

美特鋁質有限公司

MIDI ALUMINIUM FABRICATOR LTD.



工程指示 / 要求簡箋 ENGINEER INSTRUCTIONS(E.I.)

工程指示編號:	EI- 5622A	修改版本:	A
	HK- 0173		
工程編號:	J 853	工程名稱:	大窩坪 (延坪道)
收件人:	生統	發件人:	Edwin Ho
工程項目:	T1、T2及T3 UP欄河鋁料 (A: 補回開料單)	日期:	08/02/2023

<input type="checkbox"/> 原合約工程包	<input type="checkbox"/> 原合約工程加 / 減賬 QT-	<input type="checkbox"/> 新工程報價 QT-
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信件批核號碼/圖紙參考編號:	批核模具圖紙編號:
客戶指示附件:	管理內部批簽署:

<input type="checkbox"/> 初步鋁料 B.M.	<input type="checkbox"/> 加工拆圖, 然後生產	<input type="checkbox"/> 尺寸表
<input type="checkbox"/> 正式鋁料 B.M.	<input type="checkbox"/> 技術上資料/指示	<input type="checkbox"/> 報價
<input checked="" type="checkbox"/> 配件 B.M.	<input type="checkbox"/> 樣辦或貨品說明書	<input type="checkbox"/> 分判合約
<input type="checkbox"/> 其他:		


內容: 煩請根據附件開料單, 生產T1、T2及T3UP欄河鋁料。
完成上列要求日期: ASAP

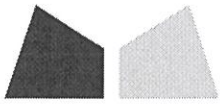
國內

<input type="checkbox"/> 生產技術總監	<input type="checkbox"/> 連附件	<input type="checkbox"/> 技術部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 生產部	<input type="checkbox"/> 連附件
<input type="checkbox"/> 採購部	<input type="checkbox"/> 連附件	<input checked="" type="checkbox"/> 生產統籌部	<input checked="" type="checkbox"/> 連附件	<input type="checkbox"/> 報關組	<input type="checkbox"/> 連附件
<input type="checkbox"/> 質檢部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 會計部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 機械設計部	<input type="checkbox"/> 連附件
<input checked="" type="checkbox"/> 香港辦	<input checked="" type="checkbox"/> 連附件	<input type="checkbox"/> 其他:			

香港

<input type="checkbox"/> 行政部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 會計部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 統籌部	<input type="checkbox"/> 連附件	<input type="checkbox"/> 工程部	<input type="checkbox"/> 連附件
<input type="checkbox"/> 採購部	<input type="checkbox"/> 連附件	<input type="checkbox"/> QS部	<input type="checkbox"/> 連附件	<input checked="" type="checkbox"/> 地盤管理	<input type="checkbox"/> 連附件	<input type="checkbox"/> 維修部	<input type="checkbox"/> 連附件

*發件人簽署: Edwin Ho	*組別成員批核簽署:
傳遞編號:	項目經理簽署: 



鋁材開料總表

工程號碼: J853 工程名稱: UP攔河-T1T2T3 (5F~16F)

序號	鋁料編號	名稱	表面處理		開料長度	實用長料總數量		浪費率(%)
			顏色	層厚		支數	長度	
13	25x16x3角	用倉存料削			5000	29	145000	3.11
14	50x50x3角	用倉存料削			1000	1	1000	49.20
15	JM3095				6000	49	294000	4.15
16	X86220				6000	42	252000	1.69
17	X86221				6000	41	246000	1.64
18	X86222				6000	39	234000	1.01
19	X86223				6000	49	294000	4.15
20	X86224				6000	211	1266000	10.75
21	X86231				6000	36	216000	2.31
22	X86232				6000	116	696000	4.95
23	X86233				6000	119	714000	11.26
24	X86234				6000	119	714000	11.26
25	80x80x5巴	用倉存料削			1000	2	2000	35.20

送至: _____
由: _____
日期: _____

簡短說明: _____

工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (5F~16F)
 開料長度: 1000, 總長料支數: 2, 總開料支數: 14
 鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 35.2

鋁材開料清單 80x80x5巴

LJ-C03	1-2	80.0	14	14	2	0	1@ (16) x1 2@ (688) x1
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工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (5F~16F)
 開料長度: 6000, 總長料支數: 119, 總開料支數: 591
 鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 11.26

鋁材開料清單 X86234

T1-X86234-01, T2-X86234-01, T3-X86234-01, T1-X86234-01, T2-X86234-01, T3-X86234-01	(餘料) 10, 29, 42, 56, 68, 81, 106, 1-119	1056.0	591	591	119	7	10@ (640) x1 29@ (640) x1 42@ (640) x1 56@ (640) x1 68@ (640) x1 81@ (640) x1 106@ (640) x1 1-9@ (640) x9 10@ (2760) x1 11-28@ (640) x18 29@ (2760) x1 30-41@ (640) x12 42@ (4880) x1 43-55@ (640) x13 56@ (4880) x1 57-67@ (640) x11 68@ (1700) x1 69-80@ (640) x12 81@ (3820) x1 82-105@ (640) x24 106@ (2760) x1 107-118@ (640) x12 119@ (4880) x1
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工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (5F~16F)
開料長度: 6000, 總長料支數: 119, 總開料支數: 591
鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 11.26

鋁材開料清單 X86233

T1-X86233-01, T1-X86233-02, T1-X86233-03, T2-X86233-02, T2-X86233-03, T3-X86233-01, T3-X86233-02, T3-X86233-03, T1-X86233-01, T1-X86233-02, T1-X86233-03, T2-X86233-01, T2-X86233-02, T2-X86233-03, T3-X86233-01, T3-X86233-02, T3-X86233-03	(餘料) 7, 10, 12-13, 15, 55, 57, 59, 61, 63, 68, 77, 86, 95, 104, 106, 108, 110, 113, 115, 117, 1-119	1056.0	591	591	119	21	7@ (640) x1 10@ (640) x1 12-13@ (640) x2 15@ (640) x1 55@ (640) x1 57@ (640) x1 59@ (640) x1 61@ (640) x1 63@ (640) x1 68@ (640) x1 77@ (640) x1 86@ (640) x1 95@ (640) x1 104@ (640) x1 106@ (640) x1 108@ (640) x1 110@ (640) x1 113@ (640) x1 115@ (640) x1 117@ (640) x1 1-6@ (640) x6 7@ (3820) x1 8-9@ (640) x2 10@ (2760) x1 11@ (640) x1 12@ (4880) x1 13@ (1700) x1 14@ (640) x1 15@ (3820) x1 16-54@ (640) x39 55@ (1700) x1 56@ (640) x1 57@ (2760) x1 58@ (640) x1
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工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (5F~16F)
 開料長度: 6000, 總長料支數: 116, 總開料支數: 1276
 鋸片厚度(mm): 4, 料頭尾總切除(mm): 60, 浪費率(%): 4.95

鋁材開料清單 X86232

T1-X86232-01, T2-X86232-01, T3-X86232-01, T1-X86232-01, T2-X86232-01, T3-X86232-01	(餘料) 11, 19, 31, 43, 57, 68, 80, 92, 104, 116	509.0	1276	1276	116	9	11@(297) x1 19@(297) x1 31@(297) x1 43@(297) x1 57@(297) x1 68@(297) x1 80@(297) x1 92@(297) x1 104@(297) x1 1-10@(297) x10 11@(4914) x1 12-18@(297) x7 19@(810) x1 20-30@(297) x11 31@(3888) x1 32-42@(297) x11 43@(2349) x1 44-56@(297) x13 57@(4401) x1 58-67@(297) x10 68@(1836) x1 69-79@(297) x11 80@(4914) x1 81-91@(297) x11 92@(3375) x1 93-103@(297) x11 104@(1836) x1 105-116@(297) x12
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工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (5F~16F)
開料長度: 6000, 總長料支數: 36, 總開料支數: 243
鋸片厚度(mm): 4, 料頭尾總切除(mm): 60, 浪費率(%): 2.31

鋁材開料清單 X86231

T1-X86231-01	1-4	2185.0	8	8	4	0	1-4@ (1562) x4
T1-X86231-03	5-8	2170.0	8	8	4	0	5-8@ (1592) x4
T3-X86231-11	(餘料) 1-8	1150.0	9	8	0	8	1-4@ (408) x4 5-8@ (438) x4
T3-X86231-11	9	1150.0		1	1	0	9@ (4786) x1
T2-X86231-01, T2-X86231-04, T3-X86231-01, T3-X86231-04	(餘料) 9, 12, 14, 16, 18, 20	1100.0	64	15	0	6	9@ (370) x1 12@ (420) x1 14@ (420) x1 16@ (420) x1 18@ (420) x1 20@ (420) x1
T2-X86231-01, T2-X86231-04, T3-X86231-01, T3-X86231-04	10-21	1100.0		49	12	0	10-11@ (420) x2 12@ (1524) x1 13@ (420) x1 14@ (1524) x1 15@ (420) x1 16@ (2628) x1 17@ (420) x1 18@ (3732) x1 19@ (420) x1 20@ (4836) x1 21@ (420) x1
T2-X86231-05	(餘料) 23	865.0	27	3	0	1	23@ (726) x1
T2-X86231-02, T2-X86231-05, T3-X86231-02	22-26	865.0		24	5	0	22@ (726) x1 23@ (3333) x1 24-25@ (726) x2 26@ (3333) x1
T2-X86231-07, T2-X86231-09, T3-X86231-07, T3-X86231-09	(餘料) 26-27, 29-30	840.0	37	12	0	4	26@ (801) x1 27@ (32) x1 29-30@ (32) x2
T2-X86231-07, T2-X86231-09, T3-X86231-07, T3-X86231-09	27-31	840.0		25	5	0	27@ (876) x1 28@ (32) x1 29@ (4252) x1 30@ (2564) x1 31@ (876) x1
T3-X86231-12	(餘料) 31	825.0	9	1	0	1	31@ (47) x1
T3-X86231-12	32-33	825.0		8	2	0	32@ (137) x1 33@ (5111) x1
T2-X86231-08, T2-X86231-10, T3-X86231-08, T3-X86231-10	(餘料) 22-26, 33, 33-35	475.0	37	32	0	9	22-25@ (247) x4 26@ (322) x1 33@ (3195) x1 33@ (321) x1 34@ (192) x1 35@ (1150) x1
T2-X86231-10, T3-X86231-08	34-35	475.0		5	2	0	34@ (4024) x1 35@ (5461) x1
T1-X86231-02	(餘料) 1-8	370.0	8	8	0	8	1-4@ (34) x4 5-8@ (64) x4
T3-X86231-13	(餘料) 9-17	335.0	9	9	0	9	9@ (31) x1 10-17@ (81) x8
T2-X86231-03	(餘料) 18-21, 26, 33, 35	265.0	9	9	0	7	18-21@ (151) x4 26@ (53) x1 33@ (52) x1 35@ (343) x1
T2-X86231-11, T3-X86231-03	(餘料) 35-36	250.0	18	10	0	2	35@ (89) x1 36@ (1622) x1
T2-X86231-11	36	250.0		8	1	0	36@ (3908) x1

工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (5F~16F)
 開料長度: 6000, 總長料支數: 211, 總開料支數: 1054
 鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 10.75

鋁材開料清單 X86224

T2-X86224-01, T3-X86224-01, T1-X86224-01, T2-X86224-01, T3-X86224-01	(餘料) 47, 65, 168, 190, 1-211	1056.0	1054	1054	211	4	47@ (640) x1 65@ (640) x1 168@ (640) x1 190@ (640) x1 1-46@ (640) x46 47@ (3820) x1 48-64@ (640) x17 65@ (3820) x1 66-167@ (640) x102 168@ (2760) x1 169-189@ (640) x21 190@ (4880) x1 191-210@ (640) x20 211@ (1700) x1
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工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (5F~16F)
開料長度: 6000, 總長料支數: 49, 總開料支數: 251
鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 4.15

鋁材開料清單 X86223

T1-X86223-03	1-4	2475.0	8	8	4	0	1-4@ (982) x4
T1-X86223-01	5-8	2400.0	8	8	4	0	5-8@ (1132) x4
T3-X86223-11	9-11	1580.0	9	9	3	0	9-11@ (1188) x3
T2-X86223-04, T3-X86223-01, T3-X86223-04	(餘料) 21, 24, 27, 30	1530.0	64	8	0	4	21@ (1338) x1 24@ (1338) x1 27@ (1338) x1 30@ (1338) x1
T2-X86223-01, T2-X86223-04, T3-X86223-01, T3-X86223-04	12-33	1530.0		56	22	0	12-20@ (1338) x9 21@ (4406) x1 22-23@ (1338) x2 24@ (4406) x1 25-26@ (1338) x2 27@ (4406) x1 28-29@ (1338) x2 30@ (4406) x1 31-32@ (1338) x2 33@ (4406) x1
T2-X86223-02, T2-X86223-05, T3-X86223-02	(餘料) 5-31	1080.0	27	27	0	27	5-8@ (48) x4 9-11@ (104) x3 12-31@ (254) x20
T2-X86223-07, T2-X86223-09, T3-X86223-07, T3-X86223-09	(餘料) 32-34, 36, 38	1055.0	37	9	0	5	32@ (279) x1 33@ (170) x1 34@ (645) x1 36@ (645) x1 38@ (645) x1
T2-X86223-07, T2-X86223-09, T3-X86223-07, T3-X86223-09	34-40	1055.0		28	7	0	34@ (1704) x1 35@ (645) x1 36@ (1704) x1 37@ (645) x1 38@ (2763) x1 39@ (645) x1 40@ (3822) x1
T3-X86223-12	(餘料) 40	1040.0	9	3	0	1	40@ (690) x1
T3-X86223-12	41-42	1040.0		6	2	0	41@ (720) x1 42@ (4896) x1
T2-X86223-08, T2-X86223-10, T3-X86223-08	(餘料) 1-4, 41-42, 42-43	690.0	37	13	0	8	1-4@ (288) x4 41@ (26) x1 42@ (2120) x1 42@ (38) x1 43@ (388) x1
T2-X86223-10, T3-X86223-08, T3-X86223-10	43-46	690.0		24	4	0	43@ (1082) x1 44-45@ (388) x2 46@ (5246) x1
T1-X86223-02	(餘料) 34-40, 46	585.0	8	8	0	8	34-39@ (56) x6 40@ (101) x1 46@ (4657) x1
T3-X86223-13	(餘料) 46	550.0	9	8	0	1	46@ (225) x1
T3-X86223-13	47	550.0		1	1	0	47@ (5386) x1
T2-X86223-11, T3-X86223-03	(餘料) 47, 47	465.0	18	11	0	2	47@ (1165) x1 47@ (227) x1
T3-X86223-03	48	465.0		7	1	0	48@ (2657) x1
T2-X86223-03	(餘料) 48	440.0	9	5	0	1	48@ (437) x1
T2-X86223-03	49	440.0		4	1	0	49@ (4164) x1
T1-X86223-04	(餘料) 1-4, 12-15	210.0	8	8	0	8	1-4@ (74) x4 12-15@ (40) x4

工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (5F~16F)
開料長度: 6000, 總長料支數: 39, 總開料支數: 797
鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 1.01

鋁材開料清單 X86222

T1-X86222-08	(餘料) 3	925.0	32	2	0	1	3@ (366) x1
T1-X86222-01, T1-X86222-08	1-6	925.0		30	6	0	1-2@ (366) x2 3@ (2224) x1 4-5@ (366) x2 6@ (4082) x1
T3-X86222-20	(餘料) 6	810.0	9	5	0	1	6@ (12) x1
T3-X86222-20	7	810.0		4	1	0	7@ (2684) x1
T2-X86222-01, T2-X86222-10, T3-X86222-01	(餘料) 7-8, 13-15	725.0	101	14	0	5	7@ (497) x1 8@ (108) x1 13-15@ (108) x3
T2-X86222-01, T2-X86222-10, T3-X86222-01, T3-X86222-10	8-20	725.0		87	13	0	8@ (1566) x1 9-12@ (108) x4 13@ (3024) x1 14@ (2295) x1 15@ (1566) x1 16-19@ (108) x4 20@ (4482) x1
T3-X86222-21	(餘料) 20	695.0	9	6	0	1	20@ (288) x1
T3-X86222-21	21	695.0		3	1	0	21@ (3843) x1
T2-X86222-14, T2-X86222-17, T3-X86222-14, T3-X86222-17	(餘料) 7, 21, 21-23	365.0	37	28	0	5	7@ (128) x1 21@ (891) x1 21@ (153) x1 22@ (36) x1 23@ (2250) x1
T2-X86222-17, T3-X86222-14	22-23	365.0		9	2	0	22@ (2988) x1 23@ (5571) x1
T1-X86222-09	(餘料) 1-5, 20, 23	271.0	8	8	0	7	1-5@ (91) x5 20@ (13) x1 23@ (1700) x1
T1-X86222-02, T3-X86222-22	(餘料) 23-24	235.0	17	16	0	2	23@ (27) x1 24@ (3550) x1
T1-X86222-02	24	235.0		1	1	0	24@ (5701) x1
T2-X86222-04, T2-X86222-06, T3-X86222-04, T3-X86222-06	(餘料) 24, 24-25, 25, 25-26, 26, 26-27, 27, 27-28, 28, 28	209.0	128	111	0	14	24@ (1633) x1 24@ (142) x1 25@ (3384) x1 25@ (1467) x1 25@ (189) x1 26@ (3384) x1 26@ (1254) x1 26@ (189) x1 27@ (3171) x1 27@ (1254) x1 27@ (189) x1 28@ (3171) x1 28@ (1254) x1 28@ (189) x1
T2-X86222-04, T2-X86222-06, T3-X86222-04, T3-X86222-06	25-29	209.0		17	5	0	25@ (5514) x1 26@ (5301) x1 27-29@ (5088) x3
T1-X86222-04	(餘料) 29	208.0	8	8	0	1	29@ (3392) x1
T1-X86222-03, T2-X86222-03, T3-X86222-03	(餘料) 29, 29-30, 30, 30-31, 31, 31	206.0	79	55	0	8	29@ (1712) x1 29@ (32) x1 30@ (2160) x1 30@ (270) x1 30@ (60) x1 31@ (2370) x1 31@ (480) x1 31@ (60) x1
T2-X86222-03, T3-X86222-03	30-32	206.0		24	3	0	30@ (4050) x1 31@ (4260) x1 32@ (4470) x1
T3-X86222-23, T3-X86222-25	(餘料) 32, 32	191.5	18	18	0	2	32@ (2710.5) x1 32@ (951) x1

工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (5F~16F)
開料長度: 6000, 總長料支數: 39, 總開料支數: 797
鋸片厚度(mm): 4, 料頭尾總切除(mm): 60, 浪費率(%): 1.01

鋁材開料清單 X86222

T2-X86222-05, T2-X86222-07, T3-X86222-05, T3-X86222-07	(餘料) 25-28, 32-33, 33, 33-34, 34, 34-35, 35, 35, 35-36, 36	183.0	128	102	0	17	25-28@ (2) x4 32@ (16) x1 33@ (2387) x1 33@ (704) x1 33@ (143) x1 34@ (3135) x1 34@ (1265) x1 34@ (143) x1 35@ (3696) x1 35@ (2013) x1 35@ (330) x1 35@ (143) x1 36@ (2761) x1 36@ (1078) x1
T2-X86222-05, T2-X86222-07, T3-X86222-07	33-36	183.0		26	4	0	33@ (4257) x1 34@ (4818) x1 35@ (5379) x1 36@ (4444) x1
T1-X86222-05	(餘料) 36	182.0	8	5	0	1	36@ (148) x1
T1-X86222-05	37	182.0		3	1	0	37@ (5382) x1
T3-X86222-24, T3-X86222-26	(餘料) 37, 37	180.0	18	18	0	2	37@ (3726) x1 37@ (2070) x1
T2-X86222-02, T2-X86222-11, T3-X86222-02	(餘料) 21, 24, 33-37, 37, 37	125.0	27	22	0	9	21@ (24) x1 24@ (13) x1 33-35@ (14) x3 36@ (19) x1 37@ (1683) x1 37@ (522) x1 37@ (6) x1
T3-X86222-02	38	125.0		5	1	0	38@ (5295) x1
T2-X86222-08, T2-X86222-12, T3-X86222-08	(餘料) 1-5, 7-19, 38	82.0	27	27	0	19	1-5@ (5) x5 7@ (42) x1 8-19@ (22) x12 38@ (4521) x1
T1-X86222-06	(餘料) 38	78.0	8	8	0	1	38@ (3865) x1
T3-X86222-27	(餘料) 38	75.0	9	9	0	1	38@ (3154) x1
T2-X86222-20, T3-X86222-09	(餘料) 38, 38	67.0	18	18	0	2	38@ (2515) x1 38@ (1876) x1
T1-X86222-10, T2-X86222-15, T2-X86222-18, T2-X86222-19, T3-X86222-15, T3-X86222-18, T3-X86222-19	(餘料) 38, 38, 38, 38-39, 39, 39	57.0	64	57	0	7	38@ (1388) x1 38@ (839) x1 38@ (229) x1 38@ (46) x1 39@ (4964) x1 39@ (4415) x1 39@ (3866) x1
T2-X86222-19	39	57.0		7	1	0	39@ (5513) x1
T2-X86222-16, T3-X86222-16	(餘料) 30-31, 39, 39	52.0	18	18	0	4	30-31@ (4) x2 39@ (3474) x1 39@ (2970) x1
T1-X86222-07, T3-X86222-28	(餘料) 39, 39	45.0	17	17	0	2	39@ (2578) x1 39@ (2137) x1
T2-X86222-09	(餘料) 38-39	42.0	9	9	0	2	38@ (0) x1 39@ (1769) x1

工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (5F~16F)
開料長度: 6000, 總長料支數: 41, 總開料支數: 815
鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 1.64

鋁材開料清單 X86221

T1-X86220-08	(餘料) 3	925.0	32	2	0	1	3@ (366) x1
T1-X86220-01, T1-X86220-08	1-6	925.0		30	6	0	1-2@ (366) x2 3@ (2224) x1 4-5@ (366) x2 6@ (4082) x1
T3-X86220-20	(餘料) 6	810.0	9	5	0	1	6@ (12) x1
T3-X86220-20	7	810.0		4	1	0	7@ (2684) x1
T2-X86220-01, T2-X86220-10, T3-X86220-01, T3-X86220-10	(餘料) 7, 9, 12, 14, 16, 19, 21	725.0	128	27	0	7	7@ (497) x1 9@ (108) x1 12@ (108) x1 14@ (108) x1 16@ (108) x1 19@ (108) x1 21@ (108) x1
T2-X86220-01, T2-X86220-10, T3-X86220-01, T3-X86220-10	8-23	725.0		101	16	0	8@ (108) x1 9@ (837) x1 10-11@ (108) x2 12@ (5211) x1 13@ (108) x1 14@ (2295) x1 15@ (108) x1 16@ (837) x1 17-18@ (108) x2 19@ (5211) x1 20@ (108) x1 21@ (3753) x1 22@ (108) x1 23@ (2295) x1
T3-X86220-21	(餘料) 23	695.0	9	3	0	1	23@ (198) x1
T3-X86220-21	24	695.0		6	1	0	24@ (1746) x1
T2-X86220-14, T2-X86220-17, T3-X86220-14, T3-X86220-17	(餘料) 7, 24-25, 25-26	365.0	37	26	0	5	7@ (128) x1 24@ (270) x1 25@ (774) x1 25-26@ (36) x2
T2-X86220-14, T3-X86220-14	25-26	365.0		11	2	0	25@ (4464) x1 26@ (3357) x1
T1-X86221-09	(餘料) 1-5, 24	248.0	8	6	0	6	1-5@ (114) x5 24@ (18) x1
T1-X86221-09	27	248.0		2	1	0	27@ (5436) x1
T3-X86220-22	(餘料) 27	235.0	9	9	0	1	27@ (3285) x1
T1-X86221-03, T2-X86221-03, T3-X86221-03	(餘料) 27, 27-28, 28, 28, 28-29, 29, 29	206.0	78	62	0	9	27@ (1605) x1 27@ (135) x1 28@ (4050) x1 28@ (2160) x1 28@ (270) x1 28@ (60) x1 29@ (2370) x1 29@ (480) x1 29@ (60) x1
T1-X86221-03, T3-X86221-03	28-30	206.0		16	3	0	28@ (5730) x1 29@ (4260) x1 30@ (4470) x1
T2-X86221-04, T2-X86221-06, T3-X86221-04, T3-X86221-06	(餘料) 23, 30, 30, 30-31, 31, 31-32, 32, 32-33, 33, 33-34	186.0	128	106	0	14	23@ (8) x1 30@ (2950) x1 30@ (1240) x1 30@ (100) x1 31@ (3470) x1 31@ (1760) x1 31@ (50) x1 32@ (2330) x1 32@ (620) x1 32@ (50) x1 33@ (3090) x1 33@ (1380) x1 33@ (50) x1 34@ (3850) x1
T2-X86221-04, T2-X86221-06, T3-X86221-04, T3-X86221-06	31-34	186.0		22	4	0	31@ (5180) x1 32@ (4040) x1 33@ (4800) x1 34@ (5560) x1
T1-X86221-04	(餘料) 34	185.0	8	8	0	1	34@ (2338) x1

工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (5F~16F)
開料長度: 6000, 總長料支數: 41, 總開料支數: 815
鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 1.64

鋁材開料清單 X86221

T3-X86221-23, T3-X86221-25	(餘料) 34, 34	168.5	18	13	0	2	34@ (785.5) x1 34@ (95.5) x1
T3-X86221-25	35	168.5		5	1	0	35@ (5077.5) x1
T2-X86221-05, T2-X86221-07, T3-X86221-05, T3-X86221-07	(餘料) 35, 35, 35, 35-36, 36, 36, 36-37, 37, 37, 37-38, 38	160.0	128	105	0	14	35@ (3601.5) x1 35@ (2125.5) x1 35@ (485.5) x1 35@ (157.5) x1 36@ (3316) x1 36@ (1840) x1 36@ (200) x1 36@ (36) x1 37@ (3152) x1 37@ (1676) x1 37@ (200) x1 37@ (36) x1 38@ (3152) x1 38@ (1676) x1
T2-X86221-05, T2-X86221-07, T3-X86221-07	36-38	160.0		23	3	0	36@ (4792) x1 37-38@ (4628) x2
T1-X86221-05	(餘料) 38	159.0	8	8	0	1	38@ (372) x1
T3-X86221-24, T3-X86221-26	(餘料) 38-39	157.0	18	11	0	2	38@ (50) x1 39@ (3364) x1
T3-X86221-24	39	157.0		7	1	0	39@ (4813) x1
T2-X86221-02, T2-X86221-11, T3-X86221-02	(餘料) 27, 35, 39, 39, 39	125.0	27	27	0	5	27@ (6) x1 35@ (28.5) x1 39@ (2461) x1 39@ (1300) x1 39@ (139) x1
T2-X86221-08, T2-X86221-12, T3-X86221-08	(餘料) 1-5, 7-22, 30, 34, 39	82.0	27	24	0	24	1-5@ (28) x5 7@ (42) x1 8-22@ (22) x15 30@ (14) x1 34@ (9.5) x1 39@ (53) x1
T3-X86221-08	40	82.0		3	1	0	40@ (5682) x1
T1-X86221-06	(餘料) 40	78.0	8	8	0	1	40@ (5026) x1
T3-X86221-27	(餘料) 40	75.0	9	9	0	1	40@ (4315) x1
T2-X86221-20, T3-X86221-09	(餘料) 40, 40	67.0	18	18	0	2	40@ (3676) x1 40@ (3037) x1
T1-X86221-10, T2-X86221-15, T2-X86221-18, T3-X86221-15, T3-X86221-18	(餘料) 40, 40, 40, 40, 40	57.0	45	45	0	5	40@ (2549) x1 40@ (2000) x1 40@ (1390) x1 40@ (841) x1 40@ (292) x1
T2-X86221-16, T2-X86221-19, T3-X86221-16, T3-X86221-19	(餘料) 28-29, 40-41, 41, 41	52.0	37	35	0	6	28-29@ (4) x2 40@ (12) x1 41@ (5268) x1 41@ (4764) x1 41@ (4260) x1
T2-X86221-16	41	52.0		2	1	0	41@ (5828) x1
T1-X86221-07, T3-X86221-28	(餘料) 31-33, 38-39, 41, 41	45.0	17	17	0	7	31-33@ (1) x3 38@ (1) x1 39@ (4) x1 41@ (4113) x1 41@ (3672) x1
T2-X86221-09	(餘料) 41	42.0	9	9	0	1	41@ (3258) x1

工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (5F~16F)
開料長度: 6000, 總長料支數: 42, 總開料支數: 243
鋸片厚度(mm): 4, 料頭尾總切除(mm): 60, 浪費率(%): 1.69

鋁材開料清單 X86220

T1-X86220-01	1-4	2300.0	8	8	4	0	1-4@ (1332) x4
T1-X86220-03	5-8	2150.0	8	8	4	0	5-8@ (1632) x4
T3-X86220-11	(餘料) 5-8	1400.0	9	4	0	4	5-8@ (228) x4
T3-X86220-11	9-10	1400.0		5	2	0	9@ (324) x1 10@ (4536) x1
T2-X86220-01, T2-X86220-04, T3-X86220-01	(餘料) 10, 12, 14, 17, 19, 21	1350.0	64	12	0	6	10@ (474) x1 12@ (524) x1 14@ (524) x1 17@ (524) x1 19@ (524) x1 21@ (524) x1
T2-X86220-01, T2-X86220-04, T3-X86220-01, T3-X86220-04	11-26	1350.0		52	16	0	11@ (524) x1 12@ (3232) x1 13@ (524) x1 14@ (1878) x1 15-16@ (524) x2 17@ (4586) x1 18@ (524) x1 19@ (3232) x1 20@ (524) x1 21@ (1878) x1 22-25@ (524) x4 26@ (4586) x1
T2-X86220-02, T2-X86220-05, T3-X86220-02	(餘料) 1-4, 26-28	980.0	27	15	0	7	1-4@ (348) x4 26@ (650) x1 27-28@ (36) x2
T2-X86220-02, T2-X86220-05, T3-X86220-02	27-30	980.0		12	4	0	27@ (4956) x1 28@ (2004) x1 29@ (36) x1 30@ (4956) x1
T2-X86220-07, T2-X86220-09, T3-X86220-07, T3-X86220-09	(餘料) 30-31, 33-34	955.0	37	12	0	4	30@ (161) x1 31@ (186) x1 33-34@ (186) x2
T2-X86220-07, T2-X86220-09, T3-X86220-07, T3-X86220-09	31-36	955.0		25	6	0	31@ (2104) x1 32@ (186) x1 33@ (4022) x1 34@ (1145) x1 35@ (186) x1 36@ (4022) x1
T3-X86220-12	(餘料) 36	940.0	9	4	0	1	36@ (246) x1
T3-X86220-12	37	940.0		5	1	0	37@ (1220) x1
T2-X86220-08, T2-X86220-10, T3-X86220-08, T3-X86220-10	(餘料) 26, 37-40	590.0	37	16	0	5	26@ (56) x1 37@ (32) x1 38-40@ (0) x3
T2-X86220-08, T2-X86220-10, T3-X86220-08, T3-X86220-10	38-41	590.0		21	4	0	38-39@ (2376) x2 40@ (2970) x1 41@ (3564) x1
T1-X86220-02	(餘料) 11-18	485.0	8	8	0	8	11-18@ (35) x8
T3-X86220-13	(餘料) 10, 19-25, 41	450.0	9	9	0	9	10@ (20) x1 19-25@ (70) x7 41@ (3110) x1
T2-X86220-11, T3-X86220-03	(餘料) 41-42	365.0	18	17	0	2	41@ (158) x1 42@ (2250) x1
T2-X86220-11	42	365.0		1	1	0	42@ (5571) x1
T2-X86220-03	(餘料) 1-4, 42	340.0	9	9	0	5	1-4@ (4) x4 42@ (530) x1

工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (5F~16F)
開料長度: 6000, 總長料支數: 49, 總開料支數: 251
鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 4.15

鋁材開料清單 JM3095

T1-JM3095-03	1-4	2475.0	8	8	4	0	1-4@ (982) x4
T1-JM3095-01	5-8	2400.0	8	8	4	0	5-8@ (1132) x4
T3-JM3095-10	9-11	1580.0	9	9	3	0	9-11@ (1188) x3
T2-JM3095-01, T3-JM3095-01	(餘料) 21, 24, 27, 30	1530.0	64	8	0	4	21@ (1338) x1 24@ (1338) x1 27@ (1338) x1 30@ (1338) x1
T2-JM3095-01, T3-JM3095-01	12-33	1530.0		56	22	0	12-20@ (1338) x9 21@ (4406) x1 22-23@ (1338) x2 24@ (4406) x1 25-26@ (1338) x2 27@ (4406) x1 28-29@ (1338) x2 30@ (4406) x1 31-32@ (1338) x2 33@ (4406) x1
T2-JM3095-02, T2-JM3095-04, T3-JM3095-02	(餘料) 5-31	1080.0	27	27	0	27	5-8@ (48) x4 9-11@ (104) x3 12-31@ (254) x20
T2-JM3095-06, T2-JM3095-08, T3-JM3095-06, T3-JM3095-08	(餘料) 32-34, 36, 38	1055.0	37	9	0	5	32@ (279) x1 33@ (170) x1 34@ (645) x1 36@ (645) x1 38@ (645) x1
T2-JM3095-06, T2-JM3095-08, T3-JM3095-06, T3-JM3095-08	34-40	1055.0		28	7	0	34@ (1704) x1 35@ (645) x1 36@ (1704) x1 37@ (645) x1 38@ (2763) x1 39@ (645) x1 40@ (3822) x1
T3-JM3095-11	(餘料) 40	1040.0	9	3	0	1	40@ (690) x1
T3-JM3095-11	41-42	1040.0		6	2	0	41@ (720) x1 42@ (4896) x1
T2-JM3095-07, T2-JM3095-09, T3-JM3095-07	(餘料) 1-4, 41-42, 42-43	690.0	37	13	0	8	1-4@ (288) x4 41@ (26) x1 42@ (2120) x1 42@ (38) x1 43@ (388) x1
T2-JM3095-09, T3-JM3095-07, T3-JM3095-09	43-46	690.0		24	4	0	43@ (1082) x1 44-45@ (388) x2 46@ (5246) x1
T1-JM3095-02	(餘料) 34-40, 46	585.0	8	8	0	8	34-39@ (56) x6 40@ (101) x1 46@ (4657) x1
T3-JM3095-12	(餘料) 46	550.0	9	8	0	1	46@ (225) x1
T3-JM3095-12	47	550.0		1	1	0	47@ (5386) x1
T2-JM3095-10, T3-JM3095-03	(餘料) 47, 47	465.0	18	11	0	2	47@ (1165) x1 47@ (227) x1
T3-JM3095-03	48	465.0		7	1	0	48@ (2657) x1
T2-JM3095-03	(餘料) 48	440.0	9	5	0	1	48@ (437) x1
T2-JM3095-03	49	440.0		4	1	0	49@ (4164) x1
T1-JM3095-04	(餘料) 1-4, 12-15	210.0	8	8	0	8	1-4@ (74) x4 12-15@ (40) x4

工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (5F~16F)
 開料長度: 1000, 總長料支數: 1, 總開料支數: 14
 鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 49.2

鋁材開料清單 50x50x3角

LJ-C02	1	28.0	14	14	1	0	1@ (492) x1
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工程號碼: J853, 工程名稱:

開料長度: 5000, 總長料支數:

鋸片厚度 (mm): 4, 料頭尾總切除 (mm):

鋁材開料清單 25x16x3角

LJ-C01	1-29	60.0	2168	2168	29	0
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工程號碼: J853, 工程名稱: UP攔河-T1T2T3

開料長度: 5000, 總長料支數: 29, 總開料支

鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率

鋁材開料清單 25x16x3角

LJ-C01	1-29	60.0	2168	2168	29	0	1-28@ (12) x28 29@ (4172) x1
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鋁材開料總表

工程號碼: J853 工程名稱: UP攔河-T1T2T3 (17F~26F)

序號	鋁料編號	名稱	表面處理		開料長度	實用長料總數量		浪費率 (%)
			顏色	層厚		支數	長度	
15	JM3095				6000	34	204000	3.17
16	X86220				6000	31	186000	2.68
17	X86221				6000	31	186000	3.09
18	X86222				6000	34	204000	0.35
19	X86223				6000	36	216000	4.86
20	X86224				6000	156	936000	10.89
21	X86231				6000	27	162000	4.60
22	X86232				6000	82	492000	5.99
23	X86233				6000	86	516000	11.49
24	X86234				6000	86	516000	11.49
25	X86219				6000	1	6000	20.73

送至: _____

由: _____

日期: _____

簡短說明: _____

工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (17F~26F)

開料長度: 6000, 總長料支數: 1, 總開料支數: 4

鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 20.73

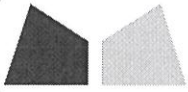
鋁材開料清單 X86219

T3-X86219-21	(餘料) 1	1530.0	2	1	0	1	1@ (2872) x1
T2-X86219-21	1	1530.0		1	1	0	1@ (4406) x1
T2-X86219-22, T3-X86219-22	(餘料) 1, 1	810.0	2	2	0	2	1@ (2058) x1 1@ (1244) x1

工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (17F~26F)
 開料長度: 6000, 總長料支數: 86, 總開料支數: 426
 鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 11.49

鋁材開料清單 X86234

T1-X86234-01, T2-X86234-01, T3-X86234-01, T1-X86234-01, T2-X86234-01, T3-X86234-01	(餘料) 8, 22, 35, 49, 59, 84, 1-86	1056.0	426	426	86	6	8@ (640) x1 22@ (640) x1 35@ (640) x1 49@ (640) x1 59@ (640) x1 84@ (640) x1 1-7@ (640) x7 8@ (4880) x1 9-21@ (640) x13 22@ (1700) x1 23-34@ (640) x12 35@ (3820) x1 36-48@ (640) x13 49@ (2760) x1 50-58@ (640) x9 59@ (3820) x1 60-83@ (640) x24 84@ (2760) x1 85@ (640) x1 86@ (4880) x1
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工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (17F~26F)

開料長度: 6000, 總長料支數: 86, 總開料支數: 426

鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 11.49

鋁材開料清單 X86233

T1-X86233-01, T1-X86233-02, T1-X86233-03, T2-X86233-02, T2-X86233-03, T3-X86233-01, T3-X86233-02, T3-X86233-03, T1-X86233-01, T1-X86233-02, T1-X86233-03, T2-X86233-01, T2-X86233-02, T2-X86233-03, T3-X86233-01, T3-X86233-02, T3-X86233-03	(餘料) 5, 8-11, 39-40, 42, 44, 44-45, 47, 49, 49, 56, 65, 74-75, 77, 80, 82, 84, 1-86	1056.0	426	426	86	22	5@ (640) x1 8-11@ (640) x4 39-40@ (640) x2 42@ (640) x1 44@ (3820) x1 44-45@ (640) x2 47@ (640) x1 49@ (2760) x1 49@ (640) x1 56@ (640) x1 65@ (640) x1 74-75@ (640) x2 77@ (640) x1 80@ (640) x1 82@ (640) x1 84@ (640) x1 1-4@ (640) x4 5@ (1700) x1 6-7@ (640) x2 8@ (4880) x1 9@ (3820) x1 10@ (2760) x1 11@ (1700) x1 12-38@ (640) x27 39@ (4880) x1 40@ (2760) x1 41@ (640) x1 42@ (3820) x1 43@ (640) x1 44@ (4880) x1 45@ (1700) x1 46@ (640) x1 47@ (2760) x1 48@ (640) x1
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工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (17F~26F)
 開料長度: 6000, 總長料支數: 82, 總開料支數: 892
 鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 5.99

鋁材開料清單 X86232

T1-X86232-01, T2-X86232-01, T3-X86232-01, T1-X86232-01, T2-X86232-01, T3-X86232-01	(餘料) 8, 15, 24, 36, 48, 57, 69, 1-82	509.0	892	892	82	7	8@(297) x1 15@(297) x1 24@(297) x1 36@(297) x1 48@(297) x1 57@(297) x1 69@(297) x1 1-7@(297) x7 8@(2349) x1 9-14@(297) x6 15@(4914) x1 16-23@(297) x8 24@(5427) x1 25-35@(297) x11 36@(3888) x1 37-47@(297) x11 48@(2349) x1 49-56@(297) x8 57@(2862) x1 58-68@(297) x11 69@(1323) x1 70-81@(297) x12 82@(5427) x1
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工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (17F~26F)

開料長度: 6000, 總長料支數: 27, 總開料支數: 174

鋸片厚度(mm): 4, 料頭尾總切除(mm): 60, 浪費率(%): 4.6

鋁材開料清單 X86231

T1-X86231-01	1-3	2185.0	6	6	3	0	1-3@ (1562) x3
T1-X86231-03	4-6	2170.0	6	6	3	0	4-6@ (1592) x3
T2-X86231-12, T3-X86231-14	(餘料) 1-2	1360.0	2	2	0	2	1-2@ (198) x2
T2-X86231-01, T2-X86231-04, T3-X86231-01, T3-X86231-04	(餘料) 3-6, 8-9, 11, 13, 13-14	1100.0	52	18	0	10	3@ (458) x1 4-6@ (488) x3 8-9@ (420) x2 11@ (420) x1 13@ (3732) x1 13-14@ (420) x2
T2-X86231-01, T2-X86231-04, T3-X86231-01, T3-X86231-04	7-16	1100.0		34	10	0	7@ (420) x1 8@ (4836) x1 9@ (2628) x1 10@ (420) x1 11@ (3732) x1 12@ (420) x1 13@ (4836) x1 14@ (1524) x1 15@ (420) x1 16@ (2628) x1
T2-X86231-05, T3-X86231-05	(餘料) 16-17	865.0	14	5	0	2	16@ (21) x1 17@ (726) x1
T2-X86231-05, T3-X86231-05	17-18	865.0		9	2	0	17@ (2464) x1 18@ (1595) x1
T2-X86231-07, T2-X86231-09, T3-X86231-07, T3-X86231-09	(餘料) 18, 20-22	840.0	36	13	0	4	18@ (751) x1 20-22@ (32) x3
T2-X86231-07, T2-X86231-09, T3-X86231-07, T3-X86231-09	19-23	840.0		23	5	0	19@ (32) x1 20@ (5096) x1 21@ (3408) x1 22@ (1720) x1 23@ (32) x1
T2-X86231-13, T3-X86231-15	(餘料) 17-18	595.0	2	2	0	2	17@ (127) x1 18@ (152) x1
T2-X86231-08, T2-X86231-10, T3-X86231-08	(餘料) 4-6, 24-25	475.0	36	18	0	5	4-6@ (9) x3 24-25@ (192) x2
T2-X86231-08, T2-X86231-10, T3-X86231-10	24-26	475.0		18	3	0	24@ (3066) x1 25@ (4503) x1 26@ (1629) x1
T1-X86231-02	(餘料) 3, 7-11	370.0	6	6	0	6	3@ (84) x1 7-11@ (46) x5
T3-X86231-06	(餘料) 12-15, 26	250.0	7	7	0	5	12-15@ (166) x4 26@ (867) x1
T2-X86231-06	(餘料) 26	225.0	7	3	0	1	26@ (180) x1
T2-X86231-06	27	225.0		4	1	0	27@ (5024) x1

工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (17F~26F)
 開料長度: 6000, 總長料支數: 156, 總開料支數: 778
 鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 10.89

鋁材開料清單 X86224

T2-X86224-01, T3-X86224-01, T1-X86224-01, T2-X86224-01, T3-X86224-01	(餘料) 35, 49, 71, 96, 110, 131, 153, 1-156	1056.0	778	778	156	7	35@ (640) x1 49@ (640) x1 71@ (640) x1 96@ (640) x1 110@ (640) x1 131@ (640) x1 153@ (640) x1 1-34@ (640) x34 35@ (1700) x1 36-48@ (640) x13 49@ (1700) x1 50-70@ (640) x21 71@ (3820) x1 72-95@ (640) x24 96@ (4880) x1 97-109@ (640) x13 110@ (4880) x1 111-130@ (640) x20 131@ (1700) x1 132-152@ (640) x21 153@ (3820) x1 154-155@ (640) x2 156@ (2760) x1
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工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (17F~26F)
開料長度: 6000, 總長料支數: 36, 總開料支數: 180
鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 4.86

鋁材開料清單 X86223

T1-X86223-03	1-3	2475.0	6	6	3	0	1-3@ (982) x3
T1-X86223-01	4-6	2400.0	6	6	3	0	4-6@ (1132) x3
T3-X86223-14	(餘料) 7	1575.0	2	1	0	1	7@ (2782) x1
T2-X86223-12	7	1575.0		1	1	0	7@ (4361) x1
T2-X86223-01, T2-X86223-04, T3-X86223-01, T3-X86223-04	(餘料) 7, 10, 13, 16, 19, 19	1530.0	52	8	0	6	7@ (1248) x1 10@ (1338) x1 13@ (1338) x1 16@ (1338) x1 19@ (2872) x1 19@ (1338) x1
T2-X86223-01, T2-X86223-04, T3-X86223-01, T3-X86223-04	8-24	1530.0		44	17	0	8-9@ (1338) x2 10@ (2872) x1 11-12@ (1338) x2 13@ (4406) x1 14-15@ (1338) x2 16@ (4406) x1 17-18@ (1338) x2 19@ (4406) x1 20-24@ (1338) x5
T2-X86223-05, T3-X86223-05	(餘料) 4-17	1080.0	14	14	0	14	4-6@ (48) x3 7@ (164) x1 8-17@ (254) x10
T2-X86223-07, T2-X86223-09, T3-X86223-07	(餘料) 18-25, 27	1055.0	36	14	0	9	18-24@ (279) x7 25@ (645) x1 27@ (645) x1
T2-X86223-07, T2-X86223-09, T3-X86223-07, T3-X86223-09	25-30	1055.0		22	6	0	25@ (3822) x1 26@ (645) x1 27@ (4881) x1 28-29@ (645) x2 30@ (1704) x1
T2-X86223-13, T3-X86223-15	(餘料) 1-2	810.0	2	2	0	2	1-2@ (168) x2
T2-X86223-08, T2-X86223-10, T3-X86223-08	(餘料) 3, 30-32	690.0	36	6	0	4	3@ (288) x1 30@ (316) x1 31-32@ (388) x2
T2-X86223-08, T2-X86223-10, T3-X86223-08, T3-X86223-10	31-35	690.0		30	5	0	31@ (1776) x1 32@ (1082) x1 33-34@ (388) x2 35@ (5246) x1
T1-X86223-02	(餘料) 25-29, 35	585.0	6	6	0	6	25-29@ (56) x5 35@ (4657) x1
T3-X86223-06	(餘料) 35	465.0	7	7	0	1	35@ (1374) x1
T2-X86223-06	(餘料) 35	440.0	7	3	0	1	35@ (42) x1
T2-X86223-06	36	440.0		4	1	0	36@ (4164) x1
T1-X86223-04	(餘料) 3, 8-12	210.0	6	6	0	6	3@ (74) x1 8-12@ (40) x5

工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (17F~26F)
開料長度: 6000, 總長料支數: 34, 總開料支數: 618
鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 0.35

鋁材開料清單 X86222

T1-X86222-01, T1-X86222-08	1-4	925.0	24	24	4	0	1-4@(366) x4
T2-X86222-01, T2-X86222-10, T3-X86222-01, T3-X86222-10	(餘料) 6, 8, 8, 10, 12-14, 17-18	725.0	129	35	0	9	6@(108) x1 8@(3024) x1 8@(108) x1 10@(108) x1 12-14@(108) x3 17-18@(108) x2
T2-X86222-01, T2-X86222-10, T3-X86222-01, T3-X86222-10	5-21	725.0		94	17	0	5@(108) x1 6@(5211) x1 7@(108) x1 8@(3753) x1 9@(108) x1 10@(4482) x1 11@(108) x1 12@(3024) x1 13@(2295) x1 14@(1566) x1 15-16@(108) x2 17@(5211) x1 18@(837) x1 19-20@(108) x2 21@(5211) x1
T2-X86222-01, T3-X86222-01	(餘料) 21, 21	605.0	4	4	0	2	21@(3993) x1 21@(2775) x1
T2-X86222-10, T3-X86222-10	(餘料) 21, 21	485.0	2	2	0	2	21@(2286) x1 21@(1797) x1
T2-X86222-14, T2-X86222-17, T3-X86222-14, T3-X86222-17	(餘料) 21-22, 22-23	365.0	36	24	0	4	21@(321) x1 22@(774) x1 22-23@(36) x2
T2-X86222-14, T3-X86222-14	22-23	365.0		12	2	0	22@(4095) x1 23@(3357) x1
T1-X86222-09	(餘料) 1-4, 21	271.0	6	5	0	5	1-4@(91) x4 21@(46) x1
T1-X86222-09	24	271.0		1	1	0	24@(5665) x1
T1-X86222-02	(餘料) 24	235.0	6	6	0	1	24@(4231) x1
T2-X86222-04, T2-X86222-06, T3-X86222-04, T3-X86222-06	(餘料) 24, 24, 24-25, 25, 25, 25-26, 26, 26, 26-27, 27, 27, 27-28	209.0	104	86	0	16	24@(2740) x1 24@(823) x1 24@(184) x1 25@(4449) x1 25@(2958) x1 25@(1041) x1 25@(189) x1 26@(4662) x1 26@(3171) x1 26@(1254) x1 26@(189) x1 27@(4875) x1 27@(3384) x1 27@(1467) x1 27@(189) x1 28@(5088) x1
T2-X86222-04, T2-X86222-06, T3-X86222-04, T3-X86222-06	25-28	209.0		18	4	0	25@(4662) x1 26@(4875) x1 27@(5088) x1 28@(5301) x1
T1-X86222-04	(餘料) 28	208.0	6	6	0	1	28@(3816) x1
T1-X86222-03, T2-X86222-03, T3-X86222-03	(餘料) 28, 28, 28-29, 29, 29, 29, 29-30	206.0	55	46	0	9	28@(2556) x1 28@(1296) x1 28@(36) x1 29@(3840) x1 29@(3630) x1 29@(2160) x1 29@(270) x1 29@(60) x1 30@(4050) x1
T2-X86222-03, T3-X86222-03	29-30	206.0		9	2	0	29@(5730) x1 30@(4260) x1

工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (17F~26F)
開料長度: 6000, 總長料支數: 34, 總開料支數: 618
鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 0.35

鋁材開料清單 X86222

T2-X86222-05, T2-X86222-07, T3-X86222-05, T3-X86222-07	(餘料) 25-27, 30, 30, 30-31, 31, 31, 31, 31, 31-32, 32, 32, 32, 32-33, 33	183.0	104	91	0	19	25-27@ (2) x3 30@ (3302) x1 30@ (1619) x1 30@ (123) x1 31@ (5566) x1 31@ (4257) x1 31@ (2574) x1 31@ (891) x1 31@ (704) x1 31@ (143) x1 32@ (3509) x1 32@ (1826) x1 32@ (1639) x1 32@ (330) x1 32@ (143) x1 33@ (2761) x1 33@ (2574) x1
T2-X86222-05, T3-X86222-05, T3-X86222-07	31-33	183.0		13	3	0	31@ (5753) x1 32@ (5192) x1 33@ (4444) x1
T1-X86222-05	(餘料) 33	182.0	6	6	0	1	33@ (1458) x1
T2-X86222-11, T3-X86222-11	(餘料) 24, 31-33, 33	125.0	14	14	0	5	24@ (55) x1 31-32@ (14) x2 33@ (942) x1 33@ (39) x1
T2-X86222-23, T3-X86222-31	(餘料) 5-6	92.0	2	2	0	2	5-6@ (12) x2
T2-X86222-12, T3-X86222-12	(餘料) 1-4, 7-16	82.0	14	14	0	14	1-4@ (5) x4 7-16@ (22) x10
T1-X86222-06	(餘料) 17-20, 30	78.0	6	5	0	5	17-20@ (26) x4 30@ (41) x1
T1-X86222-06	34	78.0		1	1	0	34@ (5858) x1
T3-X86222-13	(餘料) 34	67.0	7	7	0	1	34@ (5361) x1
T1-X86222-10, T2-X86222-15, T2-X86222-18, T2-X86222-19, T3-X86222-15, T3-X86222-18, T3-X86222-19	(餘料) 34, 34, 34, 34, 34, 34	57.0	60	60	0	7	34@ (4995) x1 34@ (4446) x1 34@ (3897) x1 34@ (3348) x1 34@ (2799) x1 34@ (2250) x1 34@ (1701) x1
T2-X86222-16, T3-X86222-16	(餘料) 29, 34, 34, 34, 34	52.0	20	20	0	5	29@ (4) x1 34@ (1253) x1 34@ (1197) x1 34@ (693) x1 34@ (637) x1
T1-X86222-07	(餘料) 24, 34	45.0	6	6	0	2	24@ (6) x1 34@ (392) x1
T2-X86222-13	(餘料) 21, 34	42.0	7	7	0	2	21@ (0) x1 34@ (116) x1

工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (17F~26F)
開料長度: 6000, 總長料支數: 31, 總開料支數: 600
鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 3.09

鋁材開料清單 X86221

T1-X86220-01, T1-X86220-08	1-4	925.0	24	24	4	0	1-4@ (366) x4
T2-X86220-01, T2-X86220-10, T3-X86220-01, T3-X86220-10	(餘料) 7, 7, 9, 11, 13, 13, 15	725.0	102	25	0	7	7@ (3753) x1 7@ (108) x1 9@ (108) x1 11@ (108) x1 13@ (1566) x1 13@ (108) x1 15@ (108) x1
T2-X86220-01, T2-X86220-10, T3-X86220-01, T3-X86220-10	5-17	725.0		77	13	0	5-6@ (108) x2 7@ (4482) x1 8@ (108) x1 9@ (5211) x1 10@ (108) x1 11@ (3753) x1 12@ (108) x1 13@ (2295) x1 14@ (108) x1 15@ (3024) x1 16@ (108) x1 17@ (1566) x1
T2-X86220-21	(餘料) 17	605.0	4	2	0	1	17@ (348) x1
T3-X86220-29	18	605.0		2	1	0	18@ (4722) x1
T2-X86220-22, T3-X86220-30	(餘料) 18, 18	485.0	2	2	0	2	18@ (4233) x1 18@ (3744) x1
T2-X86220-14, T2-X86220-17, T3-X86220-14, T3-X86220-17	(餘料) 18, 18-20	365.0	36	27	0	4	18@ (423) x1 18@ (54) x1 19@ (36) x1 20@ (2250) x1
T2-X86220-17, T3-X86220-14	19-20	365.0		9	2	0	19@ (2988) x1 20@ (5571) x1
T1-X86221-09	(餘料) 1-4, 17, 20	248.0	6	6	0	6	1-4@ (114) x4 17@ (96) x1 20@ (1998) x1
T1-X86220-02	(餘料) 20	235.0	14	8	0	1	20@ (86) x1
T1-X86220-02	21	235.0		6	1	0	21@ (4506) x1
T1-X86221-03, T2-X86221-03, T3-X86221-03	(餘料) 21, 21, 21, 21-22, 22, 22, 22-23	206.0	56	42	0	9	21@ (3246) x1 21@ (1986) x1 21@ (306) x1 21@ (96) x1 22@ (4050) x1 22@ (2580) x1 22@ (690) x1 22@ (60) x1 23@ (4470) x1
T2-X86221-03, T3-X86221-03	22-23	206.0		14	2	0	22@ (4260) x1 23@ (4680) x1
T2-X86221-04, T2-X86221-06, T3-X86221-04, T3-X86221-06	(餘料) 23, 23, 23-24, 24, 24, 24, 24, 24-25, 25, 25, 25-26, 26	186.0	104	88	0	15	23@ (3140) x1 23@ (1430) x1 23@ (100) x1 24@ (5370) x1 24@ (4040) x1 24@ (2330) x1 24@ (620) x1 24@ (430) x1 24@ (50) x1 25@ (3280) x1 25@ (1570) x1 25@ (1380) x1 25@ (50) x1 26@ (2520) x1 26@ (2330) x1
T2-X86221-04, T3-X86221-04, T3-X86221-06	24-26	186.0		16	3	0	24@ (5560) x1 25@ (4990) x1 26@ (4230) x1
T1-X86221-04	(餘料) 26	185.0	6	6	0	1	26@ (1196) x1

工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (17F~26F)

開料長度: 6000, 總長料支數: 31, 總開料支數: 600

鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 3.09

鋁材開料清單 X86221

T2-X86221-05, T2-X86221-07, T3-X86221-05, T3-X86221-07	(餘料) 26-27, 27, 27, 27, 27-28, 28, 28, 28, 28, 28-29, 29, 29	160.0	104	81	0	15	26@ (48) x1 27@ (2988) x1 27@ (2824) x1 27@ (1676) x1 27@ (200) x1 27@ (36) x1 28@ (4464) x1 28@ (3316) x1 28@ (1840) x1 28@ (364) x1 28@ (200) x1 28@ (36) x1 29@ (3480) x1 29@ (2004) x1 29@ (1840) x1
T2-X86221-05, T2-X86221-07, T3-X86221-07	27-29	160.0		23	3	0	27@ (4464) x1 28@ (4628) x1 29@ (4956) x1
T1-X86221-05	(餘料) 29	159.0	6	6	0	1	29@ (862) x1
T2-X86221-11, T3-X86221-11	(餘料) 29-30	125.0	14	13	0	2	29@ (88) x1 30@ (4908) x1
T2-X86221-11	30	125.0		1	1	0	30@ (5811) x1
T2-X86221-23, T3-X86221-31	(餘料) 1-2	92.0	2	2	0	2	1-2@ (18) x2
T2-X86221-12, T3-X86221-12	(餘料) 3-16	82.0	14	14	0	14	3-4@ (28) x2 5-16@ (22) x12
T1-X86221-06	(餘料) 17, 20-21, 23, 29-30	78.0	6	6	0	6	17@ (14) x1 20@ (4) x1 21@ (14) x1 23@ (18) x1 29@ (6) x1 30@ (4826) x1
T3-X86221-13	(餘料) 30	67.0	7	7	0	1	30@ (4329) x1
T1-X86221-10, T2-X86221-15, T2-X86221-18, T3-X86221-15, T3-X86221-18	(餘料) 30, 30, 30, 30, 30	57.0	42	42	0	5	30@ (3963) x1 30@ (3414) x1 30@ (2865) x1 30@ (2316) x1 30@ (1767) x1
T2-X86221-16, T2-X86221-19, T3-X86221-16, T3-X86221-19	(餘料) 22, 30, 30, 30, 30, 30, 30	52.0	38	32	0	7	22@ (4) x1 30@ (1319) x1 30@ (1263) x1 30@ (759) x1 30@ (255) x1 30@ (199) x1 30@ (31) x1
T3-X86221-19	31	52.0		6	1	0	31@ (5604) x1
T1-X86221-07	(餘料) 18, 24-25, 31	45.0	6	6	0	4	18@ (5) x1 24-25@ (1) x2 31@ (5457) x1
T2-X86221-13	(餘料) 26, 31	42.0	7	7	0	2	26@ (2) x1 31@ (5181) x1

工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (17F~26F)
開料長度: 6000, 總長料支數: 31, 總開料支數: 174
鋸片厚度(mm): 4, 料頭尾總切除(mm): 60, 浪費率(%): 2.68

鋁材開料清單 X86220

T1-X86220-01	1-3	2300.0	6	6	3	0	1-3@ (1332) x3
T1-X86220-03	4-6	2150.0	6	6	3	0	4-6@ (1632) x3
T2-X86220-12, T3-X86220-14	(餘料) 4-5	1475.0	2	2	0	2	4-5@ (153) x2
T2-X86220-01, T2-X86220-04, T3-X86220-01, T3-X86220-04	(餘料) 6, 9, 13, 15, 17	1350.0	52	11	0	6	6@ (278) x1 9@ (524) x1 13@ (524) x1 15@ (1878) x1 15@ (524) x1 17@ (524) x1
T2-X86220-01, T2-X86220-04, T3-X86220-01, T3-X86220-04	7-19	1350.0		41	13	0	7-8@ (524) x2 9@ (4586) x1 10-12@ (524) x3 13@ (4586) x1 14@ (524) x1 15@ (3232) x1 16@ (524) x1 17@ (3232) x1 18@ (524) x1 19@ (1878) x1
T2-X86220-05, T3-X86220-05	(餘料) 1-3, 19-20	980.0	14	7	0	5	1-3@ (348) x3 19@ (894) x1 20@ (36) x1
T2-X86220-05, T3-X86220-05	20-21	980.0		7	2	0	20@ (2988) x1 21@ (2004) x1
T2-X86220-07, T2-X86220-09, T3-X86220-07, T3-X86220-09	(餘料) 21, 23-24, 26	955.0	36	14	0	4	21@ (86) x1 23-24@ (186) x2 26@ (186) x1
T2-X86220-07, T2-X86220-09, T3-X86220-07, T3-X86220-09	22-27	955.0		22	6	0	22@ (186) x1 23@ (4981) x1 24@ (2104) x1 25@ (186) x1 26@ (4981) x1 27@ (2104) x1
T2-X86220-13, T3-X86220-15	(餘料) 19, 27	710.0	2	2	0	2	19@ (180) x1 27@ (1390) x1
T2-X86220-08, T2-X86220-10, T3-X86220-08, T3-X86220-10	(餘料) 27-30	590.0	36	14	0	4	27@ (202) x1 28-30@ (0) x3
T2-X86220-08, T2-X86220-10, T3-X86220-08, T3-X86220-10	28-31	590.0		22	4	0	28@ (1782) x1 29@ (2376) x1 30@ (2970) x1 31@ (3564) x1
T1-X86220-02	(餘料) 7-12	485.0	6	6	0	6	7-12@ (35) x6
T3-X86220-06	(餘料) 13-18, 31	365.0	7	7	0	7	13-18@ (155) x6 31@ (3195) x1
T2-X86220-06	(餘料) 1-3, 31	340.0	7	7	0	4	1-3@ (4) x3 31@ (1819) x1

工程號碼: J853, 工程名稱: UP攔河-T1T2T3 (17F~26F)
開料長度: 6000, 總長料支數: 34, 總開料支數: 174
鋸片厚度 (mm): 4, 料頭尾總切除 (mm): 60, 浪費率 (%): 3.17

鋁材開料清單 JM3095

T1-JM3095-03	1-3	2475.0	6	6	3	0	1-3@ (982) x3
T1-JM3095-01	4-6	2400.0	6	6	3	0	4-6@ (1132) x3
T2-JM3095-01, T3-JM3095-01	(餘料) 9, 12, 15, 17, 20	1530.0	50	8	0	5	9@ (1338) x1 12@ (1338) x1 15@ (1338) x1 17@ (1338) x1 20@ (1338) x1
T2-JM3095-01, T3-JM3095-01	7-23	1530.0		42	17	0	7-8@ (1338) x2 9@ (4406) x1 10-11@ (1338) x2 12@ (4406) x1 13-14@ (1338) x2 15@ (4406) x1 16@ (1338) x1 17@ (2872) x1 18-19@ (1338) x2 20@ (2872) x1 21-22@ (1338) x2 23@ (2872) x1
T2-JM3095-04, T3-JM3095-04	(餘料) 4-17	1080.0	14	14	0	14	4-6@ (48) x3 7-17@ (254) x11
T2-JM3095-06, T2-JM3095-08, T3-JM3095-06	(餘料) 18-24, 26	1055.0	36	14	0	8	18-22@ (279) x5 23@ (754) x1 24@ (645) x1 26@ (645) x1
T2-JM3095-06, T2-JM3095-08, T3-JM3095-06, T3-JM3095-08	24-29	1055.0		22	6	0	24@ (3822) x1 25@ (645) x1 26@ (4881) x1 27-28@ (645) x2 29@ (1704) x1
T2-JM3095-07, T2-JM3095-09, T3-JM3095-07, T3-JM3095-09	(餘料) 1-3, 23, 29-32	690.0	36	18	0	8	1-3@ (288) x3 23@ (60) x1 29@ (316) x1 30-32@ (388) x3
T2-JM3095-07, T2-JM3095-09, T3-JM3095-07, T3-JM3095-09	30-33	690.0		18	4	0	30@ (3858) x1 31@ (3164) x1 32@ (2470) x1 33@ (1776) x1
T1-JM3095-02	(餘料) 24-28, 33	585.0	6	6	0	6	24-28@ (56) x5 33@ (1187) x1
T3-JM3095-05	(餘料) 33	465.0	7	2	0	1	33@ (249) x1
T3-JM3095-05	34	465.0		5	1	0	34@ (3595) x1
T2-JM3095-05	(餘料) 34	440.0	7	7	0	1	34@ (487) x1
T1-JM3095-04	(餘料) 1-3, 7-9	210.0	6	6	0	6	1-3@ (74) x3 7-9@ (40) x3