

工程指示 / 要求簡箋(E.I.)

工程指示編號：EI / 4430 / 21

修改版次：-

工程編號：J - 858

工程名稱：將軍澳日出康城 11

工程項目：幕牆 鋁料模圖(8 個) (X86254-X86261) 繪圖

收件人：Maggie

發件人：Eric Liu

日期：06/03/2022

要求提供 / 確認 事項：

- () 初步鋁料 B.M. () 加工拆圖，然後生產 () 尺寸表
- () 正式鋁料 B.M. () 技術上資料 / 指示 () 報價
- () 配件 B.M. () 樣辦或貨品說明書 () 分判合約

內容：

請為幕牆開新模圖共 8 個 (X86254, X86255, X86256, X86257, X86258, X86259, X86260, X86261)

預計完成繪畫模圖日期: 23/03/2021

完成開模和試模日期: /03/2022

謝謝

請在 2022.03. 23 前完成上列要求。

附：

以上項目為：

- 原合約工程包 原合約工程加 / 減賬 新工程報價

原因：-

分發東莞各部門：

- () 生產技術總監 連附件 () 技術部 連附件 () 生產部 連附件 () 機械設計部 連附件
- () 採購部 連附件 () 生產統籌部 連附件 梅 () 小羅 & 清 連附件
- () 質檢部 琅 連附件 () 會計部 連附件 () 報關組 連附件 () 其他 _____ 連附件

分發其他分判：

- () _____ 連附件

分發香港各部門：

- () 行政部 連附件 () 會計部 連附件 () 統籌部 連附件 () 工程部地盤科文 連附件
- () 採購部 連附件 () QS 部 連附件 () 維修部 連附件 () 其他 _____ 連附件

傳遞編號：

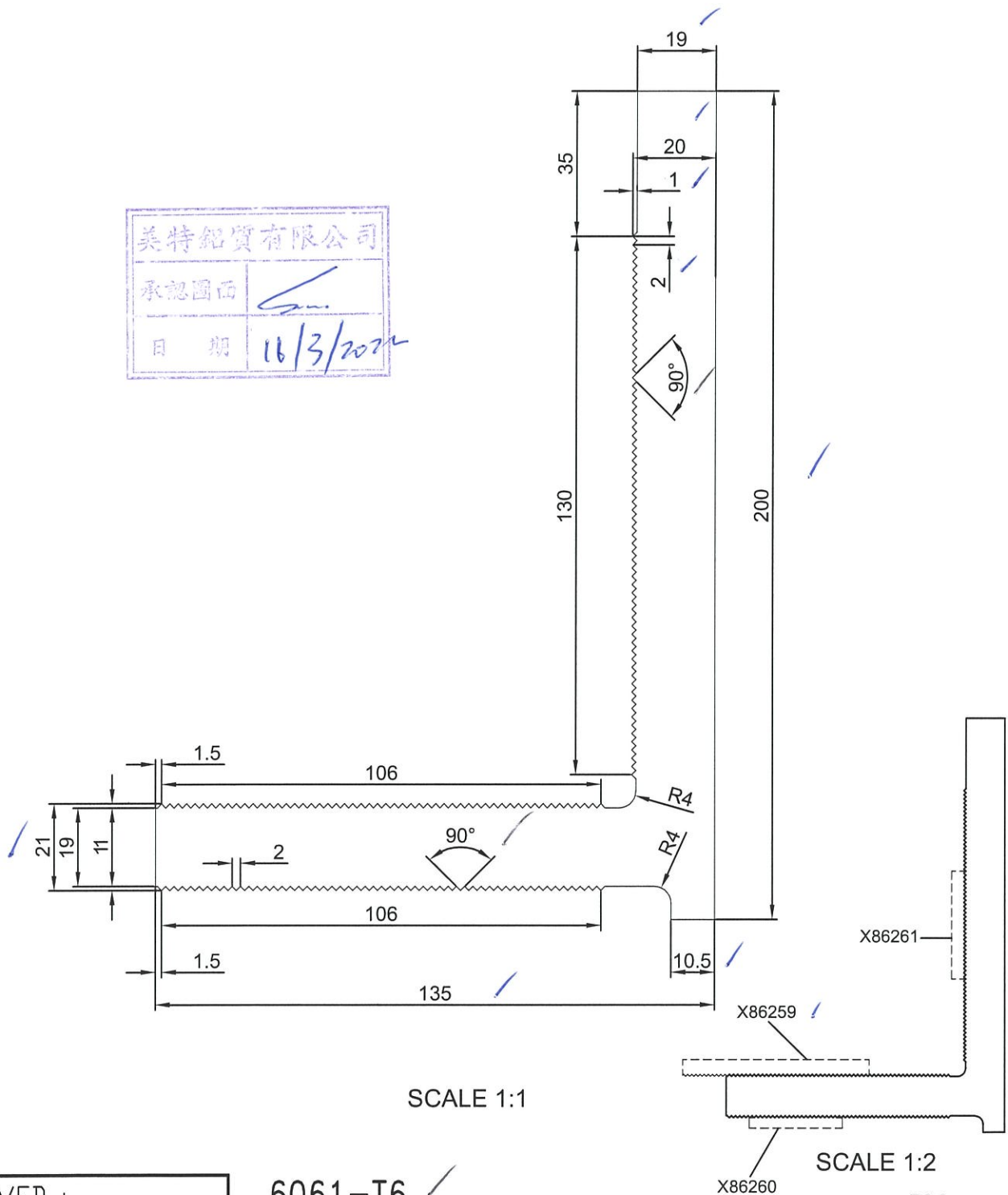
HK 0421 / 21

發件人簽署：

項目經理簽署：



美特鋁質有限公司	
承認圖面	
日期	16/3/2022



SCALE 1:1

SCALE 1:2

APPROVED :

6061-T6

Unspec.Radius: R0.5

- 1.Important dimension: *
- 2.Referenced dimension: ()

a=R0.3
b=R1.0
v=R0.3XDP0.3

SECTIONAL AREA	mm ²	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
6116.87		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
16.58		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
810.71		Angularity ± 1.0 degree	CHECK				
V.F.	mm						



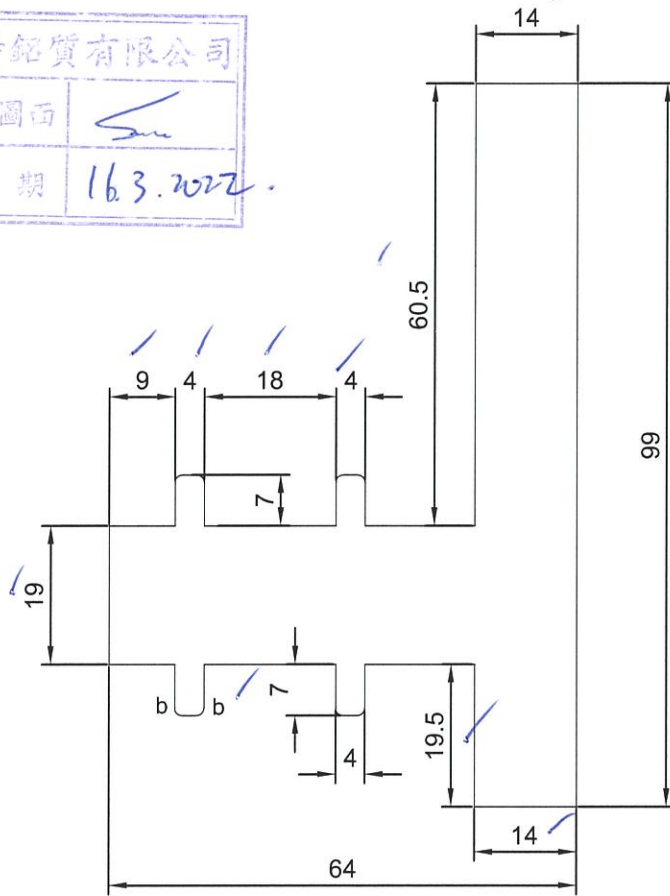
MIDI ALUMINIUM FABRICATOR LTD.

DRAWING NO.
X86255

REV.

TITLE

美特鋁質有限公司	
承認圖面	
日期	16.3.2022



SCALE 1:1

APPROVED :

6061-T6
Unspec. Radius: R0.5

- 1. Important dimension: *
- 2. Referenced dimension: ()

a=R0.3
b=R1.0
v=R0.5XDP0.5

SECTIONAL AREA	mm ²	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
2446.28		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
6.63		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
378.57		Angularity ± 1.0 degree	CHECK				
V.F.	mm						

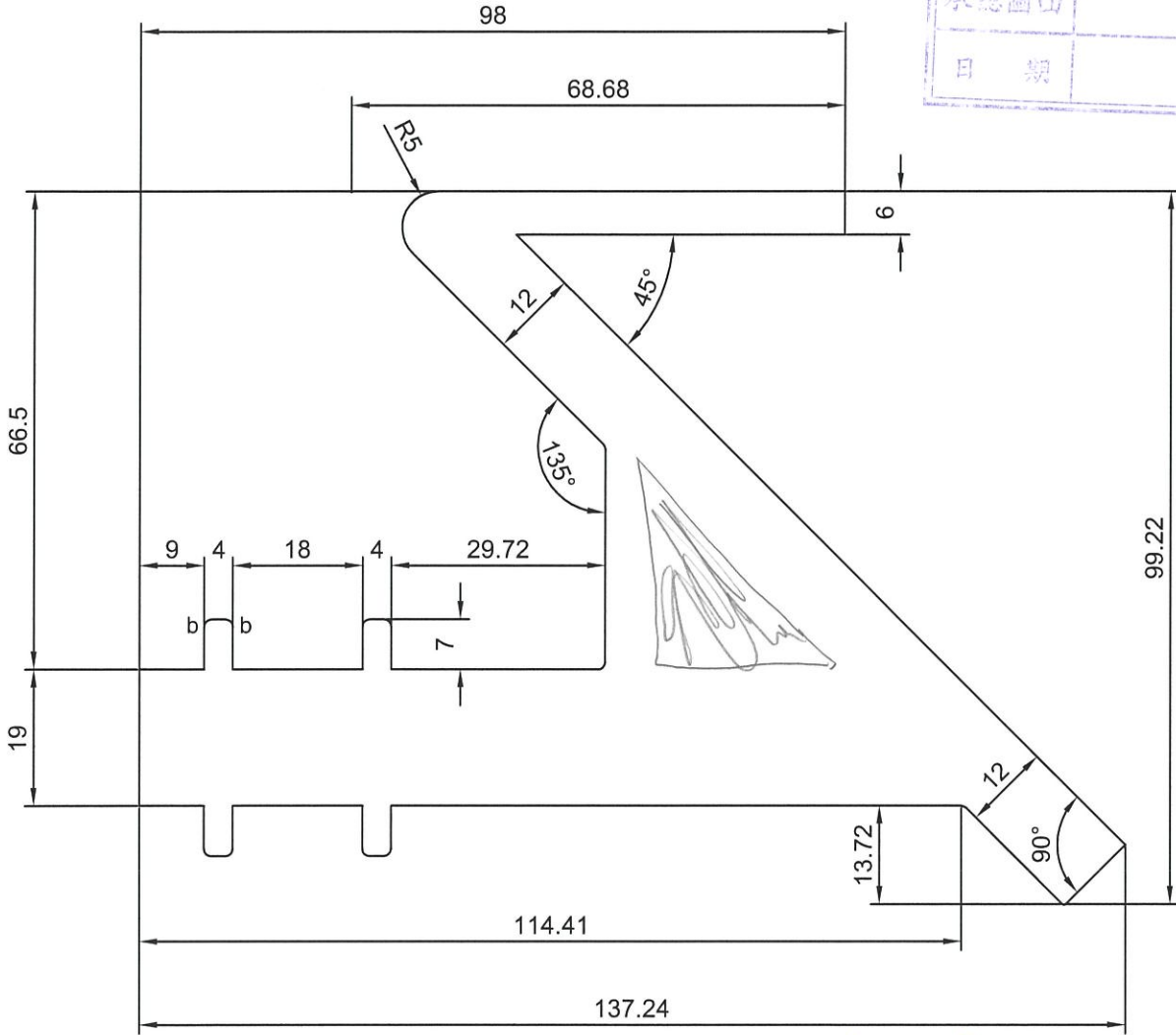


MIDI ALUMINIUM FABRICATOR LTD.

DRAWING NO.
X86256

REV.

TITLE



SCALE 1:1

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APPROVED :

6061-T6 ✓
Unspec.Radius: R0.5

- 1.Important dimension: *
- 2.Referenced dimension: ()

a=R0.3
b=R1.0
v=R0.5XDP0.5

SECTIONAL AREA	mm ²	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
4471.96		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
12.11		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
591.4		Angularity ± 1.0 degree	-				
V.F.	mm		CHECK				

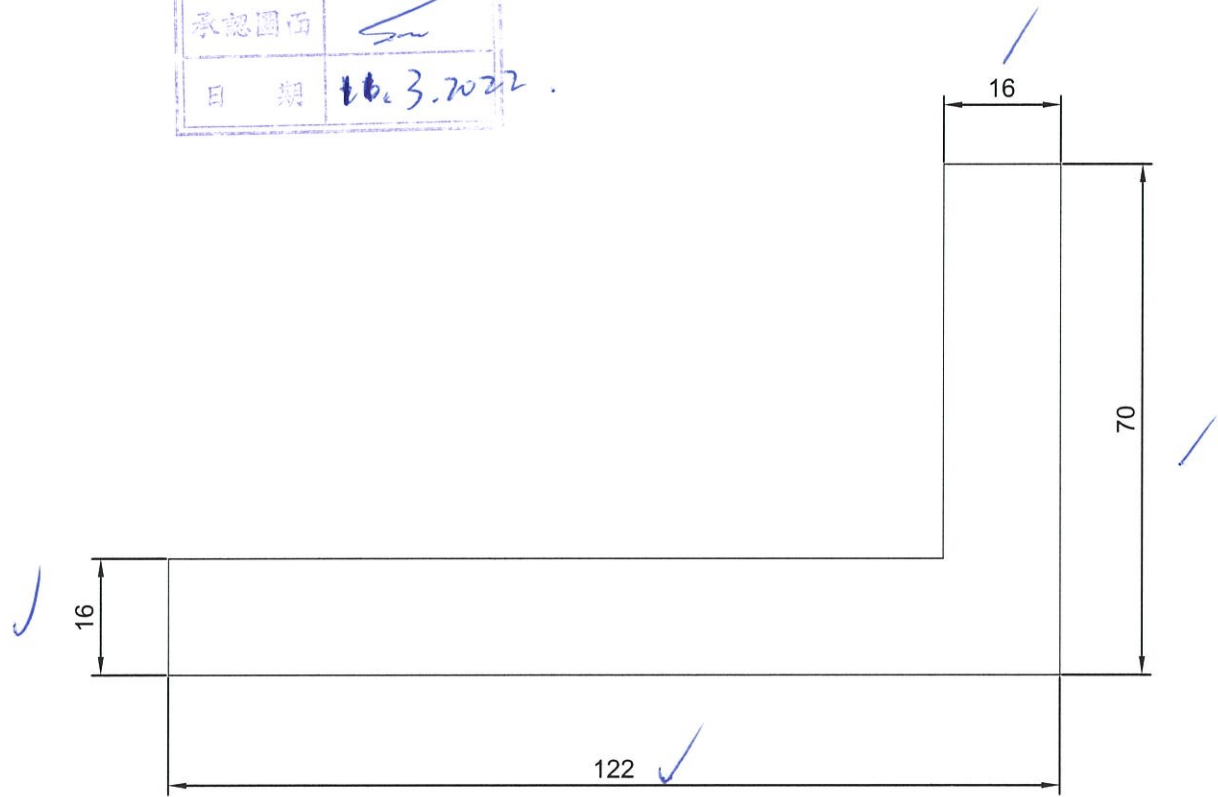
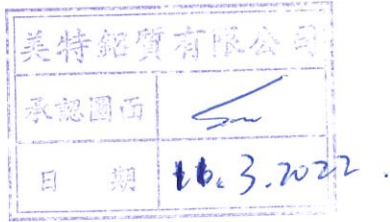


MIDI ALUMINIUM FABRICATOR LTD.

DRAWING NO.
X86257

REV.

TITLE



SCALE 1:1

APPROVED :

6061-T6

Unspec. Radius: R0.5
Unspec. Thickness: 3.0

1. Important dimension: *
2. Referenced dimension: ()

a=R0.3
b=R1.0
v=R0.5XDP0.5

SECTIONAL AREA	mm ²	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
2816		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
7.63		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
384		Angularity ± 1.0 degree	-				
V.F.	mm		CHECK				



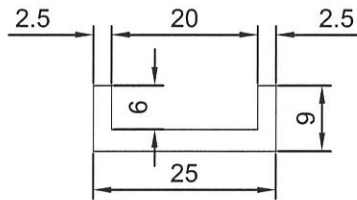
MIDI ALUMINIUM FABRICATOR LTD.

DRAWING NO.

X86258

REV.

TITLE



SCALE 1:1

APPROVED :

6061-T6 ✓

Unspec.Radius: R0.5

Unspec.Thickness:3.0

1.Important dimension: *

2.Referenced dimension: ()

a=R0.3

b=R1.0

v=R0.5XDP0.5

SECTIONAL AREA	mm ²	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
105		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
0.28		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
80		Angularity ± 1.0 degree	-				
V.F.	mm		CHECK				



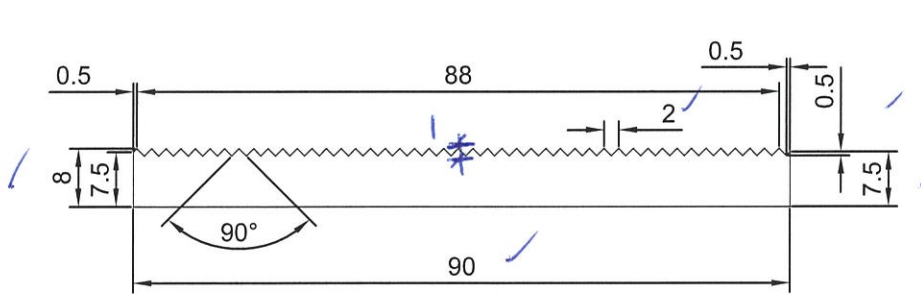
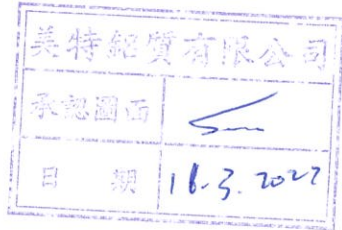
MIDI ALUMINIUM FABRICATOR LTD.

DRAWING NO.

X86259 ✓

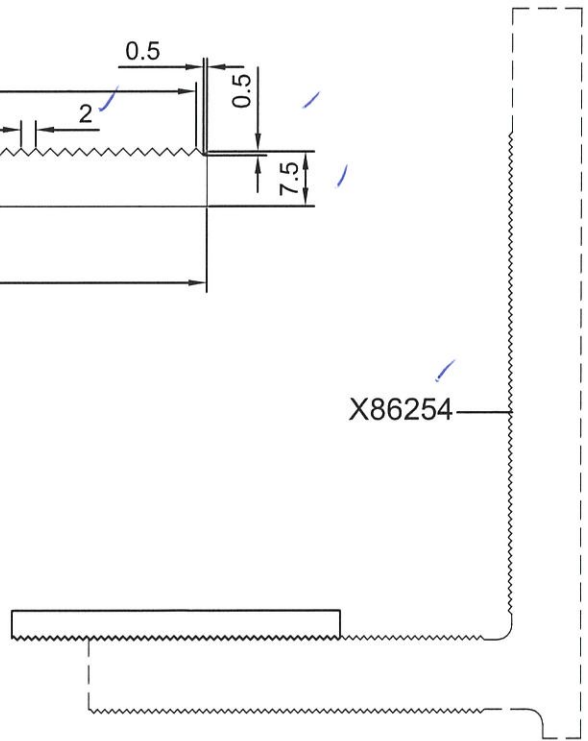
REV.

TITLE



SCALE 1:1

X86254 ✓



SCALE 1:2

APPROVED :

6061-T6

Unspec.Radius: R0.5

Unspec.Thickness:1.8

1.Important dimension: *

2.Referenced dimension: ()

a=R0.3

b=R1.0

e=C0.5XDP0.5

SECTIONAL AREA	mm ²	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
675 ✓		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
1.83 ✓		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
232.28 ✓		Angularity ± 1.0 degree	-				
V.F.	mm		CHECK				



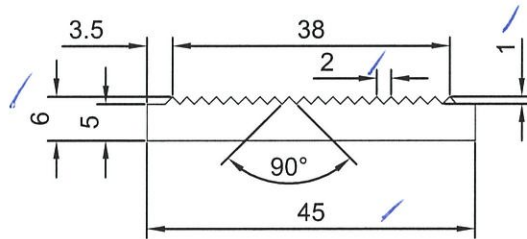
MIDI ALUMINIUM FABRICATOR LTD.

DRAWING NO.

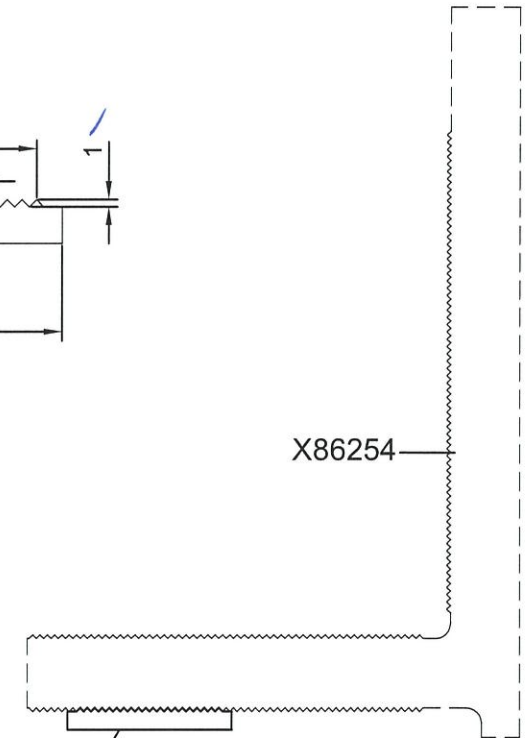
X86260

REV.

TITLE



SCALE 1:1



SCALE 1:2

APPROVED :

6061-T6 ✓

Unspec. Radius: R0.5

Unspec. Thickness: 3.0

1. Important dimension: *

2. Referenced dimension: ()

a=R0.3

b=R1.0

v=R0.5XDP0.5

SECTIONAL AREA	mm ²	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
245 ✓		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
0.66 ✓		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
116.57 ✓		Angularity ± 1.0 degree	-				
V.F.	mm		CHECK				



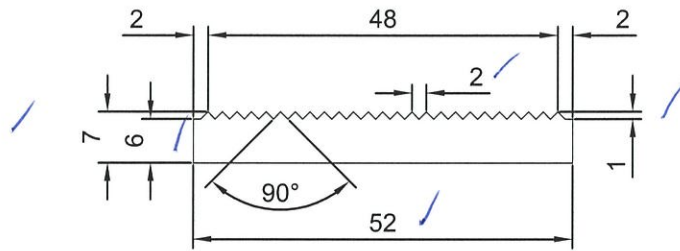
MIDI ALUMINIUM FABRICATOR LTD.

DRAWING NO.

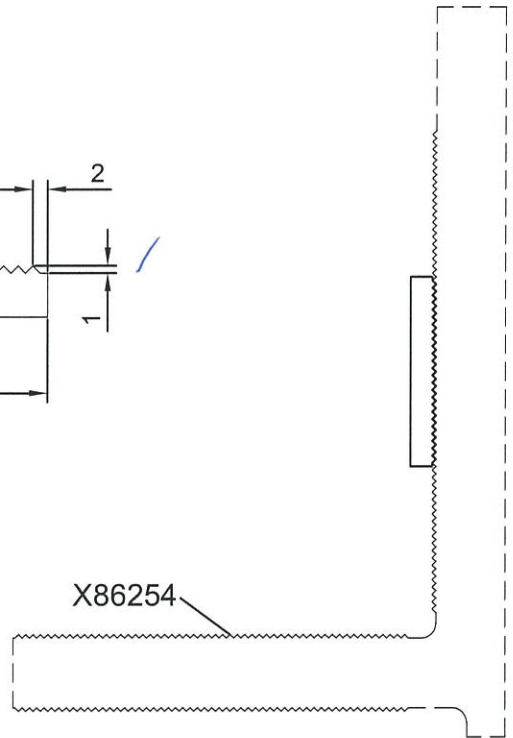
X86261

REV.

TITLE



SCALE 1:1



SCALE 1:2

APPROVED :

6061-T6

Unspec. Radius: R0.5

Unspec. Thickness: 3.0

1. Important dimension: *

2. Referenced dimension: ()

a=R0.3

b=R1.0

v=R0.5XDP0.5

SECTIONAL AREA	mm ²	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
337		Thickness ± 0.1 mm	01/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
0.91		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
136.71		Angularity ± 1.0 degree	-				
V.F.	mm		CHECK				



MIDI ALUMINIUM FABRICATOR LTD.

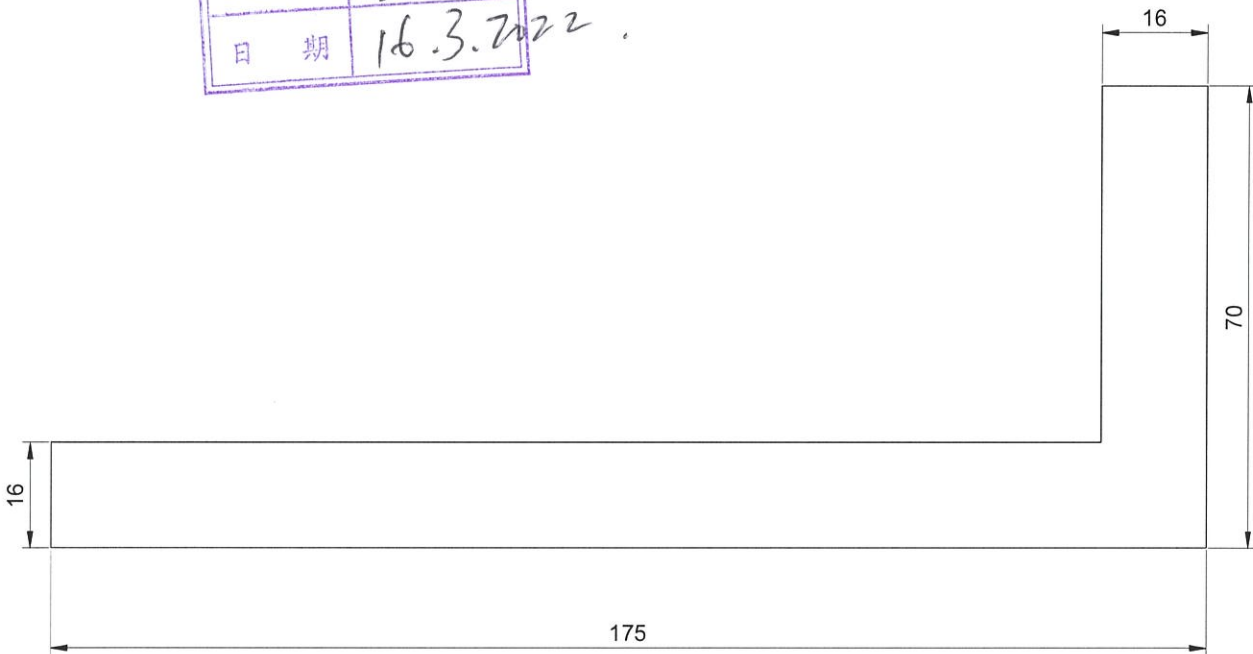
DRAWING NO.

REV.

TITLE

X86262 *R266*

美特鋁質有限公司
承認圖面
日期 16.3.2022



SCALE 1:1

APPROVED :

6061-T6

Unspec. Radius: R0.5

Unspec. Thickness: 3.0

1. Important dimension: *

2. Referenced dimension: ()

a=R0.3

b=R1.0

v=R0.5XDP0.5

SECTIONAL AREA	mm ²	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
3364		Thickness ± 0.1 mm	11/03/2022				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
9.12		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
490		Angularity ± 1.0 degree	-				
V.F.	mm		CHECK				