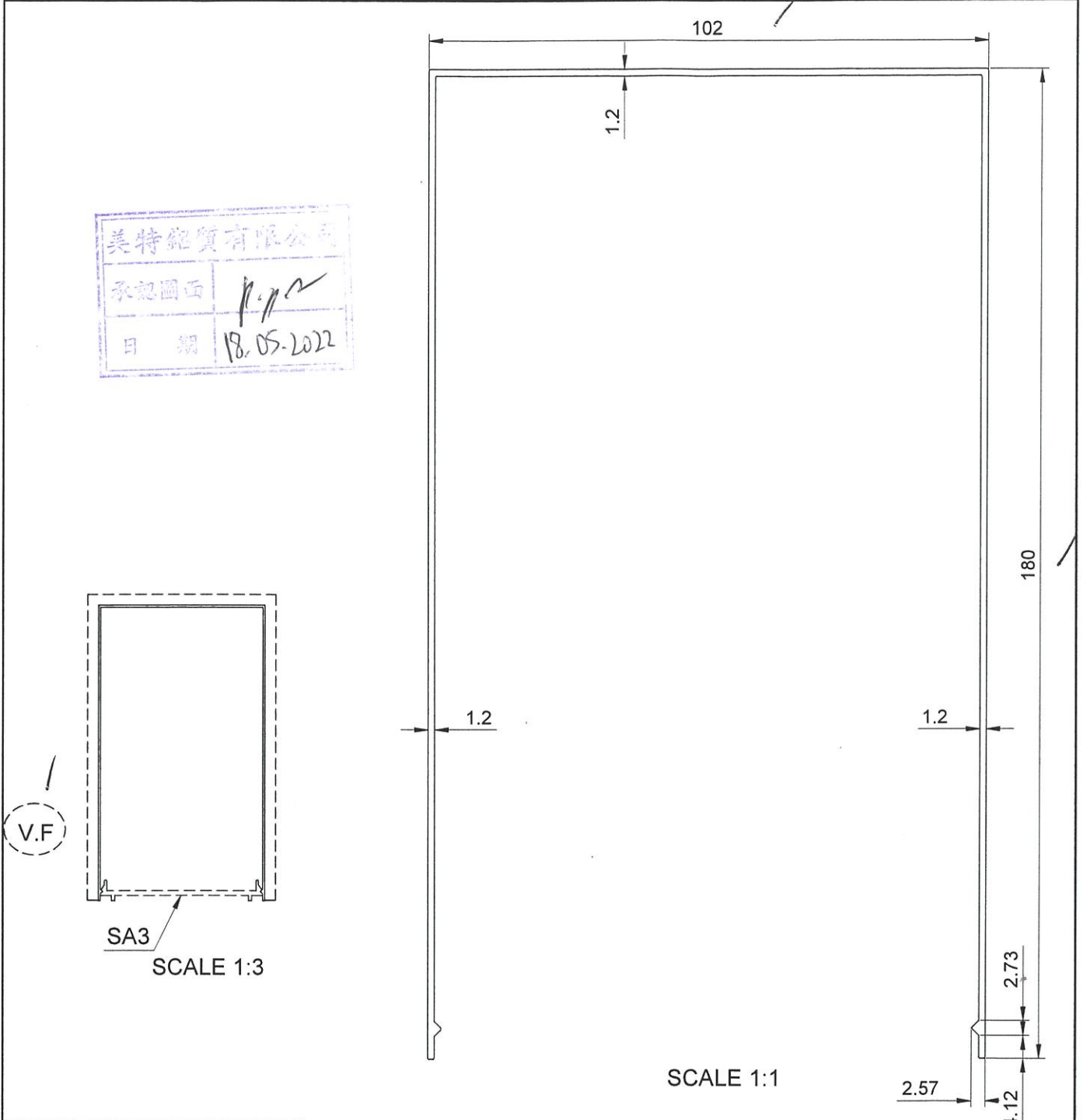
*發件人簽署:		*組別成員批核簽署:	
傳遞編號:		項目經理簽署:	



SD

鋁門框在室內 482mm

 <b>MIDI ALUMINIUM FABRICATOR LTD.</b>	DRAWING NO. REV. TITLE SC1 (X86320)	TITLE
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APPROVED :

**6063-T5**  
 Unspec. Radius: R0.5

1. Important dimension: \*  
 2. Referenced dimension: ()

a=R0.3  
 b=R1.0  
 v=R0.5XDP0.5

SECTIONAL AREA		ADDITIONAL TOLERANCE		DATE	REVISION			
555.15	mm <sup>2</sup>	Thickness	± 0.1 mm	01/03/2022	NO.	DATE	NAME	DESCRIPTION
1.5	KG/M	Flatness	0.1 /25mm width	SCALE				
922.66	mm	Straightness	0.3 /300mm	1 : 1				
V.F.	mm	Twist	0.5' /300 mm max	DRAWN				
462	mm	Angularity	± 1.0 degree	CHECK				

鋁門框室內收口



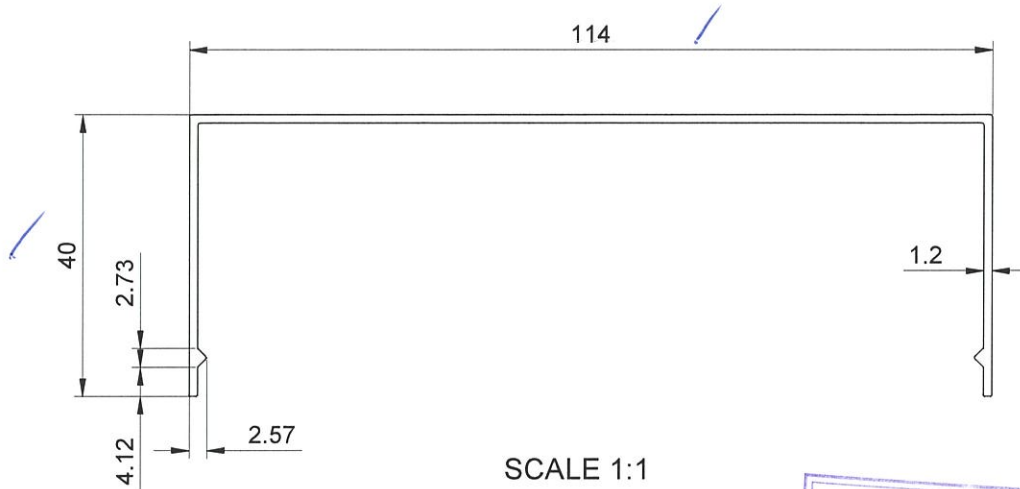
MIDI ALUMINIUM FABRICATOR LTD.

DRAWING NO.

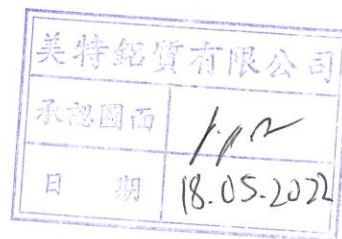
SC2 X86321

REV.

TITLE



SCALE 1:1



(V.F.) SCALE 1:2

APPROVED :

6063-T5  
Unspec. Radius: R0.5

1. Important dimension: \*  
2. Referenced dimension: ( )

a=R0.3  
b=R1.0  
v=R0.5XDP0.5

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
233.55		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
0.63		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
386.66		Angularity ± 1.0 degree	CHECK				
V.F.	mm						2
194							

開門框

趙門企框



MIDI ALUMINIUM FABRICATOR LTD.

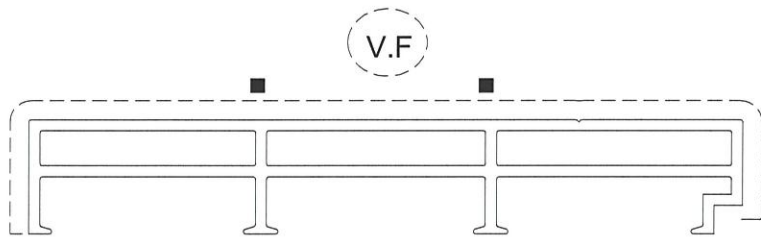
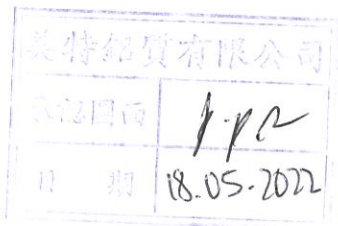
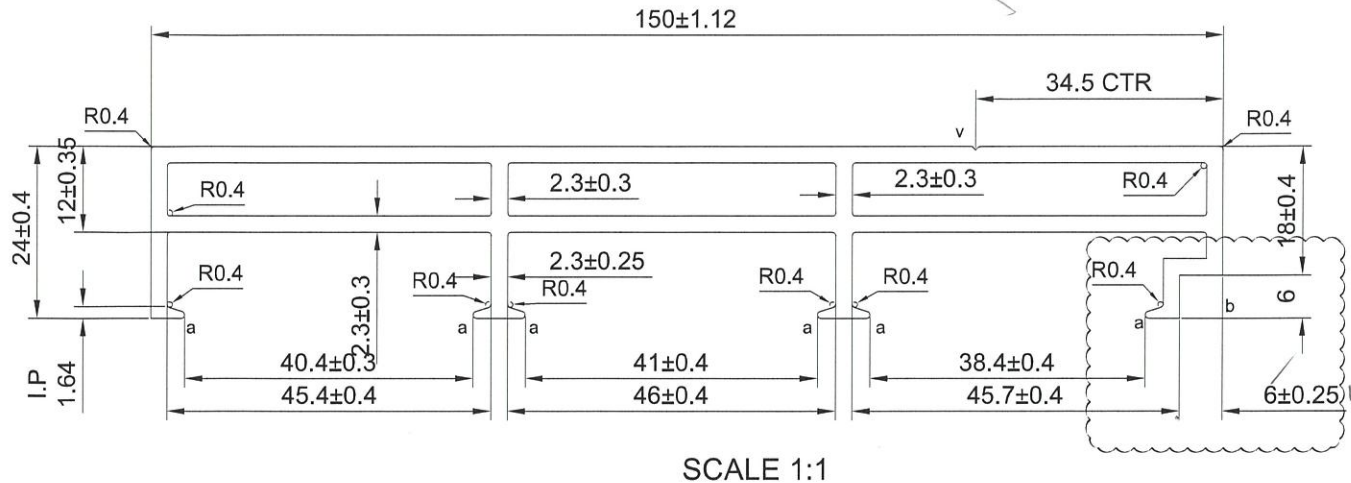
DRAWING NO.

SC4 X80322

REV.

A

TITLE



v=0.5X90°

a=R0.5

b=R1

■处有轻微的结构性线纹

备注：没有配合型号！

APPROVED :

6063-T6  
Unspec.Radius: R0.5

1.Important dimension: \*  
2.Referenced dimension: ( )

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
901.0		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
2.44		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
778.67		Angularity ± 1.0 degree	-				
V.F.	mm		CHECK				
201.89							

修模用



MIDI ALUMINIUM FABRICATOR LTD.

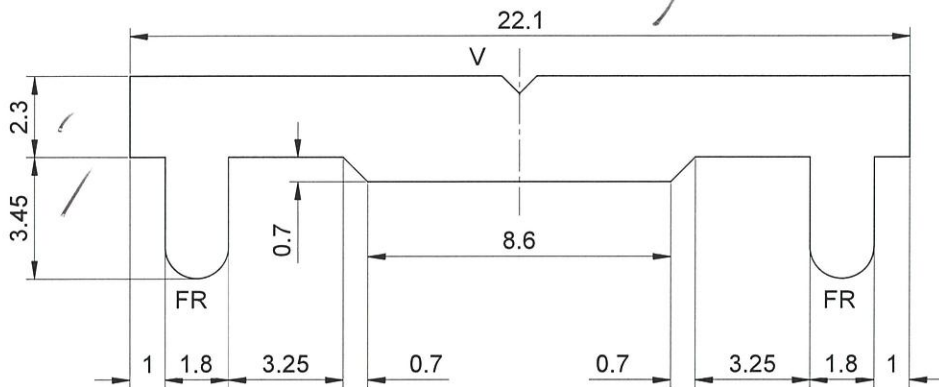
DRAWING NO.

REV.

TITLE

SC6

X86323



SCALE 5:1

美特鋁業有限公司  
承認圖面  
日期 18.05.2022



NO V.F

SCALE 1:1

APPROVED :

6063-T6  
Unspec.Radius: R0.5

1.Important dimension: \*  
2.Referenced dimension:( )

a=R0.3  
b=R1.0  
v=R0.5XDP0.5

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
68.81		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
0.19		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
62.05		Angularity ± 1.0 degree	CHECK				
V.F.	mm						
-							

鋁門五金扶手



MIDI ALUMINIUM FABRICATOR LTD.

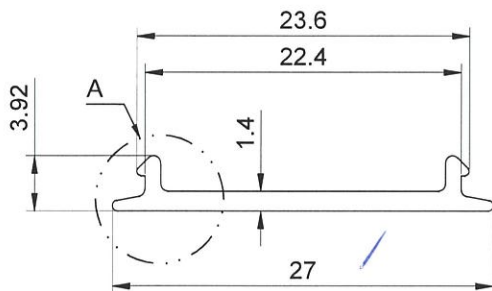
DRAWING NO.

REV.

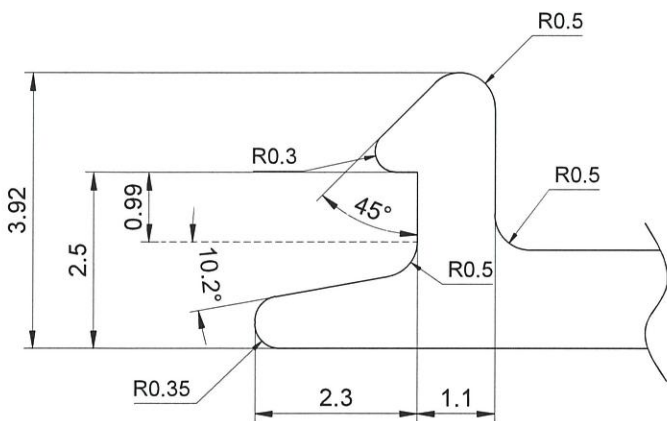
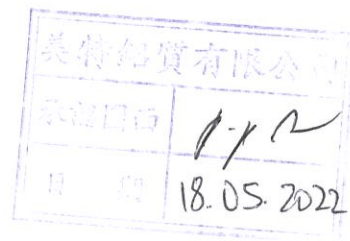
TITLE

SC7

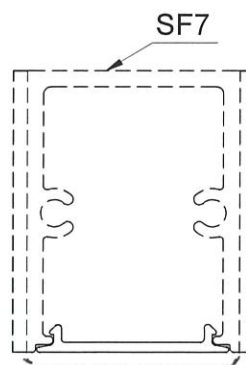
X86324



SCALE 2:1



A  
10:1



SCALE 1:1



APPROVED :

6063-T5  
Unspec. Radius: R0.5

1. Important dimension: \*  
2. Referenced dimension: ( )

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
41.63		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
0.11		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
65.39		Angularity ± 1.0 degree	CHECK				
V.F.	mm						
28.45							

輔門路軌



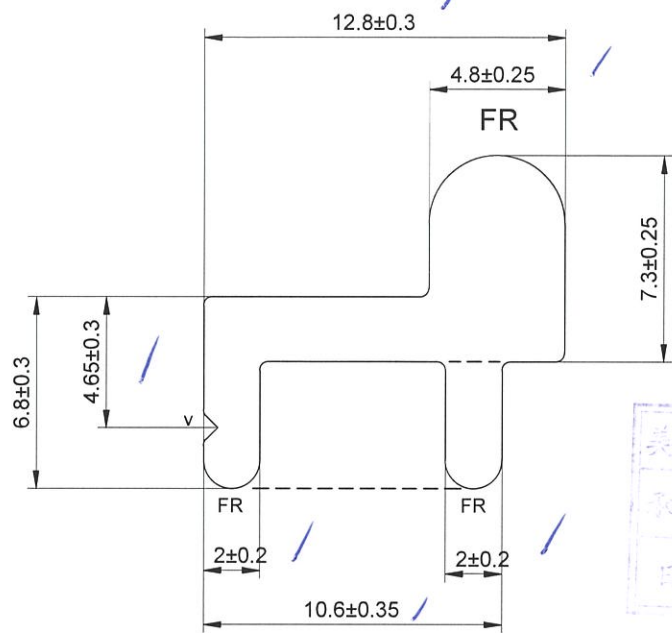
MIDI ALUMINIUM FABRICATOR LTD.

DRAWING NO.

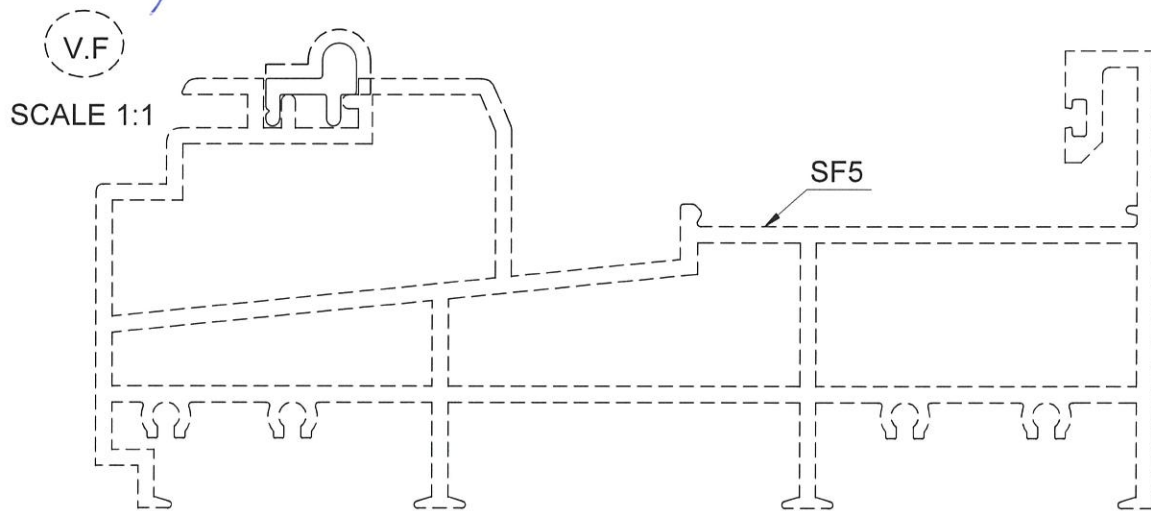
SC8 X86325

REV.

TITLE



美特船貿有限公司  
承認圖面 J.P.P.  
日期 18.05.2022



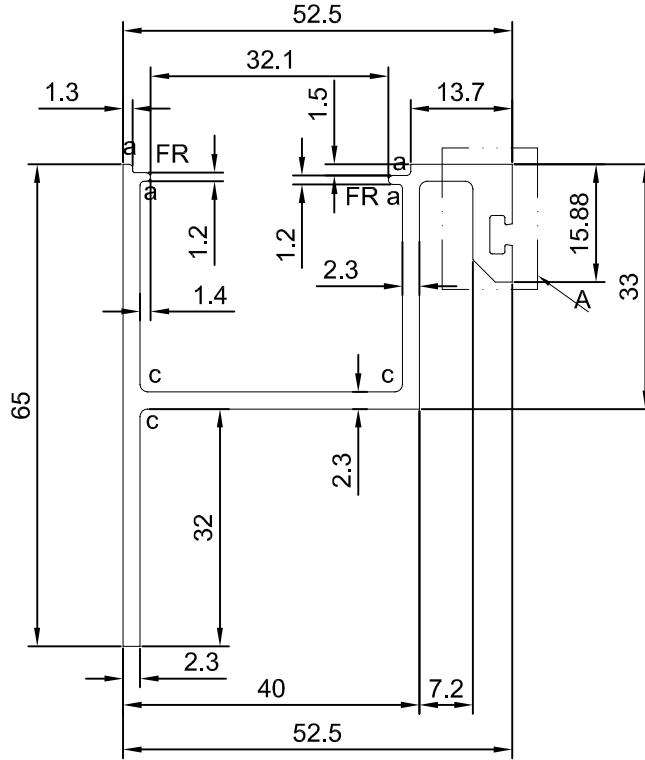
APPROVED :

6063-T6  
Unspec.Radius: R0.5

1.Important dimension: \*  
2.Referenced dimension:( )

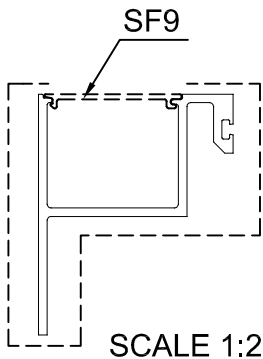
a=R0.3  
b=R1.0  
v=R0.5XDP0.5

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
67.89		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
0.184		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
54.04		Angularity ± 1.0 degree	CHECK				
V.F.	mm						6
23.25							

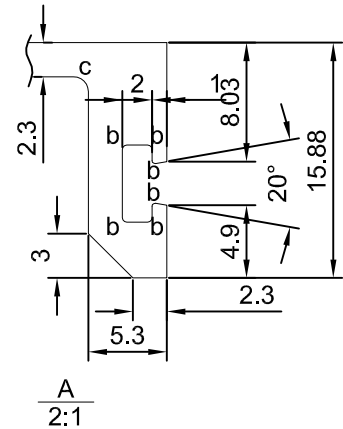


SCALE 1:1

(V.F)



SCALE 1:2



A  
2:1

APPROVED :

6063-T6  
Unspec.Radius: R0.5

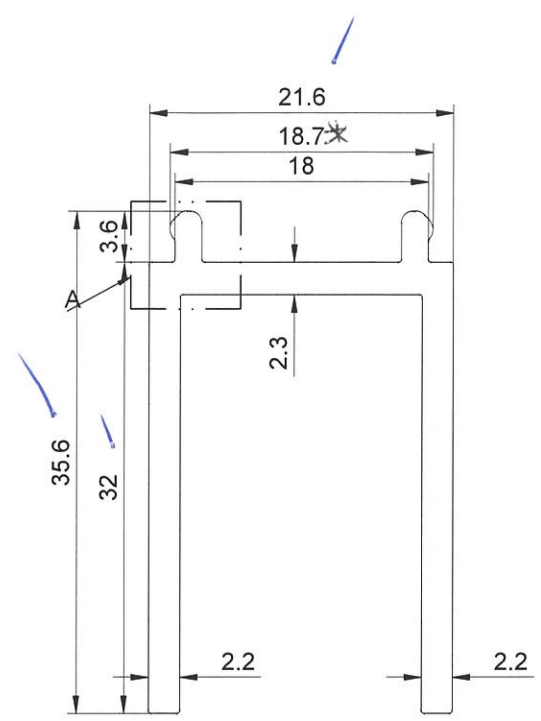
1.Important dimension: \*  
2.Referenced dimension:( )

a=R0.3  
b=R1.0  
v=R0.5XDP0.5

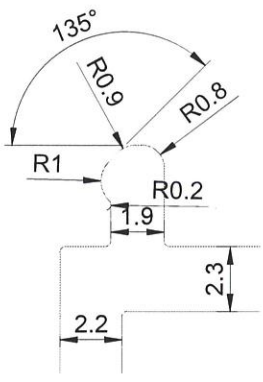
SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
392		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
1.06		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
334.37		Angularity ± 1.0 degree	CHECK				
V.F.	mm						
217.52							

趙門玉鎖位扣料

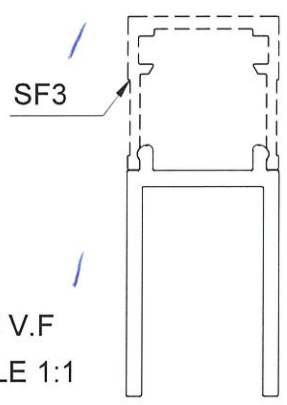
	DRAWING NO.	REV.	TITLE
	SF2	X80327	



美特鋁業有限公司  
 承認日期: 18.05.2022  
 日期: 18.05.2022



SCALE 2:1



NO V.F  
 SCALE 1:1

a=R0.4 b=R1

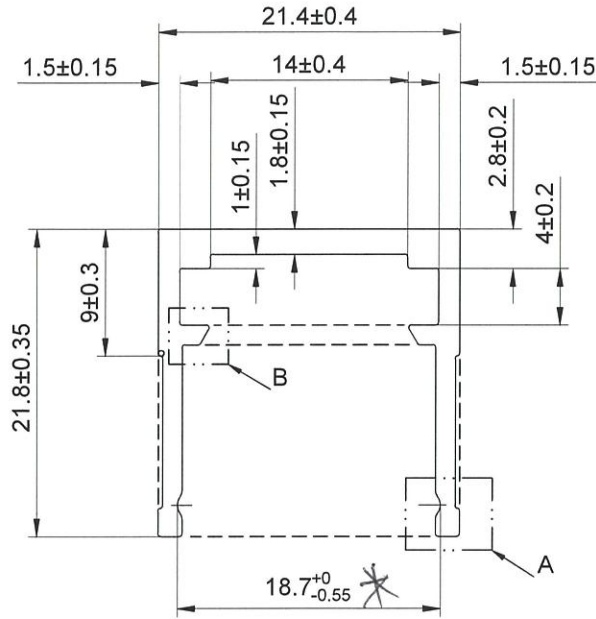
\*配合尺寸以实物配合效果为准!

APPROVED :

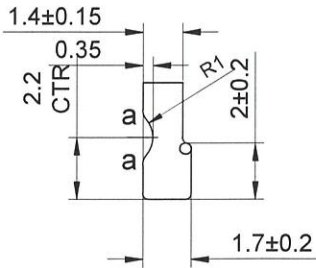
6063-T6  
 Unspec.Radius: R0.5

1.Important dimension: \*  
 2.Referenced dimension:( )

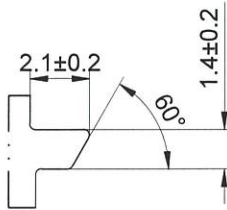
SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
200.41		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
0.54		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
179.39		Angularity ± 1.0 degree	CHECK				
V.F.	mm						



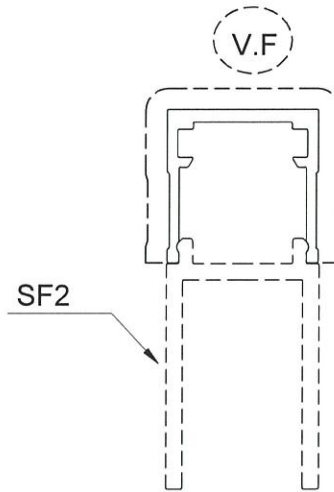
英特鋁業有限公司  
 表檢日期 18.05.2022



A  
4:1 TYP(2)



B  
4:1 TYP(2)



SCALE 1:1

a=R0.5

\*配合尺寸以实物配合效果为准!

APPROVED :

6063-T6  
 Unspec.Radius: R0.5

1.Important dimension: \*  
 2.Referenced dimension:( )

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
106.22		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
0.29		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
133.13		Angularity ± 1.0 degree	CHECK				
V.F.	mm						9
65.62							



底框



MIDI ALUMINIUM FABRICATOR LTD.

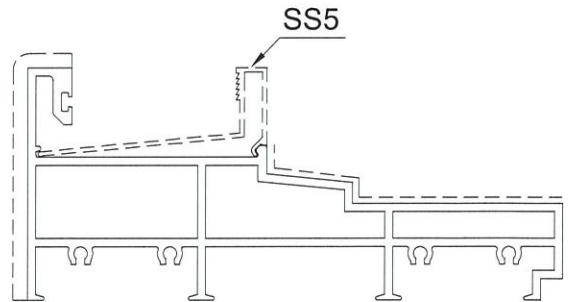
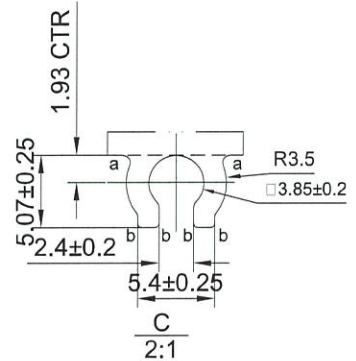
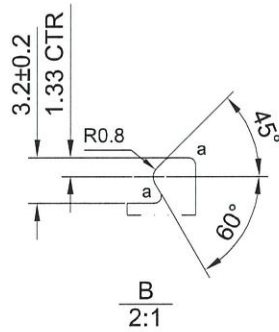
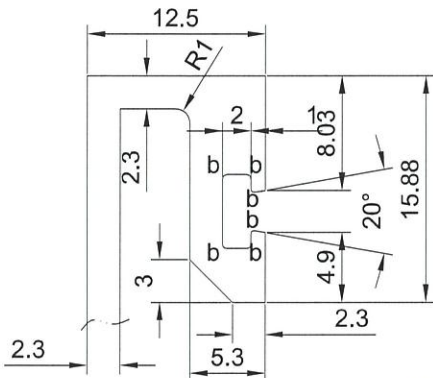
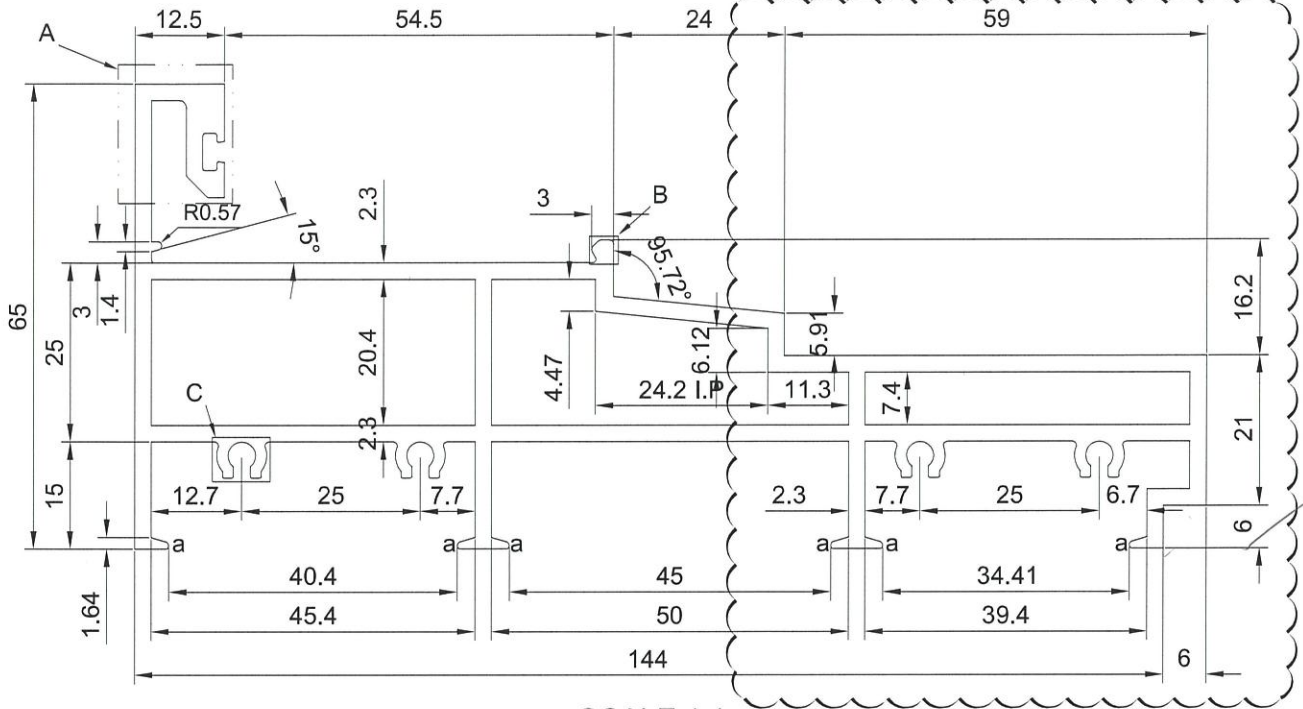
DRAWING NO.

SF5 x 80330

REV.

A

TITLE



SCALE 1:2 (V.F)

a=R0.5  
b=R0.3  
c=R1  
d=R2

----- 次要裝飾面，噴塗膜厚不足，但不露底  
- - - - - 裝飾面  
●●● 凹槽位置可能有露底現象，即膜厚不足

美特  
承製  
18.05.2022

APPROVED :

6063-T6  
Unspec.Radius: R0.5

1.Important dimension: \*  
2.Referenced dimension: ()

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
1229.64		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
3.33		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
1069.65		Angularity ± 1.0 degree	CHECK				
V.F.	mm						1/1
195.7							

底框

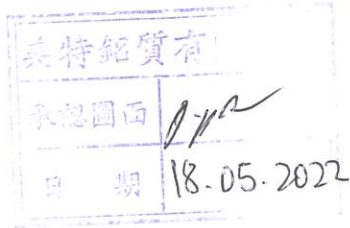
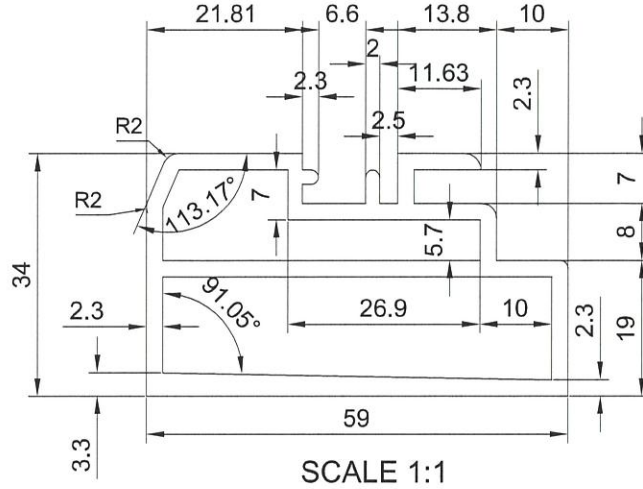


MIDI ALUMINIUM FABRICATOR LTD.

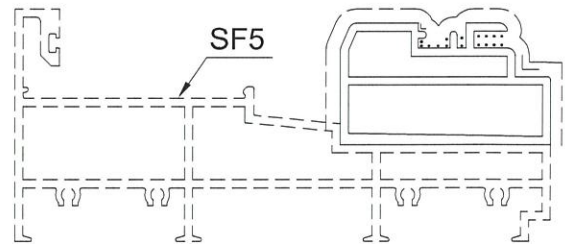
DRAWING NO. REV. TITLE

SF5a X86331

TITLE



a=R0.5  
 b=R0.3  
 c=R1 d=R2  
 ===== 次要裝飾面, 噴塗膜厚不足, 但不露底  
 - - - - - 裝飾面  
 ●●● 凹槽位置可能會有露底現象, 即膜厚不足



APPROVED :

6063-T6  
 Unspec.Radius: R0.5

SCALE 1:2 (V.F)

1.Important dimension: \*  
 2.Referenced dimension: ()

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
577.24		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
1.564		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
474.88		Angularity ± 1.0 degree	CHECK				
V.F.	mm						(2)
166.84							

# 趟門頂框



MIDI ALUMINIUM FABRICATOR LTD.

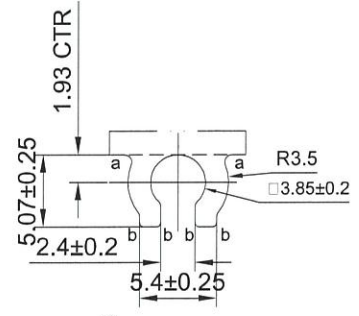
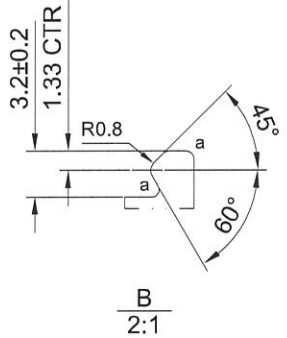
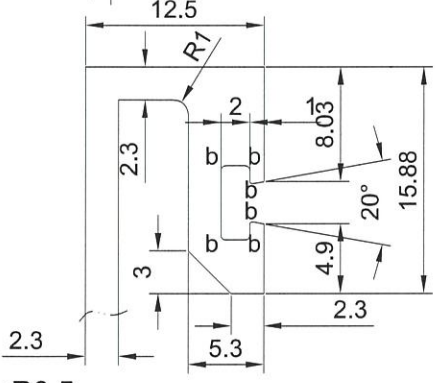
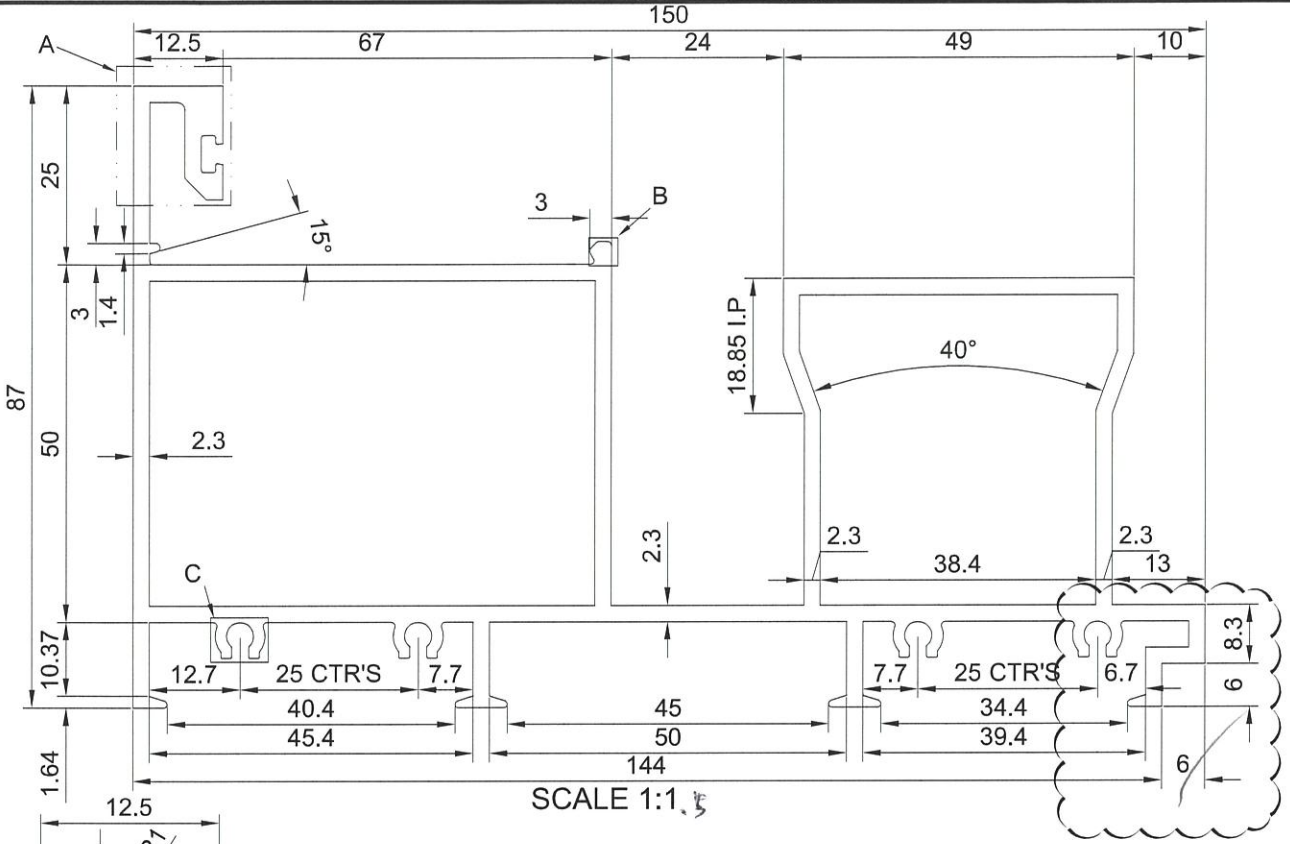
DRAWING NO.

SF6 X80332

REV.

A

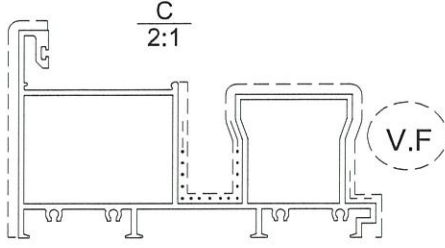
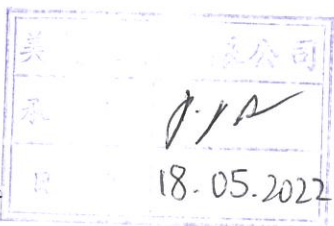
TITLE



a=R0.5  
b=R0.3  
c=R1

==== 次要装饰面, 喷涂膜厚不足, 但不露底  
----- 装饰面  
●●●●● 凹槽位置可能会有露底现象, 即膜厚不足

备注: 没有配合型号!



SCALE 1:3

APPROVED :

6063-T6  
Unspec.Radius: R0.5

1.Important dimension: \*  
2.Referenced dimension: ()

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
1381.0		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
3.74		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
1206.94		Angularity ± 1.0 degree	CHECK				
V.F.	mm						13
346.44							

玉扶手



MIDI ALUMINIUM FABRICATOR LTD.

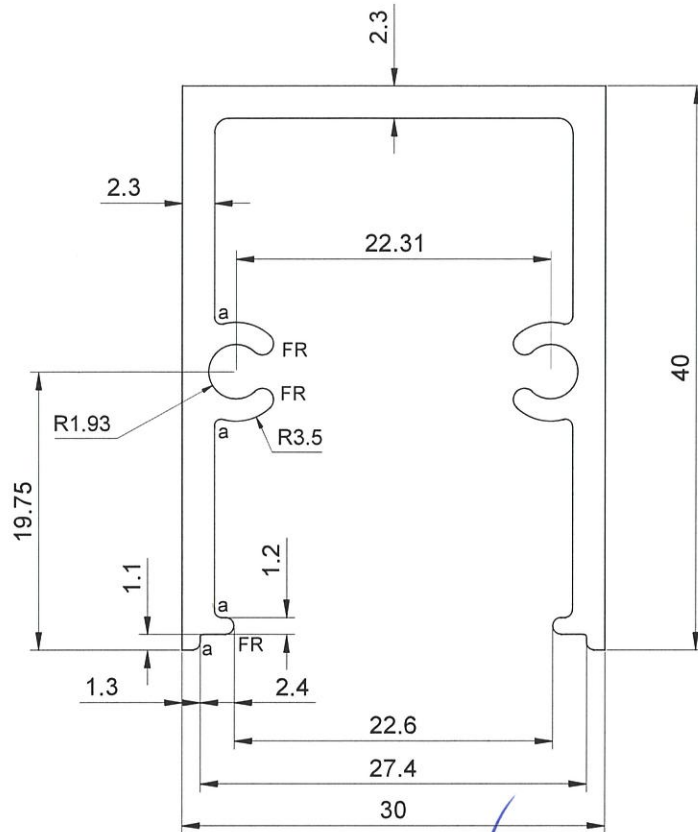
DRAWING NO.

REV.

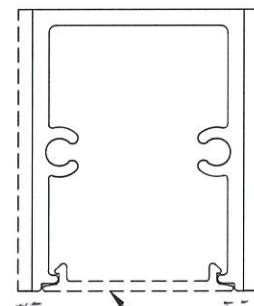
TITLE

SF7

x86333



SCALE 2:1



SCALE 1:1

V.F.

美特鋁質有限公司  
承認圖面  
日期 18.05.2022

APPROVED :

6063-T6  
Unspec. Radius: R0.5

1. Important dimension: \*  
2. Referenced dimension: ( )

a=R0.5  
b=R1.0  
v=R0.5XDP0.5

SECTIONAL AREA		ADDITIONAL TOLERANCE		DATE	REVISION			
270.19	mm <sup>2</sup>	Thickness	± 0.1	01/03/2022	NO.	DATE	NAME	DESCRIPTION
0.73	KG/M	Flatness	0.1 /25mm width	SCALE				
248.33	mm	Straightness	0.3 /300mm	1 : 1				
V.F.	mm	Twist	0.5° /300 mm max	DRAWN				
80		Angularity	± 1.0 degree	CHECK				

14



基仔中梗扣蓋



MIDI ALUMINIUM FABRICATOR LTD.

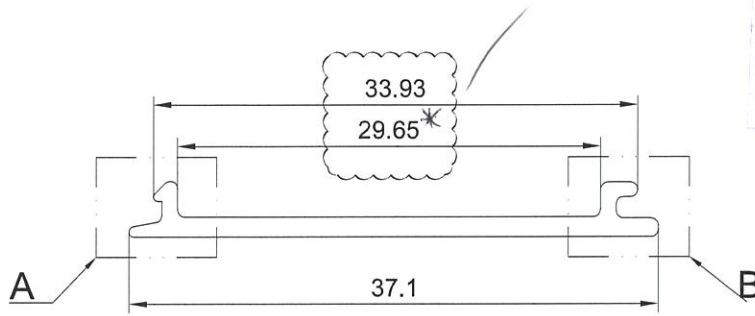
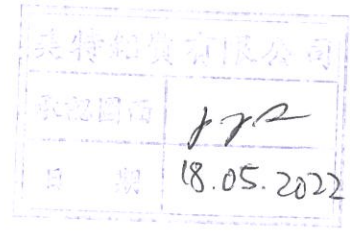
DRAWING NO.

REV.

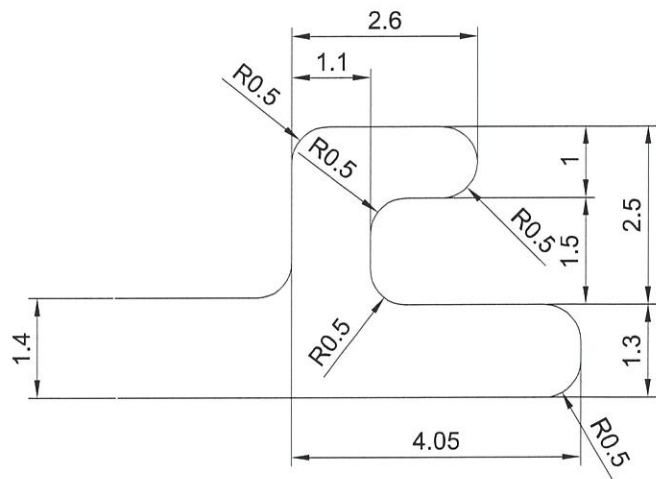
TITLE

SF9 X86335

A

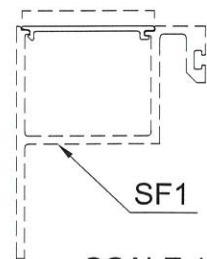


SCALE 2:1



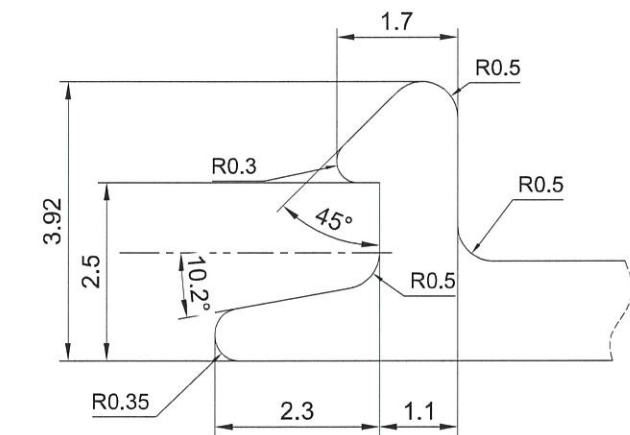
B  
10:1

V.F



SCALE 1:2

a=R0.3  
b=R1.0  
v=R0.5XDP0.5



A  
10:1

APPROVED :

6063-T5  
Unspec.Radius: R0.5

1.Important dimension: \*  
2.Referenced dimension: ()

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
57.59		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
0.16		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
87.38		Angularity ± 1.0 degree	CHECK				
V.F.	mm						16
37.62							

趨門底出



MIDI ALUMINIUM FABRICATOR LTD.

DRAWING NO.

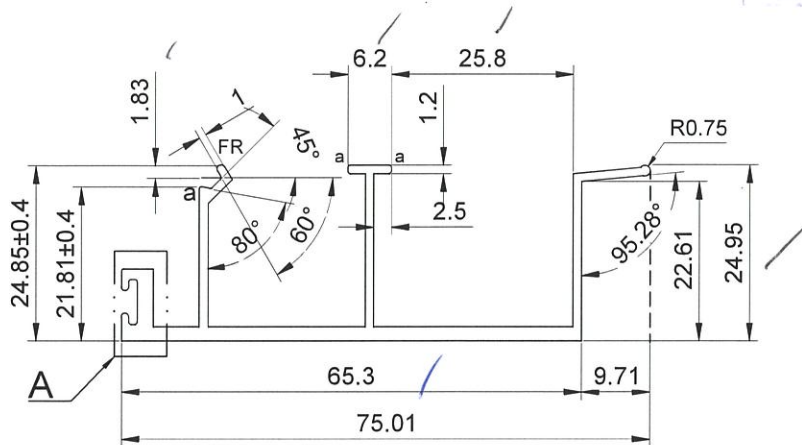
REV.

TITLE

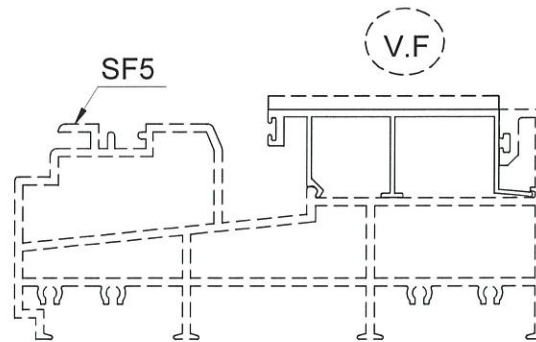
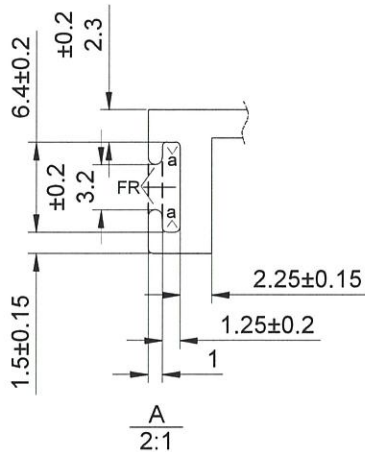
SF11

X86336

義特鋁業有限公司  
 承認圖章  
 日期 18.05.2022



SCALE 1:1



SCALE 1:2

APPROVED :

6063-T6  
Unspec. Radius: R0.5

- 1. Important dimension: \*
- 2. Referenced dimension: ( )

a=R0.3  
 b=R1.0  
 v=R0.5XDP0.5

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
260.24		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
0.71		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
327.94		Angularity ± 1.0 degree	CHECK				
V.F.	mm						
65.3							

17

門框企鎖扣料



MIDI ALUMINIUM FABRICATOR LTD.

DRAWING NO.

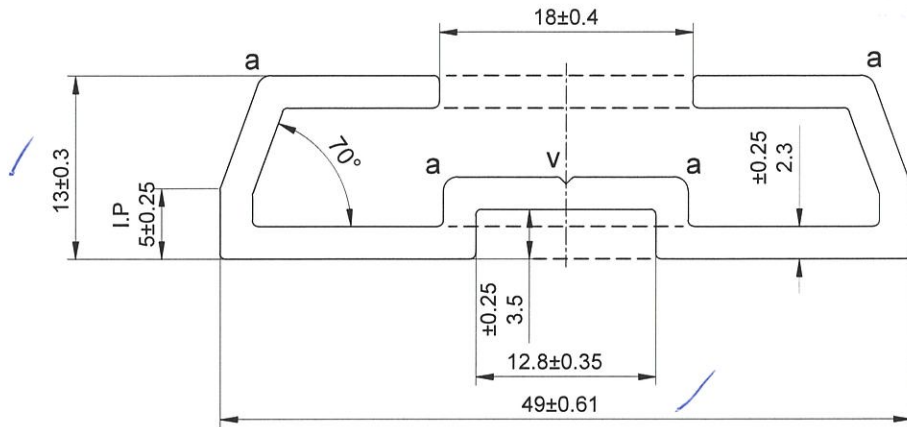
SF13

REV.

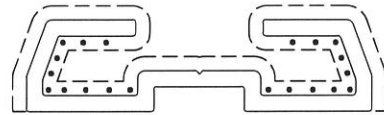
X86337

TITLE

中德和實業有限公司  
 日期: 18-05-2022  
 P.P.P.



SCALE 2:1



V.F

SCALE 1:1

$v=0.5 \times 90^\circ$

$a=R1$

----- 裝飾面

●●●●●● 凹槽位置可能有露底現象，即膜厚不足

\*配合尺寸以实物配合效果为准！

APPROVED :

6063-T6  
 Unspec.Radius: R0.5

1.Important dimension: \*  
 2.Referenced dimension:( )

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE		DATE	REVISION			
		Thickness	± 0.1 mm		NO.	DATE	NAME	DESCRIPTION
228.11		Flatness	0.1 /25mm width	01/03/2022				
WEIGHT	KG/M	Straightness	0.3 /300mm	SCALE				
0.62		Twist	0.5° /300 mm max	1 : 1				
PERIMETER	mm	Angularity	± 1.0 degree	DRAWN				
200.35				-				
V.F.	mm			CHECK				
145.84								

*(Handwritten signature)*

铝型材底扣



MIDI ALUMINIUM FABRICATOR LTD.

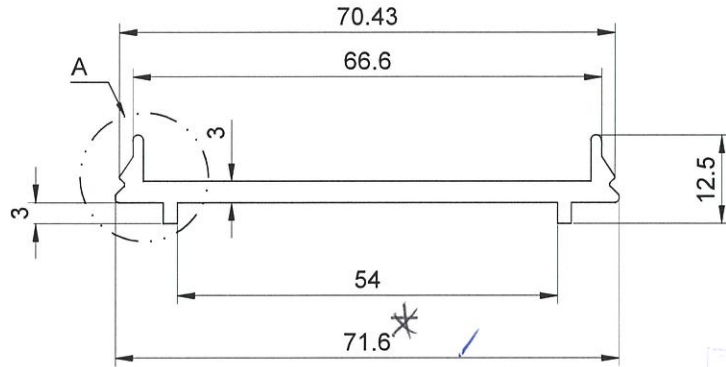
DRAWING NO.

REV.

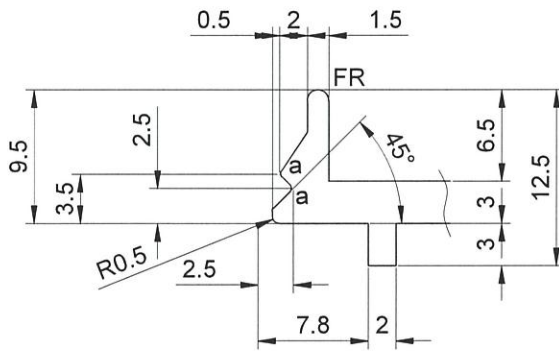
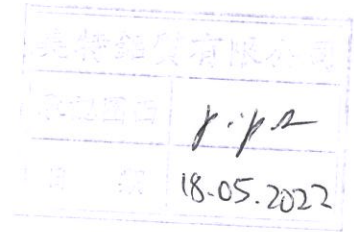
TITLE

SA1

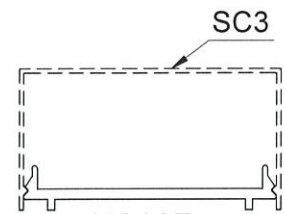
X86339



SCALE 1:1



A  
2:1



NO V.F  
SCALE 1:2

APPROVED :

6063-T5  
Unspec. Radius: R0.5

1. Important dimension: \*  
2. Referenced dimension: ( )

a=R0.3  
b=R1.0  
v=R0.5XDP0.5

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
249.97		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
0.68		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
183.33		Angularity ± 1.0 degree	CHECK				
V.F.	mm						19

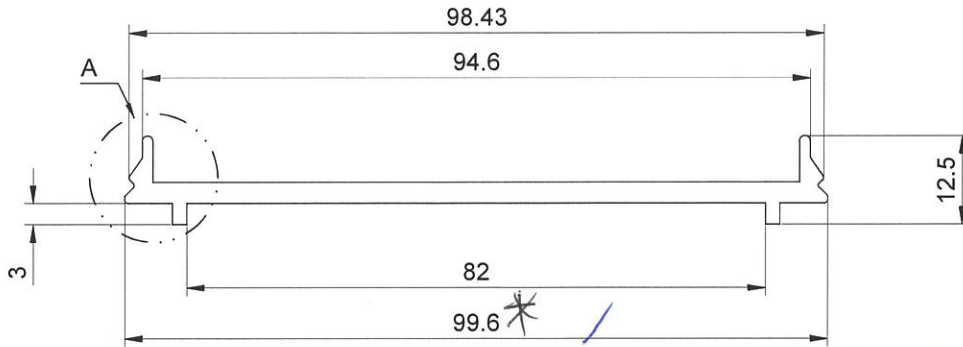
扣底扣



MIDI ALUMINIUM FABRICATOR LTD.

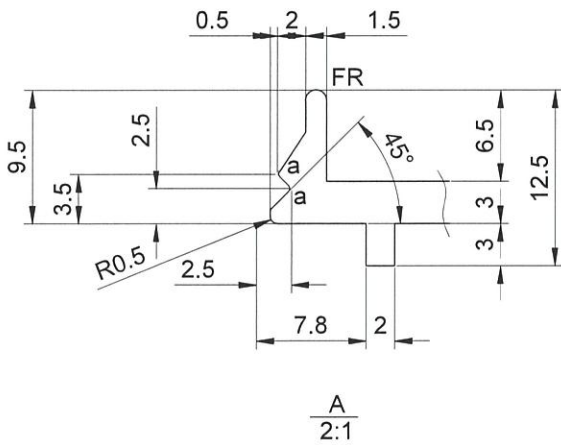
DRAWING NO. SA3  
REV. X86340

TITLE

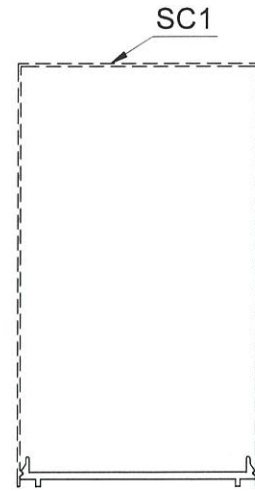


SCALE 1:1

18-05-2022  
J.P.R.



A  
2:1



SCALE 1:3

NO V.F

APPROVED :

6063-T5  
Unspec.Radius: R0.5

1.Important dimension: \*  
2.Referenced dimension:( )

a=R0.3  
b=R1.0  
v=R0.5XDP0.5

SECTIONAL AREA		ADDITIONAL TOLERANCE		DATE	REVISION			
333.97	mm <sup>2</sup>	Thickness	± 0.1	01/03/2022	NO.	DATE	NAME	DESCRIPTION
0.91	KG/M	Flatness	0.1 /25mm width	SCALE				
239.33	mm	Straightness	0.3 /300mm	1 : 1				
V.F.	mm	Twist	0.5' /300 mm max	DRAWN				
		Angularity	± 1.0 degree	CHECK				

20

標符扣

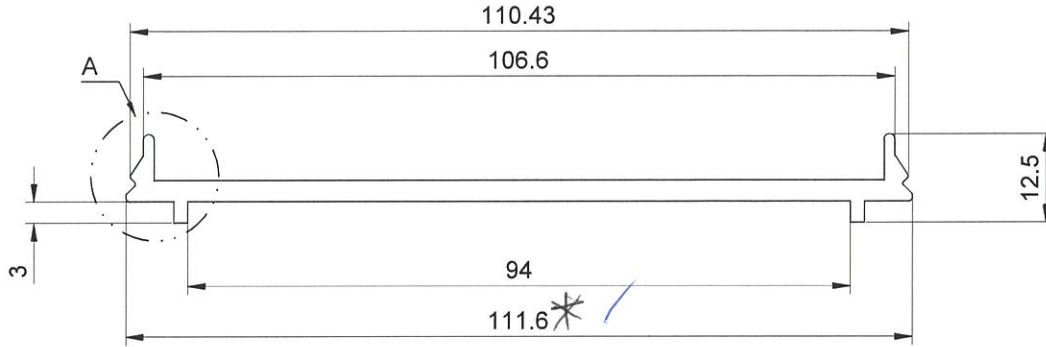


MIDI ALUMINIUM FABRICATOR LTD.

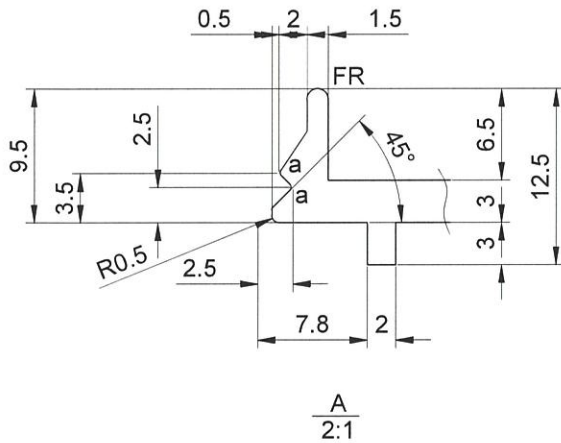
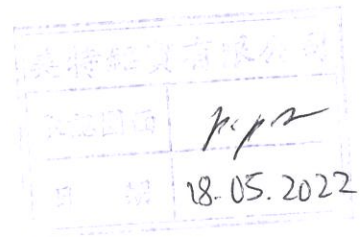
DRAWING NO. REV.

SA4 X86341

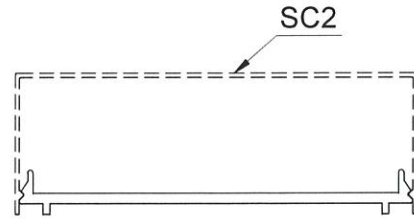
TITLE



SCALE 1:1



A  
2:1



SCALE 1:2  
NO V.F

APPROVED :

6063-T5  
Unspec.Radius: R0.5

1.Important dimension: \*  
2.Referenced dimension: ( )

a=R0.3  
b=R1.0  
v=R0.5XDP0.5

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
369.97		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
1		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
263.33		Angularity ± 1.0 degree	CHECK				
V.F.	mm						21

越門五金有限公司



MIDI ALUMINIUM FABRICATOR LTD.

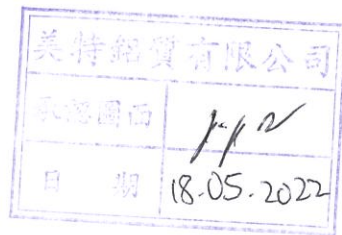
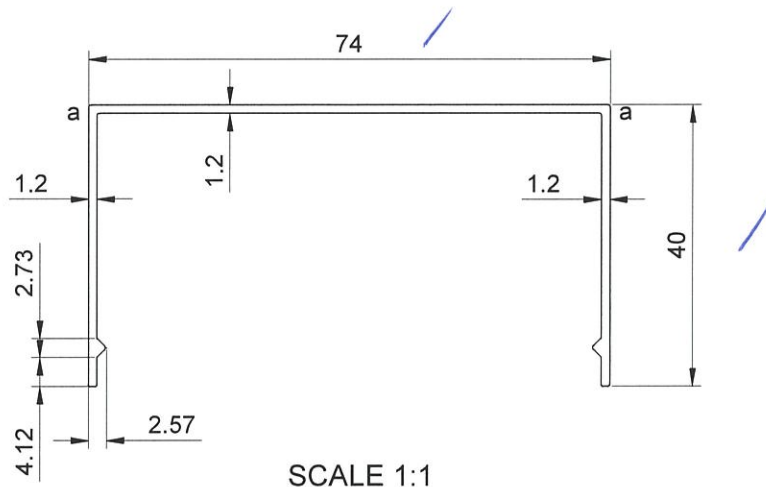
DRAWING NO.

REV.

TITLE

SC3

X86342



V.F. SCALE 1:2 SA1

APPROVED :

6063-T5  
Unspec. Radius: R0.5

1. Important dimension: \*  
2. Referenced dimension: ( )

a=R0.3  
b=R1.0  
v=R0.5XDP0.5

SECTIONAL AREA		ADDITIONAL TOLERANCE		DATE	REVISION			
185.55 mm <sup>2</sup>		Thickness ± 0.1 mm		01/03/2022	NO.	DATE	NAME	DESCRIPTION
WEIGHT 0.5 KG/M		Flatness 0.1 /25mm width		SCALE 1 : 1				
PERIMETER 306.66 mm		Straightness 0.3 /300mm		DRAWN -				
V.F. 154 mm		Twist 0.5° /300 mm max		CHECK				
		Angularity ± 1.0 degree						2✓



提升門五金



MIDI ALUMINIUM FABRICATOR LTD.

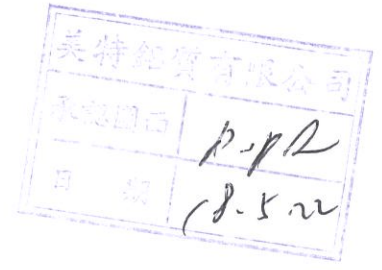
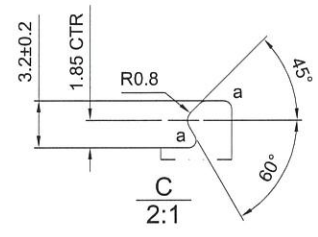
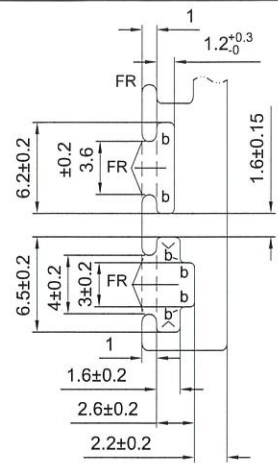
DRAWING NO.

REV.

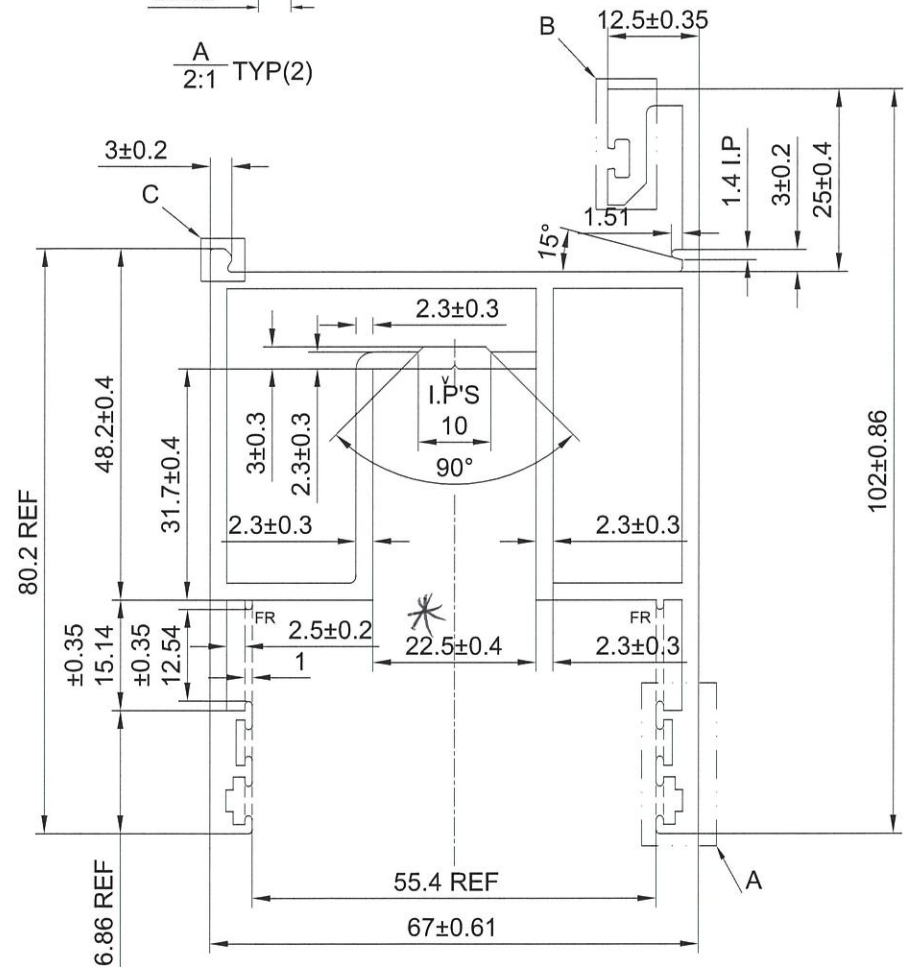
TITLE

SS1

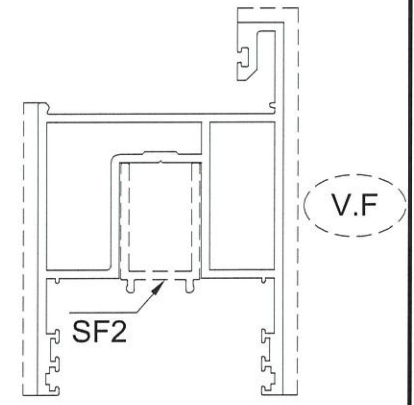
X86344



A  
2:1 TYP(2)



SCALE 1:1



SCALE 1:2

APPROVED :

6063-T6  
Unspec.Radius: R0.5

- 1.Important dimension: \*
- 2.Referenced dimension: ( )

a=R0.3  
b=R1.0  
v=R0.5XDP0.5

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
1022.98		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
2.77		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
872.81		Angularity ± 1.0 degree	CHECK				
V.F.	mm						24
208.45							



玻璃線

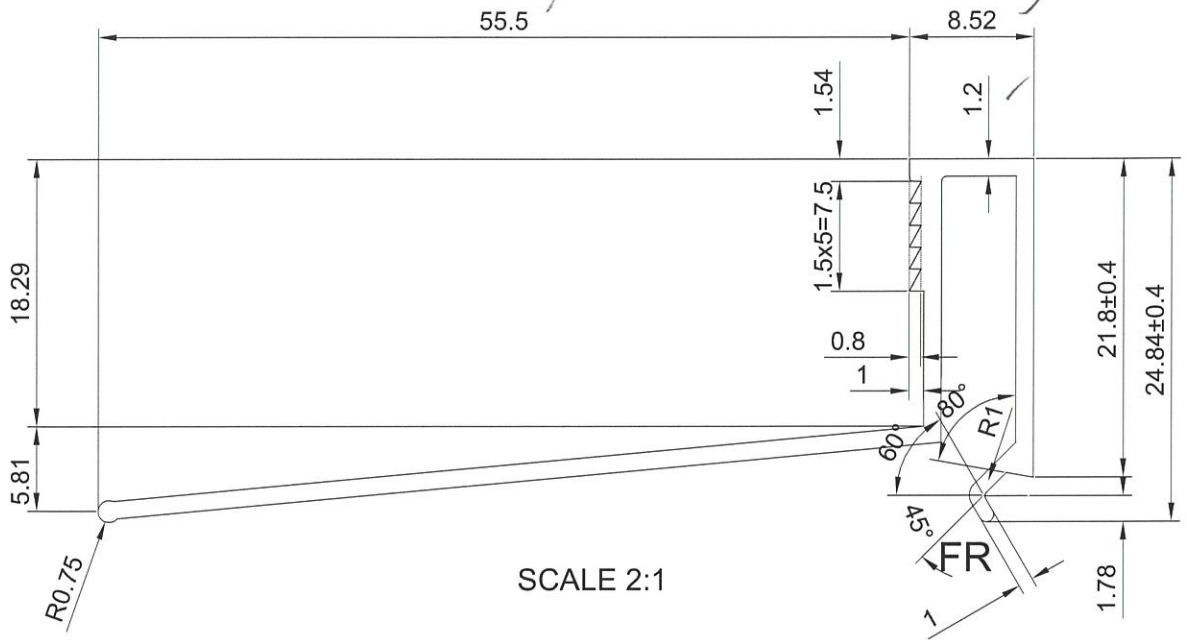
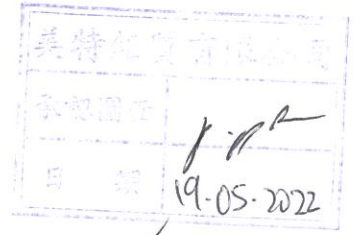


MIDI ALUMINIUM FABRICATOR LTD.

DRAWING NO. REV.

SS5 X86346

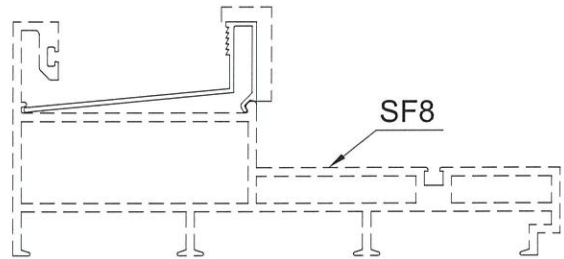
TITLE



SCALE 2:1



SCALE 1:1



SCALE 1:2

APPROVED :

6063-T5  
Unspec.Radius: R0.5

- 1.Important dimension: \*
- 2.Referenced dimension: ( )

a=R0.3  
b=R1.0  
v=R0.5XDP0.5

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE		DATE	REVISION			
		Thickness	mm		NO.	DATE	NAME	DESCRIPTION
137.7		± 0.1	mm	01/03/2022				
WEIGHT	KG/M	Flatness	mm	SCALE				
0.37		0.1 /25mm width		1 : 1				
PERIMETER	mm	Straightness	mm	DRAWN				
224.9		0.3 /300mm		-				
V.F.	mm	Twist	mm	CHECK				
50.3		0.5° /300 mm max						
		Angularity	degree					26
		± 1.0 degree						

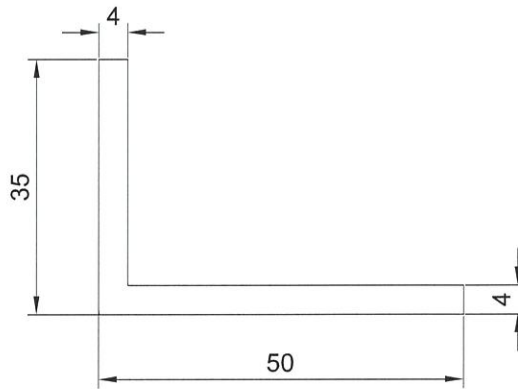
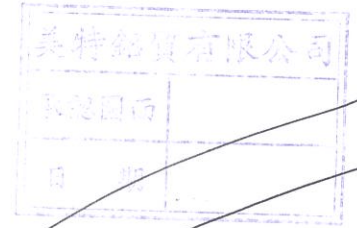


MIDI ALUMINIUM FABRICATOR LTD.

DRAWING NO.  
B13

REV.

TITLE



SCALE 1:1

NO V.F

H 42208  
通用料

4

备注：没有配合型号！

APPROVED :

6063-T5  
Unspec.Radius: R0.5

1.Important dimension: \*  
2.Referenced dimension: ( )

a=R0.3  
b=R1.0  
v=R0.5XDP0.5

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
323.95		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
0.88		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
169.7		Angularity ± 1.0 degree	-				
V.F.	mm		CHECK				✓

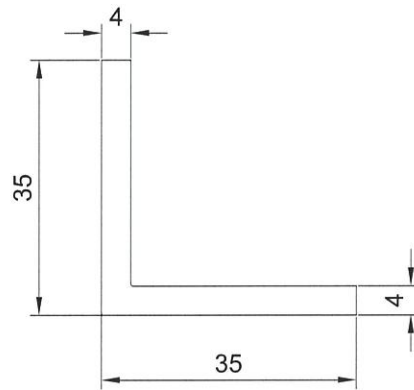


MIDI ALUMINIUM FABRICATOR LTD.

DRAWING NO.  
B14

REV.

TITLE



SCALE 1:1  
NO V.F

L107

通用料

备注：没有配合型号！

APPROVED :

6063-T5  
Unspec.Radius: R0.5

1.Important dimension: \*  
2.Referenced dimension:( )

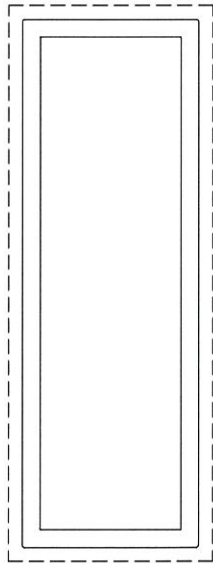
a=R0.3  
b=R1.0  
v=R0.5XDP0.5

SECTIONAL AREA	mm <sup>2</sup>	264.05	ADDITIONAL TOLERANCE	DATE	REVISION			
WEIGHT	KG/M	0.72	Thickness ± 0.1 mm	01/03/2022	NO.	DATE	NAME	DESCRIPTION
PERIMETER	mm	139.70	Flatness 0.1 /25mm width	SCALE				
V.F.	mm		Straightness 0.3 /300mm	1 : 1				
			Twist 0.5° /300 mm max	DRAWN				
			Angularity ± 1.0 degree	CHECK				✓

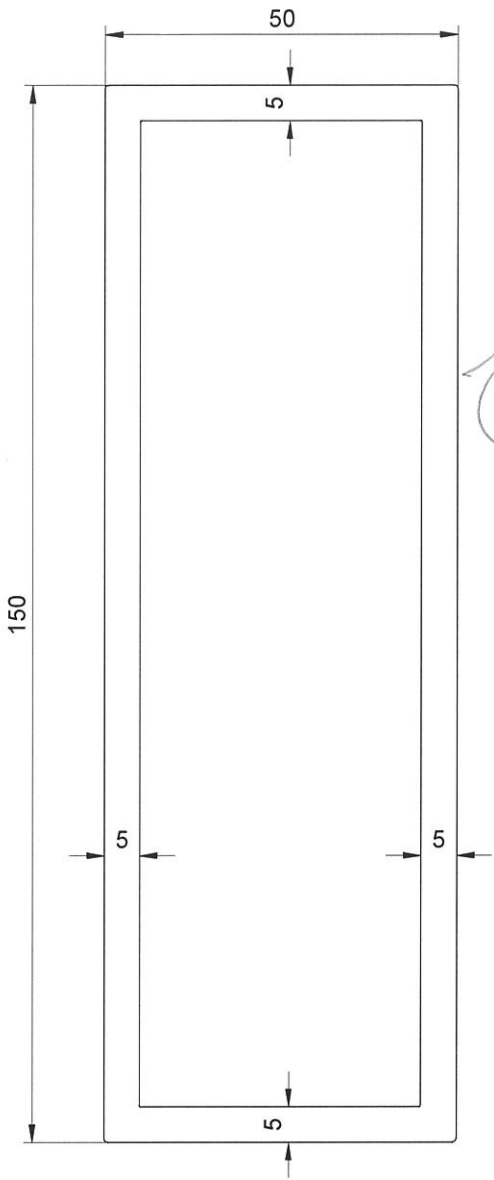
FA

	<b>MIDI ALUMINIUM FABRICATOR LTD.</b>	<b>DRAWING NO.</b> SM1	<b>REV.</b>	<b>TITLE</b>
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~~X8638~~



SCALE 1:2 (V.F)



SCALE 1:1

150x50x5  
通用料

I711

美特铝业  
日期 18.05.2022

备注：没有配合型号！

APPROVED :

6063-T6  
Unspec.Radius: R0.5

1.Important dimension: \*  
2.Referenced dimension:()

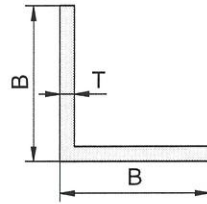
a=R0.3  
b=R1.0  
v=R0.5XDP0.5

SECTIONAL AREA mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
1899.82	Thickness ± 0.1 mm	01/03/2022	NO.	DATE	NAME	DESCRIPTION
WEIGHT KG/M 5.15	Flatness 0.1 /25mm width	SCALE 1 : 1				
PERIMETER mm 758.8	Straightness 0.3 /300mm	DRAWN -				
V.F. mm 399.1	Twist 0.5° /300 mm max Angularity ± 1.0 degree	CHECK				



编 号	B	H	T	重量(kg/m)
H98775	45	20	1.2	0.205
H59368	45	20	4	0.658
H102838	45	22	4	0.68
N699	45	28	4	0.745
N00825	45	30	4	0.767
E07439	45	37	3	0.64
N569	45	38	5	1.052
H32599	45	40	2	0.448
H75606	45.55	34.5	2	0.418
N00885	46	23.5	3	0.536
N505	46	30	2.5	0.496
N00780	46	35	4.5	0.929
N00841	46	40	8	1.690
H20936	47	16.5	2.5	0.412
N674	48	18	2	0.345
N713	48	25	2	0.383
N00793	48	33	2	0.426
H116196	48	45	2	0.491
H41415	48.9	24	1.3	0.251
H19115	49	17	3	0.51
N556	50	5.5	1.4	0.204
N606	50	12	3	0.480
H17176	50	16.5	5	0.83
N00752	50	20	1.6	0.296
N629	50	20	1.5	0.278
N624	50	20	3	0.545
H97177	50	20	3.7	0.662
H78216	50	20	4.5	0.795
H87196	50	22	4	0.734
N00864	50	25	2	0.395
N579	50	25	3	0.583
H27095	50	25	4	0.766
H15247	50	25	6	1.117
H45477	50	27	5	0.971
H69255	50	28	5	0.985
N525	50	28.5	3	0.611
N00873	50	30	2.5	0.523
H80329	50	30	4	0.820
N635	50	32	3	0.642
H42208	50	35	4	0.874
H69938	50	35	4	0.874
H84257	50	35	6	1.284
N00869	50	40	1.6	0.383
N588	50	40	3	0.707

编 号	B	H	T	重量(kg/m)
N00920	50	40	6	1.362
H86285	50	45	2	0.502
N534	50.8	25.4	2.8	0.554
N696	50.8	38.1	4.76	1.085
N00779	51.5	14	2	0.343
N654	52	22	2	0.388
N00843	52.5	25	3	0.662
H46947	53	15	4	0.691
N00921	53	20	4	0.745
N00922	53	25	3	0.607
N00923	53	28.5	3	0.635
N00924	53	40	3	0.728
N00925	54	40	1.5	0.374
N00926	54.5	25	3.5	0.718
N00927	55	20	2	0.394
N00928	55	30	2	0.449
N00929	55	46	5	1.295
N00930	55	50	2	0.556
N00931	56	28	2	0.442
N00932	56	36	4	0.950
N00933	57	20	2	0.404
N00934	57	48	2	0.556
N00778	58	24	3	0.640
N00935	58	30	6	1.333
N00936	59	16	3	0.583
N00937	59.3	43.5	2	0.544
N00938	60	15	3	0.583
N00939	60	16	4	0.777
N00940	60	18	3	0.607
N00941	60	20	1.6	0.34
N00942	60	25	3	0.667
N00943	60	27.5	4	0.901
N00944	60	30	2	0.475
N553	60	30	3	0.704
N00945	60	30	4	0.928
N00946	60	40	3	0.788
N00947	60	40	4	1.041
N00948	60	50	2	0.585
N00949	61.5	33	1.5	0.377
N00950	62	20	4	0.842
N00951	62	52	5	1.471
N00952	63	23	4	0.885
N00953	64.4	30	1.4	0.351
N00954	64.5	22.5	6	1.312



编号	B	T	重量(kg/m)
L00161	9.53	1.5	0.071
L00128	10	1.2	0.060
L00155	10	1.5	0.074
L00149	10	1.6	0.080
L099	11.5	1.5	0.086
L091	12	1.5	0.091
L00111	12	1.6	0.097
L00145	12	2.8	0.160
L00139	12	3	0.171
L003M	12.7	1.25	0.081
L00123	12.7	2	0.126
L00121	12.7	2.8	0.170
H65035	13	2	0.129
L004	14	2	0.140
L00120	15	1.6	0.123
H69928	15	2	0.151
L047	15.87	1.5	0.122
L065	16	3	0.236
L097	18.5	3	0.275
L00163	19	2	0.195
L010	19	2.8	0.266
L008A	19.05	1.25	0.124
L005	19.05	1.5	0.148
L008	19.05	1.5	0.148
L008M	19.05	3.1	0.293
L098	21.5	1.5	0.167
H55997B	30	3	0.480
L074	20	1.6	0.167
L002	20	2	0.205
L090	20	3	0.301
L075A	25	1.2	0.158
L00137	25	2.5	0.320
L075	25	1.6	0.210
L042	25	2	0.259
L061	25	3	0.382
L100	25	4	0.498
L066	25	6	0.715
L012M	25.4	1.25	0.167

编号	B	T	重量(kg/m)
L013	25.4	1.5	0.199
L014	25.4	2.3	0.301
L016	25.4	2.8	0.362
L015	25.4	3	0.387
L015M	25.4	3.1	0.400
L092A	25.8	1.6	0.215
L092	25.8	3.1	0.405
L038A	30	1.2	0.190
L073A	30	1.4	0.221
L00136	30	1.6	0.253
L038	30	2	0.313
L073	30	3	0.463
L103	30	3.7	0.562
L043	30	4	0.604
L052	30	4.7	0.701
H101105	30	5	0.745
H75355	30	5.2	0.768
H122936	30	6	0.877
L086	31	2.4	0.387
L095	31.75	3.1	0.507
L032	31.8	2	0.332
L045	31.8	2.5	0.412
L018	31.8	3	0.491
L076	32	1.5	0.254
L00147	32	1.6	0.270
L077	32	3	0.499
L00146	32	4	0.655
H52687	34	4	0.691
L062	35	2	0.370
L107	35	4	0.714
L00115	35	1.6	0.295
H79988	35	7	1.190
L050	35	7.8	1.309
B07420	38	1.5	0.304
L105	38	2	0.401
L087	38	3.8	0.743
L087M	38	4.5	0.871
L051	38	5	0.956

下单前请确认壁厚公差及装饰面是否满足要求，最终下单以确认图纸为准。



编 号	H	B	T	重量(kg/m)
I01133	130	70	2	2.117
H103638	135	20	2	1.631
I963	135	35	2	1.799
I01187	135	50	2.9	2.806
I742	135	65	2	2.117
I798	135	90	1.8	2.152
H31817	135.8	55.8	3.65	3.633
H97059	140	20	2.5	2.093
I548	140	25.4	1.2	1.056
H74988	140	50	4	3.931
I814	140	60	2	2.117
I707	140	65	3	3.224
H101588	140	80	2.5	2.903
I01216	140	80	3	3.471
I01489	140	100	2.75	3.482
I539A	144	40	1.7	1.658
I539	144	40	3	2.884
I01364	145	40	3	2.899
H100969	145	30	3	2.738
I01365	145	65	3	3.305
H118197	145.6	55	3	3.153
I859	146	90	2	2.506
I644	147.5	60	3	3.396
H1397	149	68.4	4	4.523
I740	150	20	1.5	1.353
I01300	150	20	2	1.793
I656	150	25	1.5	1.393
I842	150	30	2	1.901
I654	150	40	2	2.009
E4864	150	40	2.8	2.788
I637	150	45	2.5	2.565
I01347	150	50	1.6	1.707
I645	150	50	1.8	1.909
I689	150	50	2	2.125
I0689B	150	50	2	2.221
H28192	150	50	2.5	2.633
I01026	150	50	3	3.154
I711	150	50	5	5.149
I825	150	60	2	2.225
H83168	150	60	3	3.317
I01125	150	70	2	2.333
H83269	150	70	2.5	2.903
I903A	150	75	2	2.387
I903	150	75	2.5	2.97

编 号	H	B	T	重量(kg/m)
A903M	150	75	3	3.561
E11073	150	76	3	3.564
H132386	150	76	6	6.959
I01271	150	80	2.5	3.038
H13635	150	80	2	2.441
H9826	150	92	2.3	2.949
I651A	150	100	2.5	3.307
I651	150	100	3	3.953
I546	150	100	4	5.247
I01030	150	120	3	4.293
I543	152.4	44.45	2	2.083
I873	154	25	2.5	2.349
H1037	154.3	59.5	4	4.445
H29191	155	100	3	4.034
I01098	160	40	3	3.143
I01466	160	45	3	3.224
I536	160	50	3.5	3.837
I01147	160	80	2.2	2.799
H90859	160	80	3	3.791
H44075	160	80	4	5.011
I01295	160	100	5	6.75
I01193	160	110	2.5	3.578
H91151	161.5	80	2.5	3.476
I01471	162.5	80	2.5	3.206
I01092	163	25	2	1.987
I01091	163	75	3	3.758
H79388	164.5	100	2.5	3.503
I826	165	55	2.2	2.561
I01460	165	100	2.5	3.51
H66373	165	100	3	4.196
I723	165	100	4	5.551
H102548	166	50	2.5	2.849
H91148	166	80	2.5	3.254
H8403	170	45	2.8	3.166
I01363	170	70	2.5	3.173
HL1759	170	90	4	5.443
H5607	173.7	58.5	3.8	4.609
I874	173.7	58.5	2.5	3.067
I582	174.63	50.8	4.83	5.645
I933	175	60	3	3.710
H132356	175	100	4	5.767
H82029	176	30	2	2.182
I01264	178	45	3	3.528
I00512	180	50	5	5.940