

工程指示 / 要求簡箋(E.I.)

工程指示編號：EI / 3763 / 21 修改版次：A  
 工程編號：J857 工程名稱：啟德 6552  
 工程項目：繪畫模圖(預製窗)  
 收件人：Maggie Lor (羅小姐) 發件人：Yancy Chen 日期：20/10/2021

要求提供 / 確認 事項：

- |                                    |                                     |                               |
|------------------------------------|-------------------------------------|-------------------------------|
| <input type="checkbox"/> 初步鋁料 B.M. | <input type="checkbox"/> 加工拆圖，然後生產  | <input type="checkbox"/> 尺寸表  |
| <input type="checkbox"/> 正式鋁料 B.M. | <input type="checkbox"/> 技術上資料 / 指示 | <input type="checkbox"/> 報價   |
| <input type="checkbox"/> 配件 B.M.   | <input type="checkbox"/> 樣辦或貨品說明書   | <input type="checkbox"/> 分判合約 |
| <input type="checkbox"/> 其他：_____  |                                     |                               |

內容：

*和新增*  
 請按附頁修改圖紙繪畫模圖，共 24 頁。 CAD 圖見 FTP.

請在 25/10/2021 前完成上列要求。

附：

1+ *27* 頁

以上項目為：

- 原合約工程包                       原合約工程加 / 減賬                       新工程報價

原因：-

分發東莞各部門：

- ( ) 生產技術總監  連附件    ( ) 技術部     連附件    ( ) 生產部     連附件    ( ) 機械設計部  連附件  
 ( ) 採購部     連附件    (  ) 生產統籌部  連附件  
 (  ) 質檢部     連附件    ( ) 會計部     連附件    ( ) 報關組     連附件    ( ) 其他 \_\_\_\_\_  連附件

分發香港各部門：

- ( ) 行政部  連附件    ( ) 會計部  連附件    ( ) 統籌部  連附件    ( ) 工程部地盤科文     連附件  
 ( ) 採購部  連附件    ( ) QS 部     連附件    ( ) 維修部  連附件    ( ) 其他 \_\_\_\_\_  連附件

傳遞編號：

*HK 1933 / 21*

發件人簽署：

*Yc*

項目經理簽署：

*[Signature]*





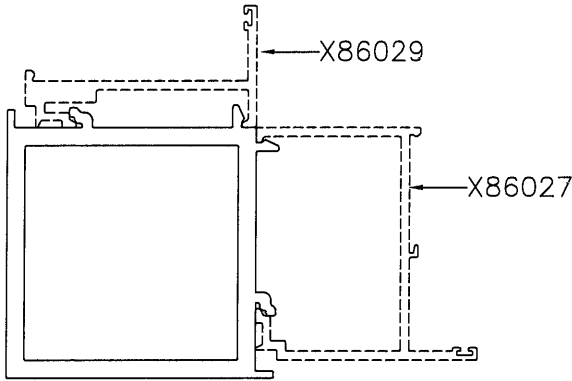


MIDI ALUMINIUM FABRICATOR LTD.

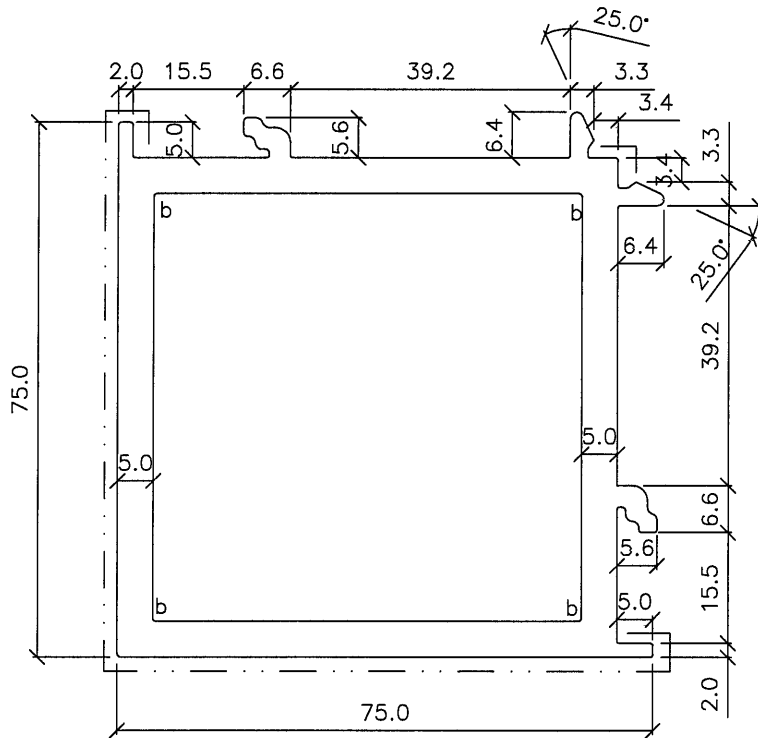
DRAWING NO.  
X85967

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SCALE 1:2



SCALE 1:1

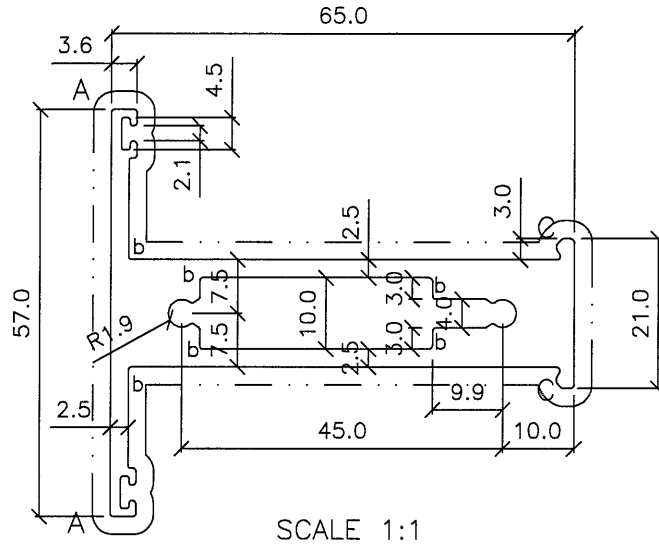
美特鋁質有限公司	
承認圖面	<i>[Signature]</i>
日期	20/10-2021

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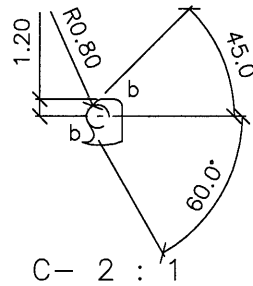
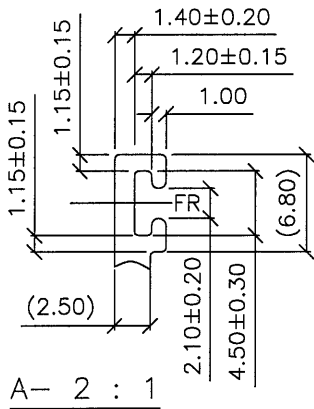
6063-T6

b=R0.5

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE		DATE	REVISION			
		Thickness	mm		NO.	DATE	NAME	DESCRIPTION
1398.5		± 0.1	mm <td>16/10/2021 <td>A</td> <td>19/10</td> <td>WAI</td> <td></td> </td>	16/10/2021 <td>A</td> <td>19/10</td> <td>WAI</td> <td></td>	A	19/10	WAI	
WEIGHT	KG/M	Flatness	0.1	SCALE				
3.764			/25mm width	1 : 1				
PERIMETER	mm	Straightness	0.3	DRAWN				
591.7			/300mm	-				
V.F.	mm	Twist	0.5°	CHECK				
160			/300 mm max					
		Angularity	± 1.0					
			degree					



SCALE 1:1



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SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE		DATE	REVISION			
		Thickness	mm		NO.	DATE	NAME	DESCRIPTION
708.12		± 0.1	mm <td>16/10/2021</td> <td>A</td> <td>19/10</td> <td>WAI</td> <td></td>	16/10/2021	A	19/10	WAI	
WEIGHT	KG/M	Flatness	mm	SCALE				
1.919		0.1	/25mm width	1 : 1				
PERIMETER	mm	Straightness	mm	DRAWN				
387.66		0.3	/300mm	-				
V.F.	mm	Twist	mm max	CHECK				
273.8		0.5°	/300 mm max					
		Angularity	degree					
		± 1.0						

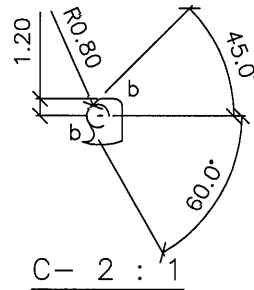
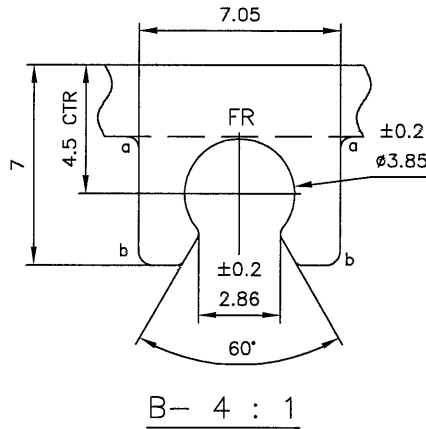
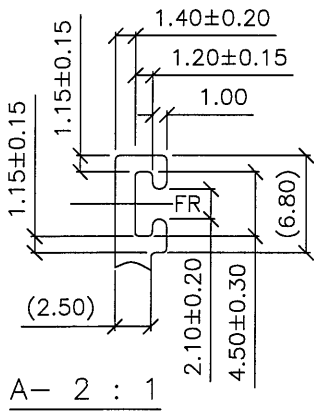
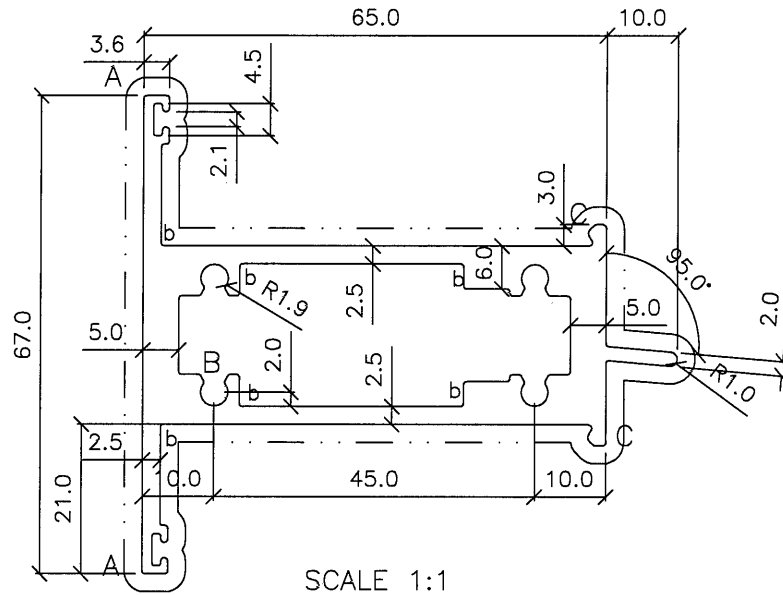
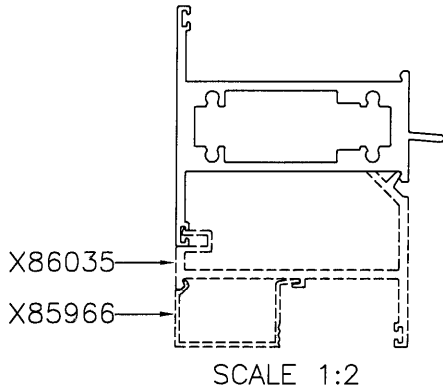


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SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE		DATE	REVISION			
		Thickness	mm		NO.	DATE	NAME	DESCRIPTION
803.04		± 0.1	mm <td>16/10/2021 <td>A</td> <td>19/10</td> <td>WAI</td> <td></td> </td>	16/10/2021 <td>A</td> <td>19/10</td> <td>WAI</td> <td></td>	A	19/10	WAI	
WEIGHT	KG/M	Flatness	mm	SCALE				
2.176		0.1	/25mm width <td>1 : 1 <td></td> <td></td> <td></td> <td></td> </td>	1 : 1 <td></td> <td></td> <td></td> <td></td>				
PERIMETER	mm	Straightness	mm	DRAWN				
489.91		0.3	/300mm <td>-</td> <td></td> <td></td> <td></td> <td></td>	-				
V.F.	mm	Twist	mm max	CHECK				
305.9		0.5°	/300 mm max <td></td> <td></td> <td></td> <td></td> <td></td>					
		Angularity	degree					
		± 1.0						









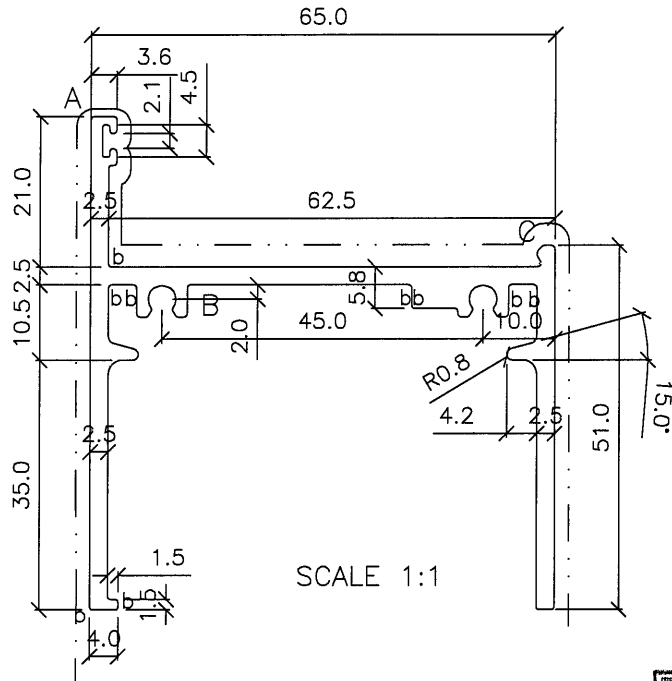
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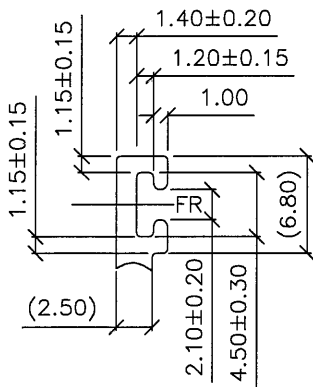
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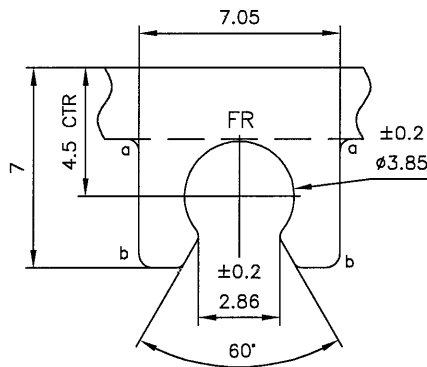
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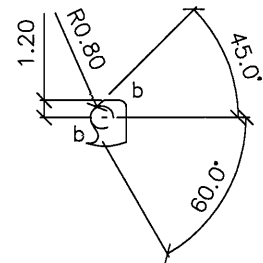
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A- 2 : 1



B- 4 : 1



C- 2 : 1

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SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
525.8		Thickness ± 0.1 mm	16/10/2021				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE 1 : 1				
1.422		Straightness 0.3 /300mm	DRAWN -				
PERIMETER	mm	Twist 0.5° /300 mm max	CHECK				
417.825		Angularity ± 1.0 degree					
V.F.	mm						
218							











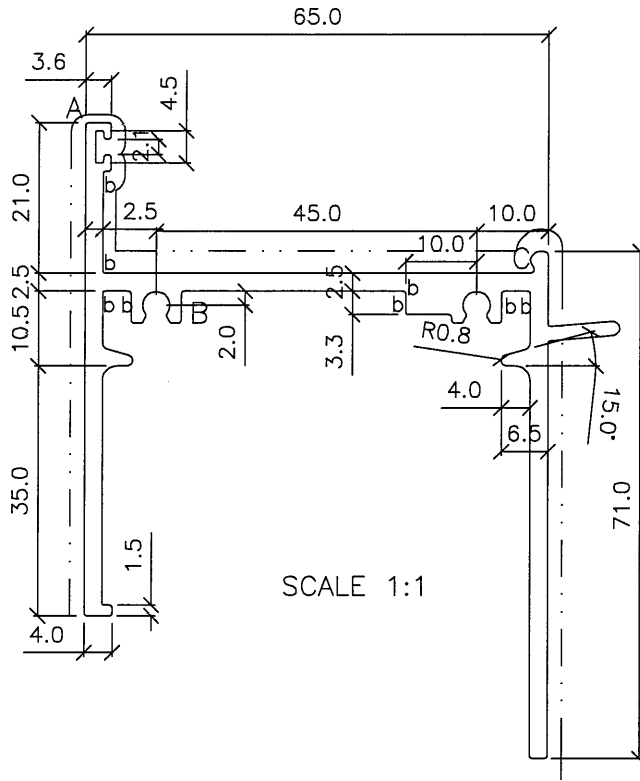
MIDI ALUMINIUM FABRICATOR LTD.

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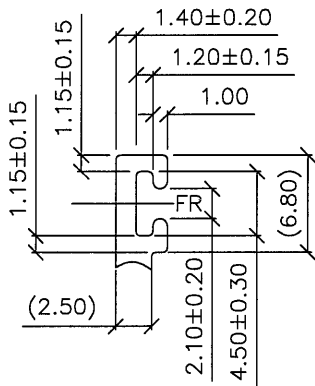
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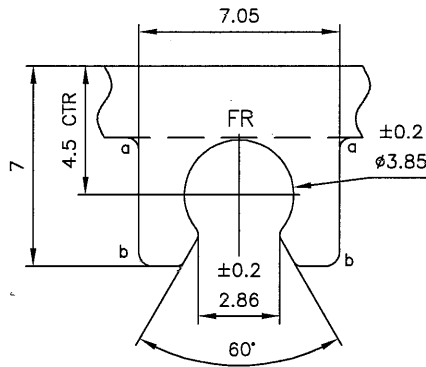


SCALE 1:1

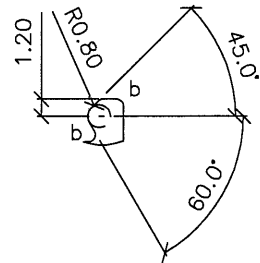
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A- 2 : 1



B- 4 : 1



C- 2 : 1

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6063-T6

b=R0.5

SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE		DATE	REVISION			
		Thickness	mm		NO.	DATE	NAME	DESCRIPTION
594		± 0.1	mm <td>16/10/2021</td> <td></td> <td></td> <td></td> <td></td>	16/10/2021				
WEIGHT	KG/M	Flatness	/25mm width	SCALE				
1.609		0.1		1 : 1				
PERIMETER	mm	Straightness	/300mm	DRAWN				
662.52		0.3		-				
V.F.	mm	Twist	/300 mm max	CHECK				
257.3		0.5°						
		Angularity	degree					
		± 1.0						







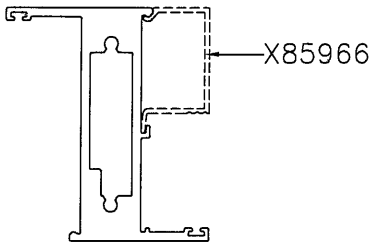
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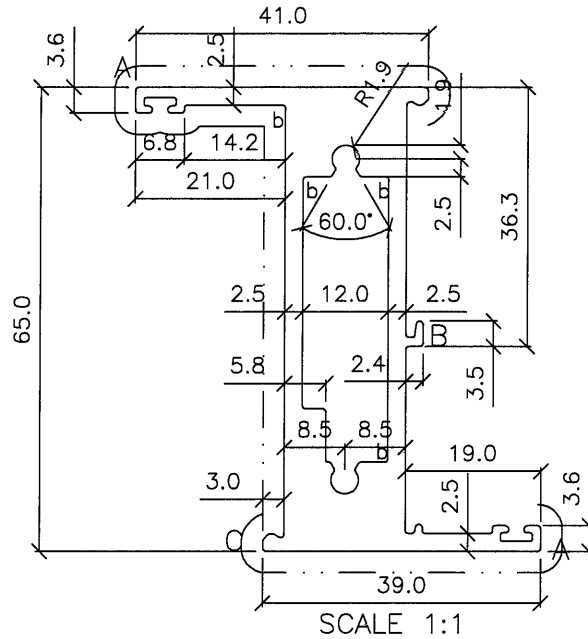
REV.

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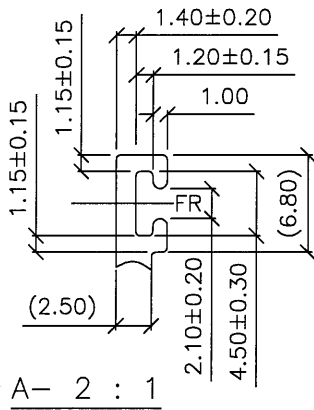


SCALE 1:2

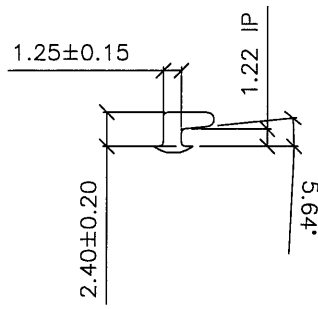


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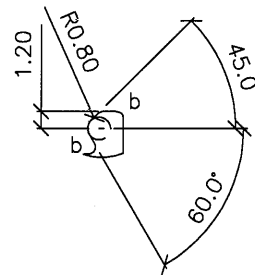
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A- 2 : 1



B- 2 : 1



C- 2 : 1

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b=R0.5

SECTIONAL AREA 740.3 mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE 16/10/2021	REVISION			
	Thickness ± 0.1 mm	SCALE 1 : 1	NO.	DATE	NAME	DESCRIPTION
WEIGHT 2.006 KG/M	Flatness 0.1 /25mm width	DRAWN -				
	Straightness 0.3 /300mm	CHECK				
PERIMETER 401.89 mm	Twist 0.5° /300 mm max					
	Angularity ± 1.0 degree					
V.F. 185.305 mm						









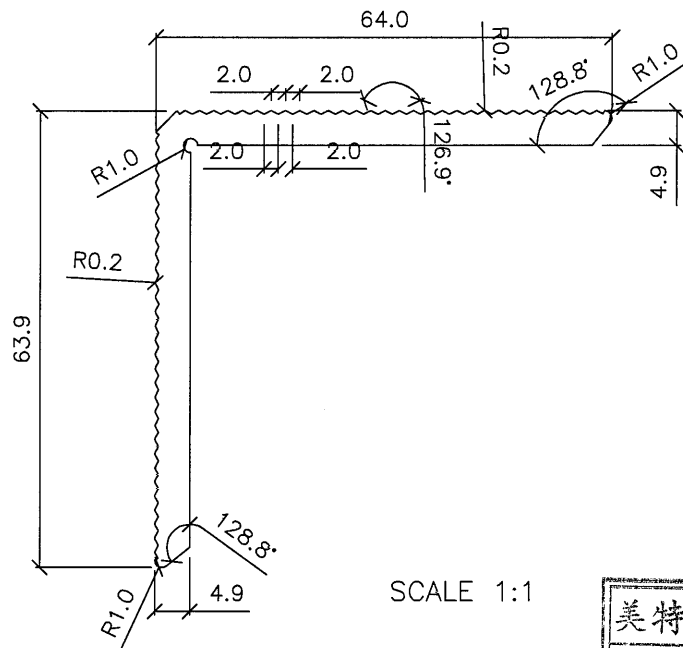
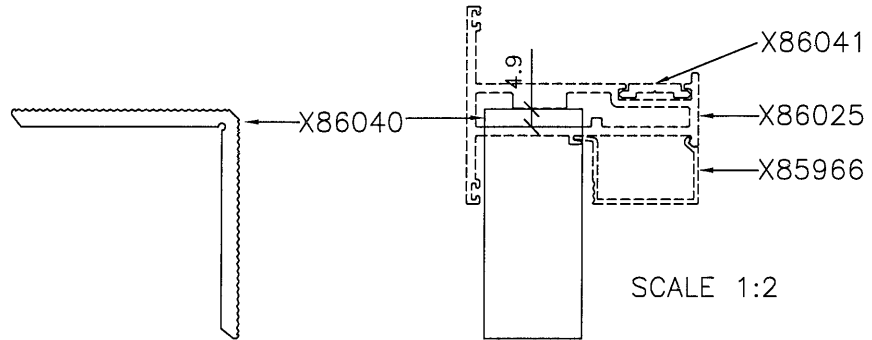
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SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE		DATE	REVISION			
		Thickness	mm		NO.	DATE	NAME	DESCRIPTION
556.8		± 0.1	mm <td>16/10/2021 <td></td> <td></td> <td></td> <td></td> </td>	16/10/2021 <td></td> <td></td> <td></td> <td></td>				
WEIGHT	KG/M	Flatness		SCALE				
1.509		0.1	/25mm width	1 : 1				
PERIMETER	mm	Straightness		DRAWN				
266.58		0.3	/300mm	-				
V.F.	mm	Twist		CHECK				
0		0.5°	/300 mm max					
		Angularity						
		± 1.0	degree					



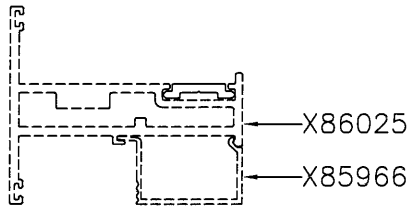
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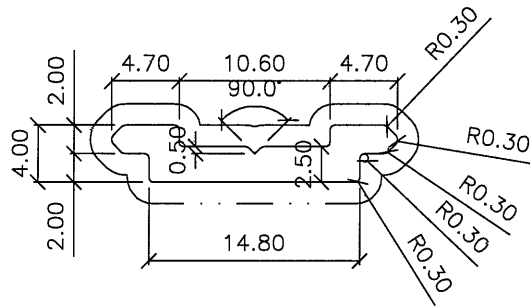
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SCALE 1:2



SCALE 2:1

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SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE		DATE	REVISION			
		Thickness	mm		NO.	DATE	NAME	DESCRIPTION
52.15		± 0.1	mm	16/10/2021				
WEIGHT	KG/M	Flatness	/25mm width	SCALE				
0.141		0.1		2 : 1				
PERIMETER	mm	Straightness	/300mm	DRAWN				
48.38		0.3		-				
V.F.	mm	Twist	/300 mm max	CHECK				
48.38		0.5°						
		Angularity	degree					
		± 1.0						



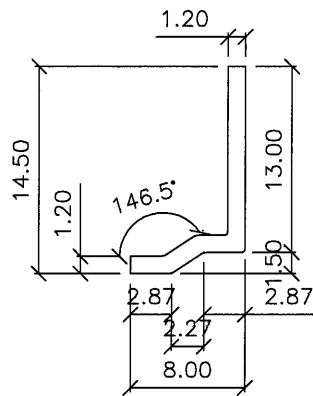
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SCALE 2:1

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SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE		DATE	REVISION			
		Thickness	mm		NO.	DATE	NAME	DESCRIPTION
24.62		± 0.1	mm	16/10/2021				
WEIGHT	KG/M	Flatness		SCALE				
0.067		0.1	/25mm width	2 : 1				
PERIMETER	mm	Straightness		DRAWN				
42.69		0.3	/300mm	-				
V.F.	mm	Twist		CHECK				
0		0.5°	/300 mm max					
		Angularity						
		± 1.0	degree					



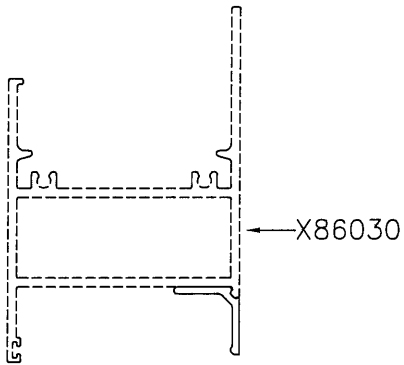
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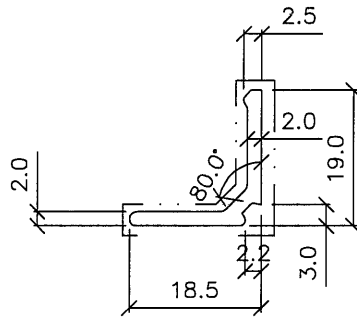
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SCALE 1:2



SCALE 1:1

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SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
69.57		Thickness ± 0.1 mm	16/10/2021				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
0.186		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
71.71		Angularity ± 1.0 degree	-				
V.F.	mm		CHECK				
57							







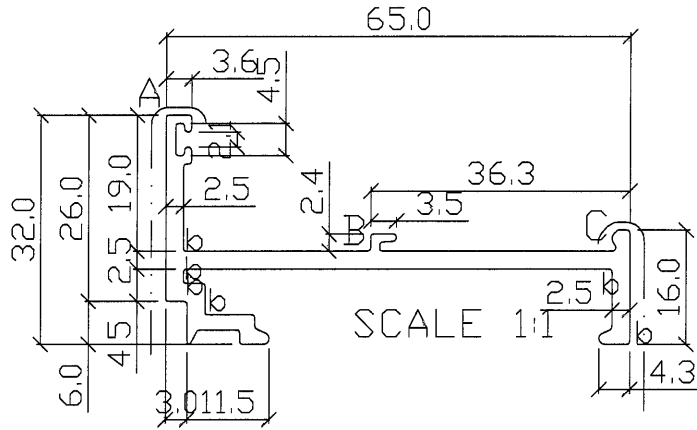
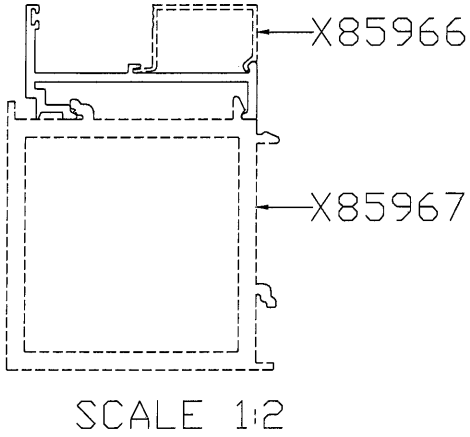
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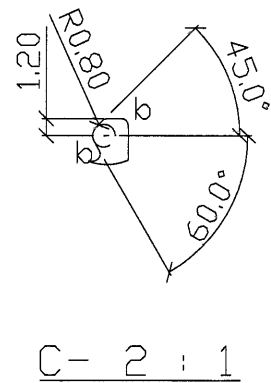
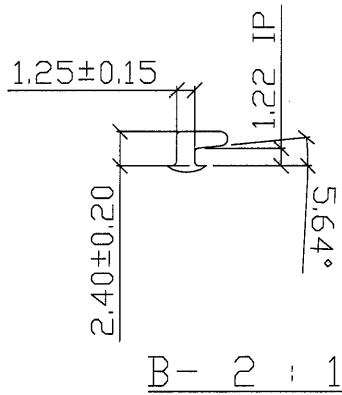
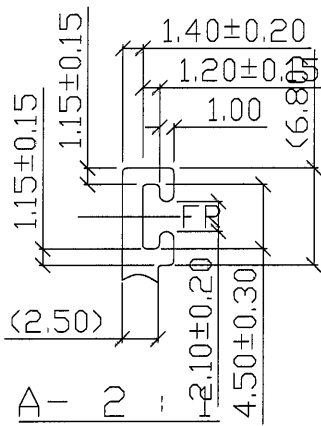
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日期	20/10-2021



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SECTIONAL AREA	mm <sup>2</sup>	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
304.03		Thickness ± 0.1 mm	16/10/2021				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
0.823		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
264.08		Angularity ± 1.0 degree	-				
V.F.	mm		CHECK				
48							