

工程指示 / 要求簡箋 ENGINEER INSTRUCTIONS(E.I.)

工程指示編號:	EI- 5242	修改版本:	-
	HK-		
工程編號:	J 856	工程名稱:	TSWTL23
收件人:	Maggie	發件人:	BearLam
工程項目:	TSWTL23 工地窗模具	日期:	24/10/2022

<input type="checkbox"/> 原合約工程包	<input type="checkbox"/> 原合約工程加 / 減賬 QT-	<input type="checkbox"/> 新工程報價 QT-
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信件批核號碼/圖紙參考編號:	批核模具圖紙編號:
客戶指示附件:	管理內部批簽署:

<input type="checkbox"/> 初步鋁料 B.M.	<input type="checkbox"/> 加工拆圖, 然後生產	<input type="checkbox"/> 尺寸表
<input type="checkbox"/> 正式鋁料 B.M.	<input type="checkbox"/> 技術上資料/指示	<input type="checkbox"/> 報價
<input type="checkbox"/> 配件 B.M.	<input type="checkbox"/> 樣辦或貨品說明書	<input type="checkbox"/> 分判合約
<input type="checkbox"/> 其他:		

內容: 請根據附件內容堅美開新模具, 合共10個新模具
 X86381
 ~
 X8639

完成上列要求日期: 31/10/2022

國內

<input type="checkbox"/> 生產技術總監	<input type="checkbox"/> 連附件	<input type="checkbox"/> 技術部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 生產部	<input type="checkbox"/> 連附件
<input type="checkbox"/> 採購部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 生產統籌部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 報關組	<input type="checkbox"/> 連附件
<input type="checkbox"/> 質檢部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 會計部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 機械設計部	<input type="checkbox"/> 連附件
<input type="checkbox"/> 香港辦	<input type="checkbox"/> 連附件	<input type="checkbox"/> 其他:			

香港

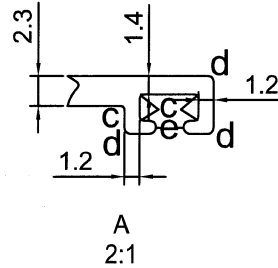
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<input checked="" type="checkbox"/> 採購部	<input checked="" type="checkbox"/> 連附件	<input type="checkbox"/> QS部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 地盤管理	<input type="checkbox"/> 連附件	<input type="checkbox"/> 維修部	<input type="checkbox"/> 連附件

*發件人簽署:	<i>Bear Lam</i>	*組別成員批核簽署:	<i>[Signature]</i> 24/10/2022
傳遞編號:		項目經理簽署:	<i>[Signature]</i>

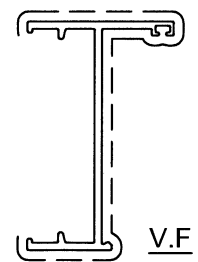
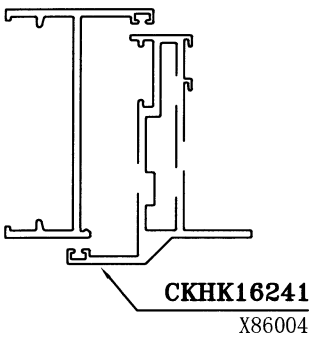
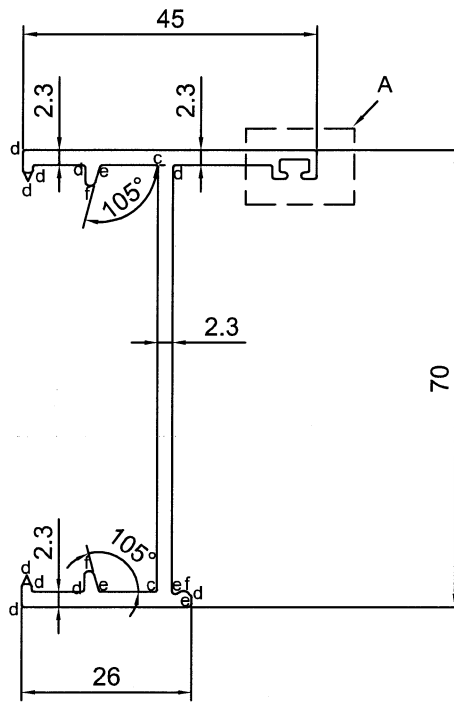
CUSTOMER	CUSTOMER APPROVAL	CUST PART NO.	IW-01
		SECTION NO.	X86381

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美特鋁質有限公司	
承認圖面	<i>[Signature]</i>
日期	25/10/22



SCALE 1:2

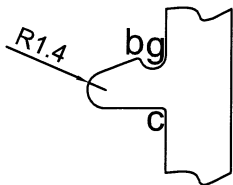
*所有壁厚只接受正公差

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)							
AREA (SQ MM)	331.31	UNSPECIFIED THICKNESS	2.3	PERIMETER (MM)	302.77	STANDARD		SCALE	1:1
MASS (KG/M)	0.895	UNSPECIFIED CORNERS	-	SURFACE AREA	185.62	ALLOY	6063-T6	VERSION	
COMPANY ISSUE			DRAWN	L	DATE	2022-10-21	APELLATION	PAGE OF	
			STANDARDIZATION		DATE		<p>美特鋁質有限公司 MIDI Aluminium Fabricator Ltd.</p>		
			TO SIGN		DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

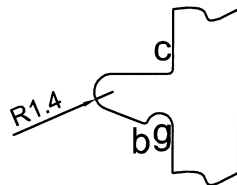
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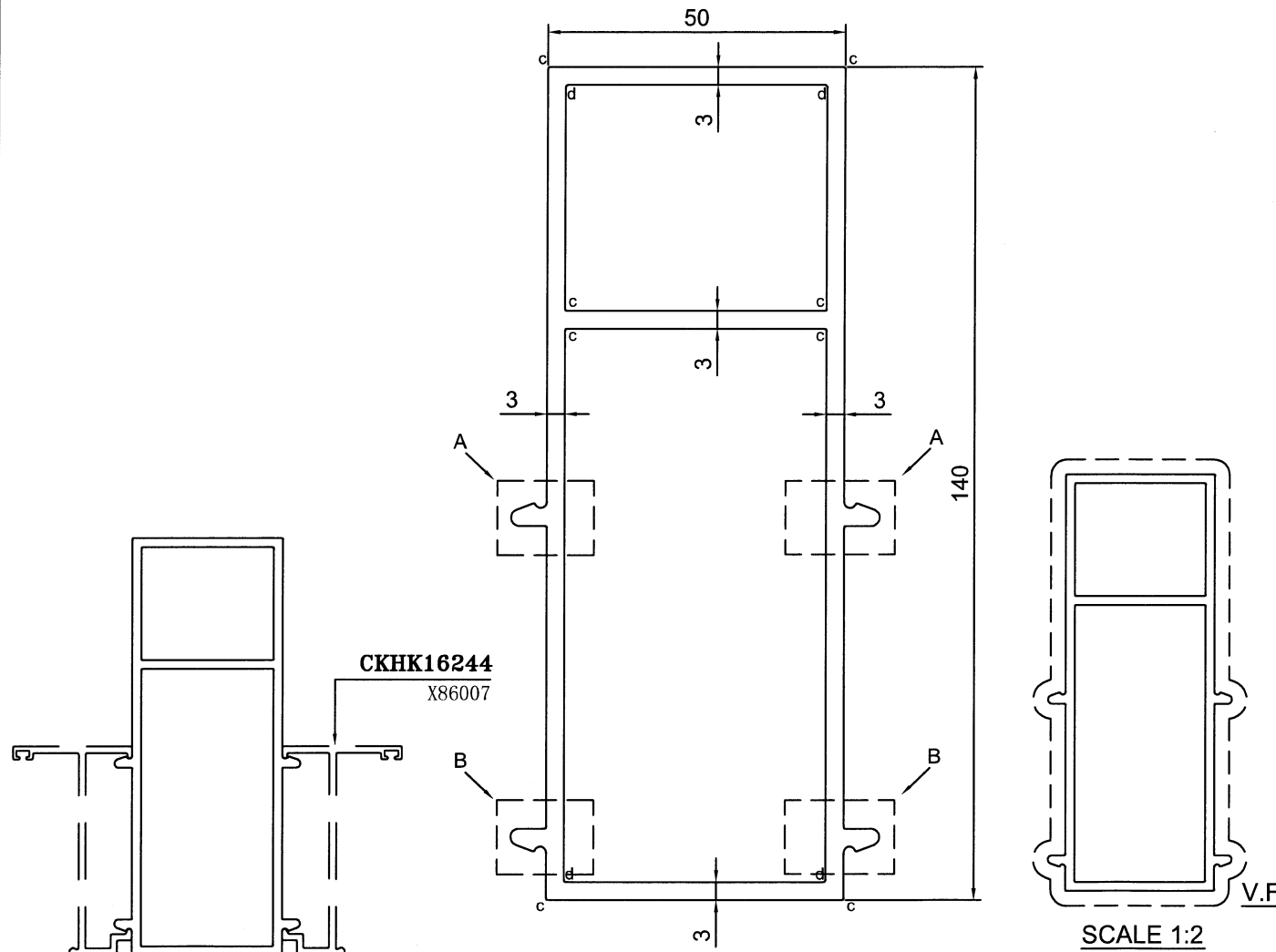



A
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2:1

美特鋁質有限公司	
承認圖面	<i>[Signature]</i>
日期	25/10/2022

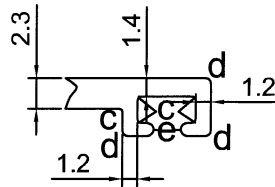


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AREA (SQ MM)	1309.49	UNSPECIFIED THICKNESS	3	PERIMETER (MM)	858.62	STANDARD		SCALE	1:1
MASS (KG/M)	3.536	UNSPECIFIED CORNERS	-	SURFACE AREA	421.82	ALLOY	6063-T6	VERSION	
COMPANY ISSUE			DRAWN	L	DATE	2022-10-21	APELLATION	PAGE OF	
			STANDARDIZATION		DATE		 美特鋁質有限公司 MIDI Aluminium Fabricator Ltd.		
			TO SIGN		DATE				
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MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

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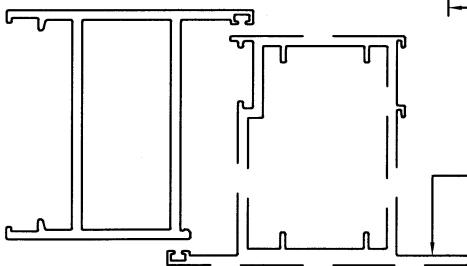
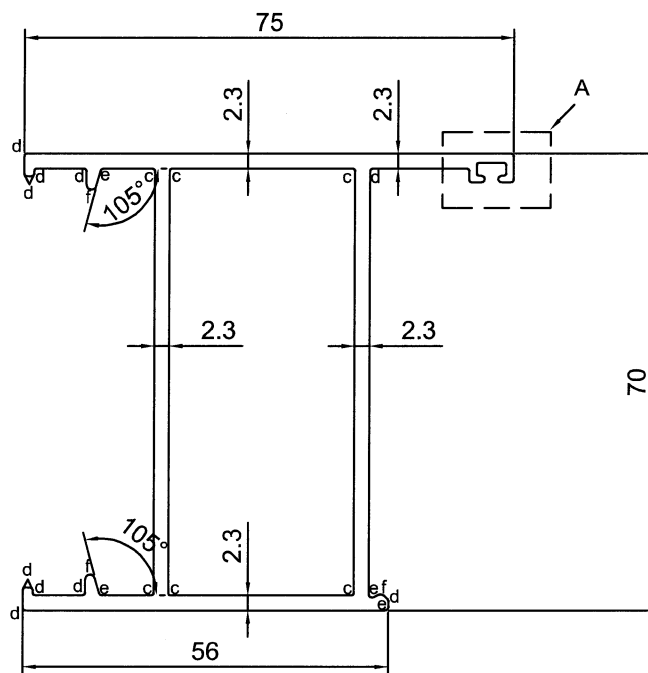
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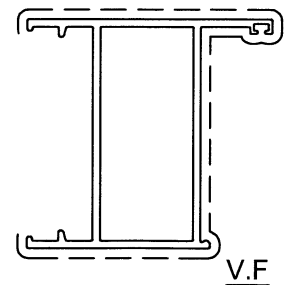


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美特鋁質有限公司	
承認圖面	<i>[Signature]</i>
日期	25/12/2022




X86384



SCALE 1:2

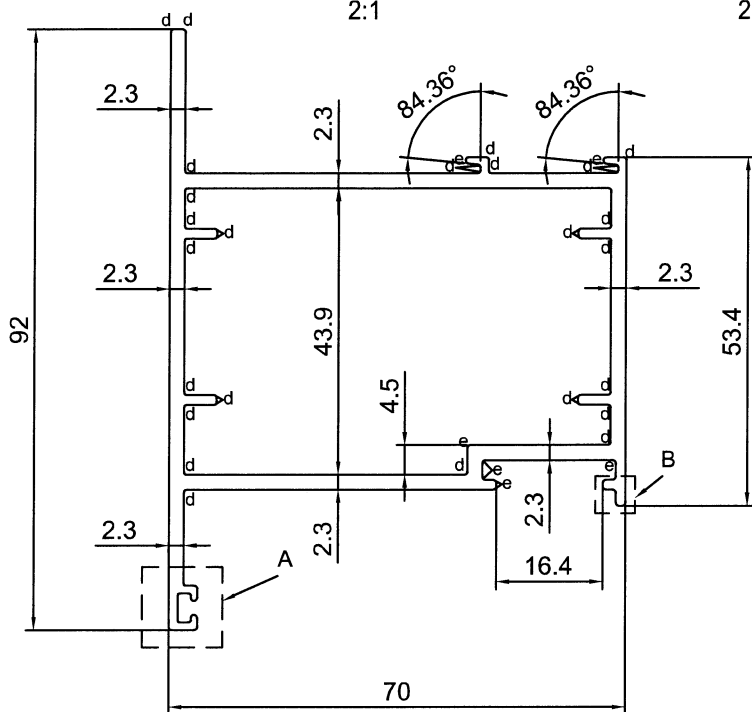
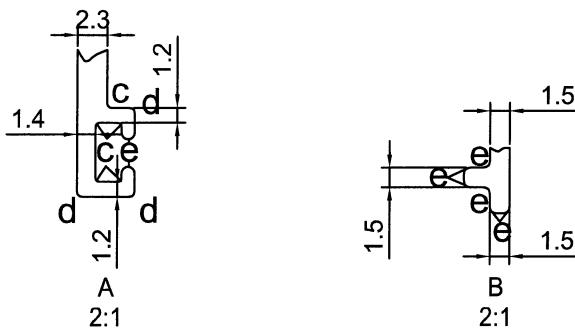
*所有壁厚只接受正公差

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)							
AREA (SQ MM)	619.82	UNSPECIFIED THICKNESS	2.3	PERIMETER (MM)	548.41	STANDARD		SCALE	1:1
MASS (KG/M)	1.674	UNSPECIFIED CORNERS	-	SURFACE AREA	245.62	ALLOY	6063-T6	VERSION	
COMPANY ISSUE			DRAWN	L	DATE	2022-10-21	APELLATION	PAGE OF	
			STANDARDIZATION		DATE		 美特鋁質有限公司 MIDI Aluminium Fabricator Ltd.		
			TO SIGN		DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

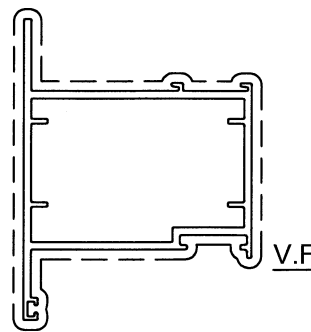
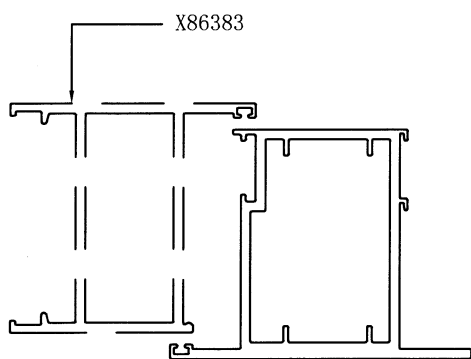
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		SECTION NO.	X86384

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美特鋁質有限公司	
承認圖面	
日期	25/12/2022



SCALE 1:2

*所有壁厚只接受正公差

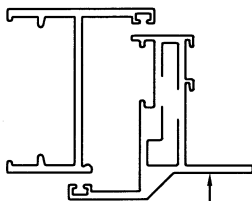
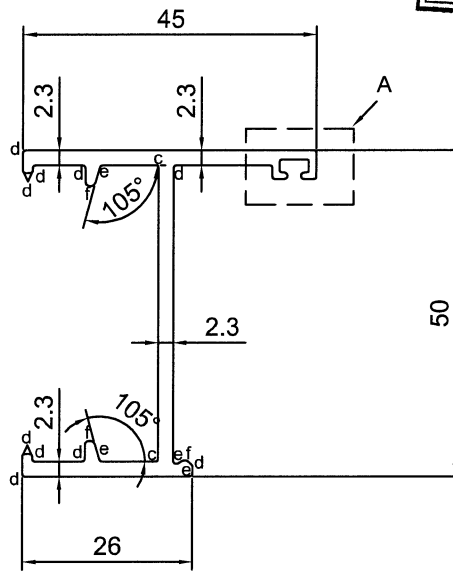
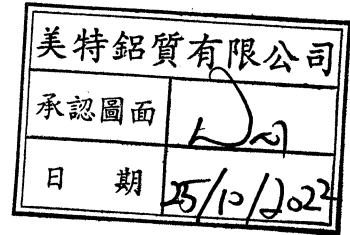
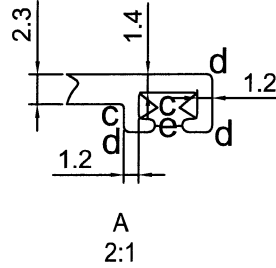
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AREA (SQ MM)	684.59	UNSPECIFIED THICKNESS	2.3	PERIMETER (MM)	627.63	STANDARD		SCALE	1:1
MASS (KG/M)	1.848	UNSPECIFIED CORNERS	-	SURFACE AREA	372.81	ALLOY	6063-T6	VERSION	
COMPANY ISSUE			DRAWN	L	DATE	2022-10-21	APELLATION	PAGE OF	
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			TO SIGN		DATE				
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美特鋁質有限公司
MIDI Aluminium Fabricator Ltd.

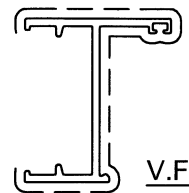
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		SECTION NO.	X86385

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CKHK16248
X86011



SCALE 1:2

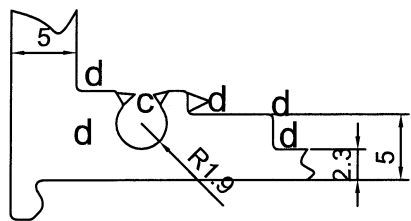
*所有壁厚只接受正公差

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)							
AREA (SQ MM)	285.31	UNSPECIFIED THICKNESS	2.3	PERIMETER (MM)	262.77	STANDARD		SCALE	1:1
MASS (KG/M)	0.770	UNSPECIFIED CORNERS	-	SURFACE AREA	165.62	ALLOY	6063-T6	VERSION	
COMPANY ISSUE			DRAWN	L	DATE	2022-10-21	APELLATION	PAGE OF	
			STANDARDIZATION		DATE		 美特鋁質有限公司 MIDI Aluminium Fabricator Ltd.		
			TO SIGN		DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

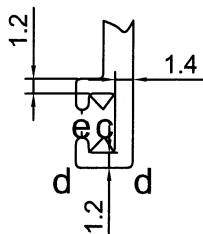
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		SECTION NO.	X86386

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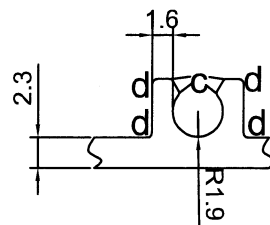
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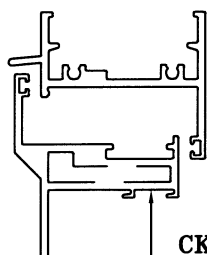
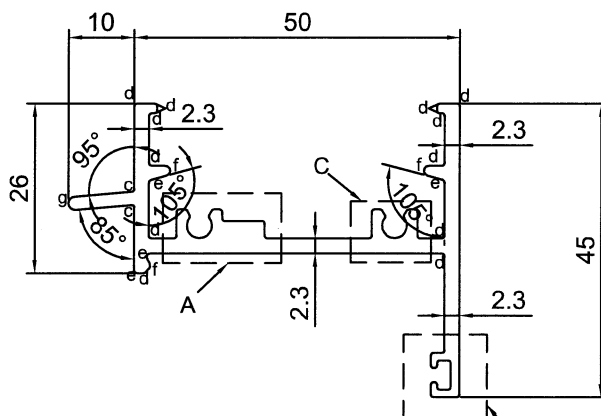
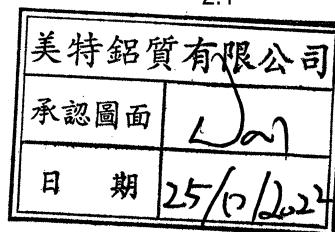
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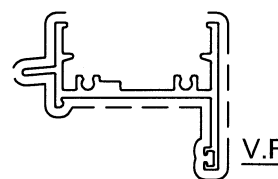
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C
2:1




CKHK16248
X86011



SCALE 1:2

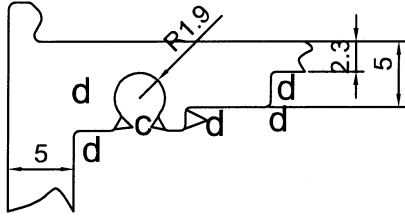
*所有壁厚只接受正公差

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)							
AREA (SQ MM)	356.95	UNSPECIFIED THICKNESS	2.3	PERIMETER (MM)	312.69	STANDARD		SCALE	1:1
MASS (KG/M)	0.964	UNSPECIFIED CORNERS	-	SURFACE AREA	184.56	ALLOY	6063-T6	VERSION	
COMPANY ISSUE			DRAWN	L	DATE	2022-10-21	APELLATION	PAGE OF	
			STANDARDIZATION		DATE		 美特鋁質有限公司 MIDI Aluminium Fabricator Ltd.		
			TO SIGN		DATE				
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MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV		DATE		

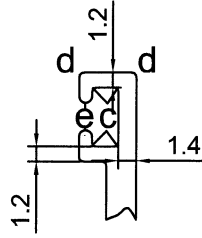
CUSTOMER	CUSTOMER APPROVAL	CUST PART NO.	IW-07
		SECTION NO.	X86387

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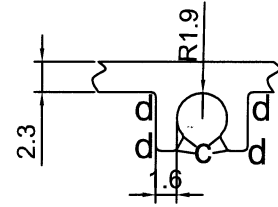
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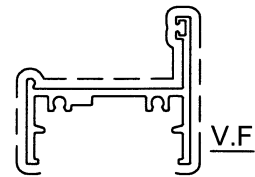
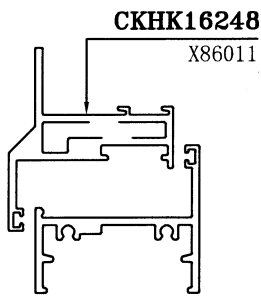
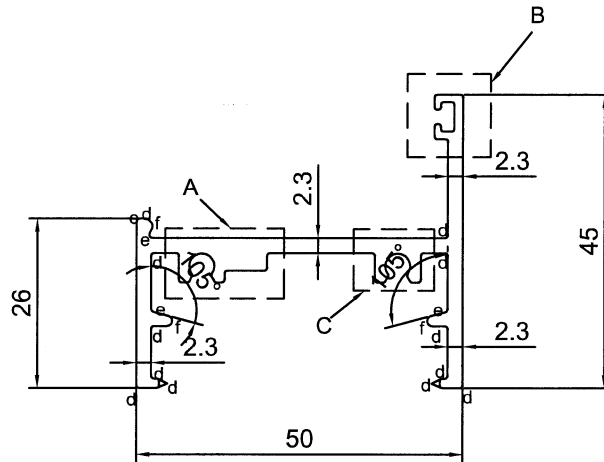


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C
2:1

美特鋁質有限公司	
承認圖面	Na7
日期	25/10/2022



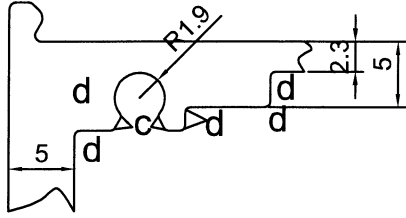
SCALE 1:2

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	*所有壁厚只接受正公差						
AREA (SQ MM)	337.26	UNSPECIFIED THICKNESS	2.3	PERIMETER (MM)	293.75	STANDARD		SCALE	1:1
MASS (KG/M)	0.911	UNSPECIFIED CORNERS	-	SURFACE AREA	165.62	ALLOY	6063-T6	VERSION	
COMPANY ISSUE			DRAWN	L	DATE	2022-10-21	APELLATION	PAGE OF	
			STANDARDIZATION		DATE		 美特鋁質有限公司 MIDI Aluminium Fabricator Ltd.		
			TO SIGN		DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV		DATE		

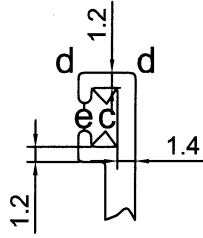
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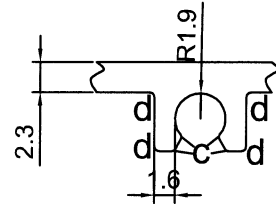
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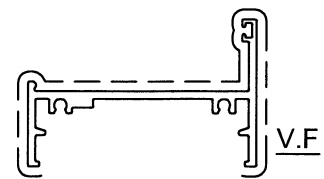
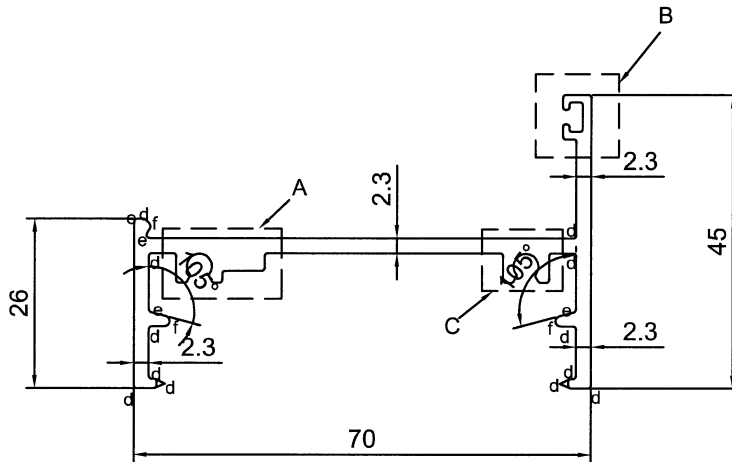
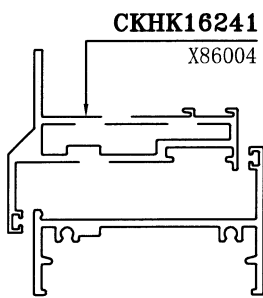
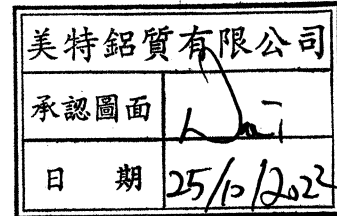
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B
2:1




C
2:1



SCALE 1:2

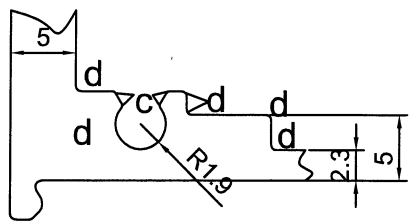
*所有壁厚只接受正公差

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)							
AREA (SQ MM)	383.26	UNSPECIFIED THICKNESS	2.3	PERIMETER (MM)	333.75	STANDARD		SCALE	1:1
MASS (KG/M)	1.035	UNSPECIFIED CORNERS	-	SURFACE AREA	185.62	ALLOY	6063-T6	VERSION	
COMPANY ISSUE			DRAWN	L	DATE	2022-10-21	APELLATION	PAGE OF	
			STANDARDIZATION		DATE		 美特鋁質有限公司 MIDI Aluminium Fabricator Ltd.		
			TO SIGN		DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

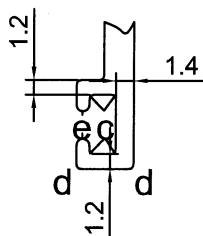
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		SECTION NO.	X86389

生頂框

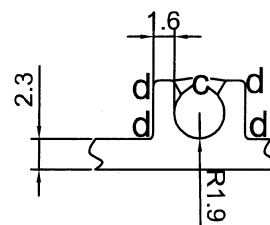
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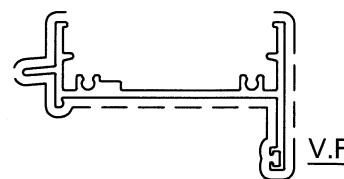
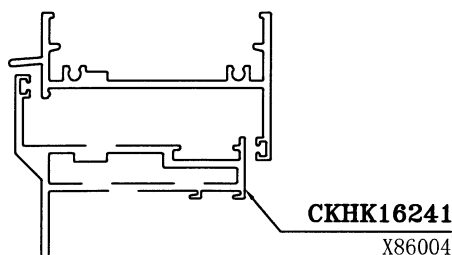
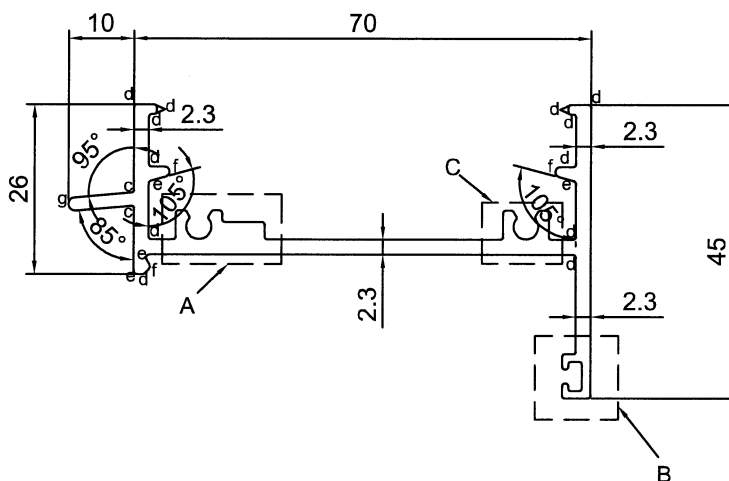
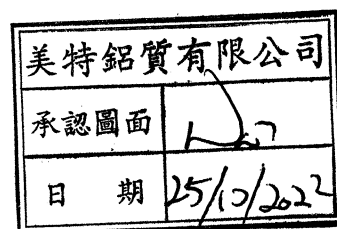
A
2:1



B
2:1



C
2:1



SCALE 1:2

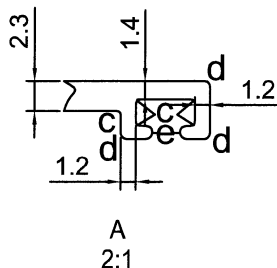
*所有壁厚只接受正公差

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)							
AREA (SQ MM)	402.95	UNSPECIFIED THICKNESS	2.3	PERIMETER (MM)	352.69	STANDARD		SCALE	1:1
MASS (KG/M)	1.088	UNSPECIFIED CORNERS	-	SURFACE AREA	204.56	ALLOY	6063-T6	VERSION	
COMPANY ISSUE			DRAWN	L	DATE	2022-10-21	APPELLATION	PAGE OF	
			STANDARDIZATION		DATE				
			TO SIGN		DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

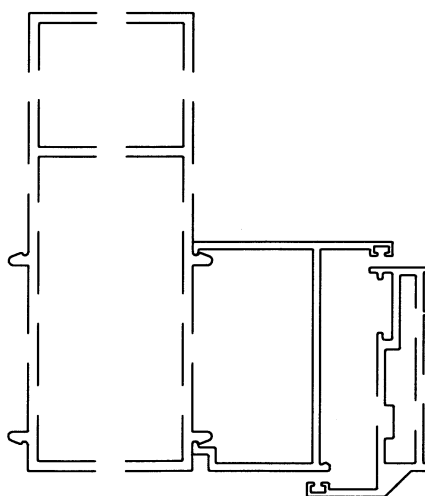
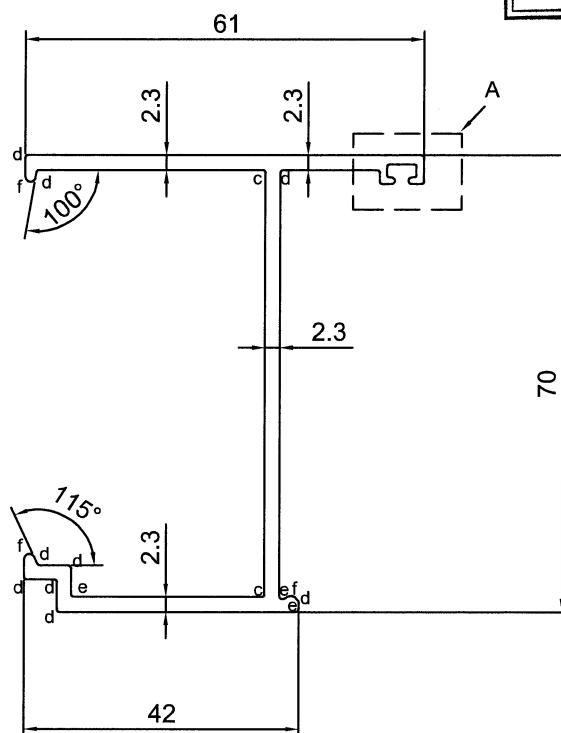
CUSTOMER	CUSTOMER APPROVAL	CUST PART NO.	IW-10
		SECTION NO.	X86390

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 $j=2r$

生框夾企

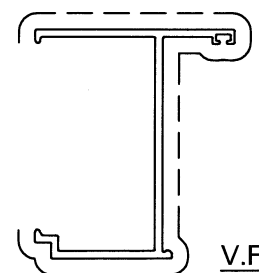


美特鋁質有限公司	
承認圖面	<i>[Signature]</i>
日期	25/10/2022




CKHK16241

X86004



SCALE 1:2

*所有壁厚只接受正公差

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)							
AREA (SQ MM)	404.60	UNSPECIFIED THICKNESS	2.3	PERIMETER (MM)	367.27	STANDARD		SCALE	1:1
MASS (KG/M)	1.092	UNSPECIFIED CORNERS	-	SURFACE AREA	221.22	ALLOY	6063-T6	VERSION	
COMPANY ISSUE			DRAWN	L	DATE	2022-10-21	APELLATION	PAGE OF	
			STANDARDIZATION		DATE		 美特鋁質有限公司 MIDI Aluminium Fabricator Ltd.		
			TO SIGN		DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			