

工程指示編號：EI / 4426 / 22

修改版次：-

工程編號：J857

工程名稱：啟德 6552

工程項目：趟門 - 確認膠條模圖(榮基)

收件人：Maggie Lor (羅小姐)

發件人：Nero HO

日期：03/03/2022

要求提供 / 確認 事項：

- | | | |
|------------------------------------|-------------------------------------|-------------------------------|
| <input type="checkbox"/> 初步鋁料 B.M. | <input type="checkbox"/> 加工拆圖，然後生產 | <input type="checkbox"/> 尺寸表 |
| <input type="checkbox"/> 正式鋁料 B.M. | <input type="checkbox"/> 技術上資料 / 指示 | <input type="checkbox"/> 報價 |
| <input type="checkbox"/> 配件 B.M. | <input type="checkbox"/> 樣辦或貨品說明書 | <input type="checkbox"/> 分判合約 |
| <input type="checkbox"/> 其他：_____ | | |

內容：

確認四款膠條模圖。

請在 10/3/2022 前完成上列要求。

附：_____ 1+ 4 頁

以上項目為：

原合約工程包

原合約工程加 / 減賬

新工程報價

原因：-

分發東莞各部門：

- | | | | | | | | |
|---|---|---|---|------------------------------|------------------------------|-----------------------------------|------------------------------|
| <input type="checkbox"/> 生產技術總監 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 技術部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 生產部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 機械設計部 | <input type="checkbox"/> 連附件 |
| <input type="checkbox"/> 採購部 | <input type="checkbox"/> 連附件 | <input checked="" type="checkbox"/> 生產統籌部 | <input checked="" type="checkbox"/> 連附件 | | | | |
| <input checked="" type="checkbox"/> 質檢部 | <input checked="" type="checkbox"/> 連附件 | <input type="checkbox"/> 會計部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 報關組 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 其他 _____ | <input type="checkbox"/> 連附件 |

分發香港各部門：

- | | | | | | | | |
|------------------------------|------------------------------|-------------------------------|------------------------------|------------------------------|------------------------------|-----------------------------------|------------------------------|
| <input type="checkbox"/> 行政部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 會計部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 統籌部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 工程部地盤科文 | <input type="checkbox"/> 連附件 |
| <input type="checkbox"/> 採購部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> QS 部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 維修部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 其他 _____ | <input type="checkbox"/> 連附件 |

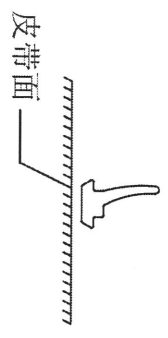
傳遞編號：

Hk 0324 / 22.

發件人簽署：

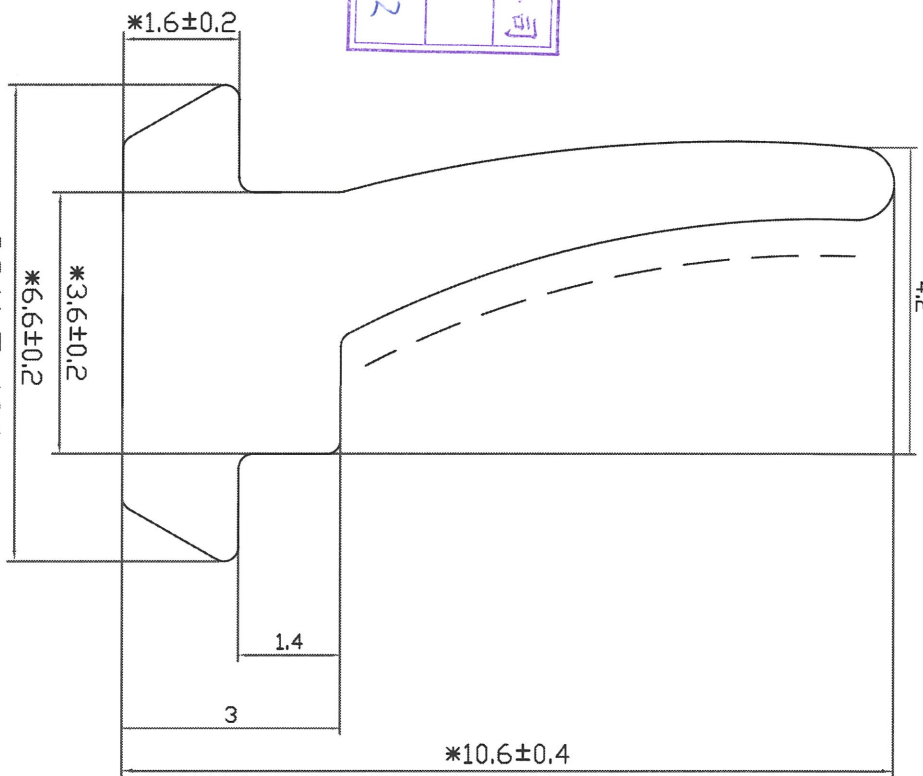
項目經理簽署：

LINEAR DENSITY 0.033 ±5%kg/m	AREA 24.65 mm ²	WEIGHT ±5%kg/pcs	VOLUME cm ³	VERSION A
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SCALE 1:1

美特鋁質有限公司
承認圖印
日期 3/3-2022



SCALE 10:1

技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“*”尺寸为关键尺寸。
- 4、带“_____”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打码技术规范》执行。

THE TABLE OF CHANGE RECORD			
MARK	OLD-VER.	CONTENT	DESIGN DATE
△			
△			
△			

SIZE TOLERANCE		USER NO.	
RANGE	TOLERANCE	2091-718-SD-G-01	
0-<1.5	±0.15	ISO NO.	
1.5-<2.5	±0.20	MOULD&RACK NO.	
2.5-<4.0	±0.25	CHECKED & DATE	冯婉文 2020/04/02
4.0-<6.3	±0.35	DESIGN&DRAWN & DATE	000
6.3-<10	±0.40	MATERIAL	CR(Neoprene)
10-<16	±0.50	HARDNESS	65±5
16-<25	±0.70	APPROVED & DATE	Tracking & DATE
25-<40	±0.80	PROOFREADING & DATE	苏志君 2020/04/02
40-<63	±1.00		
63-<100	±1.30		
ABOVE 100	±1.50		

CUSTOMERS APPROVAL DRAWING

EXCLUSIVE SHAPES IN THOSE DISTANCES WHERE THE SHAPES IS REVISED AS AN EXCLUSIVE THE CUSTOMER HAVE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER OR WING KAY. (備註: 在該標准及/或“獨家”的標准下, 其名稱與圖樣中出現的客戶獨家標准標記(即標准)內, 均與標准相關標記(即標准)無關。)

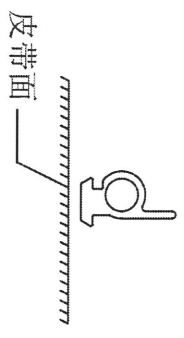
SHAW DIMENSIONS THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS DISMISSED AND ALL DIMENSIONS ASSESSED AND ANY CLAIMS MADE AGAINST WING KAY. (備註: 所有標准要求與標准, 均與標准無關。任何標准, 均與標准無關。)

CUSTOMER: _____
SIGNATURE: _____

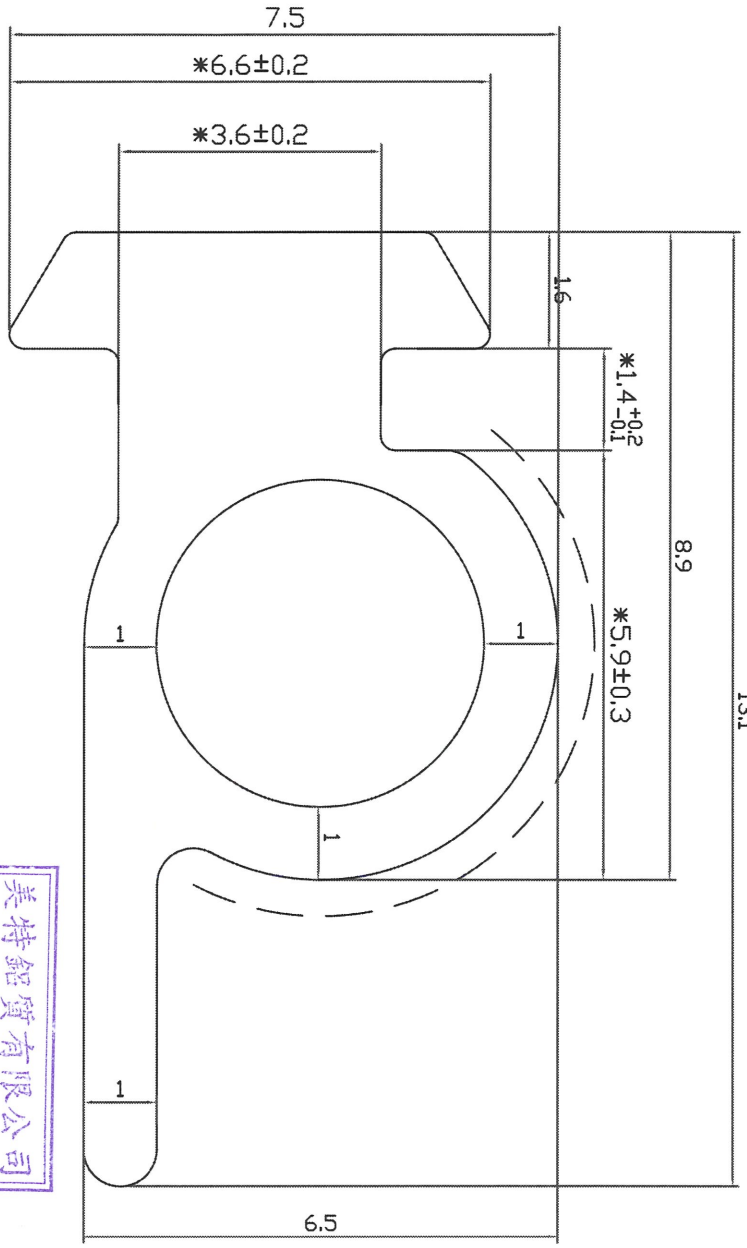
PROJECT J-851

PRC TEL +86 757 25330008 FAX +86 757 25330009
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Http://www.wingkay.com wingkay@wingkay.com

LINEAR DENSITY 0.048 ±5%Kg/gm	AREA 36.57 mm ²	WEIGHT ±5%Kg/pcs	VOLUME cm ³	VERSION A
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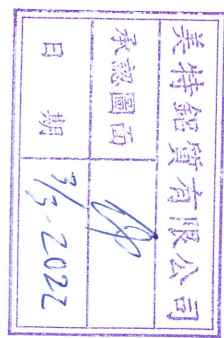
SCALE 1:1



技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“*”尺寸为关键尺寸。
- 4、带“_____”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

SCALE 10:1



THE TABLE OF CHANGE RECORD		USER NO.	APPROVED & DATE
MARK	OLD-VER.	2091-718-SD-G-02	PROOFREADING & DATE
	CONTENT	ISO NO.	CHECKED & DATE
	DESIGN	MOULD&RACK NO.	DESIGN&DRAWN & DATE
	DATE	MATERIAL	
		CR(Neoprene)	
		HARDNESS	
		75±5	

SIZE TOLERANCE		APPROVED & DATE	
RANGE	TOLERANCE	PROOFREADING & DATE	
0-<1.5	±0.15	CHECKED & DATE	
1.5-<2.5	±0.20	DESIGN&DRAWN & DATE	
2.5-<4.0	±0.25		
4.0-<6.3	±0.35		
6.3-<10	±0.40		
10-<16	±0.50		
16-<25	±0.70		
25-<40	±0.80		
40-<63	±1.00		
63-<100	±1.30		
ABOVE 100	±1.50		

PROJECT J-851

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CUSTOMERS APPROVAL DRAWING

EXCLUSIVE SHAPES IN THOSE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN 'EXCLUSIVE' THE CUSTOMER NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER OR WING KAY. (請特別注意，在該樣品標有“獨家”的標記下，其名稱中應與該標記上的客戶名稱相一致的標記均應包含在內，可保證標記與該標記所有權人。)

THE EXTENDED SHAPES SHOWN AND PRODUCTS MADE FROM IT, IN FINISHES ANY OTHER, REQUESTED DESIGN OR OTHERWISE, IS THE SUBJECT OF COPYRIGHT, INFRINGEMENT, INFRINGEMENT SHALL INCUR AGAINST ALL DAMAGES, LIQUESSED AND EXPENSES ARISING OUT OF ANY CLAIM.

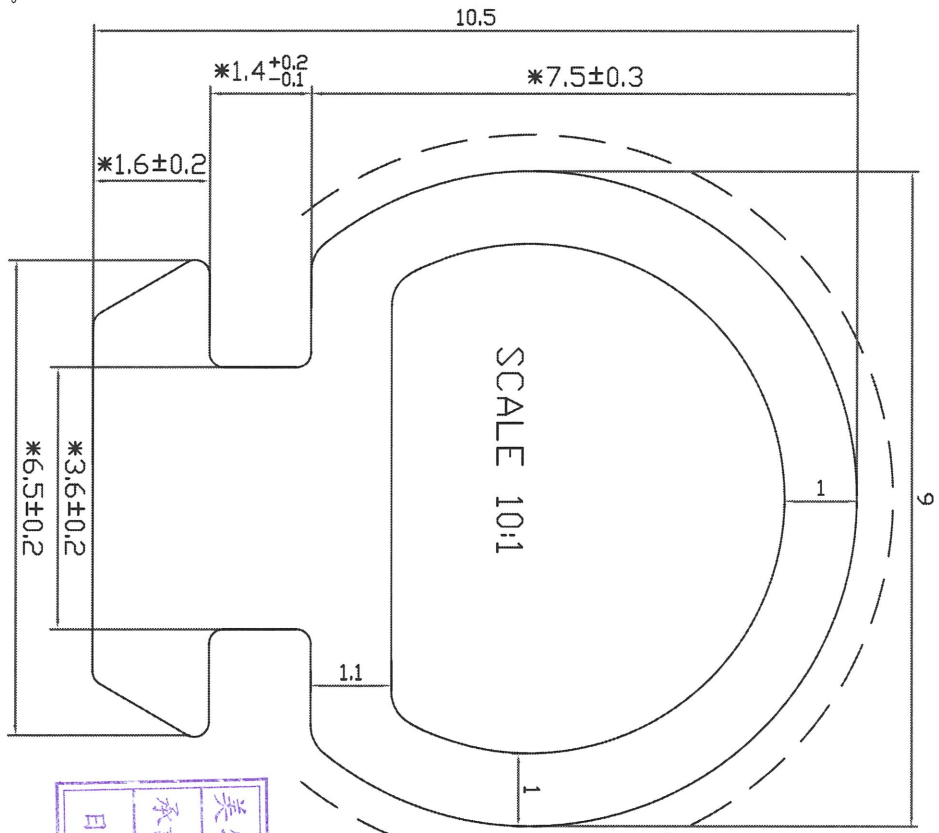
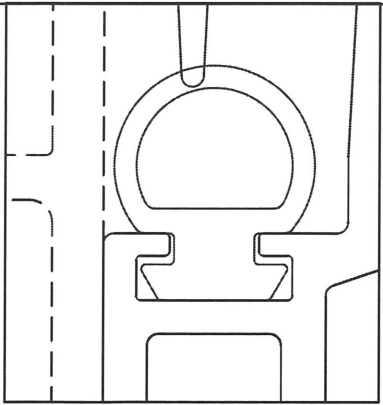
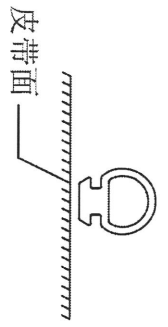
(備註：一旦該樣品標有標記，其名稱中應與該標記上的客戶名稱相一致的標記均應包含在內，可保證標記與該標記所有權人。)

SHAPE DIMENSIONS THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS DEEMED TO BE AT OUR ACCORD.

(備註：尺寸、公差及客戶的任何特殊要求，在模具製造及開始進行動用後，其更改與我們無涉。)

CUSTOMER: SIGNATURE:

LINEAR DENSITY 0.052 ±5%Kg/m	AREA 39.31 mm ²	WEIGHT ±5%Kg/pcs	VOLUME cm ³	VERSION A
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技术说明:

- 1、未标注公差按1114级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“*”尺寸为关键尺寸。
- 4、带“_____”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

THE TABLE OF CHANGE RECORD			
MARK	OLD-VER.	CONTENT	DESIGN
△1			
△2			
△3			

SIZE TOLERANCE		USER NO.		APPROVED & DATE	
RANGE	TOLERANCE	2091-718-SD-G-03A	PROOFREADING & DATE		
0-<1.5	±0.15	ISO NO.	CHECKED & DATE		
1.5-<2.5	±0.20	MOULD&RACK NO.	冯锐文 2020/04/02		
2.5-<4.0	±0.25	MATERIAL	DESIGN&DRAWN & DATE		
4.0-<6.3	±0.35	CR(Neoprene)	000		
6.3-<10	±0.40	HARDNESS	Tracking & DATE		
10-<16	±0.50	65±1.5°	苏志君 2020/04/02		
16-<25	±0.70				
25-<40	±0.80				
40-<63	±1.00				
63-<100	±1.30				
ABOVE 100	±1.50				

美特铝质有限公司
 承認圖面
 日期 3/5-2022

CUSTOMERS APPROVAL DRAWING

EXCLUSIVE SWAPS IN THESE DISTANCES WHERE THE SWAP IS DEVELOPED AS AN "EXCLUSIVE". THE CUSTOMER WHOSE NAME APPEARS IN THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER, OR VING KAY. (轉印形狀，在距離標打為“獨家”的標記下，其名稱與距離標記的客戶與獨家標記的客戶不同，獨家標記與距離標記不同。)

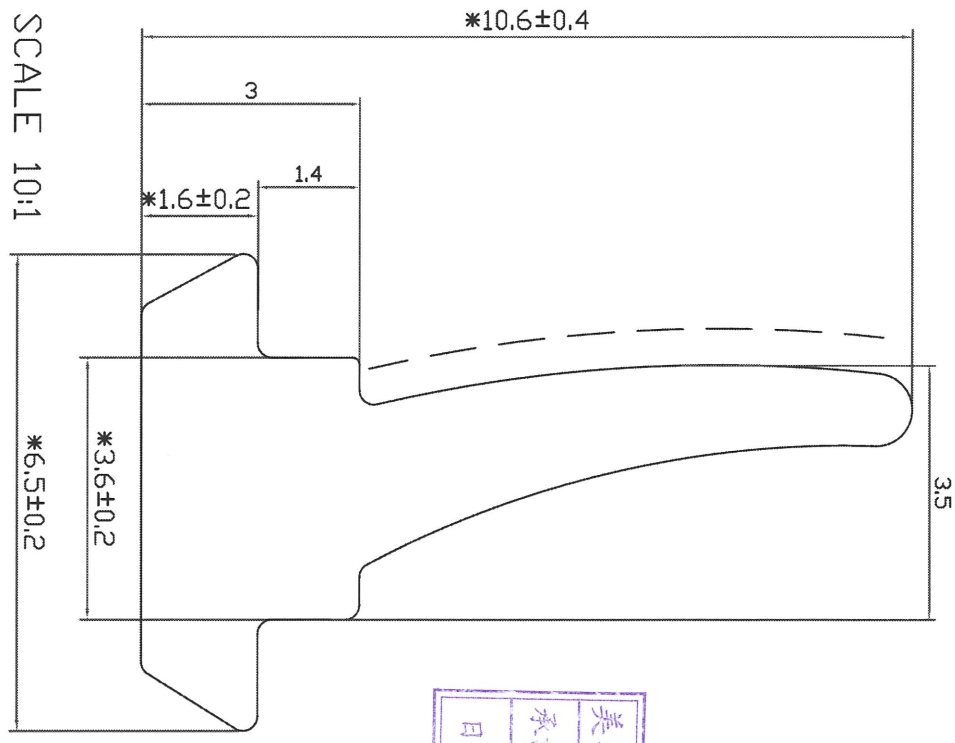
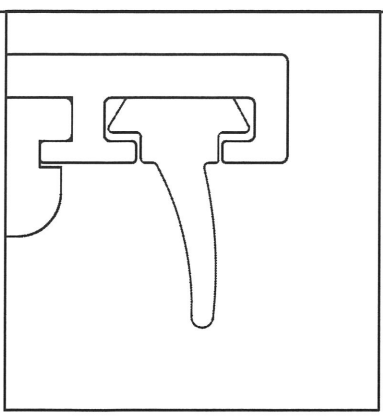
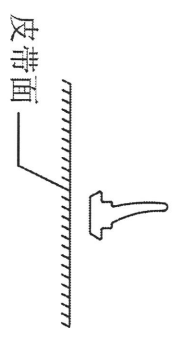
SWAP DIMENSIONS: THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERNATIVE WAVE AFTER TOL ARE MANUFACTURE IS COMPLETED. (修改尺寸，未經批准修改了正確的尺寸與公差標記的客戶與獨家標記的客戶不同，獨家標記與距離標記不同。)

CUSTOMER: _____
 SIGNATURE: _____

PROJECT
 J-851

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 Http://www.wingkay.com wingkay@wingkay.com

LINEAR DENSITY 0.033 ±5%Kg/gm	AREA 25.33 mm²	WEIGHT ±5%Kg/pcs	VOLUME cm³	VERSION A
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美特銘質有限公司
承認圖面
日期 3/3-2022

技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气池等缺陷;
- 3、带“*”尺寸为关键尺寸。
- 4、带“_____”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

SCALE 10:1

THE TABLE OF CHANGE RECORD			
MARK	OLD-VER.	CONTENT	DESIGN
△			
△			
△			

SIZE TOLERANCE	RANGE	TOLERANCE
0-<1.5	±0.15	±0.20
1.5-<2.5	±0.25	±0.35
2.5-<4.0	±0.35	±0.45
4.0-<6.3	±0.45	±0.55
6.3-<10	±0.55	±0.65
10-<16	±0.65	±0.75
16-<25	±0.75	±0.85
25-<40	±0.85	±1.00
40-<63	±1.00	±1.30
63-<100	±1.30	±1.50
ABOVE 100	±1.50	

USER NO.	2091-718-SD-G-04	APPROVED & DATE	
ISO NO.		PROOFREADING & DATE	
MOULD&RACK NO.		CHECKED & DATE	冯锐文 2020/04/02
MATERIAL	CR(Neoprene)	DESIGN&DRAWN & DATE	000
HARDNESS	65±5°	Tracking & DATE	苏志君 2020/04/02

PROJECT J-851

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CUSTOMERS APPROVAL DRAWING
(客户批准图)

EXCLUSIVE SHAPES IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER THESE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER, OR VING KAY.

(獨特形號，在這些批准形號為“獨家”的情況下，其名稱出現在批准圖上的客戶如果其名稱與本產品不同，則客戶應承擔其對所有針對該客戶或其個人，向來其提出索賠的責任。)

IN THE EXCLUSIVE SHAPES SHOWN ON PRODUCT NAME PAID BY CUSTOMER, THE CUSTOMER SHALL ACCEPT FULL RESPONSIBILITY FOR ALL DAMAGES, LOST AND EXPENSES ARISING OUT OF ANY CLAIM.

(在客戶支付費用後，在這些獨家形號中，客戶應承擔其對所有針對該客戶或其個人，向來其提出索賠的責任。)

NOTE: THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER THE DATE OF MANUFACTURE IS OPENED WILL BE AT OUR ACCOUNT.

(此圖尺寸、公差及任何特殊要求，在製成後進行更改將由我們的技術文件內容。)

CUSTOMER: _____
SIGNATURE: _____