



工程指示 / 要求簡箋 ENGINEER INSTRUCTIONS (E.I.)

工程指示編號:	EI- 5900	修改版本:	-
	HK- 0548		
工程編號:	J856	工程名稱:	天榮站
收件人:	生統	發件人:	梅
工程項目:	天榮幕牆	日期:	21/03/2023

<input checked="" type="checkbox"/> 原合約工程包	<input type="checkbox"/> 原合約工程加 / 減脹 QT-	<input type="checkbox"/> 新工程報價 QT-
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信件批核號碼/圖紙參考編號:	批核模具圖紙編號:
客戶指示附件:	管理內部批簽署:

<input type="checkbox"/> 初步鋁料 B.M.	<input type="checkbox"/> 加工拆圖, 然後生產	<input type="checkbox"/> 尺寸表
<input type="checkbox"/> 正式鋁料 B.M.	<input checked="" type="checkbox"/> 技術上資料 / 指示	<input type="checkbox"/> 報價
<input type="checkbox"/> 配件 B.M.	<input type="checkbox"/> 樣辦或貨品說明書	<input type="checkbox"/> 分判合約
<input type="checkbox"/> 其他:		

內容: 幕牆的掛牆鋁碼組合, 與石屎的接觸面及刀口位置, 需掃瀝青油。

完成上列要求日期:

國內

<input type="checkbox"/> 生產技術總監	<input type="checkbox"/> 連附件	<input type="checkbox"/> 技術部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 生產部	<input type="checkbox"/> 連附件
<input type="checkbox"/> 採購部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 生產統籌部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 報關組	<input type="checkbox"/> 連附件
<input type="checkbox"/> 質檢部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 會計部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 機械設計部	<input type="checkbox"/> 連附件
<input type="checkbox"/> 香港辦	<input type="checkbox"/> 連附件	<input type="checkbox"/> 其他:			

香港

<input type="checkbox"/> 行政部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 會計部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 統籌部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 工程部	<input type="checkbox"/> 連附件
<input type="checkbox"/> 採購部	<input type="checkbox"/> 連附件	<input type="checkbox"/> QS部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 地盤管理	<input type="checkbox"/> 連附件	<input type="checkbox"/> 維修部	<input type="checkbox"/> 連附件

*發件人簽署:	*組別成員批核簽署:
傳遞編號:	項目經理簽署: 梅

checked against Pull-out value, tensile strength, shear strength and torsion strength of the proprietary products with recognized experimental data.

4.6 ERECTION

1. The System shall be installed according to the approved Shop Drawing, set plumb, square level at proper elevation and located in proper alignment with all adjoining work. All members shall be securely anchored in accordance with approved detail. All anodized aluminium surface which are in contact with masonry work shall receive a protective bituminous coating or zinc chromate paint. All aluminium in contact with other metal shall be protected by an intervening impervious nonferrous material.
2. All exposed exterior metal component of the System shall be designed, fabricated installed in such a manner that they produce a visual flatness when viewed from any angle.
3. All steel fastener and accessories shall be galvanized (hot dip galvanizing according to BS EN ISO 1461 after fabrication) and shall receive anti-corrosive paint.
4. All other steel shall be galvanized and shall receive two coats of zinc rich primer; one coat applied in the shop and one coat on site.
5. All site welding on steel shall receive two site coats of primer, using the same primer and surface preparation as those used in the shop. In case of galvanized surface, such welding shall be treated with an approved site cold galvanizing process (e.g. Ferraloy, Galvaloy).
6. Where the design requires moving metal part, such part shall be separated and coated or treated to ensure proper movement without noise, binding or metal to metal contact.
7. Isolate material where necessary to prevent electrolysis between metal to metal contact.
8. Coat all metal surface where in contact with masonry, plaster or concrete surface with bituminous paint at a minimum coverage of 1.0 litres/sqm.
9. Use silicone sealant for joint subject to movement and in glazing.

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