

工程指示 / 要求簡箋(E.I.)

工程指示編號：EI / 2504 / 20

修改版次：-

工程編號：J - 852

工程名稱：亞皆老街中電

工程項目：鋁飾線 繪畫模圖 (4 個) X85921-X85924

收件人：Maggie Lor / 生統 / 王良

發件人：Ant Yeung

日期：28/09/2020

要求提供 / 確認 事項：

- | | | |
|------------------------------------|-------------------------------------|-------------------------------|
| <input type="checkbox"/> 初步鋁料 B.M. | <input type="checkbox"/> 加工拆圖，然後生產 | <input type="checkbox"/> 尺寸表 |
| <input type="checkbox"/> 正式鋁料 B.M. | <input type="checkbox"/> 技術上資料 / 指示 | <input type="checkbox"/> 報價 |
| <input type="checkbox"/> 配件 B.M. | <input type="checkbox"/> 樣辦或貨品說明書 | <input type="checkbox"/> 分判合約 |

請按加工圖繪畫模圖給鋁飾線鋁模用。

X85921，X85922，X85923，X85924

請在 2020.10.30 前完成上列要求。

附：4 張模圖 + CAD

原合約工程包 原合約工程加 / 減賬 新工程報價

原因：-

分發東莞各部門：

- 生產技術總監 連附件 技術部 連附件 生產部 連附件 機械設計部 連附件
 採購部 連附件 生產統籌部 連附件
 質檢部 連附件 會計部 連附件 報關組 連附件 其他 _____ 連附件
 其他分判 (水洪) 連附件

分發香港各部門：

- 行政部 連附件 會計部 連附件 統籌部 連附件 工程部地盤科文 連附件
 採購部 連附件 QS 部 連附件 維修部 連附件 其他 _____ 連附件

傳遞編號：

HK 2223 / 20

發件人簽署：

項目經理簽署：

Aluminium Die for J852 Cladding

| Item | Die no. (midi) | Die no. () | Member no. | Grade | 畫模圖 EI-2504 | | | | 開模 EI | | | | Remark | | |
|------|----------------|-------------|------------|---------|-------------|---|---|---|-------|---|---|---|--------|---|---|
| | | | | | 0 | A | B | C | D | 0 | A | B | | C | D |
| 1 | X85921 | | AL-47 | 6063 T6 | 1 | | | | | | 1 | | | | |
| 2 | X85922 | | AL-48 | 6063 T6 | 1 | | | | | | 1 | | | | |
| 3 | X85923 | | AL-49 | 6063 T6 | 1 | | | | | | 1 | | | | |
| 4 | X85924 | | AL-50 | 6063 T6 | 1 | | | | | | 1 | | | | |

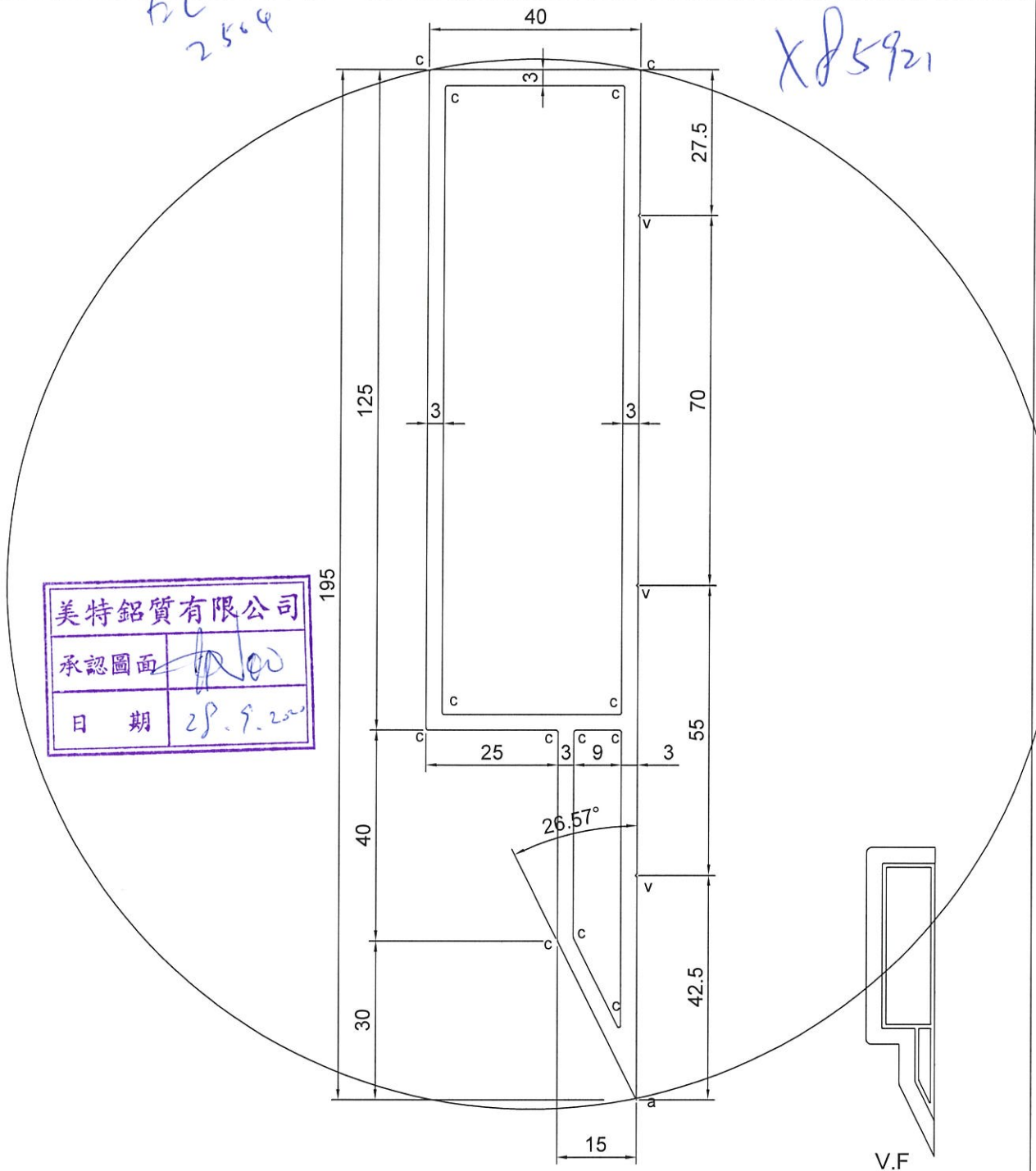
11/10-2223

| | | | |
|----------|-------------------|---------------|----------|
| CUSTOMER | CUSTOMER APPROVAL | CUST PART NO. | AL-47(0) |
| | | SECTION NO. | - |

a=0.1r
b=0.2r
c=0.3r
d=0.4r
e=0.5r
f=0.8r

72
2504

XJ5921



美特鋁質有限公司
承認圖面
日期 20.9.25

V.F

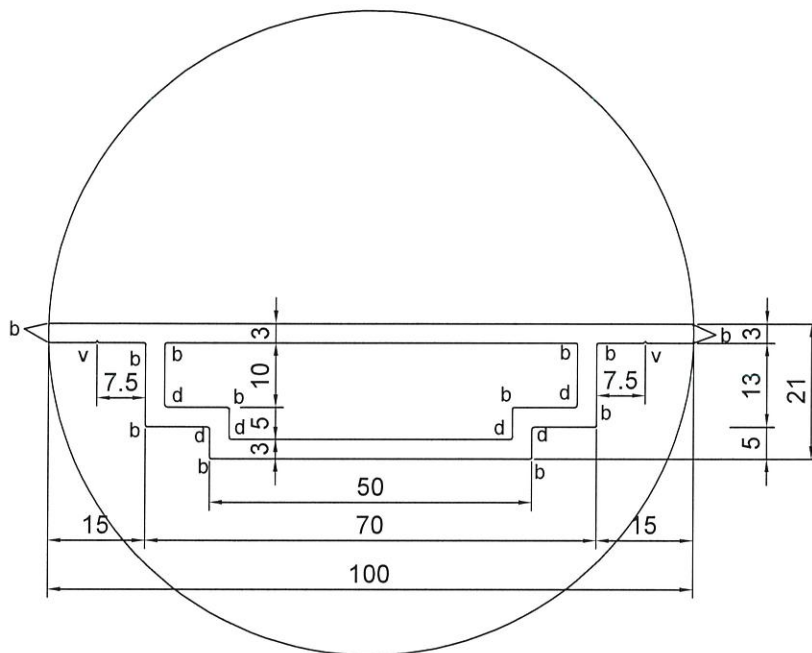
SCALE 1:4

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|--------------------|-------------------------|-----------------------|-----------------|----------------|--------|------------|--|---------|-----|
| SIGNATURE GRADEING | HIGH SIGNATURE GRADEING | C.C.DIA(MM) | 198.73 | | | | | | |
| AREA (SQ MM) | 1344.41 | UNSPECIFIED THICKNESS | 3.0 | PERIMETER (MM) | 887.38 | STANDARD | | SCALE | 1:1 |
| MASS (KG/M) | 3.546 | UNSPECIFIED CORNERS | - | SURFACE AREA | 263.17 | ALLOY | 6063-T6 | VERSION | |
| COMPANY ISSUE | | | DRAWN | CJM | DATE | 2020-09-25 | APPELLATION | PAGE OF | |
| | | | STANDARDIZATION | | DATE | | <p>美特鋁質有限公司 MIDI Aluminium Fabricator Ltd.</p> | | |
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| | | | AUDITING | | DATE | | | | |
| MARKER | MODIFY | FILE NO | SIGNATURE | DATE | APPROV | DATE | | | |

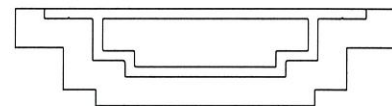
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|----------|-------------------|---------------|----------|
| CUSTOMER | CUSTOMER APPROVAL | CUST PART NO. | AL-48(0) |
| | | SECTION NO. | - |

$a=0.1r$
 $b=0.2r$
 $c=0.3r$
 $d=0.4r$
 $e=0.5r$
 $f=0.8r$

x f59282




美特鋁質有限公司
 承認圖面
 日期 20.9.20.20



V.F

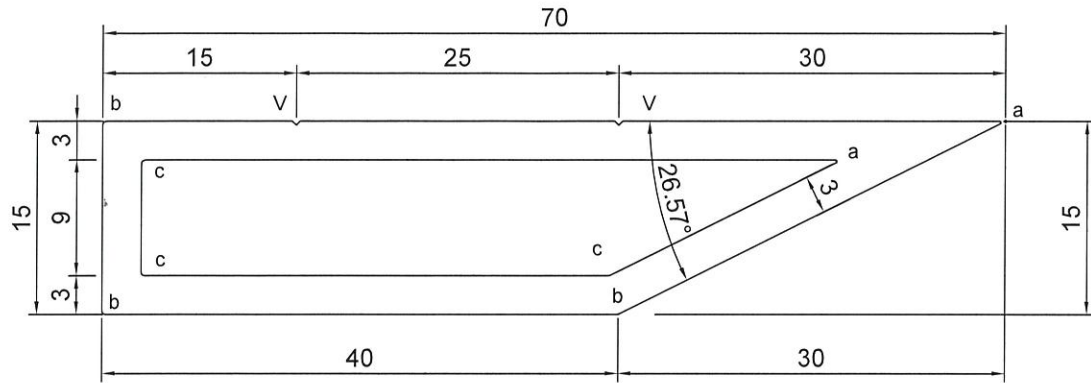
SCALE 1:2

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|--------------------|-------------------------|-----------------------|-----------------|----------------|--------|------------|--|---------|-----|
| SIGNATURE GRADEING | HIGH SIGNATURE GRADEING | C.C.DIA(MM) | 100.04 | | | | | | |
| AREA (SQ MM) | 599.97 | UNSPECIFIED THICKNESS | 3.0 | PERIMETER (MM) | 398.26 | STANDARD | | SCALE | 1:1 |
| MASS (KG/M) | 1.62 | UNSPECIFIED CORNERS | - | SURFACE AREA | 141.69 | ALLOY | 6063-T6 | VERSION | |
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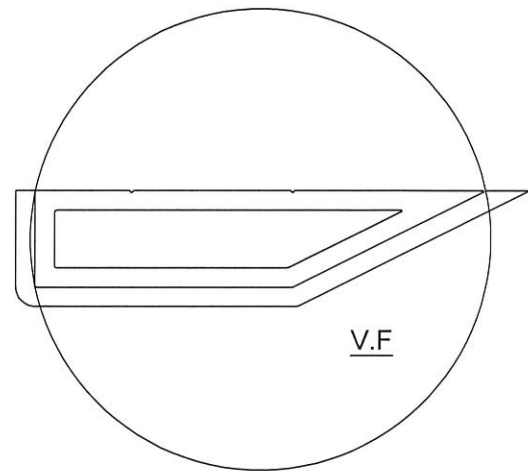
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|----------|-------------------|---------------|----------|
| CUSTOMER | CUSTOMER APPROVAL | CUST PART NO. | AL-49(0) |
| | | SECTION NO. | - |

$a=0.1r$
 $b=0.2r$
 $c=0.3r$
 $d=0.4r$
 $e=0.5r$
 $f=0.8r$

x f 5923



SCALE 2:1



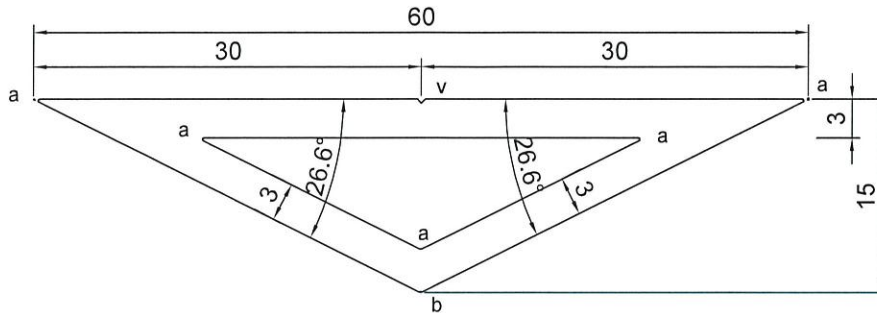
SCALE 1:1

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|--------------------|-------------------------|-----------------------|-----------------|----------------|--------|------------|--|---------|-----|
| SIGNATURE GRADEING | HIGH SIGNATURE GRADEING | C.C.DIA(MM) | 71.589 | | | | | | |
| AREA (SQ MM) | 417.21 | UNSPECIFIED THICKNESS | 3.0 | PERIMETER (MM) | 277.15 | STANDARD | | SCALE | 1:1 |
| MASS (KG/M) | 1.126 | UNSPECIFIED CORNERS | - | SURFACE AREA | 88.38 | ALLOY | 6063-T6 | VERSION | |
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| | | | TO SIGN | | DATE | | | | |
| | | | AUDITING | | DATE | | | | |
| MARKER | MODIFY | FILE NO | SIGNATURE | DATE | APPROV | DATE | | | |

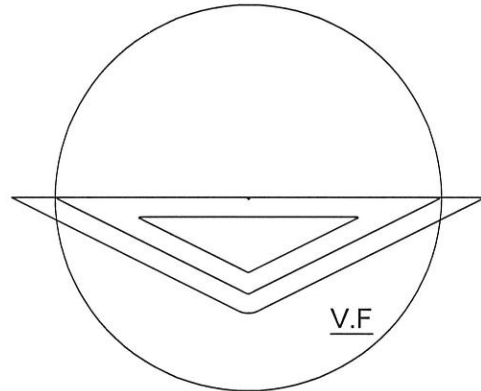
| | | | |
|----------|-------------------|---------------|----------|
| CUSTOMER | CUSTOMER APPROVAL | CUST PART NO. | AL-50(0) |
| | | SECTION NO. | - |

$a=0.1r$
 $b=0.2r$
 $c=0.3r$
 $d=0.4r$
 $e=0.5r$
 $f=0.8r$

AP5924



SCALE 2:1



SCALE 1:1

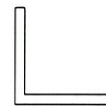
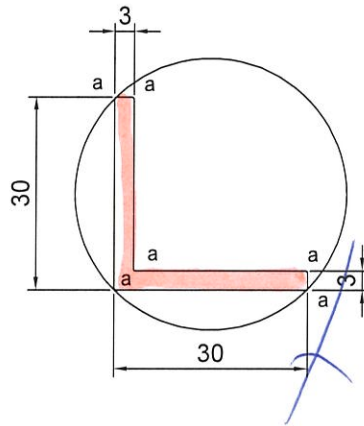
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| 美特鋁質有限公司 | |
| 承認圖面 | |
| 日期 | 2020.9.25 |

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| SIGNATURE GRADEING | HIGH SIGNATURE GRADEING | C.C.DIA(MM) | 60 | | | | | | |
| AREA (SQ MM) | 300.41 | UNSPECIFIED THICKNESS | 3.0 | PERIMETER (MM) | 198.24 | STANDARD | | SCALE | 1:1 |
| MASS (KG/M) | 0.811 | UNSPECIFIED CORNERS | - | SURFACE AREA | 66.76 | ALLOY | 6063-T6 | VERSION | |
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| | | | AUDITING | | DATE | | | | |
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| CUSTOMER | CUSTOMER APPROVAL | CUST PART NO. | AL-51(0) |
| | | SECTION NO. | - |

$a=0.1r$
 $b=0.2r$
 $c=0.3r$
 $d=0.4r$
 $e=0.5r$
 $f=0.8r$

*PEOF 10015
40x40x3*

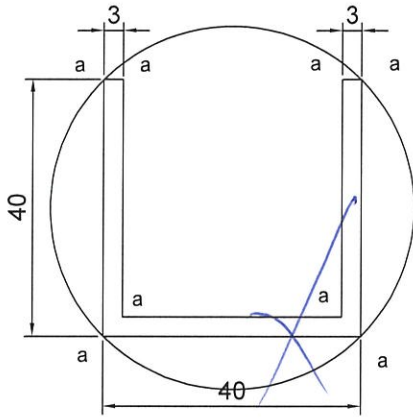


SCALE 1:2

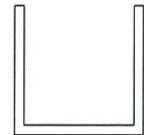
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|--------------------|-------------------------|-----------------------|-----------------|----------------|--------|------------|---|---------|-----|
| SIGNATURE GRADEING | HIGH SIGNATURE GRADEING | C.C.DIA(MM) | 42.26 | | | | | | |
| AREA (SQ MM) | 170.96 | UNSPECIFIED THICKNESS | 3.0 | PERIMETER (MM) | 119.48 | STANDARD | | SCALE | 1:1 |
| MASS (KG/M) | 0.461 | UNSPECIFIED CORNERS | - | SURFACE AREA | - | ALLOY | 6063-T6 | VERSION | |
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| | | | AUDITING | | DATE | | | | |
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| CUSTOMER | CUSTOMER APPROVAL | CUST PART NO. | AL-52(0) |
| | | SECTION NO. | - |


$a=0.1r$
 $b=0.2r$
 $c=0.3r$
 $d=0.4r$
 $e=0.5r$
 $f=0.8r$



合格投標



SCALE 1:2

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| SIGNATURE GRADEING | HIGH SIGNATURE GRADEING | C.C.DIA(MM) | 56.49 | | | | | | |
| AREA (SQ MM) | 341.99 | UNSPECIFIED THICKNESS | 3.0 | PERIMETER (MM) | 233.66 | STANDARD | | SCALE | 1:1 |
| MASS (KG/M) | 0.923 | UNSPECIFIED CORNERS | - | SURFACE AREA | - | ALLOY | 6063-T5 | VERSION | |
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| MARKER | MODIFY | FILE NO | SIGNATURE | DATE | APPROV | DATE | | | |

