

工程指示 / 要求簡箋(E.I.)

工程指示編號：EI / 3763 / 21

修改版次：-

工程編號：J857

工程名稱：啟德 6552

工程項目：繪畫模圖(預製窗)

收件人：Maggie Lor (羅小姐)

發件人：Yancy Chen

日期：27/08/2021

CAD圖在U:\to-hk\maggie\J857\20210827預製窗模圖CAD

要求提供 / 確認 事項：

- | | | |
|------------------------------------|-------------------------------------|-------------------------------|
| <input type="checkbox"/> 初步鋁料 B.M. | <input type="checkbox"/> 加工拆圖，然後生產 | <input type="checkbox"/> 尺寸表 |
| <input type="checkbox"/> 正式鋁料 B.M. | <input type="checkbox"/> 技術上資料 / 指示 | <input type="checkbox"/> 報價 |
| <input type="checkbox"/> 配件 B.M. | <input type="checkbox"/> 樣辦或貨品說明書 | <input type="checkbox"/> 分判合約 |
| <input type="checkbox"/> 其他：_____ | | |

內容：

請按附頁圖紙繪畫模圖，共 14 頁。

請在 10/9/2021 前完成上列要求。

附：

1+ 14 頁

以上項目為：

- 原合約工程包 原合約工程加 / 減賬 新工程報價

原因：-

分發東莞各部門：


- () 生產技術總監 連附件 () 技術部 連附件 () 生產部 連附件 () 機械設計部 連附件
 () 採購部 連附件 (/) 生產統籌部 連附件
 (/) 質檢部 連附件 () 會計部 連附件 () 報關組 連附件 () 其他 _____ 連附件

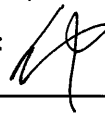
分發香港各部門：

- () 行政部 連附件 () 會計部 連附件 () 統籌部 連附件 () 工程部地盤科文 連附件
 () 採購部 連附件 () QS 部 連附件 () 維修部 連附件 () 其他 _____ 連附件

傳遞編號：

HK 1694 / 21

發件人簽署： 

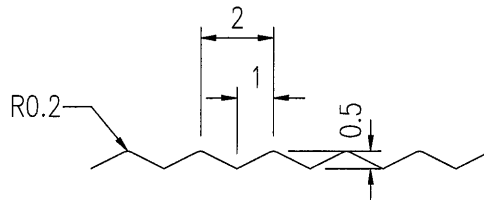
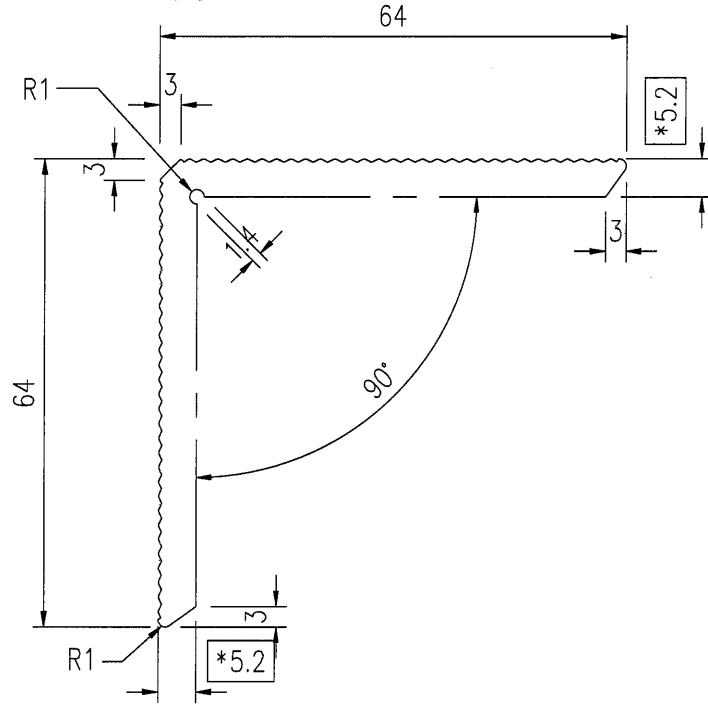
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MIDI ALUMINIUM FABRICATOR LTD.

DRAWING NO.
X 84236 (0)

TITLE



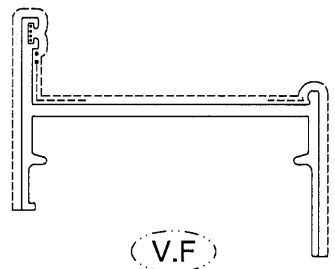
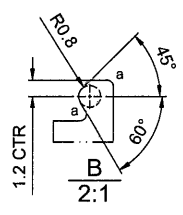
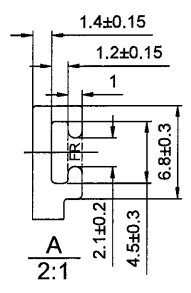
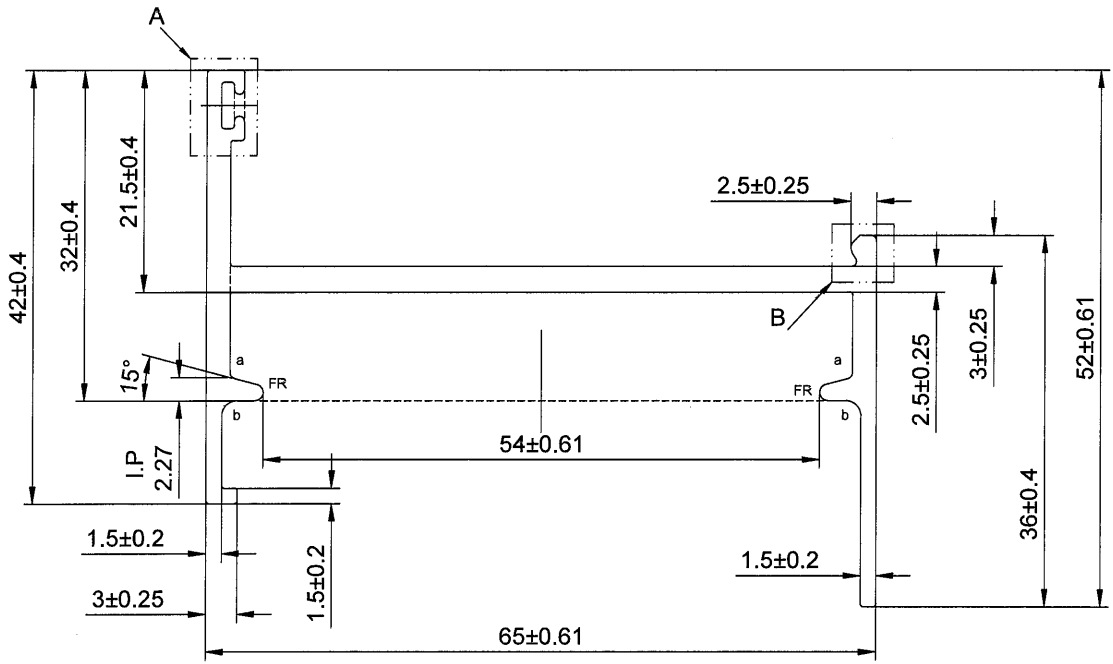
APPROVED :

- - THIS SECTION X840950 MATCH WITH X839410
- ★ - CONTROL DIMENSION

NOTE: Unspecified thickness _____ mm
Radii on unspecified corner (max. 0.4 mm)

SECTIONAL AREA	mm ²	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
591.23		Thickness ± 0.1 mm	20-12-2004				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
1.602		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
266.46		Angularity ± 1.0 degree	WAN				
V.F.			CHECK				

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85679
			SECTION NO.	



SCALE 1:1.5

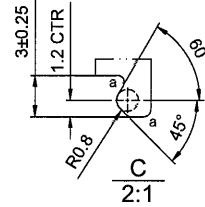
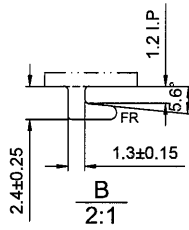
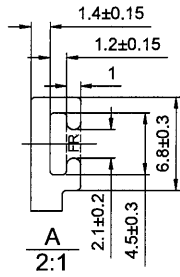
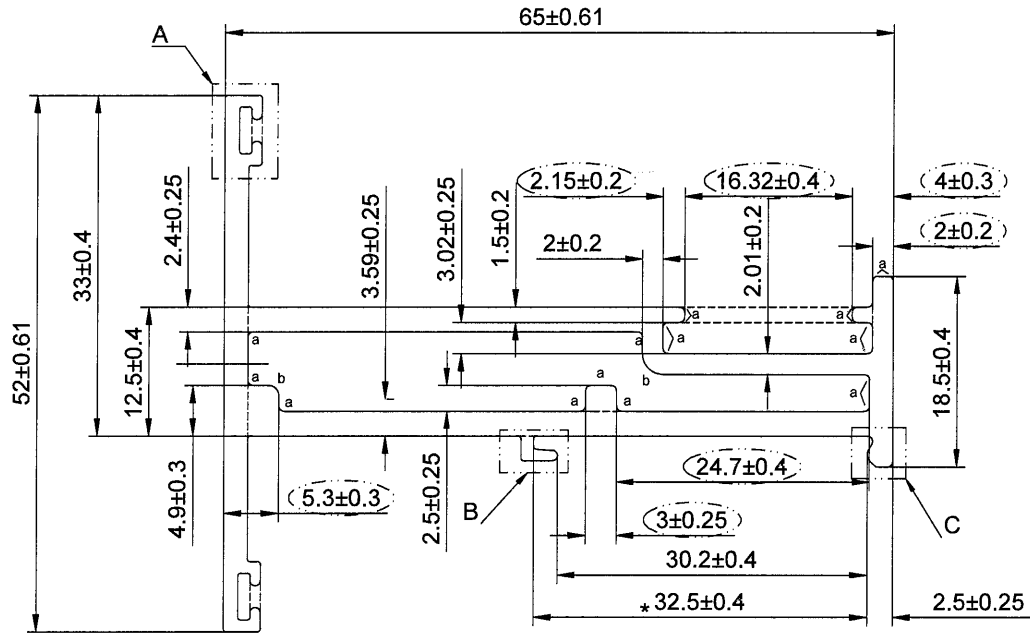
a=R0.5 b=R1.5

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SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	□ 83						
AREA (SQ MM)	321.79	UNSPECIFIED THICKNESS	2.3±0.2	PERIMETER (MM)	301.20	STANDARD	BS EN755	SCALE	1.5:1
MASS (KG/M)	0.872	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	174.82	ALLOY	6063-T6	VERSION	A
				DRAWN	DATE	2020-01-07	APELLATION	PAGE OF	
				STANDARDIZATION	DATE				
				TO SIGN	DATE				
				AUDITING	DATE				
				DATE	DATE				

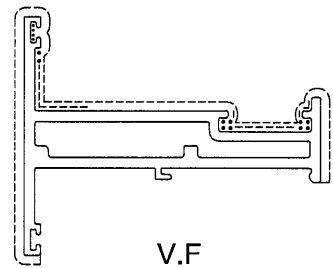
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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85680
			SECTION NO.	



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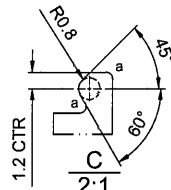
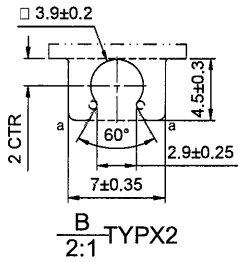
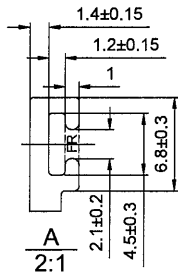
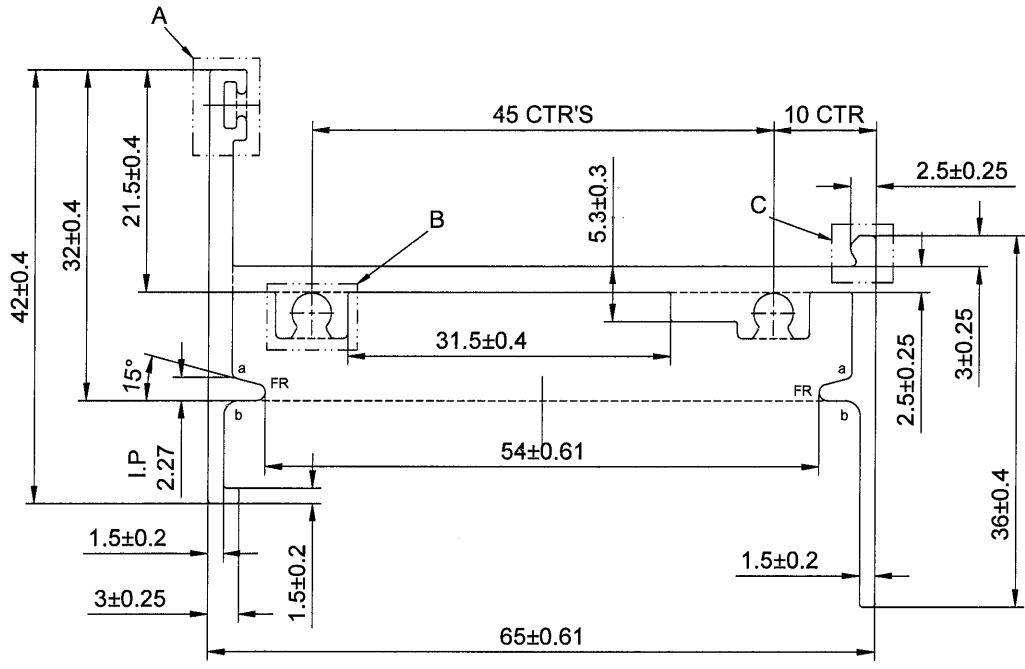


SCALE 1:1.5

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	76.72						
AREA (SQ MM)	477.81	UNSPECIFIED THICKNESS	2.3±0.2	PERIMETER (MM)	288.53	STANDARD	BS EN755	SCALE	1.5:1
MASS (KG/M)	1.295	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	187.67	ALLOY	6063-T6	VERSION	C
		DRAWN		DATE	2020-01-18	APPELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN		DATE					
		AUDITING		DATE					
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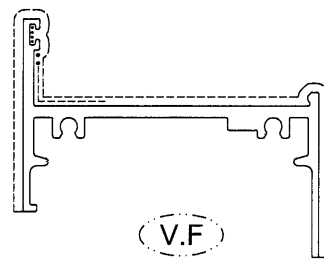
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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85687
			SECTION NO.	



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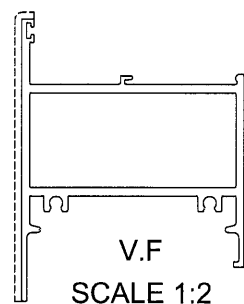
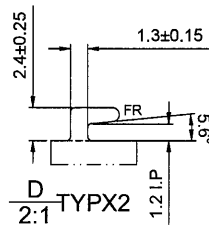
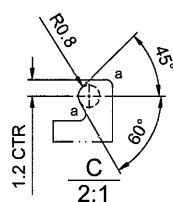
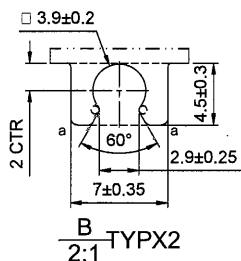
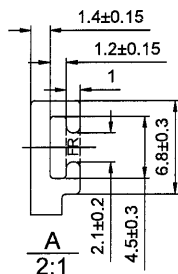
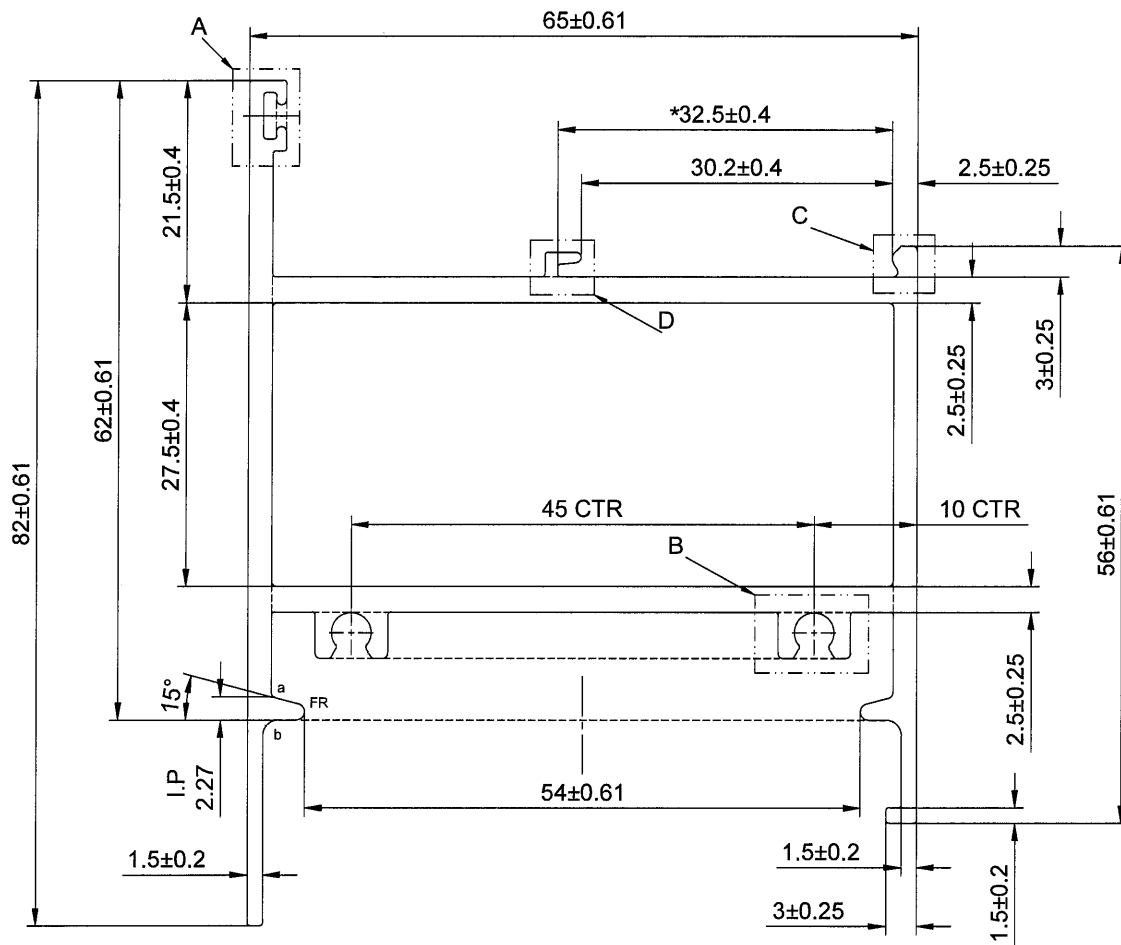
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SCALE 1:1.5

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	□ 83						
AREA (SQ MM)	374.3	UNSPECIFIED THICKNESS	2.3±0.2	PERIMETER (MM)	332.52	STANDARD	BS EN755	SCALE	1.5:1
MASS (KG/M)	1.014	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	174.82	ALLOY	6063-T6	VERSION	A
			DRAWA	DATE	2020-01-07	APELLATION	-	PAGE OF	
			STANDA-RDIZATION	DATE					
			TO SIGN	DATE					
			AUDITING	DATE					
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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85688
			SECTION NO.	

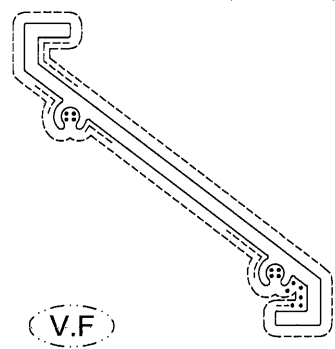
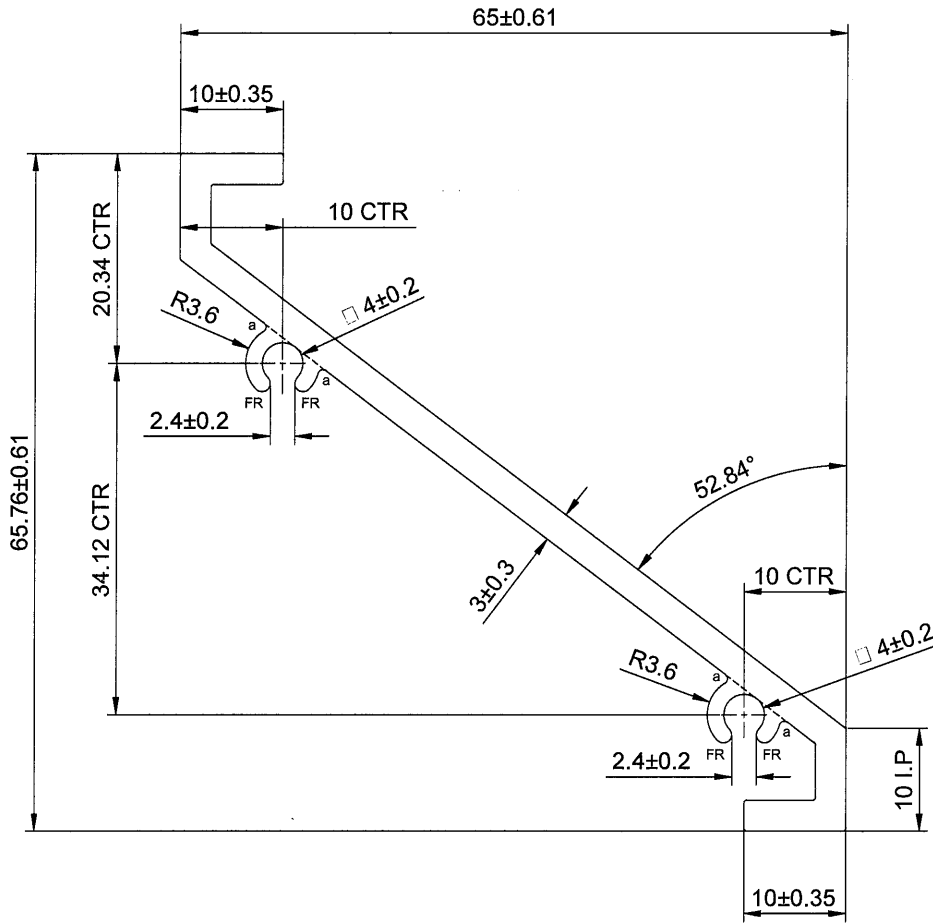


a=R0.5 b=R1.5

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	□ 97.91						
AREA (SQ MM)	650.78	UNSPECIFIED THICKNESS	2.3±0.2	PERIMETER (MM)	401.09	STANDARD	BS EN755	SCALE	1.5:1
MASS (KG/M)	1.764	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	142.27	ALLOY	6063-T6	VERSION	C
			DRAWA	DATE	2020-01-18	APPELLATION	-	PAGE OF	
			STANDA-	DATE					
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			SECTION NO.	



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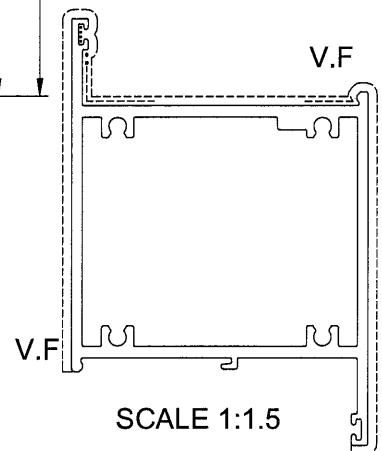
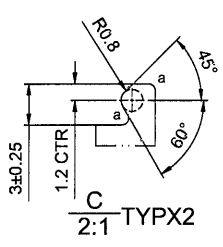
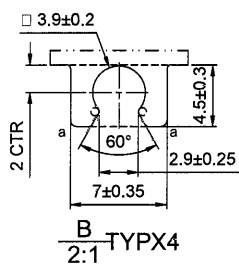
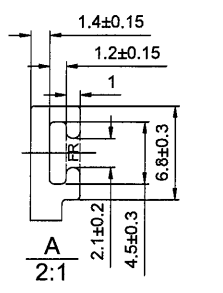
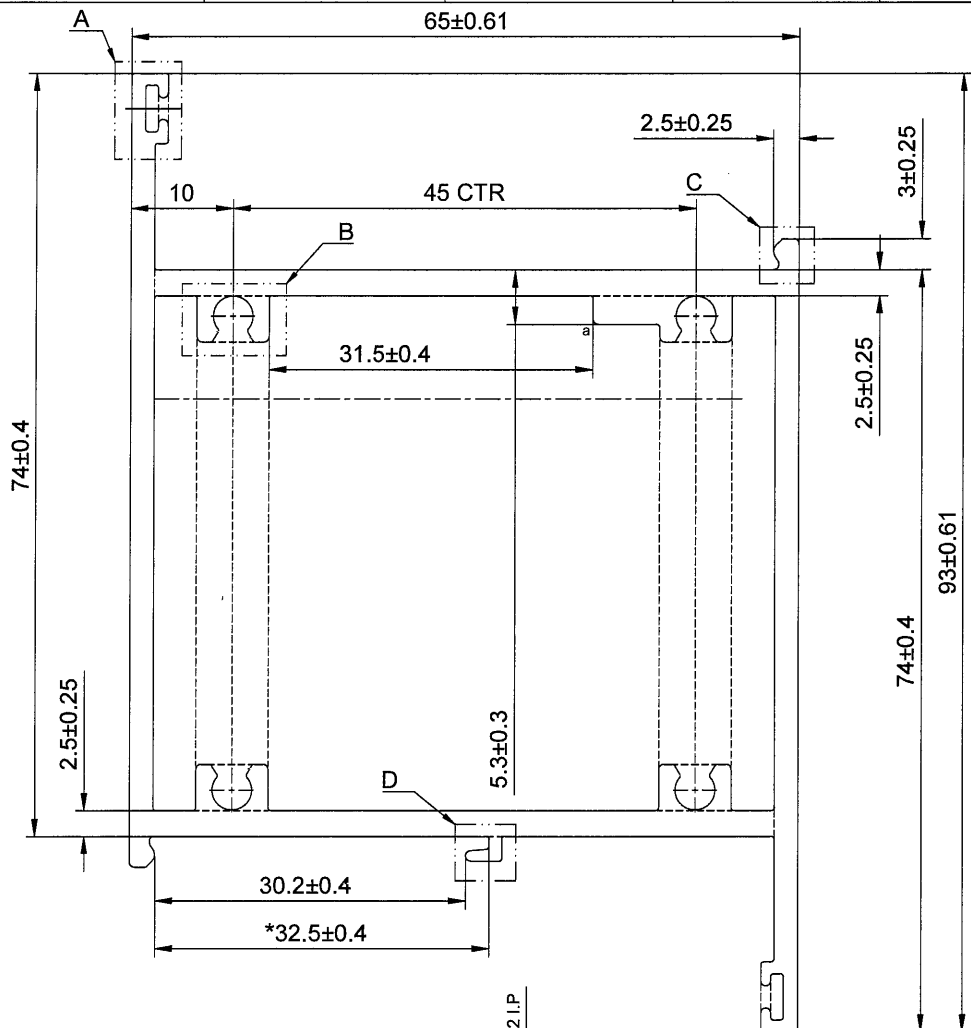
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SCALE 1:1.5

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	□ 92.21						
AREA (SQ MM)	364.76	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	260.0	STANDARD	BS EN755	SCALE	1.5:1
MASS (KG/M)	0.988	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	260.0	ALLOY	6063-T6	VERSION	A
		DRAWN		DATE	2020-01-07	APPELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN		DATE					
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		MARKER		DATE					

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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO. X85965	
			SECTION NO.	



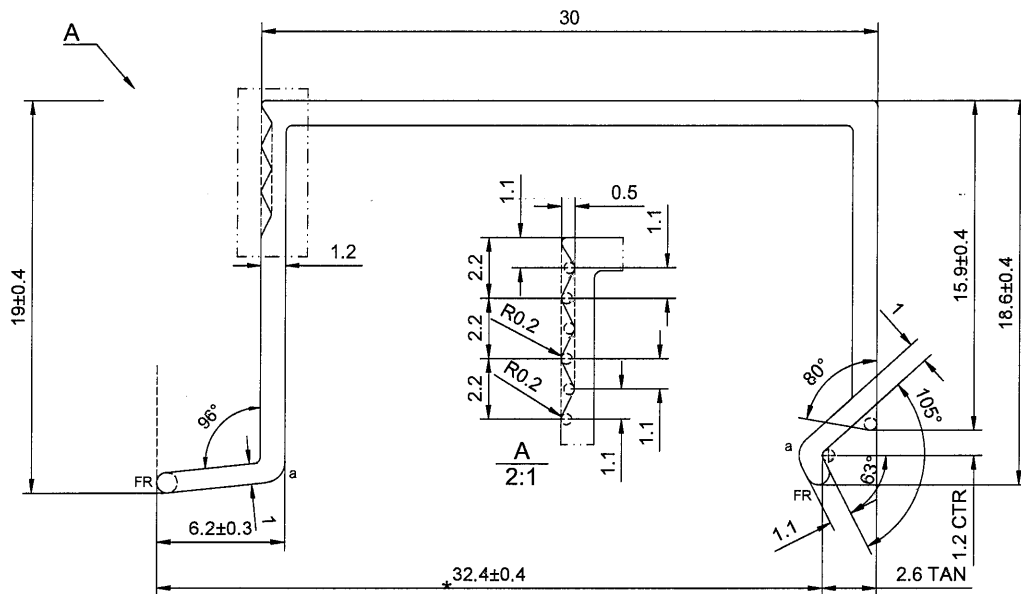
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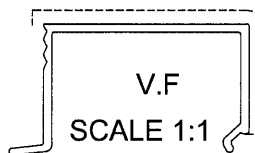
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	□ 114						
AREA (SQ MM)	750.06	UNSPECIFIED THICKNESS	2.3±0.2	PERIMETER (MM)	355.26	STANDARD	BS EN755	SCALE	1.5:1
MASS (KG/M)	2.03	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	254.40	ALLOY	6063-T6	VERSION	B
			DRAWA	DATE	2020-01-18	APPELLATION	-	PAGE OF	
			STANDA-RDIZATION	DATE					
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			AUDITING	DATE					
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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85966
			SECTION NO.	



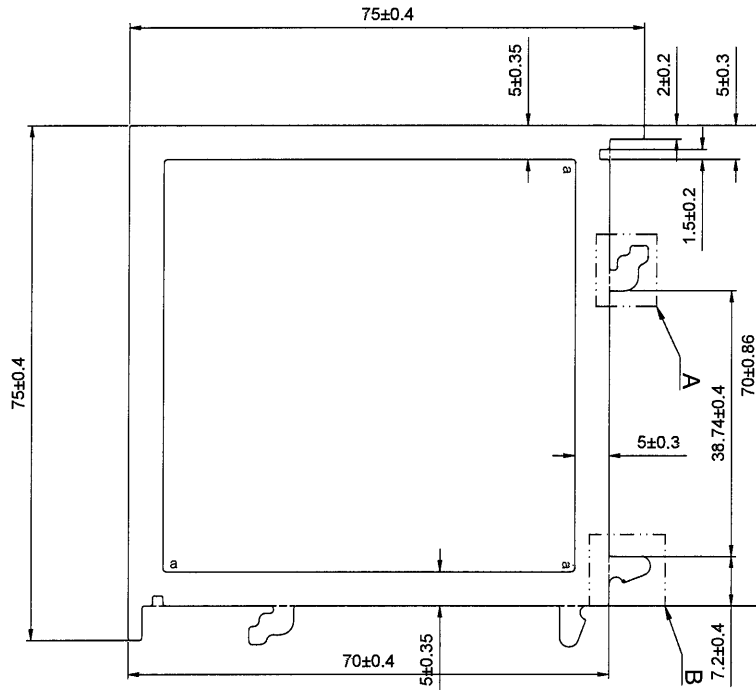
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SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	<input type="checkbox"/> 39.54						
AREA (SQ MM)	82.05	UNSPECIFIED THICKNESS	1.2±0.15	PERIMETER (MM)	143.88	STANDARD	BS EN755	SCALE	3:1
MASS (KG/M)	0.222	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	46.26	ALLOY	6063-T5	VERSION	A
		DRAWN		DATE	2020-01-07	APPELLATION	-	PAGE OF	
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		TO SIGN		DATE					
		AUDITING		DATE					
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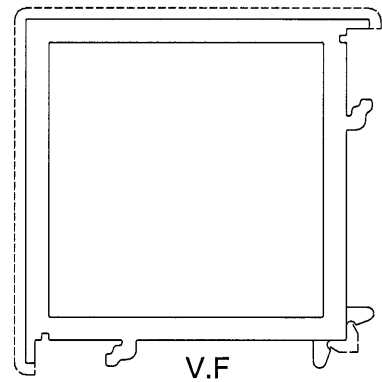
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			SECTION NO.	



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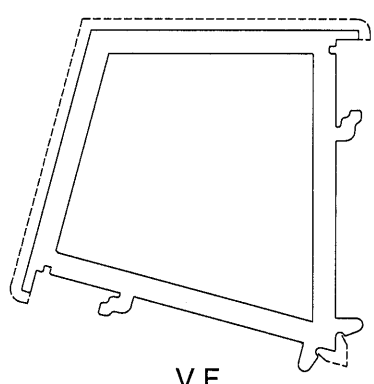
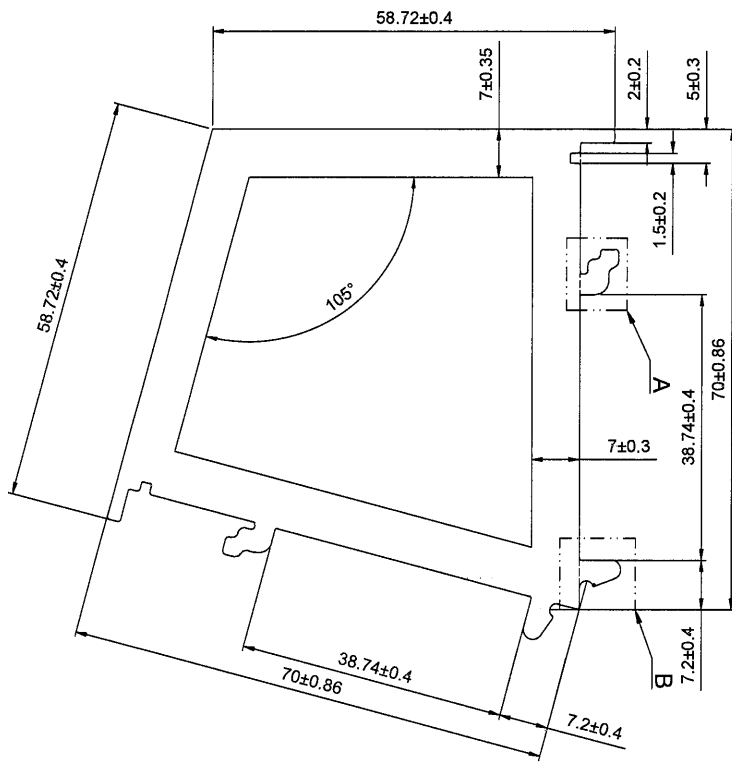
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SCALE 1:1.5

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	□ 105.92						
AREA (SQ MM)	1399.42	UNSPECIFIED THICKNESS	2.3±0.2	PERIMETER (MM)	355.15	STANDARD	BS EN755	SCALE	1:1
MASS (KG/M)	3.79	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	153.95	ALLOY	6063-T6	VERSION	-
			DRAWN	DATE	2020-01-07	APPELLATION	-	PAGE OF	
			STANDARDIZATION	DATE					
			TO SIGN	DATE					
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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85968
			SECTION NO.	



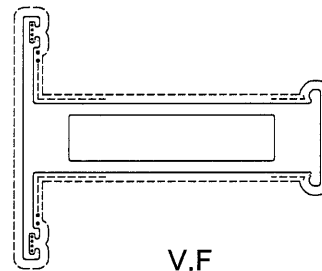
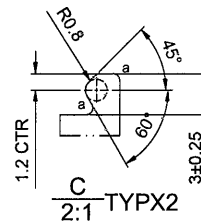
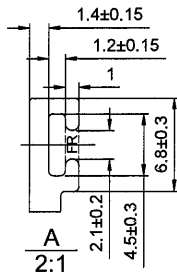
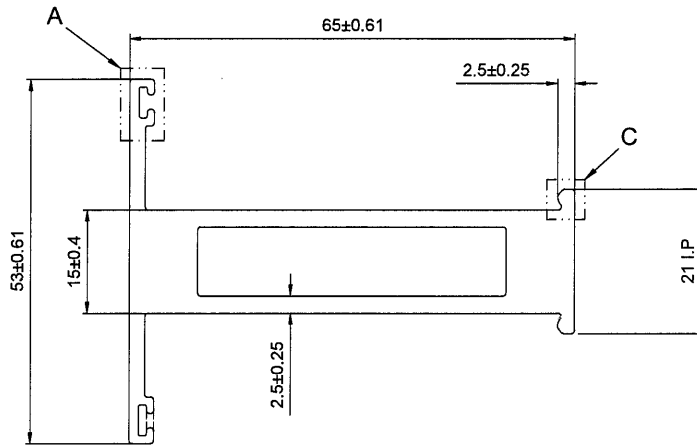
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SCALE 1:1.5

a=R0.5 b=R1 c=R0.2 d=R0.8

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SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	□ 105.92						
AREA (SQ MM)	1234.73	UNSPECIFIED THICKNESS	2.3±0.2	PERIMETER (MM)	322.67	STANDARD	BS EN755	SCALE	1:1
MASS (KG/M)	3.34	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	121.51	ALLOY	6063-T6	VERSION	-
			DRAWA	DATE	2020-01-07	APELLATION	-	PAGE OF	
			STANDA-RDIZATION	DATE					
			TO SIGN	DATE					
			AUDITING	DATE					
			MARKER	DATE					

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85969
			SECTION NO.	



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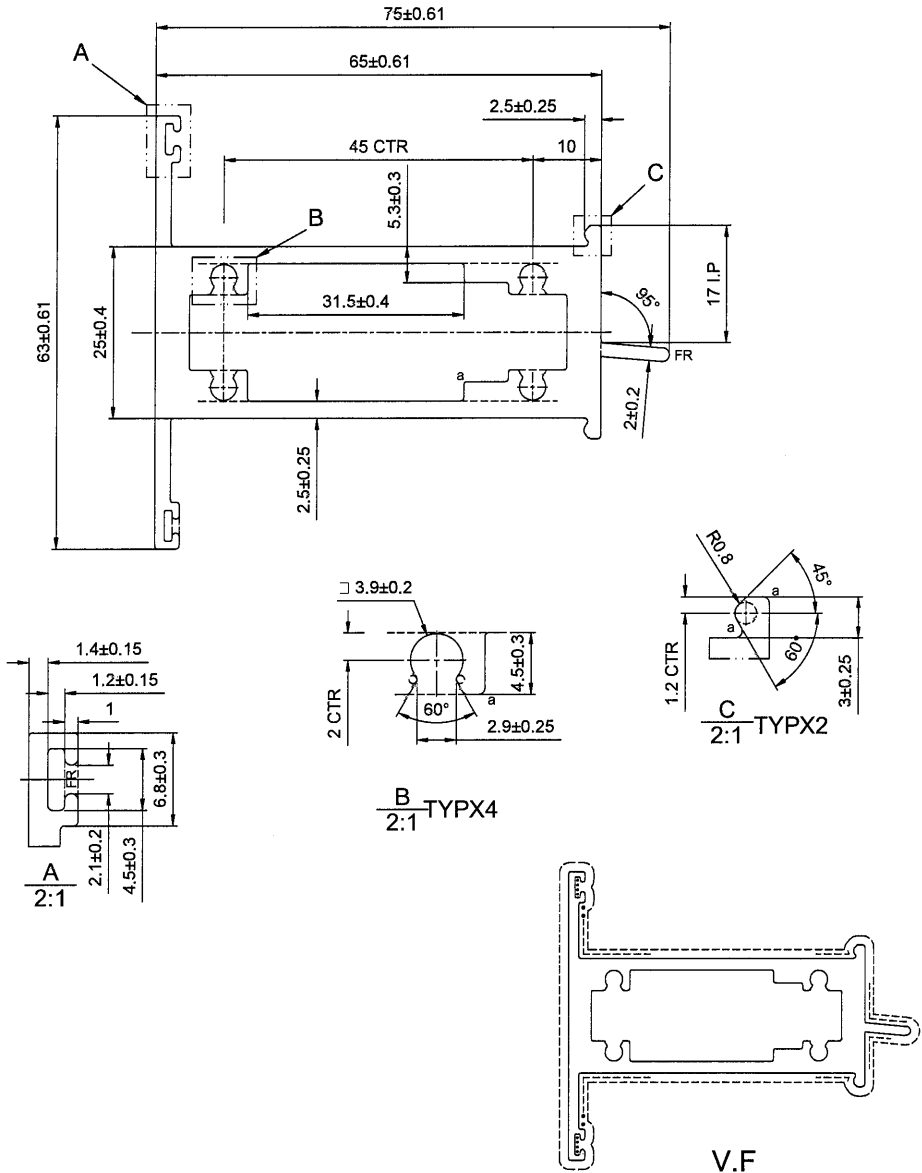
SCALE 1:1.5

备注：没有配合型号！

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AREA (SQ MM)	627.83	UNSPECIFIED THICKNESS	2.3±0.2	PERIMETER (MM)	266.60	STANDARD	BS EN755	SCALE	1:1
MASS (KG/M)	1.70	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	266.60	ALLOY	6063-T6	VERSION	A
			DRAWN	DATE	2020-01-07	APPELLATION	-	PAGE OF	
			STANDARDIZATION	DATE					
			TO SIGN	DATE					
			AUDITING	DATE					
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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85970
			SECTION NO.	



a=R0.5

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SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	□ 88.19						
AREA (SQ MM)	779.06	UNSPECIFIED THICKNESS	2.3±0.2	PERIMETER (MM)	305.90	STANDARD	BS EN755	SCALE	1:1
MASS (KG/M)	2.11	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	305.90	ALLOY	6063-T6	VERSION	A
		DRAWN		DATE	2020-01-07	APPELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN		DATE					
		AUDITING		DATE					
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