

工程指示 / 要求簡箋 ENGINEER INSTRUCTIONS(E.I.)

工程指示編號:	EI- 5331A	修改版本:	A
	<del>HK</del>		
工程編號:	J 856	工程名稱:	天榮站
收件人:	Maggie Lor	發件人:	Lai Sik Hung
工程項目:	單元件配套膠條開模(16款) (修訂A: 簽批膠條模圖, 請根據附件 修改DJ04及DJ10)	日期:	05/12/2022

<input type="checkbox"/> 原合約工程包	<input type="checkbox"/> 原合約工程加 / 減賬 QT-	<input type="checkbox"/> 新工程報價 QT-
---------------------------------	--	------------------------------------

信件批核號碼/圖紙參考編號:	批核模具圖紙編號:
客戶指示附件:	管理內部批簽署:

<input type="checkbox"/> 初步鋁料 B.M.	<input type="checkbox"/> 加工拆圖, 然後生產	<input type="checkbox"/> 尺寸表
<input type="checkbox"/> 正式鋁料 B.M.	<input type="checkbox"/> 技術上資料/指示	<input type="checkbox"/> 報價
<input type="checkbox"/> 配件 B.M.	<input type="checkbox"/> 樣辦或貨品說明書	<input type="checkbox"/> 分判合約
<input type="checkbox"/> 其他:		

內容: 修訂A: 簽批膠條模圖, 請根據附件修改DJ04及DJ10  單元件配套膠條開模(16款)
完成上列要求日期: ASAP

國內

<input type="checkbox"/> 生產技術總監	<input type="checkbox"/> 連附件	<input type="checkbox"/> 技術部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 生產部	<input type="checkbox"/> 連附件
<input type="checkbox"/> 採購部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 生產統籌部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 報關組	<input type="checkbox"/> 連附件
<input type="checkbox"/> 質檢部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 會計部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 機械設計部	<input type="checkbox"/> 連附件
<input type="checkbox"/> 香港辦	<input checked="" type="checkbox"/> 連附件	<input type="checkbox"/> 其他:			

<input type="checkbox"/> 行政部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 會計部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 統籌部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 工程部	<input type="checkbox"/> 連附件
<input checked="" type="checkbox"/> 採購部	<input checked="" type="checkbox"/> 連附件	<input type="checkbox"/> QS部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 地盤管理	<input type="checkbox"/> 連附件	<input type="checkbox"/> 維修部	<input type="checkbox"/> 連附件

*發件人簽署:		*組別成員批核簽署:	
傳遞編號:		項目經理簽署:	

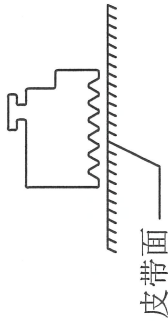
LINEAR DENSITY  
0.186 ±5%/kg/m

AREA  
147.67 mm<sup>2</sup>

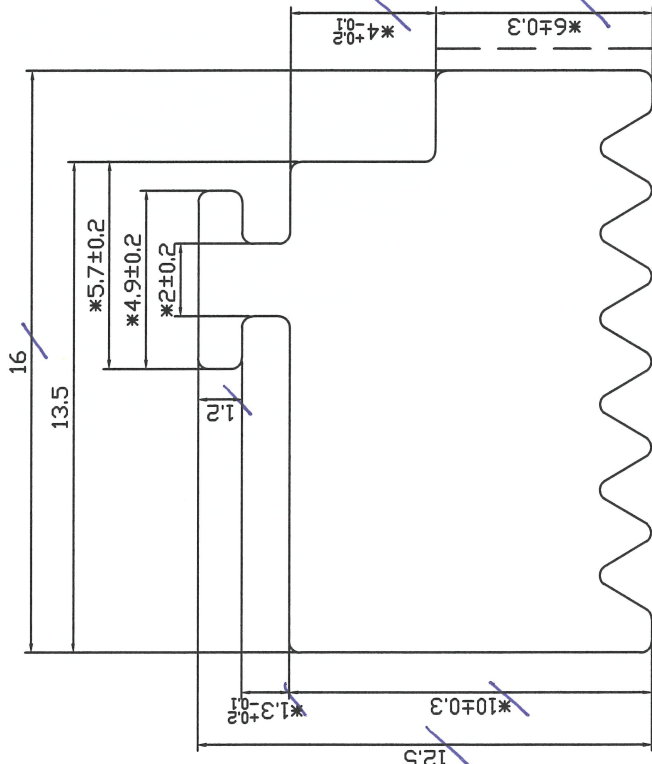
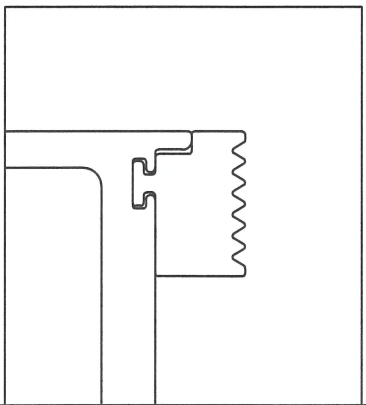
WEIGHT  
±5%/kg/pcs

VOLUME  
cm<sup>3</sup>

VERSION  
A



SCALE 1:1



美特铝质有限公司  
承認圖面  
日期 2022-12-05

包装方式: 普通包装  
安装方式: 穿入式

技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“\*”尺寸为关键尺寸。
- 4、带“——”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

SCALE 5:1

CUSTOMERS APPROVAL DRAWING  
(客户批准图)  
EXCLUSIVE SHAPES, IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER WHOSE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER, OR WING KAY.  
(客户形状, 在形状视为“独家”的情况下, 其名称出现在此图上的客户应承担全部责任, 为防第三者或个人, 向本集团或集团的所有者申索.)  
THAT THE EXTRUDED SHAPES SHOWN AND PRODUCTS MADE FROM IT, INFRINGES ANY PATENT, REGISTERED DESIGN OR COPYRIGHT IS THE SUBJECT OF CONFIDENTIAL INFORMATION, THE CUSTOMER SHALL INDEMNIFY WING KAY AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM.  
(由此产生的任何侵权诉讼, 注册专利, 注册设计或版权侵权信息的客户应承担全部责任, 注册商应承担, 任何侵权产生的赔偿和费用.)  
SHAPE DIMENSIONS THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS COMMENCED WILL BE AT OUR ACCOUNT.  
(形状尺寸, 本图已经检查了正确的尺寸与公差和客户的相关特殊要求, 在模具制造开始后进行的更改需要我们的技术文件内容.)  
CUSTOMER:  
SIGNATURE:

THE TABLE OF CHANGE RECORD			
MARK	OLD-VER.	CONTENT	DATE
△1			
△2			
△3			

SIZE TOLERANCE RANGE	TOLERANCE	USER NO.	APPROVED & DATE
0-<1.5	±0.15	2091-J856-DJ01	
1.5-<2.5	±0.20	KIND NO.	PROOFREADING & DATE
2.5-<4.0	±0.25	MOULD&RACK NO.	CHECKED & DATE
4.0-<6.3	±0.35	MATERIAL	DESIGN&DRAWN & DATE
6.3-<10	±0.40	HARDNESS	Tracking & DATE
10-<16	±0.50	65±5'	
16-<25	±0.70		
25-<40	±0.80		
40-<63	±1.00		
63-<100	±1.30		
ABOVE 100	±1.50		

PROJECT XX-XXX

WINGKAY  
PLASTIC PRODUCT

PRC TEL +86 757 25330008 FAX +86 757 25330009  
HK TEL +852 29046818 FAX +852 25625888  
Http://www.wingkay.com wingkay@wingkay.com

LINEAR DENSITY  
0.094 ±5%Kg/m

AREA  
74.97 mm<sup>2</sup>

WEIGHT  
±5%Kg/pcs

VOLUME  
cm<sup>3</sup>

VERSION  
A

CUSTOMERS  
APPROVAL DRAWING  
(客户用图)

EXCLUSIVE SHAPES IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE," THE CUSTOMER WHOSE NAME APPEARS IN THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER, OR WING KAY.

《特殊形状：在图样中标注为“专属”的情况下，其名称出现在图样上的客户应该接受全部责任。当图样上出现客户或个人的名称时，向来提供图样的所有权利。》  
THAT THE EXTENDED SHAPES SHOWN AND PRODUCTS MADE FROM IT, IMPROVES DESIGN OR COPYRIGHT IS THE SUBJECT OF CONFIDENTIAL INFORMATION, THE CUSTOMER SHALL INDENTIFYING KAY AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM.

《此图一旦印出，即构成和侵犯任何专利。注册设计或版权的机密的客户应确保所有权利。》  
SHAPE DIMENSIONS: THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS COMPLETED WILL BE AT OUR ACCOUNT.

《除尺寸，本图样已经涵盖了准确的尺寸公差和客户的相关特殊要求。在模具制造开始后进行的更改需更改我们的基本文件内容。》

CUSTOMER:

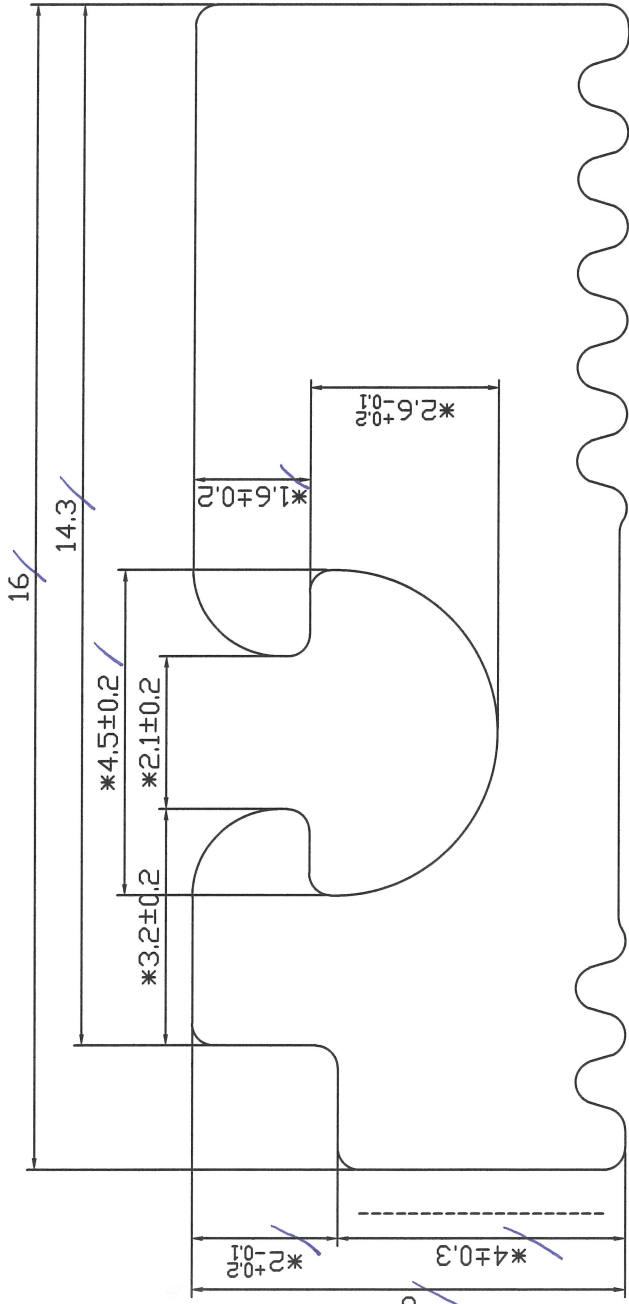
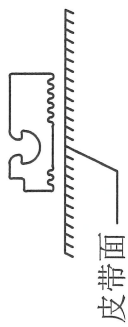
SIGNATURE:

PROJECT  
XX-XXX



WINGKAY  
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009  
HK TEL +852 29046818 FAX +852 25625688  
Http://www.wingkay.com wingkay@wingkay.com



美特铝质有限公司  
承認圖面  
日期 2022-12-05

SCALE 10:1

包装方式：普通包装  
安装方式：穿入式

技术说明：

- 1、未标注公差按IT14级执行；
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷；
- 3、带“\*”尺寸为关键尺寸。
- 4、带“-----”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

THE TABLE OF CHANGE RECORD

MARK	OLD-VER.	CONTENT	DESIGN	DATE	SIZE TOLERANCE		USER NO.	APPROVED & DATE
					RANGE	TOLERANCE		
1					0-1.5	±0.15	2091-J856-DJ03	PROOFREADING & DATE
					1.5-2.5	±0.20		
					2.5-4.0	±0.25		CHECKED & DATE
					4.0-6.3	±0.35		李春龙 2022/11/30
					6.3-10	±0.40		DESIGN&DRAWN & DATE
					10-16	±0.50		李春龙 2022/11/28
					16-25	±0.70		Tracking & DATE
					25-40	±0.80		苏志君 2022/11/28
					40-63	±1.00		
					63-100	±1.30		
					ABOVE 100	±1.50		

PROOFREADING & DATE

CHECKED & DATE

DESIGN&DRAWN & DATE

Tracking & DATE







LINEAR DENSITY  
0.121 ±5%Kg/m

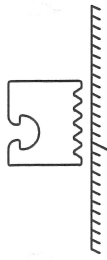
AREA  
96.31 mm<sup>2</sup>

WEIGHT  
±5%Kg/pcs

VOLUME

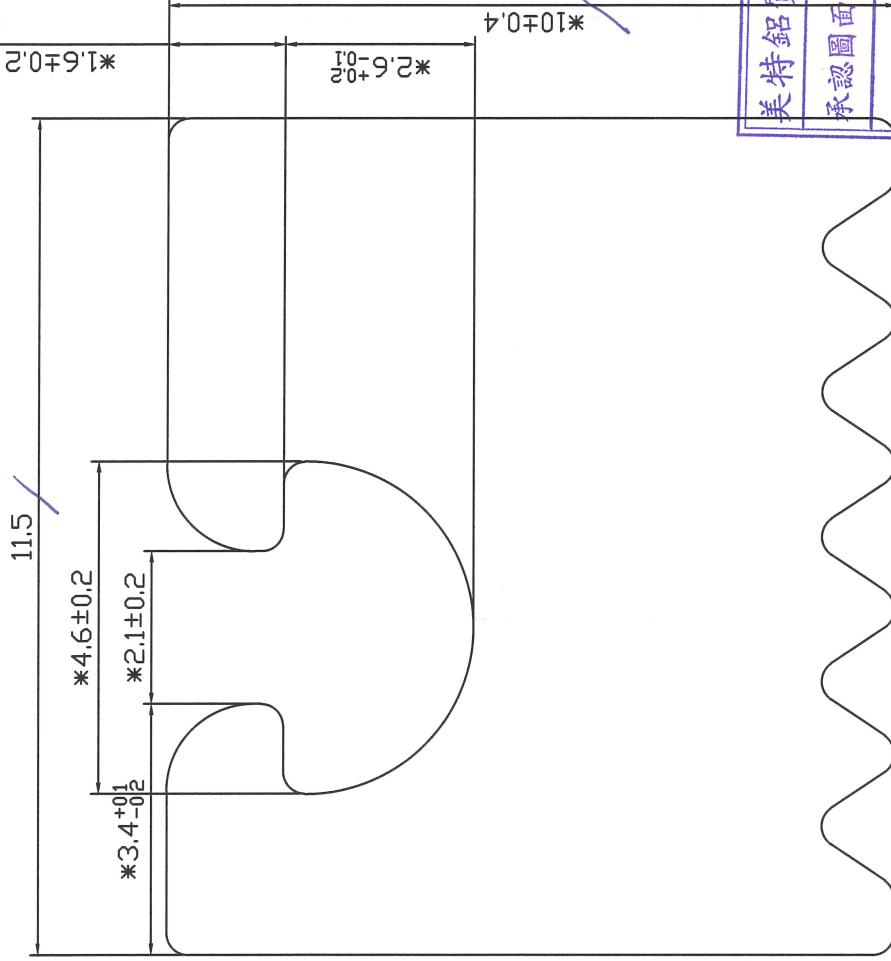
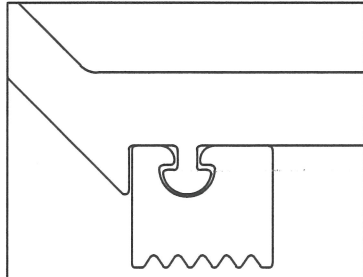
cm<sup>3</sup>

VERSION  
A



皮帶面

SCALE 1:1



SCALE 10:1

包装方式: 普通包装

安装方式: 穿入式

技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“\*”尺寸为关键尺寸。
- 4、带“-----”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

CUSTOMERS APPROVAL DRAWING

EXCLUSIVE SHAPES IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER WHOSE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER, OR WING KAY.

《御批图注：在形模开发为“独家”的情况下，凡名称出现在图模上的客户应承担全部责任（包括但不限于客户或本人，向模基础模制造商的所有诉讼。） THAT THE EXTENDED SHAPES SHOWN AND PRODUCTS MADE FROM IT, REGISTERS, DESIGN OR COPYRIGHT IS THE SUBJECT OF CONFIDENTIAL INFORMATION, THE CUSTOMER SHALL THEREAFTER WING KAY AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM. (由此产生的任何诉讼和任何损失、费用、赔偿等，任何索赔产生的诉讼和费用均由客户承担。)

SHAPE DIMENSIONS THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS COMMENCED WILL BE AT OUR ACCOUNT.

《御批图注：本图模已经检查了正确尺寸公差和客户特殊要求，在模具制造开始后进行的更改需经我们技术人员同意。)

美特铝质有限公司 CUSTOMER:  
承認圖面  
日期 2022-12-05  
SIGNATURE:

THE TABLE OF CHANGE RECORD

MARK	OLD-VER.	CONTENT	DESIGN	DATE	SIZE TOLERANCE		USER NO.	APPROVED & DATE
					RANGE	TOLERANCE		
A					0~1.5	±0.15	2091-J856-DJ09	
					1.5~2.5	±0.20	KIND NO.	PROOFREADING & DATE
					2.5~4.0	±0.25	MOULD&RACK NO.	CHECKED & DATE 李春龙 2022/11/30
					4.0~6.3	±0.35	MATERIAL MVQ(Silicone)	DESIGN&DRAWN & DATE 李春龙 2022/11/28
					6.3~10	±0.40	HARDNESS 65±5	Tracking & DATE 苏志君 2022/11/28
					10~16	±0.50		
					16~25	±0.70		
					25~40	±0.80		
					40~63	±1.00		
					63~100	±1.30		
					ABOVE 100	±1.50		

PROJECT XX-XXX

PROJECT	XX-XXX
---------	--------



WINGKAY  
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009  
HK TEL +852 29046818 FAX +852 25625688  
Http://www.wingkay.com wingkay@wingkay.com



**CUSTOMERS APPROVAL DRAWING**  
(客户批准图)

EXCLUSIVE SHAPES IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER WHOSE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER OR WING KAY. (特殊情况，在形状被开发为“独家”的情况下，其名称出现在此图上的客户应承担全部责任(对客户或向某人，向某人提出索赔的所有权利))

THAT THE EXTRUDED SHAPES SHOWN AND PRODUCTS MADE FROM IT, INFRINGES ANY PATENT, REGISTERED DESIGN OR COPYRIGHT IS THE SUBJECT OF CONFIDENTIAL INFORMATION, THE CUSTOMER SHALL INDEMNIFY WING KAY AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM.

(由此产生的挤压形状和任何产品，注册任何专利或侵犯任何专利，注册任何设计或版权信息是客户机密，在任何索赔产生时赔偿和费用)

SHAPE DIMENSIONS THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TOOL AND MANUFACTURE IS COMPLETED WILL BE AT OUR ACCOUNT.

(形状尺寸，本图已经检查了正确的尺寸公差和客户任何特殊要求，在模具制造完成后进行任何更改需更改我们的技术文件内容。)

CUSTOMER: \_\_\_\_\_  
SIGNATURE: \_\_\_\_\_

美特铝质有限公司  
承認圖面  
日期 2022-12-05

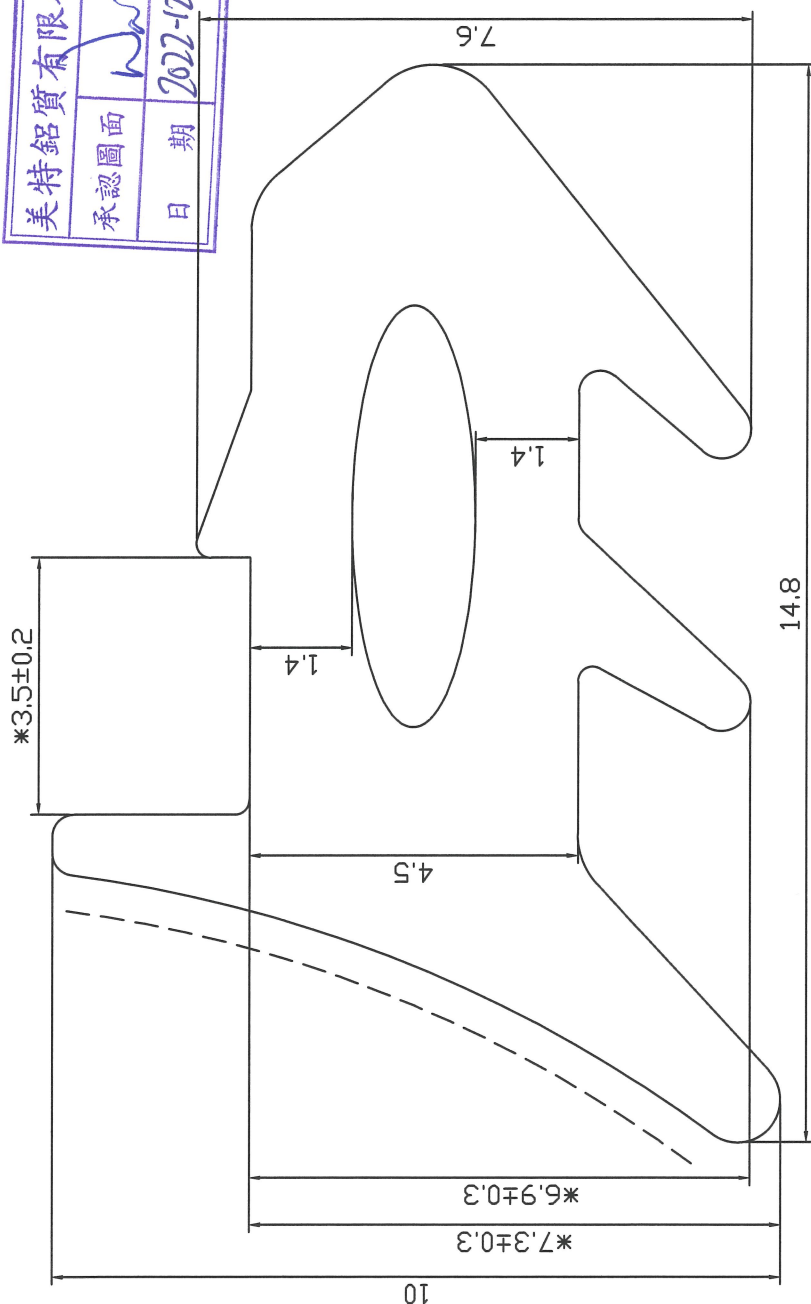
VERSION A

WEIGHT ±5%Kg/pcs

VOLUME cm<sup>3</sup>

AREA 60.20 mm<sup>2</sup>

LINEAR DENSITY 0.076 ±5%Kg/m



SCALE 10:1

包装方式: 普通包装  
安装方式: 压入式

技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“\*”尺寸为关键尺寸。
- 4、带“-----”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

PROJECT XX-XXX

WINGKAY  
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009  
HK TEL +852 29046818 FAX +852 25625698  
Http://www.wingkay.com wingkay@wingkay.com

THE TABLE OF CHANGE RECORD		USER NO.	APPROVED & DATE
MARK	OLD-VER;	2091-J856-DJ11	
	CONTENT	KIND NO.	PROOFREADING & DATE
△		MOULD&RACK NO.	CHECKED & DATE
△		134006	李春龙 2022/11/30
△		MATERIAL	DESIGN&DRAWN & DATE
		MVQ(Silicone)	李春龙 2022/11/28
		HARDNESS	Tracking & DATE
		65±5	苏志君 2022/11/28
		SIZE TOLERANCE	
		RANGE	TOLERANCE
		0-1.5	±0.15
		1.5-2.5	±0.20
		2.5-4.0	±0.25
		4.0-6.3	±0.35
		6.3-10	±0.40
		10-16	±0.50
		16-25	±0.70
		25-40	±0.80
		40-63	±1.00
		63-100	±1.30
		ABOVE 100	±1.50

LINEAR DENSITY  
0.116 ±5%Kg/m

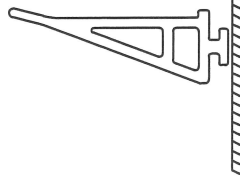
AREA  
92.00 mm<sup>2</sup>

WEIGHT  
±5%Kg/pcs

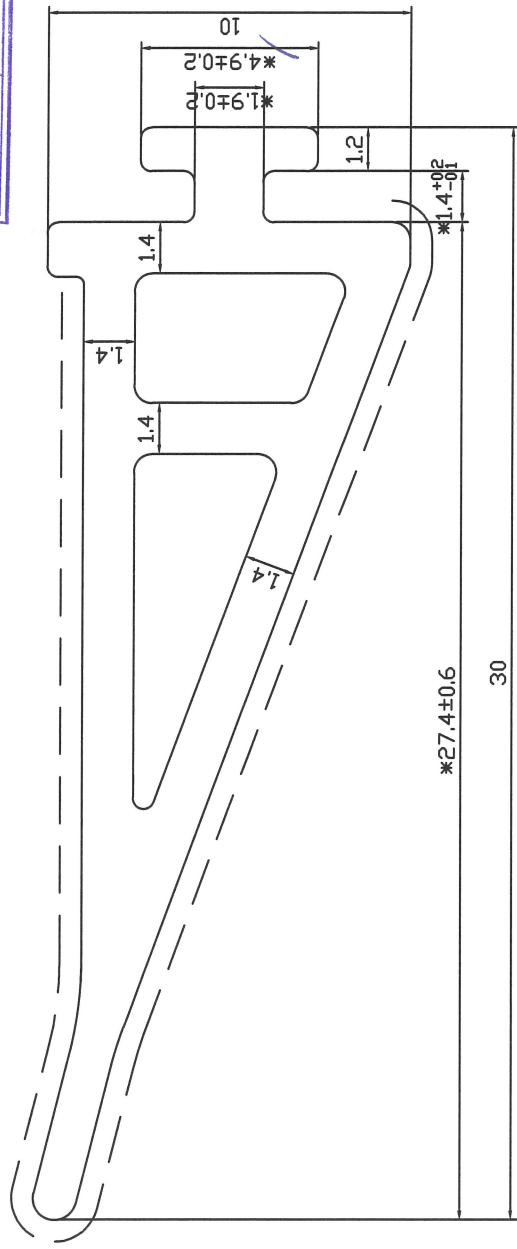
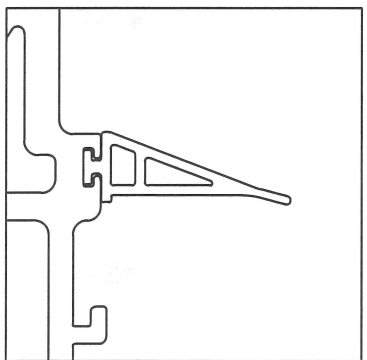
VOLUME  
cm<sup>3</sup>

VERSION  
A

美特铝质有限公司  
承認圖面  
日期 2022-12-05



皮帶面 SCALE 1:1



包装方式: 普通包装

安装方式: 穿入式

技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“\*”尺寸为关键尺寸。
- 4、带“-----”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

SCALE 5:1

**CUSTOMERS APPROVAL DRAWING**  
(客户批准)  
EXCLUSIVE SHAPES IN THOSE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER WHOSE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER OR VING KAY.  
(独特形状, 在形状被开发为“独家”的情况下, 其名称出现在图面上的客户应承担全部责任, 任何声称在图面上客户或本人, 向谁提出, 比美特铝质有限公司)  
THAN THE EXTENDED SHAPES SHOWN AND CUSTOMER'S MADE CLAIMS, RESERVES ANY PATENT, REGISTERED DESIGN OR COPYRIGHT AS THE SUBJECT OF CONFIDENTIAL INFORMATION, THE CUSTOMER SHALL INDEMNIFY VING KAY AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM.  
(除非客户, 未图已经检查了正确尺寸与公差和客户图特殊要求, 在模具制作与开模后进行的更改需要更改我们的技术文本内容。)

CUSTOMER:

SIGNATURE:

MARK		OLD-VER.	CONTENT	DESIGN	DATE
△					
△					
△					

THE TABLE OF CHANGE RECORD		SIZE TOLERANCE	USER NO.	APPROVED & DATE
RANGE	TOLERANCE	2091-J856-DJ12		
0~1.5	±0.15	KIND NO.		
1.5~2.5	±0.20	MOULD&RACK NO.		
2.5~4.0	±0.25	MATERIAL	李春龙 2022/11/30	
4.0~6.3	±0.35	MVQ(Silicone)	李春龙 2022/11/28	
6.3~10	±0.40	HARDNESS	Tracking & DATE	
10~16	±0.50	65±5	苏志君 2022/11/28	
16~25	±0.70			
25~40	±0.80			
40~63	±1.00			
63~100	±1.30			
ABOVE 100	±1.50			

PROJECT XX-XXX

**WINGKAY**  
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009  
HK TEL +852 29046818 FAX +852 25625688  
Http://www.wingkay.com wingkay@wingkay.com

LINEAR DENSITY  
0.054 ±5%Kg/m

AREA  
43.19 mm<sup>2</sup>

WEIGHT  
±5%Kg/pcs

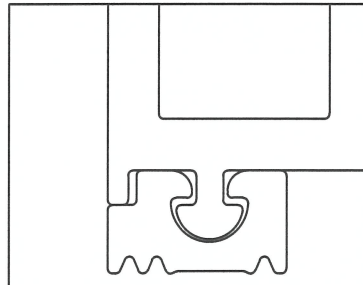
VOLUME  
cm<sup>3</sup>

VERSION  
A



皮带面

SCALE 1:1



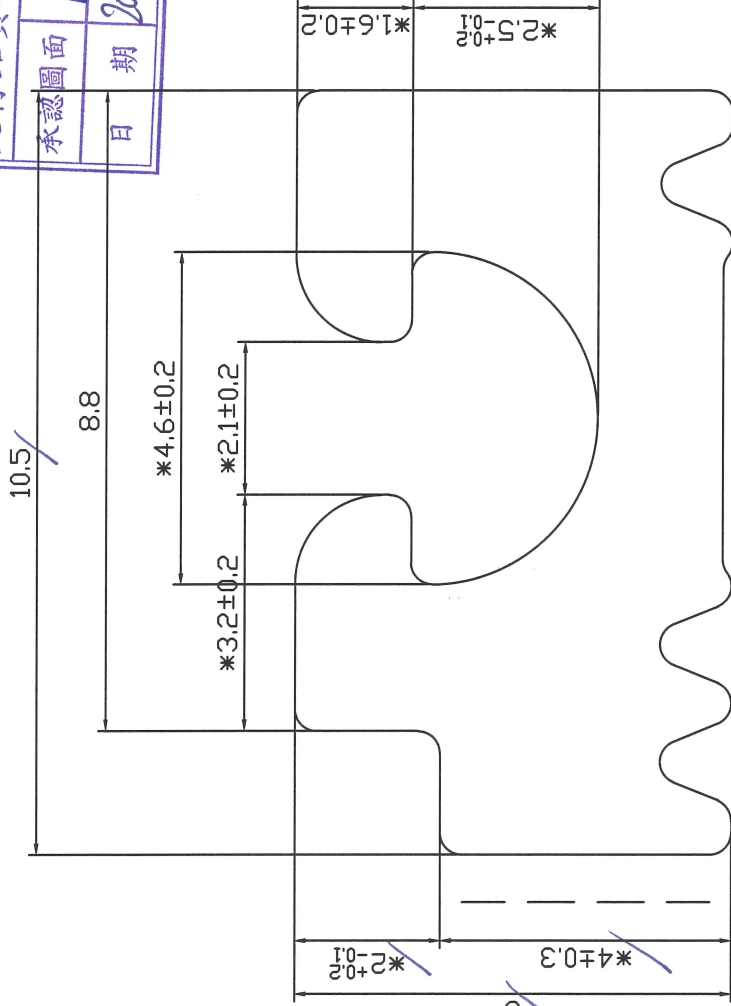
包装方式: 普通包装

安装方式: 穿入式

技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“\*”尺寸为关键尺寸。
- 4、带“——”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

美特铝质有限公司	
承認圖面	WJL
日期	2022-12-05



SCALE 10:1

CUSTOMERS APPROVAL DRAWING (客户批准图)  
EXCLUSIVE SHAPES IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER WHOSE NAME APPEARS IN THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER OR WING KAY.  
(独特形状: 在形状开发为“独特”的情况下, 其他制造商在图纸上的客户名称组合制造的所有零件, 向美特铝质有限公司负责)  
THAT IN THE EXTENDED SHAPES FROM IT, REGISTERED DESIGN OR COPYRIGHT IS THE SUBJECT OF THE CUSTOMER'S INFORMATION, INDEMNIFY WING KAY AGAINST ALL DAMAGES, SUESSED AND EXPENSES ARISING OUT OF ANY CLAIM.  
(因此产生的独特形状和侵犯任何专利, 注册设计或版权的赔偿责任均由客户应承担, 在发生任何损害赔偿, 任何索赔产生的损失和费用。)  
SHAPE DIMENSIONS: THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS COMPLETED WILL BE AT OUR ACCOUNT.  
(形状尺寸, 本图已经检查了正确的尺寸公差和客户的特殊要求。在模具制造开始后进行的更改是我们的技术文件内容。)

CUSTOMER:

SIGNATURE:

PROJECT XX-XXX

WINGKAY  
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009  
HK TEL +852 29046818 FAX +852 25625688  
Http://www.wingkoy.com wingkoy@wingkoy.com

THE TABLE OF CHANGE RECORD		USER NO.	APPROVED & DATE
MARK	OLD-VER.	2091-J856-JJ13	
	CONTENT	KIND NO.	PROOFREADING & DATE
①		MOULD&RACK NO.	CHECKED & DATE 李春龙 2022/11/30
②		MATERIAL	DESIGN&DRAWN & DATE 李春龙 2022/11/28
③		HARDNESS	Tracking & DATE 苏志君 2022/11/28
		65±5	

SIZE TOLERANCE	TOLERANCE
0-<1.5	±0.15
1.5-<2.5	±0.20
2.5-<4.0	±0.25
4.0-<6.3	±0.35
6.3-<10	±0.40
10-<16	±0.50
16-<25	±0.70
25-<40	±0.80
40-<63	±1.00
63-<100	±1.30
ABOVE 100	±1.50

LINEAR DENSITY  
0.076 ±5%Kg/m

AREA  
60.30 mm<sup>2</sup>

WEIGHT  
±5%Kg/pcs

VOLUME

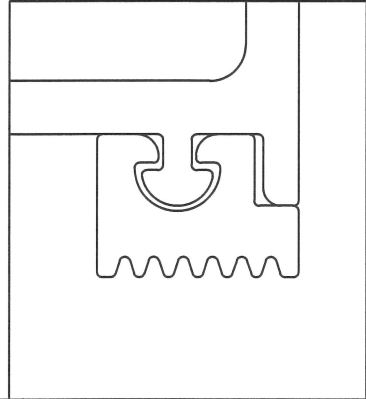
cm<sup>3</sup>

VERSION  
A

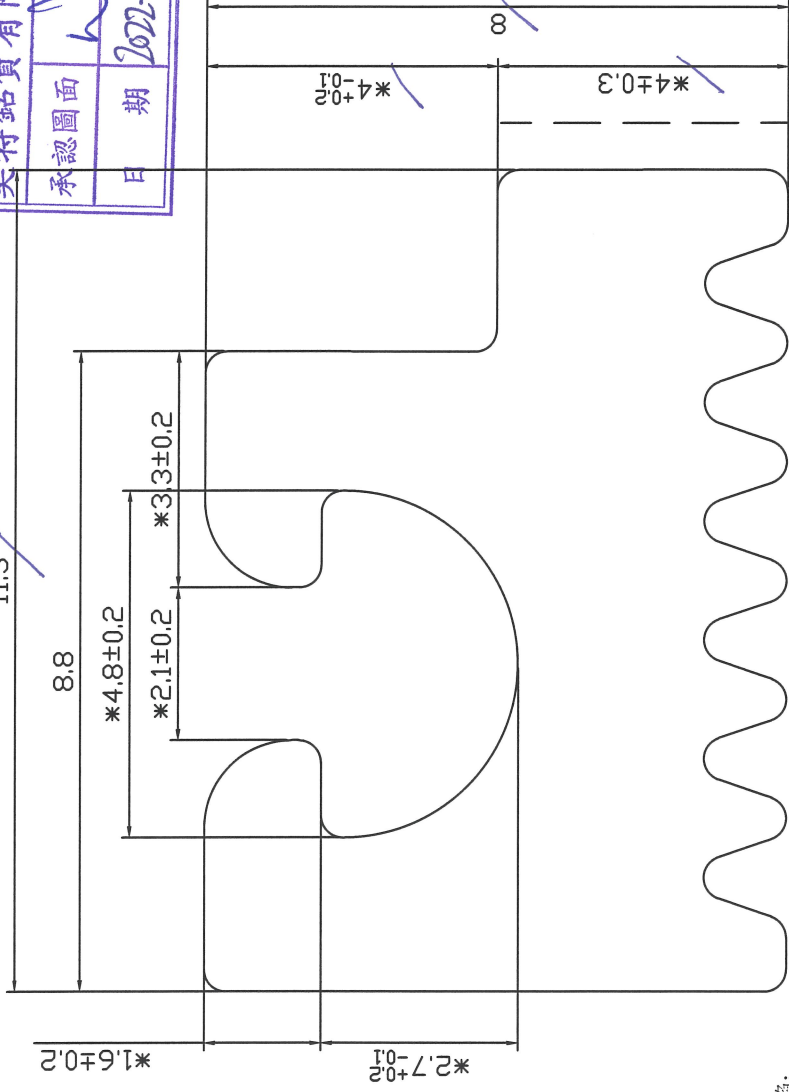


皮带面

SCALE 1:1



美特铝质有限公司  
承認圖面  
日期 2022-12-05



SCALE 10:1

包装方式: 普通包装

安装方式: 穿入式

技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“\*”尺寸为关键尺寸。
- 4、带“-----”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打码技术规范》执行。

CUSTOMERS APPROVAL DRAWING (客户批准图)  
EXCLUSIVE SHAPES IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER THESE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER, OR WING KAY.  
(独特形状: 在形状被开发为“独家”的情况下, 其名称出现在图纸上的客户与美特铝质有限公司(美特铝)之间, 向美特铝质有限公司所有权利。)  
THAT THE EXTENDED SHAPES FROM IT, INFERENCES, DESIGN PATENT REGISTERED, DESIGN OR COPYRIGHT IS THE SUBJECT OF CONFIDENTIAL INFORMATION, THE CUSTOMER SHALL INDEMNIFY WING KAY AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM.  
(由此产生的任何形状或设计任何专利, 注册及设计或版权的机密信息的所有权应归美特铝质有限公司所有。任何侵犯产生的损失和风险用。)  
SHAPE DIMENSIONS THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS COMMENCED WILL BE AT OUR ACCOUNT.  
(形状尺寸, 本图已经检查了正确的尺寸与公差和客户的所有特殊要求, 在模具制造开始制造后的更改不能更改我们的技术内容。)

CUSTOMER:

SIGNATURE:

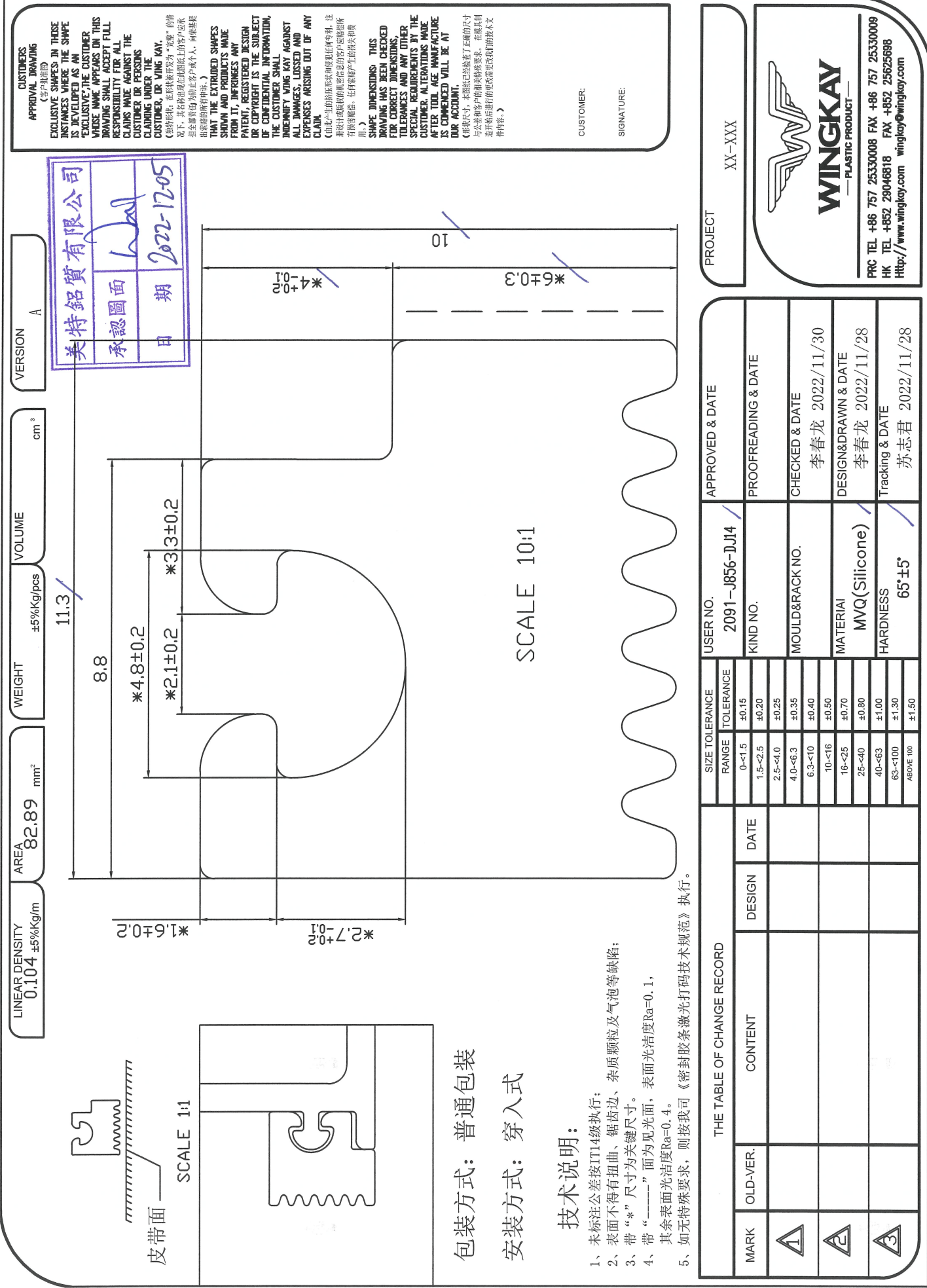
MARK		OLD-VER.	CONTENT	DESIGN	DATE	SIZE TOLERANCE		USER NO.	APPROVED & DATE
①						RANGE	TOLERANCE	2091-J856-DJ14A	PROOFREADING & DATE
						0-<1.5	±0.15		
②						1.5-<2.5	±0.20	MOULD&RACK NO.	CHECKED & DATE 李春龙 2022/11/30
						2.5-<4.0	±0.25		
③						4.0-<6.3	±0.35	MATERIAL MVQ(Silicone)	DESIGN&DRAWN & DATE 李春龙 2022/11/28
						6.3-<10	±0.40		
						10-<16	±0.50	HARDNESS 65±5	Tracking & DATE 苏志君 2022/11/28
						16-<25	±0.70		
						25-<40	±0.80		
						40-<63	±1.00		
						63-<100	±1.30		
						ABOVE 100	±1.50		

PROJECT  
XX-XXX



WINGKAY  
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009  
HK TEL +852 29046818 FAX +852 25625698  
Http://www.wingkay.com wingkay@wingkay.com



**CUSTOMERS APPROVAL DRAWING**  
(客户批准图)

EXCLUSIVE SHAPES, IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER WHOSE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER, OR WING KAY.

《独特形状：在形状被开发为“独特”的情况下，其名称出现在此图纸上的客户应承担包含该形状的知识产权。向谁保证 THAT THE EXCLUDED SHAPES SHOWN AND PRODUCTS MADE FROM IT, INTERFERES ANY PATENT, REGISTERED DESIGN OR COPYRIGHT IS THE SUBJECT OF CONSTITUTIONAL INFORMATION. THE CUSTOMER SHALL WAIVE AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM.》

(因此产生的任何侵权责任均由客户承担，注册设计或版权的侵权责任由客户承担。如有任何赔偿、任何索赔产生的损失和费用。)

**SHAPE DIMENSIONS:** THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS COMPLETED WILL BE AT OUR ACCOUNT.

《形状尺寸：本图已经检查了正确的尺寸与公差和客户的所有特殊要求。在模具制造完成后进行的更改需更改我们的技术文件档案。》

CUSTOMER: \_\_\_\_\_  
SIGNATURE: \_\_\_\_\_

美特铝质有限公司  
承認圖面  
日期 2022-12-05

VERSION A

cm<sup>3</sup>

VOLUME

WEIGHT ±5%Kg/pcs

mm<sup>2</sup>

AREA 82.89

LINEAR DENSITY 0.104 ±5%Kg/m

PROJECT XX-XXX

WINGKAY  
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009  
HK TEL +852 29046818 FAX +852 25625688  
Http://www.wingkay.com wingkay@wingkay.com

THE TABLE OF CHANGE RECORD		USER NO.	APPROVED & DATE
MARK	OLD-VER.	2091-J856-DJ14	
	CONTENT	KIND NO.	PROOFREADING & DATE
①		MOULD&RACK NO.	CHECKED & DATE
②		MATERIAL	DESIGN&DRAWN & DATE
③		HARDNESS	Tracking & DATE
		65±5	苏志君 2022/11/28

包装方式：普通包装

安装方式：穿入式

技术说明：

- 1、未标注公差按IT14级执行；
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷；
- 3、带“\*”尺寸为关键尺寸。
- 4、带“-----”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。



LINEAR DENSITY  
0.129 ±5%Kg/m

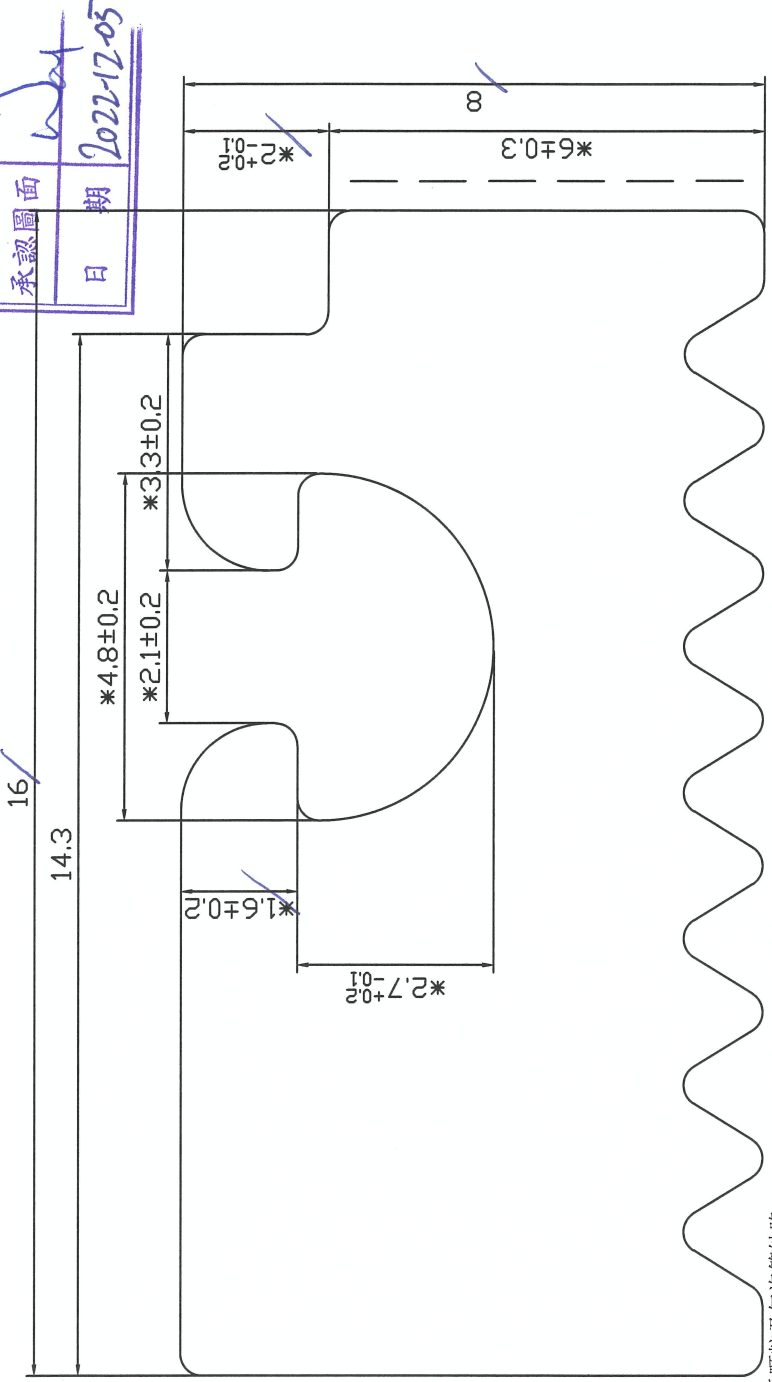
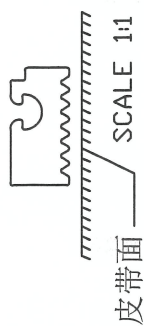
WEIGHT  
±5%Kg/pcs

AREA  
102.51 mm<sup>2</sup>

VOLUME  
±5%Kg/pcs

VERSION  
A

cm<sup>3</sup>



SCALE 10:1

包装方式: 普通包装

安装方式: 穿入式

技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“\*” 尺寸为关键尺寸。
- 4、带“-----” 面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

**CUSTOMERS DRAWING**  
(客户图章)

EXCLUSIVE SHAPES IN THESE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE" THE CUSTOMER THESE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER OR WING KAY.

(独特形状，在图章中作为“独家”的情况下，其名称出现在图章上的客户名称组合名称应作为客户个人或向来源提供组合名称的所有者承担。)

WHEN THE EXTRUDED SHAPES SHOWN AND PRODUCTS MADE THEREBY, REGISTERED DESIGN OR COPYRIGHT IS THE SUBJECT OF CONTRACTUAL INFORMATION, INDEMNITY WING KAY AGAINST ALL DAMAGES, LOSSES AND EXPENSES ARISING OUT OF ANY CLAIM.

(因此产生的形状和/或任何专利、注册设计或版权的归属信息是客户和供应商所共有和拥有的，任何索赔产生的损失和费用。)

SHAPE DIMENSIONS: THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS COMMENCED WILL BE AT OUR ACCOUNT.

(形状尺寸，本图章已经检查了正确的尺寸与公差和客户的特殊要求。在模具制造开始后进行的更改需更改我们的图章内容。)

CUSTOMER: \_\_\_\_\_  
SIGNATURE: \_\_\_\_\_

美特铝质有限公司  
承認圖面  
日期 2022-12-05

PROJECT XX-XXX

WINGKAY  
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009  
HK TEL +852 29046818 FAX +852 25625688  
Http://www.wingkay.com wingkay@wingkay.com

THE TABLE OF CHANGE RECORD		USER NO.	APPROVED & DATE
MARK	OLD-VER.	2091-J856-DJ16	
1	CONTENT	KIND NO.	PROOFREADING & DATE
2		MOULD&RACK NO.	CHECKED & DATE
3		MATERIAL	DESIGN&DRAWN & DATE
		HARDNESS	Tracking & DATE
		65±5	苏志君 2022/11/28

LINEAR DENSITY  
0.379 ±5%Kg/m

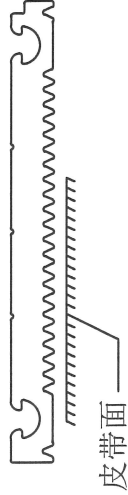
AREA  
300.40 mm<sup>2</sup>

WEIGHT  
±5%Kg/pcs

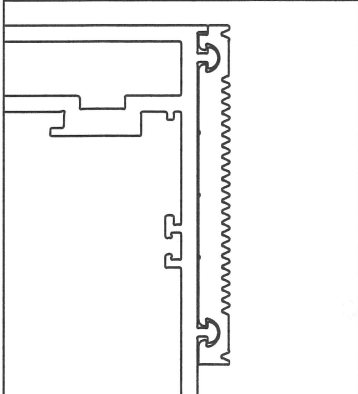
VOLUME

cm<sup>3</sup>

VERSION A



SCALE 1:1



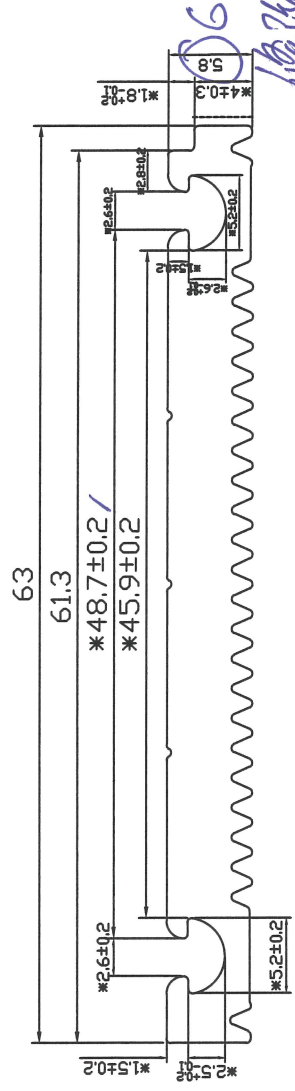
包装方式: 普通包装

安装方式: 穿入式

技术说明:

- 1、未标注公差按IT14级执行;
- 2、表面不得有扭曲、锯齿边、杂质颗粒及气泡等缺陷;
- 3、带“\*”尺寸为关键尺寸。
- 4、带“-----”面为见光面，表面光洁度Ra=0.1，其余表面光洁度Ra=0.4。
- 5、如无特殊要求，则按我司《密封胶条激光打标技术规范》执行。

SCALE 2:1



美特铝质有限公司	
承認圖面	hball
日期	2022-12-05

CUSTOMERS APPROVAL DRAWING  
(客户批准图)  
EXCLUSIVE SHAPES, IN THOSE INSTANCES WHERE THE SHAPE IS DEVELOPED AS AN "EXCLUSIVE", THE CUSTOMER WHOSE NAME APPEARS ON THIS DRAWING SHALL ACCEPT FULL RESPONSIBILITY FOR ALL CLAIMS MADE AGAINST THE CUSTOMER OR PERSONS CLAIMING UNDER THE CUSTOMER OR WING KAY.  
(独特形状，在那些被开发为“独家”的情况下，其名称出现在此图上的客户应承担全部责任。任何声称在客户或WING KAY名下，向本企业提供独特形状或任何专利，注册或专利权的机器信息的客户应承担全部责任。任何声称在客户或WING KAY名下，向本企业提供独特形状或任何专利，注册或专利权的机器信息的客户应承担全部责任。任何声称在客户或WING KAY名下，向本企业提供独特形状或任何专利，注册或专利权的机器信息的客户应承担全部责任。)  
SHAPE DIMENSIONS THIS DRAWING HAS BEEN CHECKED FOR CORRECT DIMENSIONS, TOLERANCES AND ANY OTHER SPECIAL REQUIREMENTS BY THE CUSTOMER. ALTERATIONS MADE AFTER TOOL AGE MANUFACTURE IS COMPROMISED WILL BE AT OUR ACCOUNT.  
(形状尺寸，本图已经检查了正确的尺寸与公差和客户的所有特殊要求。在模具制造开始制造后的更改需要更改我们的技术文件内容。)

CUSTOMER:

SIGNATURE:

PROJECT XX-XXX

WINGKAY  
— PLASTIC PRODUCT —

PRC TEL +86 757 25330008 FAX +86 757 25330009  
HK TEL +852 29048818 FAX +852 25625688  
Http://www.wingkay.com wingkay@wingkay.com

THE TABLE OF CHANGE RECORD		USER NO.	APPROVED & DATE
MARK	OLD-VER.	2091-J856-DJ04	
1	CONTENT	KIND NO.	PROOFREADING & DATE
2		MOULD&RACK NO.	CHECKED & DATE
3		MATERIAL	DESIGN&DRAWN & DATE
		HARDNESS	Tracking & DATE
		65 ±5	苏志君 2022/11/28

