

工程指示 / 要求簡箋 ENGINEER INSTRUCTIONS(E.I.)

工程指示編號:	EI- 5470	修改版本:	-
	HK- 2256		
工程編號:	J 856	工程名稱:	天榮站
收件人:	生統	發件人:	Lai Sik Hung
工程項目:	單元件膠條資料(供廠參考)	日期:	13/12/2022

<input type="checkbox"/> 原合約工程包	<input type="checkbox"/> 原合約工程加 / 減脹 QT-	<input type="checkbox"/> 新工程報價 QT-
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信件批核號碼/圖紙參考編號:	批核模具圖紙編號:
客戶指示附件:	管理內部批簽署:

<input type="checkbox"/> 初步鋁料 B.M.	<input type="checkbox"/> 加工拆圖, 然後生產	<input type="checkbox"/> 尺寸表
<input type="checkbox"/> 正式鋁料 B.M.	<input type="checkbox"/> 技術上資料 / 指示	<input type="checkbox"/> 報價
<input type="checkbox"/> 配件 B.M.	<input type="checkbox"/> 樣辦或貨品說明書	<input type="checkbox"/> 分判合約
<input type="checkbox"/> 其他:		

內容: 單元件膠條資料(供廠參考)

完成上列要求日期: ASAP

國內

<input type="checkbox"/> 生產技術總監	<input type="checkbox"/> 連附件	<input checked="" type="checkbox"/> 技術部	<input checked="" type="checkbox"/> 連附件	<input type="checkbox"/> 生產部	<input type="checkbox"/> 連附件
<input type="checkbox"/> 採購部	<input type="checkbox"/> 連附件	<input checked="" type="checkbox"/> 生產統籌部	<input checked="" type="checkbox"/> 連附件	<input type="checkbox"/> 報關組	<input type="checkbox"/> 連附件
<input type="checkbox"/> 質檢部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 會計部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 機械設計部	<input type="checkbox"/> 連附件
<input checked="" type="checkbox"/> 香港辦	<input checked="" type="checkbox"/> 連附件	<input checked="" type="checkbox"/> 其他: 林仁安			

<input type="checkbox"/> 行政部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 會計部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 統籌部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 工程部	<input type="checkbox"/> 連附件
<input type="checkbox"/> 採購部	<input type="checkbox"/> 連附件	<input type="checkbox"/> QS部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 地盤管理	<input type="checkbox"/> 連附件	<input type="checkbox"/> 維修部	<input type="checkbox"/> 連附件

*發件人簽署:		*組別成員批核簽署:	
傳遞編號:		項目經理簽署:	

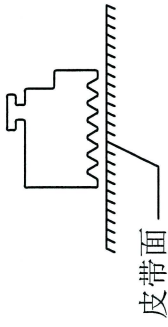
LINEAR DENSITY
0.186 ±5%Kg/m

AREA
147.67 mm²

WEIGHT
±5%Kg/pcs

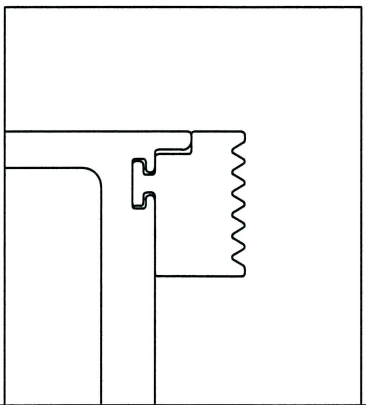
VOLUME
cm³

VERSION
A



皮带面

SCALE 1:1

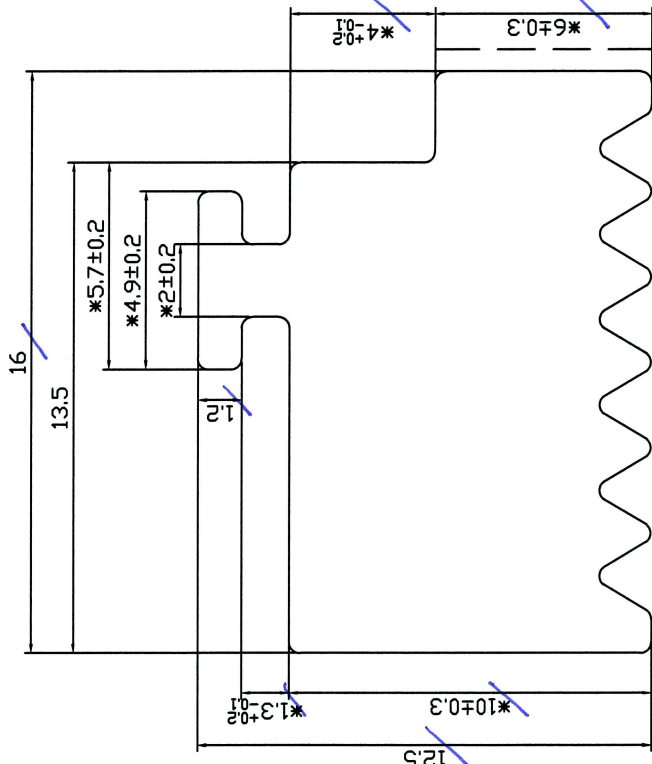


包装方式: 普通包装

安装方式: 穿入式

技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“*”尺寸为关键尺寸。
- 4、带“——”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。



美特铝质有限公司
承認圖面
日期 2022-12-05

SCALE 5:1

CUSTOMERS DRAWING
(客户制图)

EXCLUSIVE SHAPES. IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER WHOSE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER OR WING KAY. (客户制图, 在图形标注为“独家”的情况下, 凡在图形标注的客户名称或单位名称出现的图形, 均须承担责任。)

THE EXTRUDED SHAPES SHOWN AND PRODUCTS MADE FROM IT, REGISTERED DESIGN OR COPYRIGHT IS THE SUBJECT OF CONFIDENTIAL INFORMATION, THE CUSTOMER SHALL INDEMNIFY WING KAY AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM. (此图产生的任何形状和规格任何专利, 注册设计或版权和机密信息的客户应赔偿所有损害, 任何索赔产生的损失和费用。)

SHAPE DIMENSIONS: THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS COMMENCED WILL BE AT OUR ACCOUNT. (形状尺寸, 本图已经检查了正确的尺寸与公差和客户的相关特殊要求, 在模具制造开始后进行的更改需经我们的技术人员同意。)

CUSTOMER:
SIGNATURE:

THE TABLE OF CHANGE RECORD

MARK	OLD-VER.	CONTENT	DESIGN	DATE	SIZE TOLERANCE	
					RANGE	TOLERANCE
A					0-<1.5	±0.15
					1.5-<2.5	±0.20
B					2.5-<4.0	±0.25
					4.0-<6.3	±0.35
C					6.3-<10	±0.40
					10-<16	±0.50
					16-<25	±0.70
					25-<40	±0.80
					40-<63	±1.00
					63-<100	±1.30
					ABOVE 100	±1.50

USER NO.	APPROVED & DATE
2091-J856-DJ01	
KIND NO.	PROOFREADING & DATE
MOULD&RACK NO.	CHECKED & DATE
	李春龙 2022/11/30
MATERIAL	DESIGN&DRAWN & DATE
MVQ (Silicone)	李春龙 2022/11/28
HARDNESS	Tracking & DATE
65±5	苏志君 2022/11/28

PROJECT
XX-XXX

WINGKAY
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009
HK TEL +852 29046818 FAX +852 25625688
Http://www.wingkay.com wingkay@wingkay.com

LINEAR DENSITY
0.094 ±5%Kg/m

AREA
74.97 mm²

WEIGHT
±5%Kg/pcs

VOLUME
cm³

VERSION
A

CUSTOMERS DRAWING
(客户图章位)

EXCLUSIVE SHAPES IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER WHOSE NAME APPEARS IN THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER, OR WING KAY.

《特殊形状：在图章位作为“专属”的情况下，其名称出现在图章位上的客户应接受包含该名称的所有图章位客户或个人，向谁提出责任的声明和诉讼。》
THAT THE EXTENDED SHAPES SHOWN AND PRODUCTS MADE FROM IT, IMPRINGS DESIGN OR COPYRIGHT IS THE SUBJECT OF CONFIDENTIAL INFORMATION, THE CUSTOMER SHALL INDEMNIFYING AND AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM.

《因此字型的图章位和使他人任何专利，注册设计或版权的图章位和客户应接受包含其内容。》
SHAPE DIMENSIONS: THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS COMPLETED WILL BE AT OUR ACCOUNT.

《除尺寸，本图已经检查了正确的尺寸公差和客户的相关特殊要求，在模具制造开始后进行的更改需更改我们的基本文件内容。》

CUSTOMER:

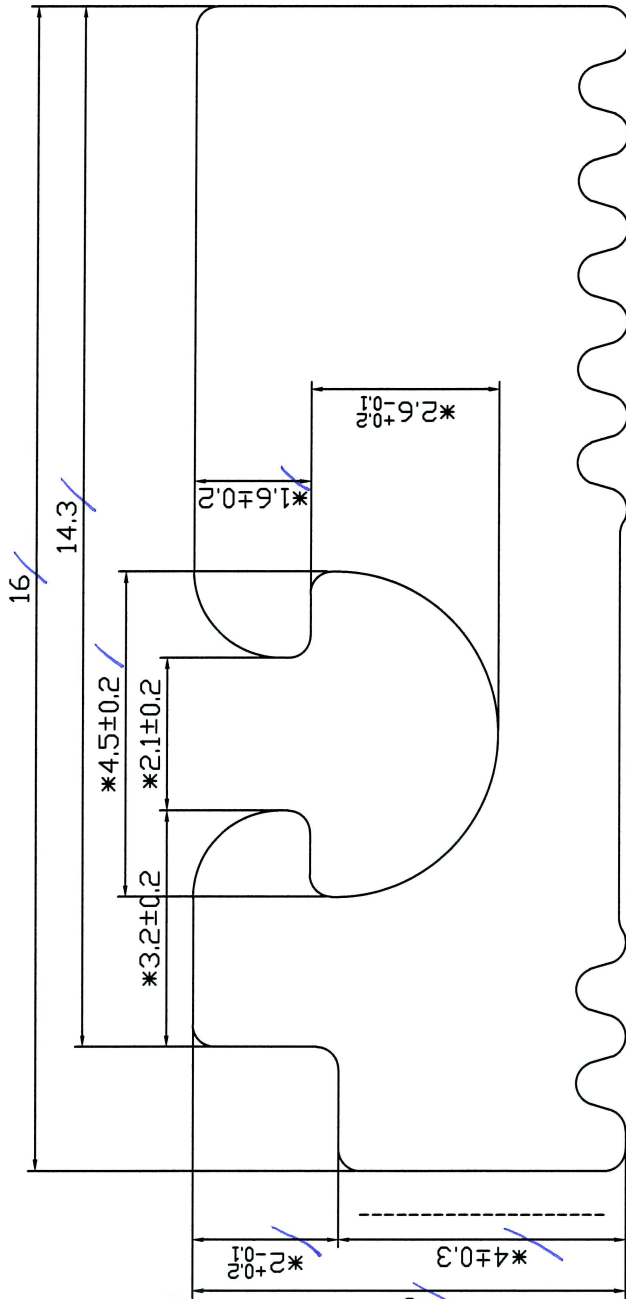
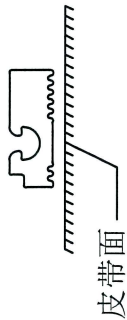
SIGNATURE:

PROJECT
XX-XXX



WINGKAY
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009
HK TEL +852 29046818 FAX +852 25625688
Http://www.wingkay.com wingkay@wingkay.com



SCALE 10:1

美特铝质有限公司	
承認圖面	
日期	2022-12-05

包装方式：普通包装
安装方式：穿入式

技术说明：

- 1、未标注公差按IT14级执行；
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷；
- 3、带“*”尺寸为关键尺寸。
- 4、带“_____”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

THE TABLE OF CHANGE RECORD

MARK	OLD-VER.	CONTENT	DESIGN	DATE	SIZE TOLERANCE		USER NO.	APPROVED & DATE
					RANGE	TOLERANCE		
①					0-1.5	±0.15	2091-J856-DJ03	PROOFREADING & DATE
					1.5-2.5	±0.20		
					2.5-4.0	±0.25		CHECKED & DATE
					4.0-6.3	±0.35		李春龙 2022/11/30
					6.3-10	±0.40		DESIGN&DRAWN & DATE
					10-16	±0.50		李春龙 2022/11/28
					16-25	±0.70		Tracking & DATE
					25-40	±0.80		苏志君 2022/11/28
					40-63	±1.00		
					63-100	±1.30		
					ABOVE 100	±1.50		

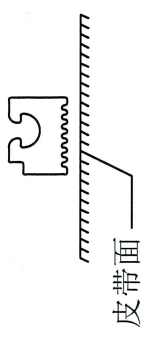
LINEAR DENSITY
0.080 ±5%/Kg/m

AREA
63.52 mm²

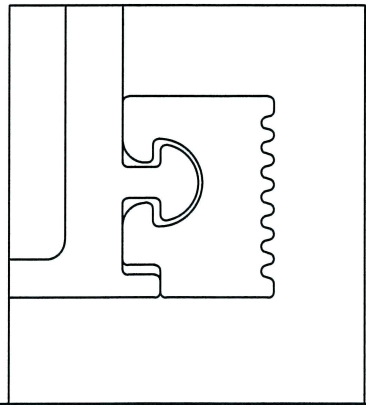
WEIGHT
±5%/Kg/pcs

VOLUME
cm³

VERSION
A



SCALE 1:1

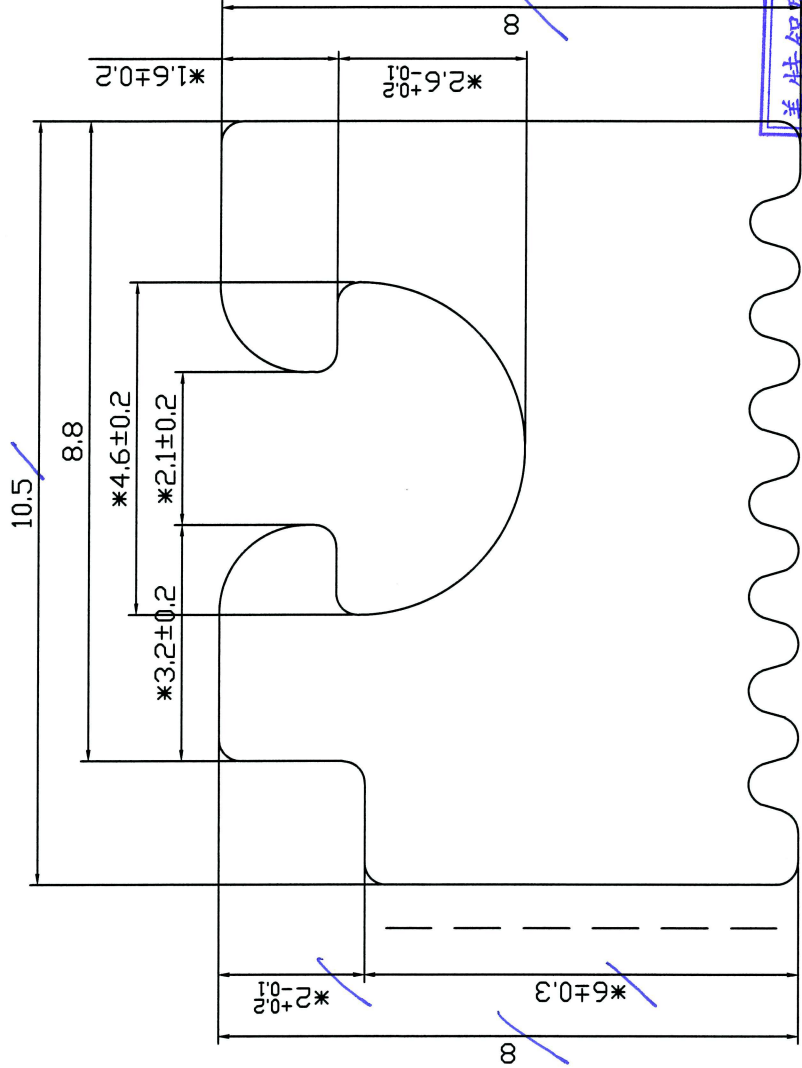


包装方式: 普通包装

安装方式: 穿入式

技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“*”尺寸为关键尺寸。
- 4、带“——”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。



SCALE 10:1

CUSTOMER:
美特铝质有限公司

SIGNATURE:
[Signature]

日期: 2022-12-05

承認圖面

APPROVAL DRAWING (客户批准)
EXCLUSIVE SHAPES: IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER WHOSE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER OR WING KAY. (如特形排，在形號後開列為“獨特”的情況下，其名稱與圖樣在圖樣上的客戶處或組合圖樣內均應註明客戶或個人，向保羅提保索賠的權利。)

THAT THE EXTENDED SHAPES SHOWN AND PRODUCTS MADE FROM IT, INFRINGES ANY PATENT, REGISTERED DESIGN OR COPYRIGHT IS THE SUBJECT OF CONTRACTUAL AGREEMENT, THE CUSTOMER SHALL INDEMNIFY WING KAY AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM. (由此產生的特形排和保羅任何專利，注冊設計或商標和保羅信息的客戶應保羅所保索賠，包括索賠產生出的保羅專利費。)

SHAPE DIMENSIONS: THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS COMMENCED WILL BE AT OUR ACCOUNT. (保羅不守，本圖樣已經檢查了正確的尺寸與公差和客戶的相關特殊要求，在保羅製造开始后進行任何更改應由保羅負責我們的技术文件內容。)

MARK		OLD-VER:	CONTENT	DESIGN	DATE
△					
△					
△					

SIZE TOLERANCE		USER NO.	APPROVED & DATE
RANGE	TOLERANCE		
0-<1.5	±0.15	2091-J856-DJ05	[Signature]
1.5-<2.5	±0.20		
2.5-<4.0	±0.25	KIND NO.	PROOFREADING & DATE
4.0-<6.3	±0.35	MOULD&RACK NO.	CHECKED & DATE
6.3-<10	±0.40	MATERIAL	DESIGN&DRAWN & DATE
10-<16	±0.50	MVQ(Silicone)	Tracking & DATE
16-<25	±0.70		
25-<40	±0.80	HARDNESS	65±5
40-<63	±1.00		
63-<100	±1.30		
ABOVE 100	±1.50		

PROJECT XX-XXX

WINGKAY
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009
HK TEL +852 29046818 FAX +852 25625698
http://www.wingkay.com wingkay@wingkay.com

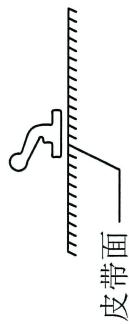
LINEAR DENSITY
0.028 ±5%/kg/m

AREA
21.94 mm²

WEIGHT
±5%/kg/pcs

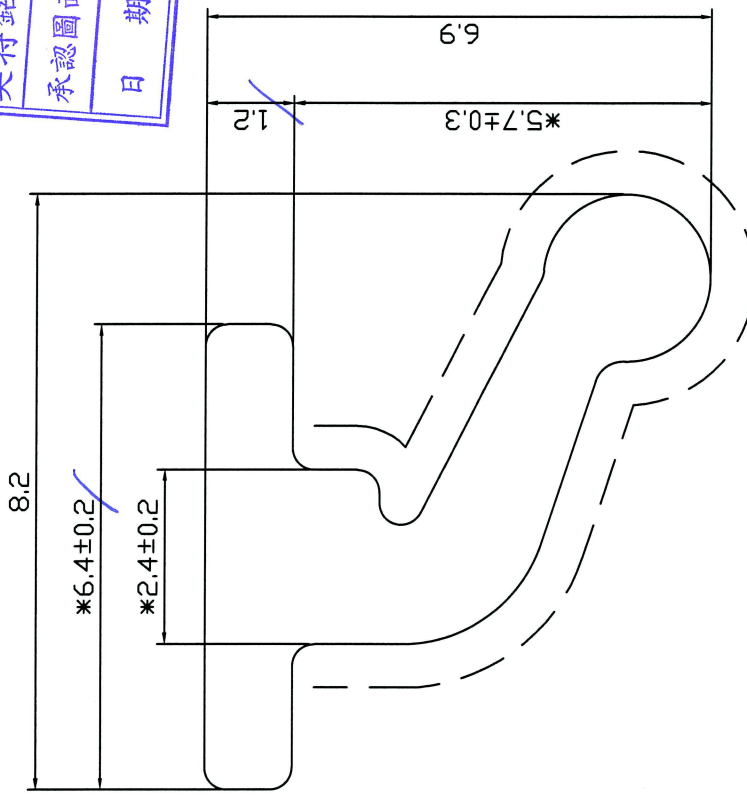
VOLUME
cm³

VERSION
A



SCALE 1:1

美特铝质有限公司
承認圖面
日期 2022-12-05



SCALE 10:1

包装方式: 普通包装

安装方式: 穿入式

技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“*”尺寸为关键尺寸。
- 4、带“-----”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

CUSTOMERS APPROVAL DRAWING
(客户批准图)
EXCLUSIVE SHAPES: IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER WHOSE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER, OR WING KAY.

《獨特形狀，在該樣本開發為“獨特”的情況下，其名稱出現在圖紙上的客戶或其組或部門均須對其客戶或個人，向聲稱與該樣本有關的權利。》
THAT THE EXTENDED SHAPES SHOWN AND PRODUCTS MADE FROM IT, INFERENCES ANY PATENT, REGISTERED DESIGN OR COPYRIGHT IS THE SUBJECT OF CONFIDENTIAL INFORMATION, THE CUSTOMER SHALL IMMEDIATELY WING KAY AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM.

《由此產生的任何聲稱和責任轉交與，注冊設計或版權的聲稱信息的客戶或部門所有權的聲稱，任何聲稱產生的損失和費用。》
SHAPE DIMENSIONS: THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS COMMENCED WILL BE AT OUR ACCOUNT.

《除尺寸外，本圖紙已經檢查了正確的尺寸公差和客戶的技術要求。在模具開始後所進行的更改需經我們的技术文件同意。》

CUSTOMER:

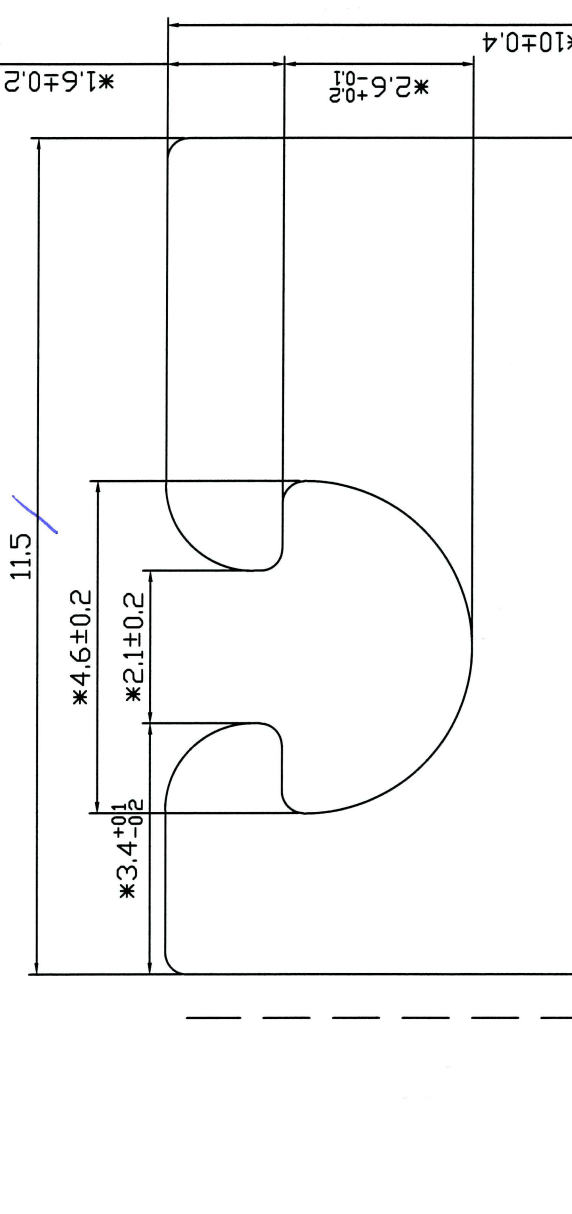
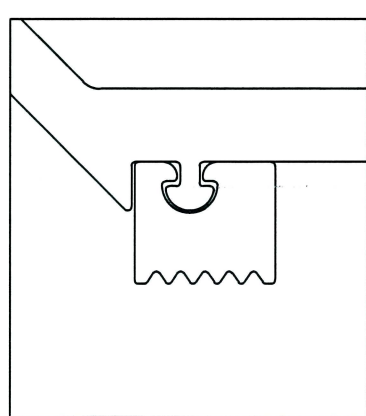
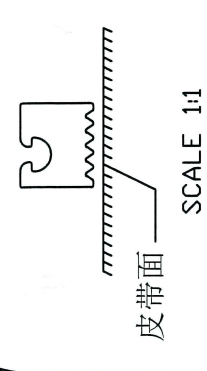
SIGNATURE:

PROJECT
XX-XXX

WINGKAY
— PLASTIC PRODUCT —
PRC TEL +86 757 25330008 FAX +86 757 25330009
HK TEL +852 29046818 FAX +852 25625888
Http://www.wingkay.com wingkay@wingkay.com

THE TABLE OF CHANGE RECORD		SIZE TOLERANCE	USER NO.	APPROVED & DATE
MARK	OLD-VER.	RANGE	2091-J856-JJ06	PROOFREADING & DATE
A		0~<1.5	KIND NO.	CHECKED & DATE
A		1.5~<2.5	MOULD&RACK NO.	DESIGN&DRAWN & DATE
A		2.5~<4.0	MATERIAL	Tracking & DATE
		4.0~<6.3	HARDNESS	
		6.3~<10	65±5	
		10~<16		
		16~<25		
		25~<40		
		40~<63		
		63~<100		
		ABOVE 100		

LINEAR DENSITY 0.121 ±5%Kg/m AREA 96.31 mm² WEIGHT ±5%Kg/pcs VOLUME cm³ VERSION A



包装方式: 普通包装
安装方式: 穿入式

技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“*”尺寸为关键尺寸。
- 4、带“-----”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

SCALE 10:1

CUSTOMERS APPROVAL DRAWING
(客户批准)
EXCLUSIVE SHAPES IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER WHOSE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER, OR WING KAY.
(独特形状, 在形像开发为“完整”的情况如下, 其名称出现在此图上的客户应承担全部责任(包括但不限于客户个人, 向谁提起非专利权的诉讼))
THAT THE EXTENDED SHAPES SURVIVAL AND PRODUCTS MADE FROM IT, INFERENCES ANY PATENT, REGISTERED DESIGN OR COPYRIGHT IS THE SUBJECT OF CONFIDENTIAL INFORMATION, THE CUSTOMER SHALL INDemnIFY WING KAY AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM.
(由此产生的任何法律费用和任何赔偿责任, 注: 前设计或版权和机密信息对客户或制造商有利, 任何情况下, 任何索赔产生于制造商和客户之间.)
SHAPE DIMENSIONS THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS COMMENCED WILL BE AT OUR ACCOUNT.
(除尺寸外, 本图已经检查了正确尺寸公差和客户的特殊要求, 在模具制造开始后进行的更改将提高我们的技术文件内容.)

美特铝质有限公司
CUSTUMER:
承認圖面
SIGNATURE:
日期 2022-12-05

THE TABLE OF CHANGE RECORD		APPROVED & DATE				
MARK	OLD-VER.	CONTENT	DESIGN	DATE	USER NO.	APPROVED & DATE
A					2091-J856-JJ09	PROOFREADING & DATE
A					KIND NO.	CHECKED & DATE
A					MOULD&RACK NO.	李春龙 2022/11/30
					MATERIAL	DESIGN&DRAWN & DATE
					MVQ(Silicone)	李春龙 2022/11/28
					HARDNESS	Tracking & DATE
					65±5	苏志君 2022/11/28
					SIZE TOLERANCE	
					RANGE	TOLERANCE
					0~1.5	±0.15
					1.5~2.5	±0.20
					2.5~4.0	±0.25
					4.0~6.3	±0.35
					6.3~10	±0.40
					10~16	±0.50
					16~25	±0.70
					25~40	±0.80
					40~63	±1.00
					63~100	±1.30
					ABOVE 100	±1.50

PROJECT XX-XXX

WINGKAY
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009
HK TEL +852 29046818 FAX +852 25625688
Http://www.wingkay.com wingkay@wingkay.com

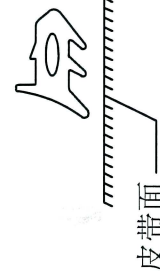
LINEAR DENSITY
0.076 ±5%/Kg/m

AREA
60.20 mm²

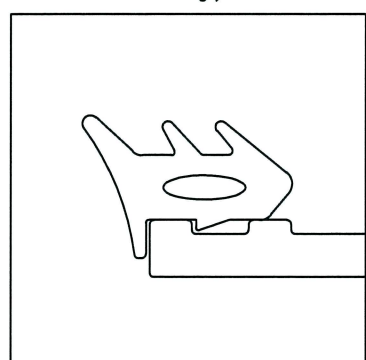
WEIGHT
±5%/Kg/pcs

VOLUME
cm³

VERSION
A



SCALE 1:1



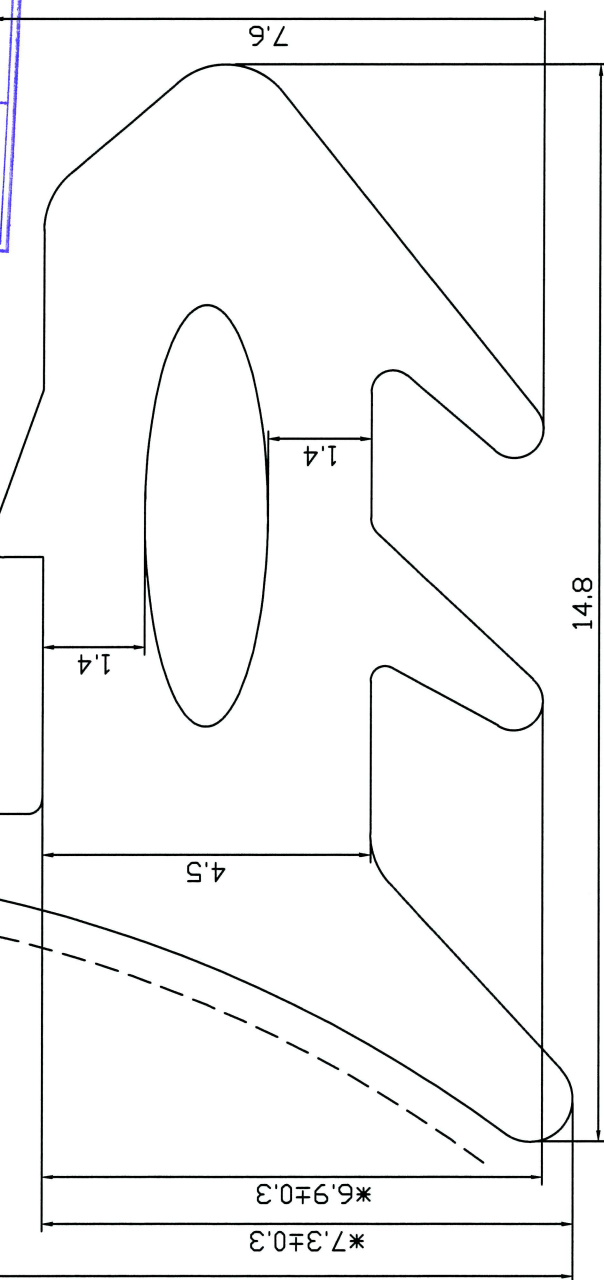
包装方式: 普通包装

安装方式: 压入式

技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“*”尺寸为关键尺寸。
- 4、带“-----”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

美特铝质有限公司	
承認圖面	日期
	2022-12-05



SCALE 10:1

CUSTOMERS APPROVAL DRAWING
(客户批准图)

EXCLUSIVE SHAPES IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER WHOSE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER OR WING KAY. (如特形图，在形图标注为“独家”的情况下，其名称出现在形图上的客户应承担全部责任(包括电话)。)

WHEN THE EXTRUDED SHAPES SHOWN AND PRODUCTS MADE THEREBY ARE REVIEWED DESIGN OR FUNCTION IS THE SUBJECT OF CONFIDENTIAL INFORMATION, THE CUSTOMER SHALL IMMEDIATELY WRITE AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM. (如由本厂产生的形图信息和客户姓名所组成的数据，在审查相关产品时，如有损害、损失、费用等，应立即向本厂提出索赔。)

SHAPE DIMENSIONS THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS COMPENED WILL BE AT OUR ACCIDENT. (形状尺寸，本图已经检查了正确的尺寸公差和客户的特殊要求，在模具制造开始后进行的更改需更改我们的技术文件内容。)

CUSTOMER: _____
SIGNATURE: _____

MARK		OLD-VER:	CONTENT	DESIGN	DATE
△					
△					
△					

SIZE TOLERANCE		USER NO.	APPROVED & DATE	
RANGE	TOLERANCE		PROOFREADING & DATE	CHECKED & DATE
0-1.5	±0.15	2091-J856-DJ11		
1.5-2.5	±0.20			
2.5-4.0	±0.25	KIND NO.		
4.0-6.3	±0.35	MOULD&RACK NO.	134Q06	李春龙 2022/11/30
6.3-10	±0.40	MATERIAL	MVQ(Silicone)	李春龙 2022/11/28
10-16	±0.50	HARDNESS	65±5	Tracking & DATE
16-25	±0.70			苏志君 2022/11/28
25-40	±0.80			
40-63	±1.00			
63-100	±1.30			
ABOVE 100	±1.50			

PROJECT XX-XXX

WINGKAY
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009
 HK TEL +852 29046818 FAX +852 25625698
 Http://www.wingkay.com wingkay@wingkay.com

LINEAR DENSITY
0.054 ±5%/kg/m

AREA
43.19 mm²

WEIGHT
±5%/kg/pcs

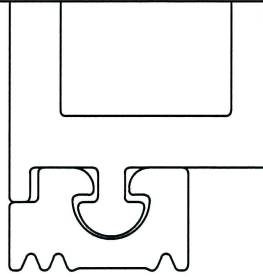
VOLUME
cm³

VERSION
A



皮带面

SCALE 1:1



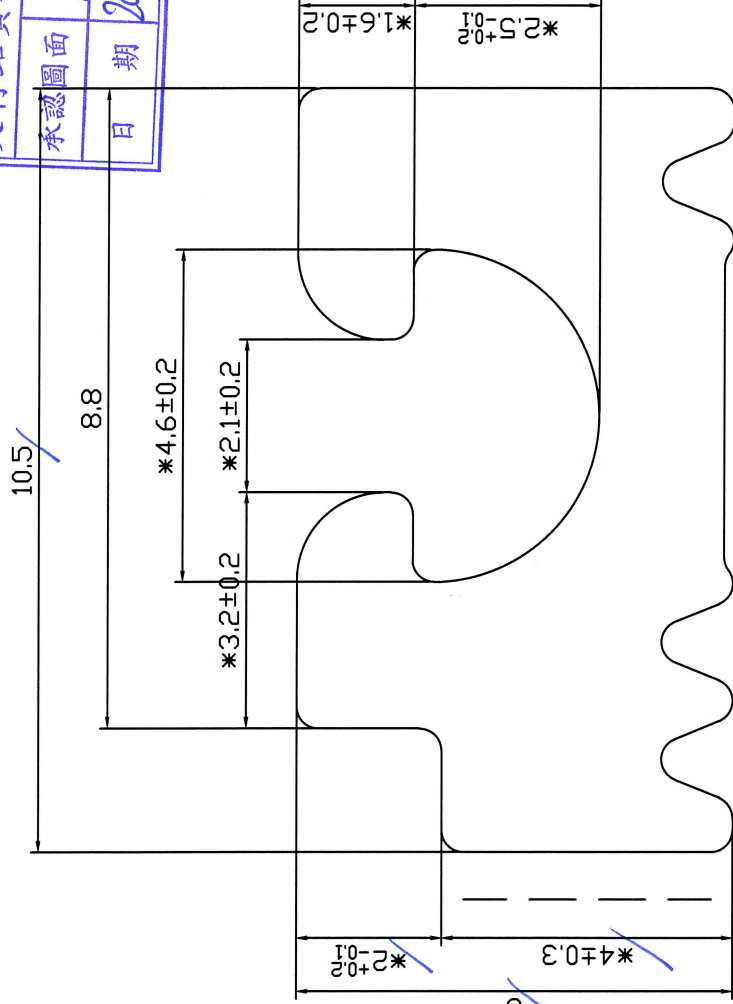
包装方式: 普通包装

安装方式: 穿入式

技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“*”尺寸为关键尺寸。
- 4、带“-----”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

美特铝质有限公司
承認圖面
日期 2022-12-05



SCALE 10:1

CUSTOMERS APPROVAL DRAWING
(客户批准图)
EXCLUSIVE SHAPES: IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER WHOSE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER'S OR WINGKAY'S PATENT, REGISTERED DESIGN OR COPYRIGHT AS THE SUBJECT OF CONVENTIONAL INFORMATION, THE CUSTOMER SHALL INDEMNIFY WING KAY AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM.
(由此产生的任何侵权或侵犯任何专利、注册设计或版权的损害或索赔均由客户承担，在常规信息范围内，客户应赔偿WING KAY免受任何损害、损失和费用。) **SHAPES DIMENSIONS: THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TAKE OFF MANUFACTURE IS COMPLETED WILL BE AT OUR ACCOUNT.**
(形状尺寸，本图已经检查了正确的尺寸与公差和客户的特殊要求。在制造制造开始后进行的更改需更改我们的技术文件内容。)

CUSTOMER:

SIGNATURE:

PROJECT XX-XXX

WINGKAY
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009
HK TEL +852 29046818 FAX +852 25625688
Http://www.wingkay.com wingkay@wingkay.com

THE TABLE OF CHANGE RECORD		USER NO.	APPROVED & DATE
MARK	OLD-VER.	2091-J856-DJ13	
	CONTENT	KIND NO.	PROOFREADING & DATE
①		MOULD&RACK NO.	CHECKED & DATE 李春龙 2022/11/30
②		MATERIAL	DESIGN&DRAWN & DATE 李春龙 2022/11/28
③		HARDNESS	Tracking & DATE 苏志君 2022/11/28
		65±5	

SIZE TOLERANCE	TOLERANCE
0-<1.5	±0.15
1.5-<2.5	±0.20
2.5-<4.0	±0.25
4.0-<6.3	±0.35
6.3-<10	±0.40
10-<16	±0.50
16-<25	±0.70
25-<40	±0.80
40-<63	±1.00
63-<100	±1.30
ABOVE 100	±1.50

LINEAR DENSITY
0.076 ±5%/kg/m

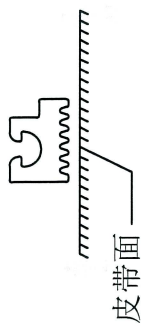
AREA
60.30 mm²

WEIGHT
±5%/kg/pcs

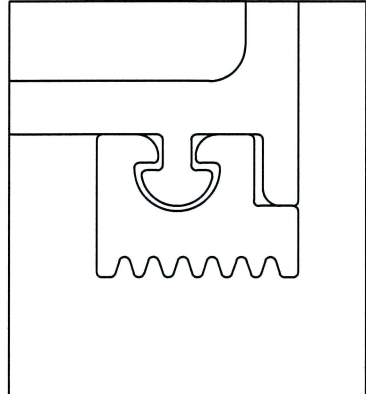
VOLUME

cm³

VERSION
A



SCALE 1:1



包装方式: 普通包装

安装方式: 穿入式

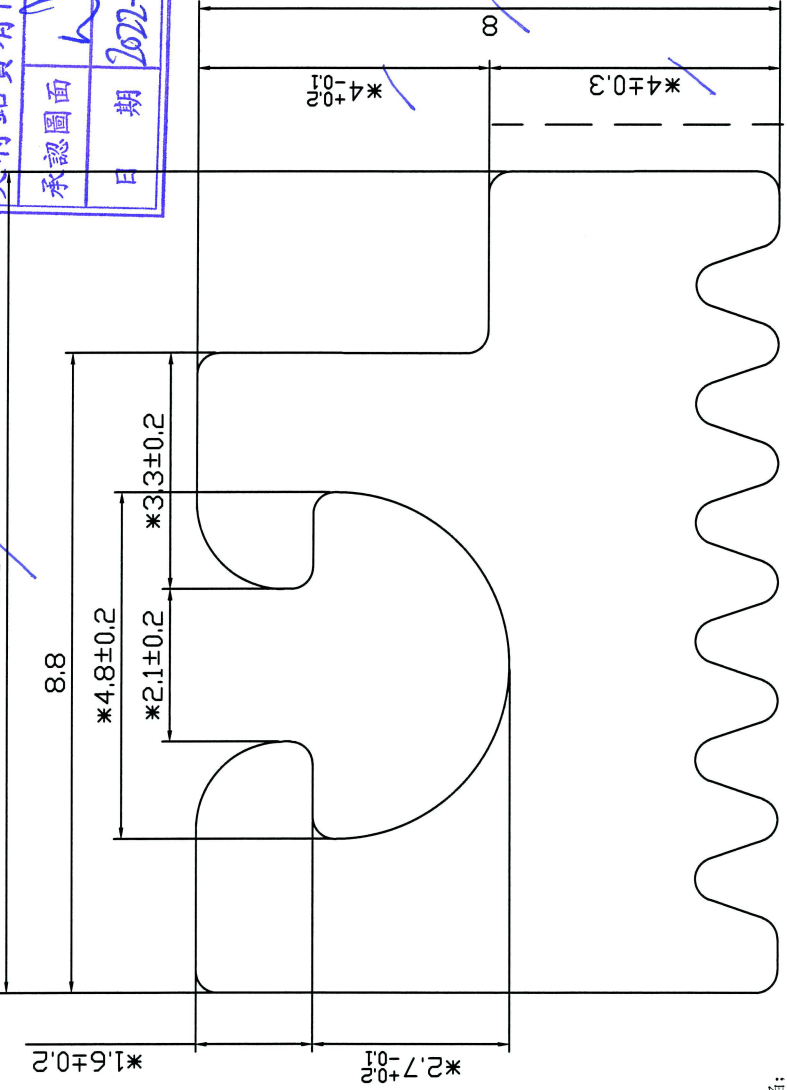
技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“*”尺寸为关键尺寸。
- 4、带“-----”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

美特铝质有限公司

承認圖面

日期 2022-12-05



SCALE 10:1

CUSTOMERS APPROVAL DRAWING (客户批准图)

EXCLUSIVE SHAPES IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER WHERE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER, OR WING KAY.

(独特形状: 在形状被开发为“独有”的情况下, 其名称出现在此图上的客户与美特铝质有限公司(或客户个人, 名称出现在图上的所有名称))

THAT THE EXTENDED SHAPES SHOWN AND PRODUCTS MADE FROM IT, INFERRED, ANY PATENT REGISTERED DESIGN OR COPYRIGHT IS THE SUBJECT OF CONFIDENTIAL INFORMATION, THE CUSTOMER SHALL INDEMNIFY WING KAY AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM.

(由独特形状所延伸或制造的任何专利, 注册专利或版权的机密信息的客户应赔偿所有和赔偿损失, 任何索赔产生的损失和费用))

SHAPE DIMENSIONS THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS COMPLETED WILL BE AT OUR ACCOUNT.

(形状尺寸, 本图已经检查了正确的尺寸与公差和客户特殊要求, 在模具制造开始制造后的更改需更改图的技术内容。)

CUSTOMER: _____

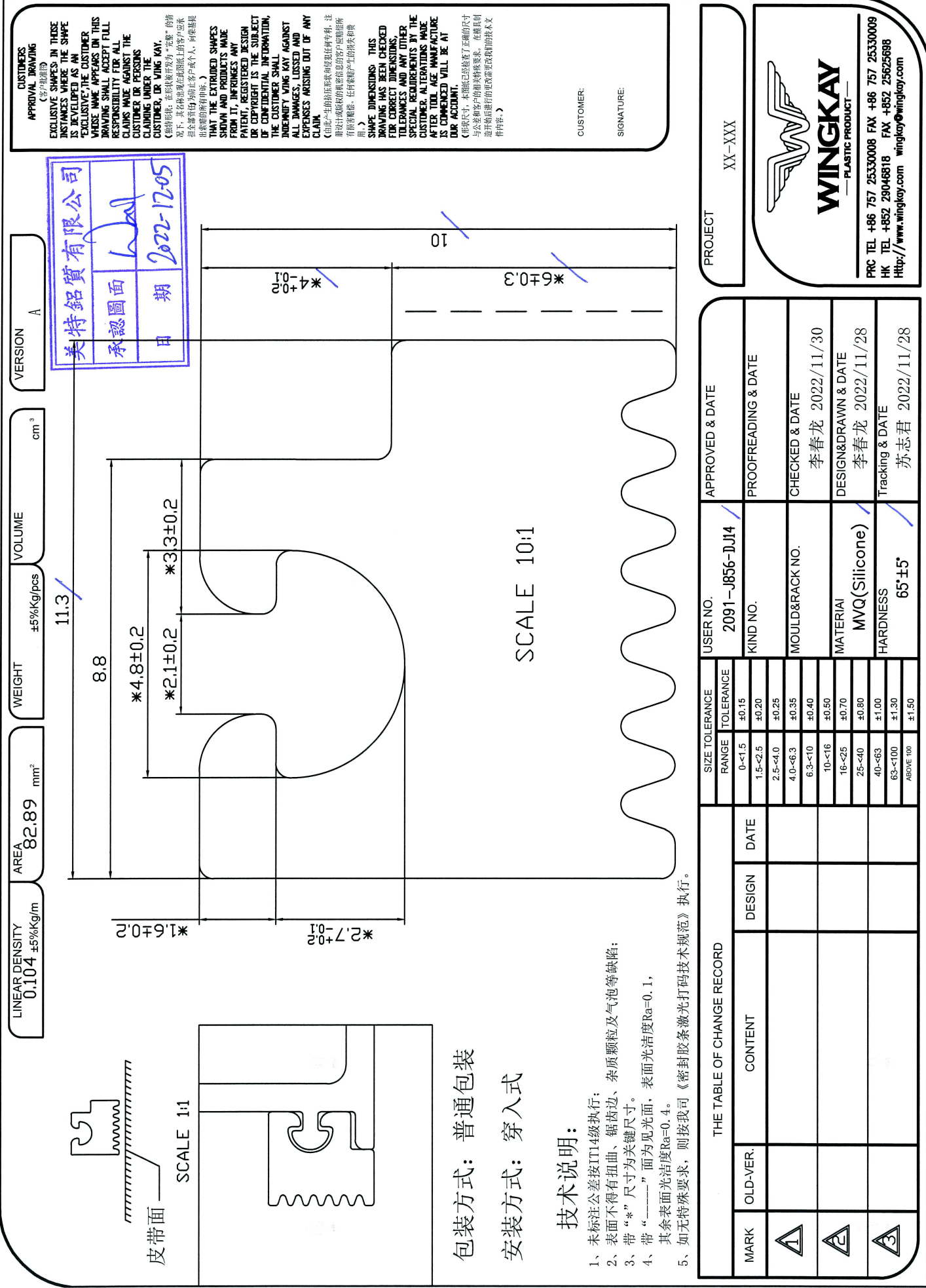
SIGNATURE: _____

PROJECT XX-XXX

WINGKAY
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009
HK TEL +852 29046818 FAX +852 25625698
Http://www.wingkay.com wingkay@wingkay.com

THE TABLE OF CHANGE RECORD		SIZE TOLERANCE	USER NO.	APPROVED & DATE
MARK	OLD-VER.	RANGE	2091-J856-DJ14A	PROOFREADING & DATE
1		0~<1.5	KIND NO.	CHECKED & DATE
2		1.5~<2.5	MOULD&RACK NO.	DESIGN&DRAWN & DATE
3		2.5~<4.0	MATERIAL	Tracking & DATE
		4.0~<6.3	HARDNESS	
		6.3~<10	65±5	
		10~<16		
		16~<25		
		25~<40		
		40~<63		
		63~<100		
		ABOVE 100		



CUSTOMERS APPROVAL DRAWING
(客户批准图)

EXCLUSIVE SHAPES IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER WHOSE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER, OR WING KAY.

(独特形状：在那些被开发为“独家”的情况下，其名称出现在此图上的客户应承担全部责任并同意此客户或本人、向提出此形状的任何人。)

THAT THE EXTENDED SHAPES SHOWN AND PRODUCTS MADE FROM IT, INFRINGES ANY PATENT, REGISTERED DESIGN OR COPYRIGHT IS THE SUBJECT OF CONFIDENTIAL INFORMATION, THE CUSTOMER SHALL INDEMNIFY WING KAY AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM.

(因此产品的任何形状或任何产品，注有专利或版权的客户应承担所有责任和费用。)

SHAPE DIMENSIONS THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS COMPLETED WILL BE AT OUR ACCOUNT.

(形状尺寸，本图已经检查了正确的尺寸与公差和客户特殊要求。在模具制造完成后进行更改需承担我们的技术责任。)

CUSTOMER: _____
SIGNATURE: _____

美特铝质有限公司
承認圖面
日期 2022-12-05

VERSION A

cm³

VOLUME

WEIGHT ±5%/Kg/pcs

mm²

AREA 82.89

LINEAR DENSITY 0.104 ±5%/Kg/m

PROJECT XX-XXX

PRC TEL +86 757 25330008 FAX +86 757 25330009
HK TEL +852 29046818 FAX +852 25625688
Http://www.wingkay.com wingkay@wingkay.com

THE TABLE OF CHANGE RECORD		USER NO.	APPROVED & DATE
MARK	OLD-VER.	2091-J856-DJ14	
	CONTENT	KIND NO.	PROOFREADING & DATE
①		MOULD&RACK NO.	CHECKED & DATE
②		MATERIAL	DESIGN&DRAWN & DATE
③		HARDNESS	Tracking & DATE
		65±5	苏志君 2022/11/28

包装方式：普通包装

安装方式：穿入式

技术说明：

- 1、米标公差按IT14级执行；
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷；
- 3、带“*”尺寸为关键尺寸。
- 4、带“-----”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

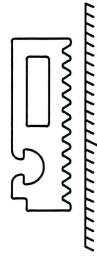
LINEAR DENSITY
0.164 ±5%Kg/m

AREA
129.88 mm²

WEIGHT
±5%Kg/pcs

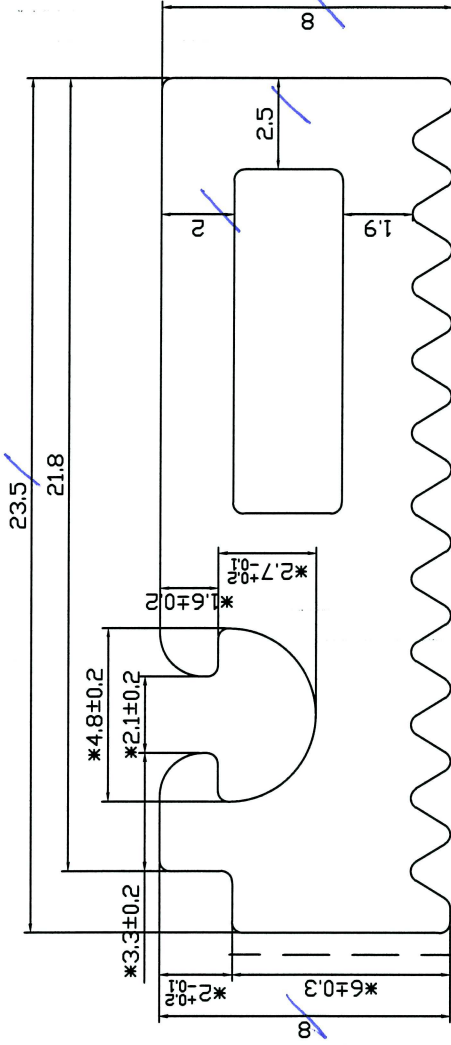
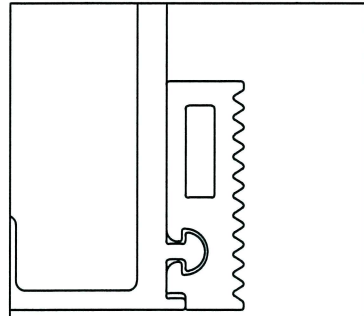
VOLUME
cm³

VERSION
A



皮带面

SCALE 1:1



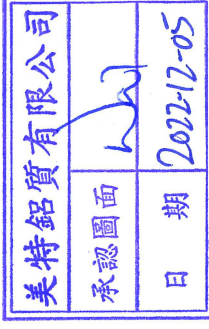
包装方式: 普通包装

安装方式: 穿入式

技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“*”尺寸为关键尺寸。
- 4、带“——”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

SCALE 5:1



CUSTOMER:

SIGNATURE:

CUSTOMERS APPROVAL DRAWING
(客户批准图)

EXCLUSIVE SHAPES IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER WHOSE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER, OR WING KAY.

(特殊情况: 在图样标注为“独家”的情况下, 其名称出现在此图样上的客户应接受包含其名称的所有权(或对个人、商家或品牌的所有权)。)

THAT THE EXTENDED SHAPES SHOWN AND PRODUCTS MADE FROM IT, WHETHER A DESIGN PATENT, REGISTERED DESIGN OR COPYRIGHT IS THE SUBJECT OF CONSENT IN CONNECTION WITH THE CUSTOMER SHALL AGREE TO INDEMNIFY WING KAY AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM.

(由此产生的任何侵权或侵犯任何专利、注册设计或版权的索赔应由客户同意赔偿所有损害赔偿, 任何损害和费用。)

SHAPE DIMENSIONS: THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS COMPLETED WILL BE AT OUR ACCOUNT.

(形状尺寸, 本图样已检查了正确的尺寸与公差和客户的特殊要求, 在模具制造完成后进行的形式更改我们的技术文件内容。)

THE TABLE OF CHANGE RECORD		DESIGN	DATE
MARK	OLD-VER.	CONTENT	
△1			
△2			
△3			

APPROVED & DATE		USER NO.	APPROVED & DATE
PROOFREADING & DATE		2091-J856-JJ15	
CHECKED & DATE		KIND NO.	
DESIGN&DRAWN & DATE		MOULD&RACK NO.	
Tracking & DATE		MATERIAL	
		HARDNESS	

PROJECT XX-XXX

WINGKAY
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009
HK TEL +852 29048818 FAX +852 25625688
Http://www.wingkay.com wingkay@wingkay.com

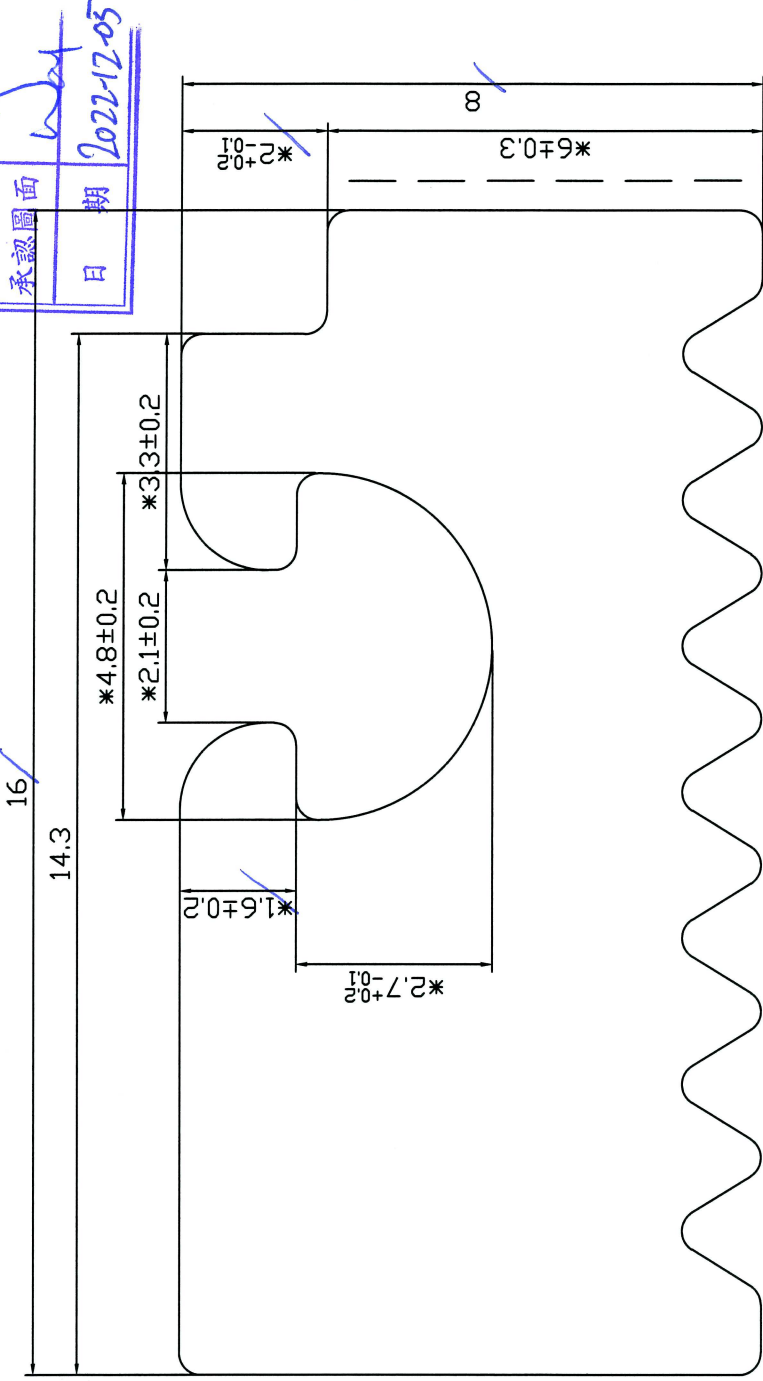
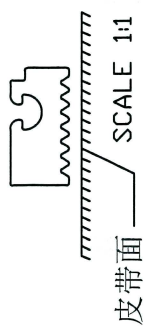
LINEAR DENSITY
0.129 ±5%Kg/m

AREA
102.51 mm²

WEIGHT
±5%Kg/pcs

VOLUME
cm³

VERSION
A



SCALE 10:1

包装方式：普通包装
安装方式：穿入式

技术说明：

- 1、未标注公差按IT14级执行；
- 2、表面不得有扭曲、锯齿边、锯齿边、杂质颗粒及气泡等缺陷；
- 3、带“*”尺寸为关键尺寸。
- 4、带“-----”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

CUSTOMERS APPROVAL DRAWING
(客户批准图)

EXCLUSIVE SHAPES IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER THESE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER OR VING KAY.

(独特形状，在形状设计中作为“独家”的情况下，其名称出现在图纸上的客户应承担全部责任。当客户或向客户或向其他人，向索赔偿时，这些形状的所有权。)

THAT THE CUSTOMER'S SHAPES SURVIVE THE PRODUCTS MADE FROM IT, REGISTERED DESIGN PATENT, REGISTERED DESIGN OR COPYRIGHT IS THE SUBJECT OF CONSENTED INFORMATION, THE CUSTOMER SHALL IMMEDIATELY WRITE AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM.

(由此产生的形状和/或设计在任何专利、注册设计或版权的情况下，在客户同意的前提下，任何索赔产生的相关费用。)

SHAPE DIMENSIONS: THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS COMPLETED WILL BE AT OUR ACCOUNT.

(形状尺寸，本图已经检查了正确的尺寸与公差和客户的特殊要求。在模具制造完成后进行的形式更改我们的技术文件内容。)

CUSTOMER: _____
SIGNATURE: _____

美特铝质有限公司
承認圖面
日期 2022-12-05

PROJECT XX-XXX

WINGKAY
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009
HK TEL +852 29046818 FAX +852 25625688
Http://www.wingkay.com wingkay@wingkay.com

THE TABLE OF CHANGE RECORD		USER NO.	APPROVED & DATE
MARK	OLD-VER.	2091-J856-DJ16	
△1	CONTENT	KIND NO.	PROOFREADING & DATE
△2		MOULD&RACK NO.	CHECKED & DATE
△3		MATERIAL	DESIGN&DRAWN & DATE
		HARDNESS	Tracking & DATE
		65±5	李春龙 2022/11/30
			李春龙 2022/11/28
			苏志君 2022/11/28

SIZE TOLERANCE	USER NO.
RANGE TOLERANCE	2091-J856-DJ16
0-<1.5	
1.5-<2.5	
2.5-<4.0	
4.0-<6.3	
6.3-<10	
10-<16	
16-<25	
25-<40	
40-<63	
63-<100	
ABOVE 100	