



工程指示 / 要求簡箋(E.I.)

工程指示編號：EI / 2968 / 20

修改版次：

工程編號：J - 852

工程名稱：亞皆老街中電

工程項目：**Welding Procedures & Welder's Qualification Test Cert**

收件人：MAGGIE

發件人：Bessie Lau

日期：20/01/2021

要求提供 / 確認 事項：

- |                                    |                                     |                               |
|------------------------------------|-------------------------------------|-------------------------------|
| <input type="checkbox"/> 初步鋁料 B.M. | <input type="checkbox"/> 加工拆圖，然後生產  | <input type="checkbox"/> 尺寸表  |
| <input type="checkbox"/> 正式鋁料 B.M. | <input type="checkbox"/> 技術上資料 / 指示 | <input type="checkbox"/> 報價   |
| <input type="checkbox"/> 配件 B.M.   | <input type="checkbox"/> 樣辦或貨品說明書   | <input type="checkbox"/> 分判合約 |
| <input type="checkbox"/> 其他：_____  |                                     |                               |

內容：

現須按附件批則信提供以下資料：

**1. Welding Procedure Qualification Record**

**2. Welder's Qualification Test Certificate**

**3. Preliminary Welding Procedure Specification**

**TEST LOCATION: 亞皆老街地盤**

地盤聯絡人: 祥哥 9588 8951

請在 27/1/2021 前完成上列要求。

附有關圖紙 / 文件：

以上項目為：

- 原合約工程包                       原合約工程加 / 減賬                       新工程報價

原因：-

分發東莞各部門：

- ( ) 生產技術總監  連附件    ( ) 技術部  連附件    ( ) 生產部  連附件    ( ) 機械設計部  連附件  
 ( ) 採購部  連附件    ( ) 生產統籌部  連附件  
 ( ) 質檢部  連附件    ( ) 會計部  連附件    ( ) 報關組  連附件    ( ) 其他 \_\_\_\_\_  連附件

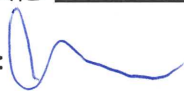
分發其他分判：

- ( ) 水洪  連附件

分發香港各部門：

- ( ) 行政部  連附件    ( ) 會計部  連附件    ( ) 統籌部  連附件    ( ) 工程部地盤科文  連附件  
 ( ) 採購部  連附件    ( ) QS 部  連附件    ( ) 維修部  連附件    ( ) 其他 \_\_\_\_\_  連附件

傳遞編號：

發件人簽署：

項目經理簽署：

CW, Balustrade, Alum. Lower, Canopy, Ac Gulle, Ceiling, Sky light

Ref: BD 3/3063/10(HU) Alum. Cladding

Address: 139-147 Argyle Street, Kowloon - K.I.L. 6038 R.P., K.I.L. 6037 R.P., K.I.L. 6036 R.P., K.I.L. 6035 R.P. and K.I.L. 6005

Appendix I to approval dated 24 June 2020

### Structural Steel Works

In giving this approval of plans, I hereby impose the following conditions under item 6 in section 17(1) of the Buildings Ordinance:

- (a) For welding of structural steel works, welding procedures and welders should be assessed/tested in accordance with the appropriate provisions of the Annex A to the Code of Practice for the Structural Use of Steel 2011.
- (b) Non-destructive testing of welds should be carried out in accordance with the appropriate provisions of the Code of Practice for the Structural Use of Steel 2011 and by a laboratory\* accredited under the Hong Kong Laboratory Accreditation Scheme (HOKLAS) or by other laboratory accreditation bodies which have reached mutual recognition agreements/arrangements with HOKLAS for the particular test concerned. The test reports<sup>@</sup> shall be endorsed by Registered Structural Engineer and kept on site for inspection by representatives of the Buildings Department.

2. The following conditions in respect of qualified supervision of works are imposed under item 6 in section 17(1) of the Buildings Ordinance:

- (a) Qualified site supervision of the structural steel works, including fabrication, erection and examination of the structural elements/fixings, by experienced and competent persons as defined in (b) and (c), should be provided to ensure that the works are carried out in accordance with the plans approved and that the required standards are complied with.
- (b) The Registered Structural Engineer should assign a quality control supervisor to supervise the works, determine the necessary frequency of inspection by the quality control supervisor which should not be less than once a week, and devise inspection check lists. The minimum qualifications and experience of the quality control supervisor is to be the same as the Technically Competent Person of grade T3, as stipulated in the Code of Practice for Site Supervision 2009.
- (c) The Registered General Building Contractor/Registered Specialist Contractor should assign a quality control co-ordinator to provide full time on site supervision of the works and devise inspection check lists. The minimum qualifications and experience of the quality control co-ordinator is to be the same as the Technically Competent Person of grade T1, as stipulated in the Code of Practice for Site Supervision 2009.