



工程指示 / 要求簡箋(E.I.)

工程指示編號：EI / 2067 / 20

修改版次：A

工程編號：J - 852

工程名稱：亞皆老街中電

工程項目：後裝窗 FD 門 趟門- 繪畫模圖 (7 個)

收件人：Maggie / 生統

發件人：Ant Yeung

日期：18/07/2020

要求提供 / 確認 事項：

- | | | |
|------------------------------------|-------------------------------------|-------------------------------|
| <input type="checkbox"/> 初步鋁料 B.M. | <input type="checkbox"/> 加工拆圖，然後生產 | <input type="checkbox"/> 尺寸表 |
| <input type="checkbox"/> 正式鋁料 B.M. | <input type="checkbox"/> 技術上資料 / 指示 | <input type="checkbox"/> 報價 |
| <input type="checkbox"/> 配件 B.M. | <input type="checkbox"/> 樣辦或貨品說明書 | <input type="checkbox"/> 分判合約 |

內容：

請繪畫加工模圖共 50 個作後裝窗 FD 門 趟門- 繪畫模圖。

修改 6 個 X 8586, 85845, 85847, 85877, 85890, 85891.

新增 1 個 X 85913

請在 2020 / 07 / 20 前完成上列要求。

附：1+7 頁

以上項目為：

- 原合約工程包 原合約工程加 / 減賬 新工程報價

原因：-

分發東莞各部門：

- () 生產技術總監 連附件 () 技術部 連附件 () 生產部 連附件 () 機械設計部 連附件
 () 採購部 連附件 () 生產統籌部 連附件
 () 質檢部 連附件 () 會計部 連附件 () 報關組 連附件 () 其他 楊榮輝 連附件

分發其他分判：

- (v) 水洪 連附件

分發香港各部門：

- () 行政部 連附件 () 會計部 連附件 () 統籌部 連附件 () 工程部地盤科文 連附件
 () 採購部 連附件 () QS 部 連附件 () 維修部 連附件 () 其他 _____ 連附件

傳遞編號：

HK 1467 / 20

發件人簽署：

項目經理簽署：

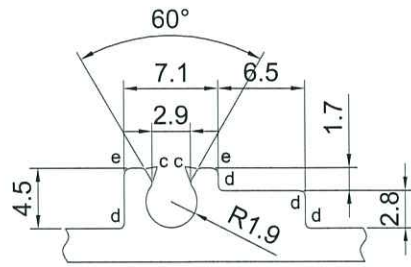
Aluminium Die for J852 insitu Window , FD door, Slidi

Item	Die no. (midi)	Die no. ()	Member no.	Grade	畫模圖 EI- 2067				開模 EI 2133					Remark	
					0	A	B	C	0	A	B	C	D		
1	X85842	LH0091472	AL-IW01(0)	6063 T6	1					1					
2	X85843	LH0091473	AL-IW01B(0)	6063 T6	1					1					
3	X85844	LH0091474	AL-IW01T(0)	6063 T6	1	1									
4	X85845	LH0091475	AL-IW02(0)	6063 T6	1	1									
5	X85846	LH0091476	AL-IW02B(0)	6061 T6	1					1					
6	X85847	LH0091477	AL-IW02T(0)	6061 T6	1	1									
7	X85848	LH0091478	AL-FD01(0)	6061 T6	1					1					
8	X85849	LH0091479	AL-FD01B(0)	6063 T6	1					1					
9	X85850	LH0091480	AL-FD01M(0)	6063 T6	1					1					按榮陽修改
10	X85851	LH0091481	AL-FD01T(0)	6063 T6	1					1					
11	X85852	LH0091482	AL-FD02(0)	6063 T6	1					1					
12	X85853	LH0091483	AL-FD03(0)	6063 T5	1					1					
13	X85854	LH0091484	AL-40(0)	6063 T5	1					1					按榮陽修改
14	X85855	LH0091485	AL-DS01(0)	6063 T6	1					1					
15	X85856	LH0091486	AL-DS01T(0)	6063 T6	1					1					
16	X85857	LH0091487	AL-DS01B(0)	6063 T6	1					1					
17	X85858	LH0091488	AL-DS02(0)	6063 T6	1					1					
18	X85859	LH0091489	AL-DS02T(0)	6063 T6	1					1					
19	X85860	LH0091490	AL-DS02B(0)	6063 T6	1					1					
20	X85861	LH0091491	AL-DS03(0)	6063 T6	1					1					按榮陽修改
21	X85862	LH0091492	AL-DS04(0)	6063 T5	1					1					
22	X85863	LH0091493	AL-DS05(0)	6063 T6	1					1					
23	X85864	LH0091494	AL-DS05S(0)	6063 T6	1					1					
24	X85865	LH0091495	AL-DS06(0)	6063 T5	1					1					
25	X85866	LH0091496	AL-DS07(0)	6063 T6	1					1					
26	X85867	LH0091497	AL-DS08(0)	6063 T6	1					1					
27	X85868	LH0091498	AL-DS09(0)	6063 T6	1					1					
28	X85869	LH0091499	AL-DS10(0)	6063 T6	1					1					
29	X85870	LH0091500	AL-DS11(0)	6063 T6	1					1					
30	X85871	LH0091501	AL-DS12(0)	6063 T6	1					1					
31	X85872	LH0091502	AL-DS13(0)	6063 T6	1					1					
32	X85873	LH0091503	AL-DS14(0)	6063 T5	1					1					
33	X85874	LH0091504	AL-DS15(0)	6063 T5	1					1					
34	X85875	LH0091505	AL-DS16(0)	6063 T6	1					1					
35	X85876	LH0091506	AL-DS17(0)	6063 T6	1					1					
36	X85877	LH0091507	AL-DS18(0)	6063 T6	1					1					
37	X85878	LH0091508	AL-DS19(0)	6063 T6	1					1					
38	X85879	LH0091509	AL-TS01(0)	6063 T6	1					1					
39	X85880	LH0091510	AL-TS02(0)	6063 T6	1					1					
40	X85881	LH0091511	AL-TS02B(0)	6063 T6	1					1					
41	X85882	LH0091512	AL-TS03(0)	6063 T6	1					1					
42	X85883	LH0091513	AL-TS04(0)	6063 T6	1					1					
43	X85884	LH0091514	AL-TS05(0)	6063 T6	1					1					
44	X85885	LH0091515	AL-TS06(0)	6063 T6	1					1					
45	X85886	LH0091516	AL-TS07(0)	6063 T5	1					1					
46	X85887	LH0091517	AL-TS08(0)	6063 T6	1	1				1					配對修改
47	X85888	LH0091518	AL-TS09(0)	6063 T5	1					1					
48	X85889	LH0091519	AL-TS10(0)	6063 T5	1					1					
49	X85890	LH0091520	AL-TS11(0)	6063 T6	1	1									配套轆要再改
50	X85891	LH0091521	AL-TS12(0)	6063 T6	1	1									轆要再改
51	X85913	LH0091521	TS-08A	6063 T5	1	1									後加一個

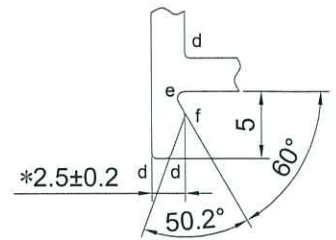
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			SECTION NO.

修改

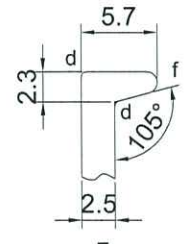
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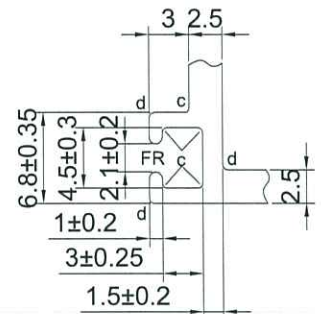
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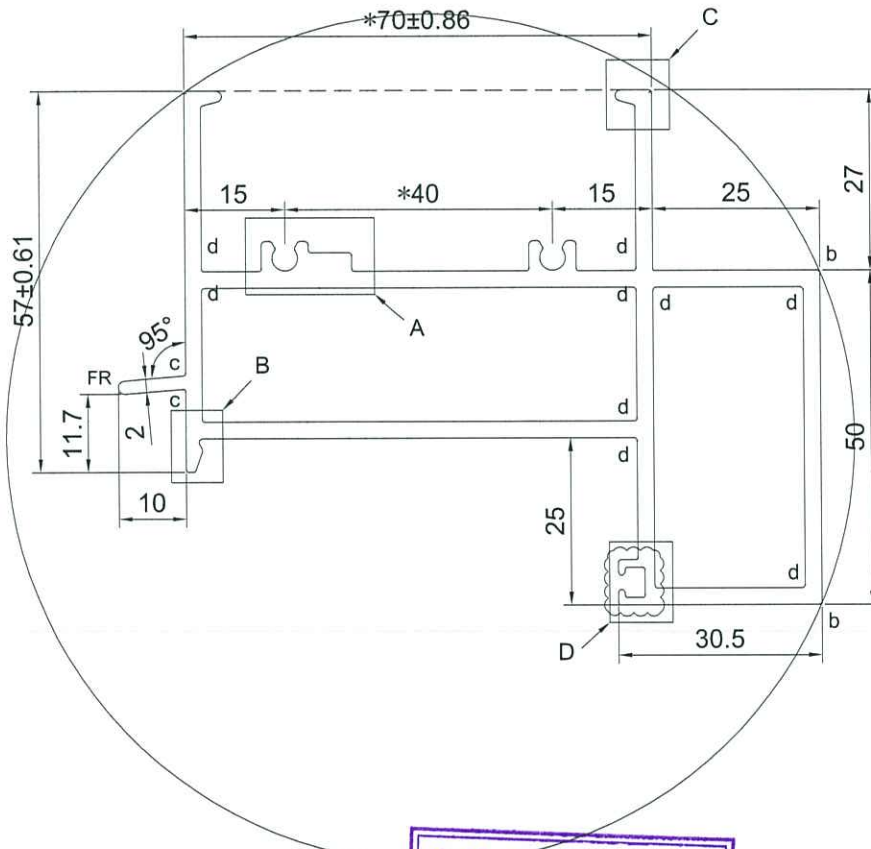
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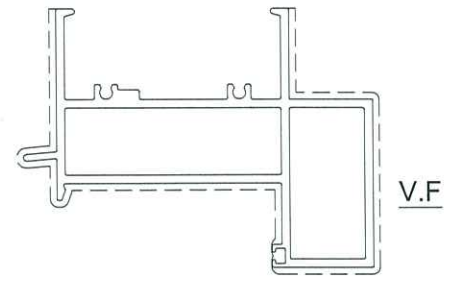
E
2:1



D
2:1



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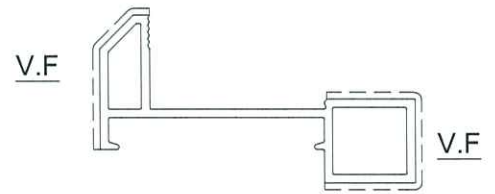
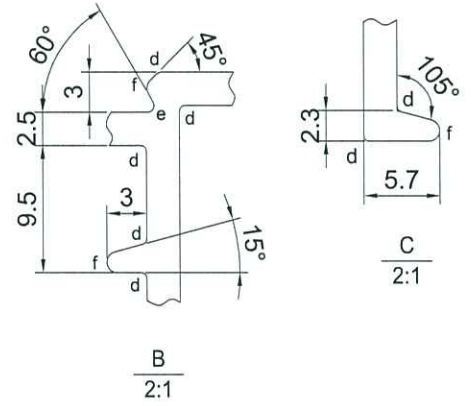
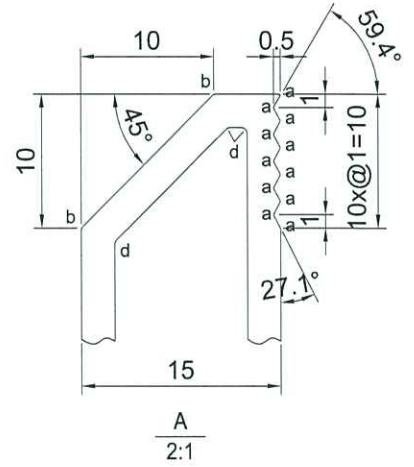
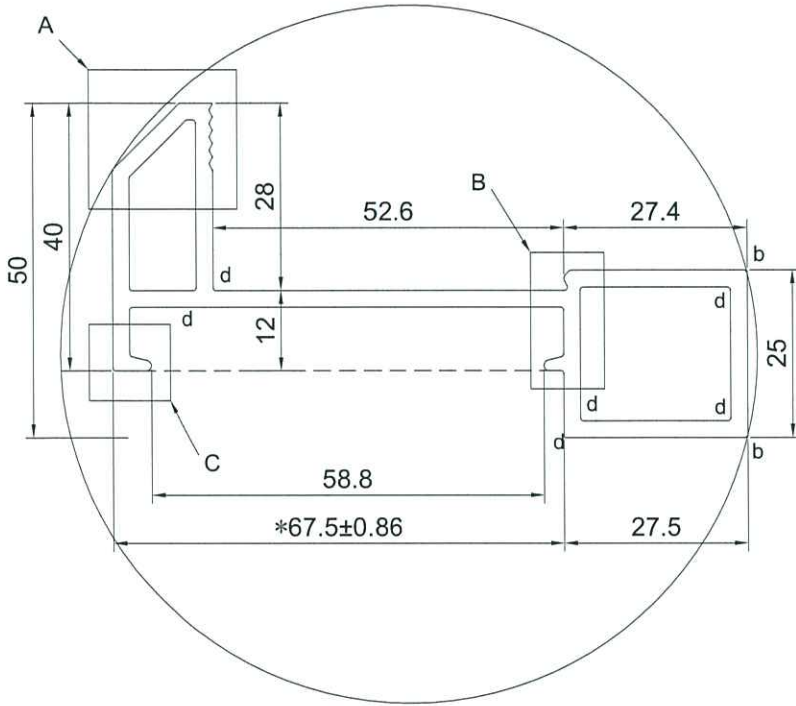
SCALE 1:2

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AREA (SQ MM)	983.21	UNSPECIFIED THICKNESS	2.5	PERIMETER (MM)	786.48	STANDARD		SCALE	1:1
MASS (KG/M)	2.643	UNSPECIFIED CORNERS	-	SURFACE AREA	319.2	ALLOY	6063-T6	VERSION	B
COMPANY ISSUE			DRAWA	LHR	DATE	2020-02-29	APPELLATION	PAGE OF	
			STANDA- RDIZATION		DATE				
B		CJM	20200716	TO SIGN		DATE			
A		LHR	20200618	AUDITING		DATE			
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV		DATE		

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CUSTOMER		CUSTOMER APPROVAL	修改	CUST PART NO.	AL-IW02(A)
				SECTION NO.	-

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SCALE 1:2

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承認圖面	<i>[Signature]</i>
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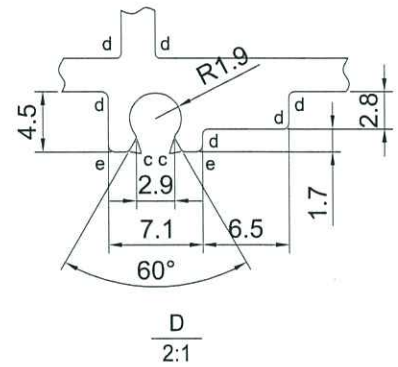
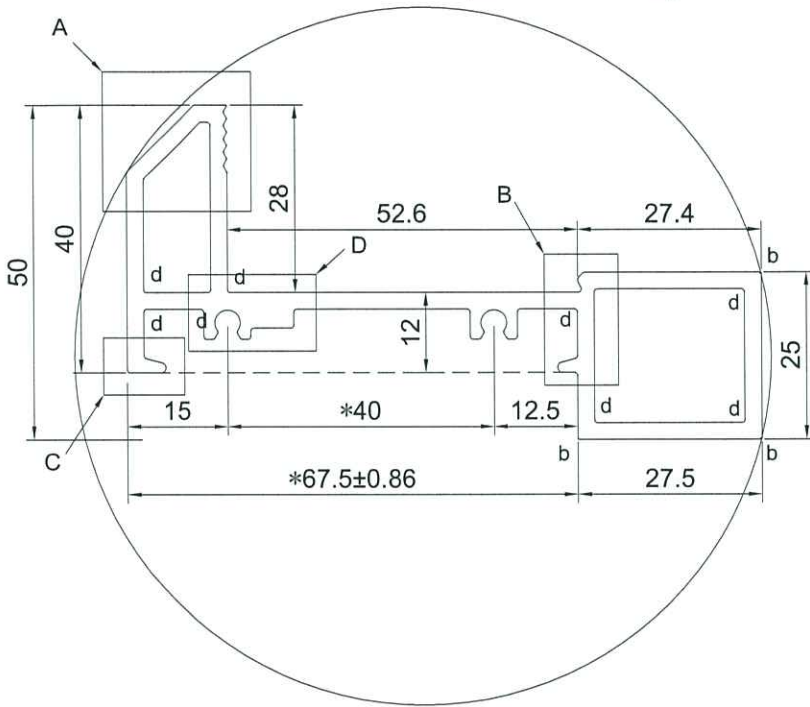
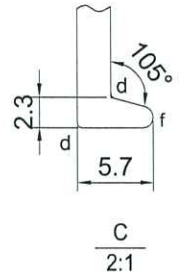
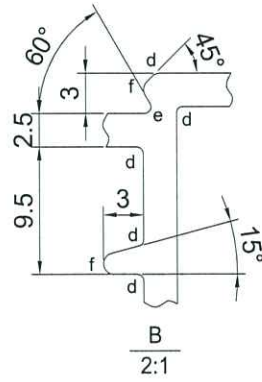
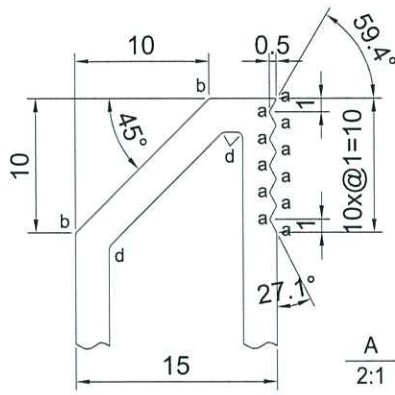
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AREA (SQ MM)	589.06	UNSPECIFIED THICKNESS	2.5	PERIMETER (MM)	468.54	STANDARD		SCALE	1:1
MASS (KG/M)	1.59	UNSPECIFIED CORNERS	-	SURFACE AREA	129.35	ALLOY	6063-T6	VERSION	A
COMPANY ISSUE				DRAWA	LHR	DATE	2020-02-29	APPELLATION	PAGE OF
				STANDA-RDIZATION		DATE			
				TO SIGN		DATE			
A		CJM	20200716	AUDITING		DATE			
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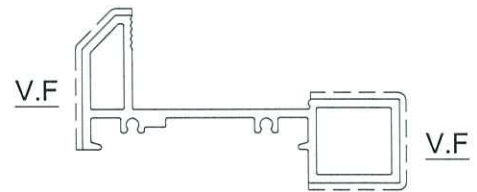
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		SECTION NO.	-

修改

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日期 2020.2.18



SCALE 1:2

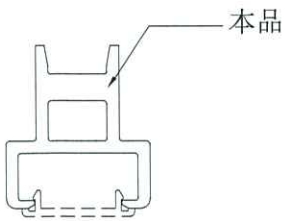
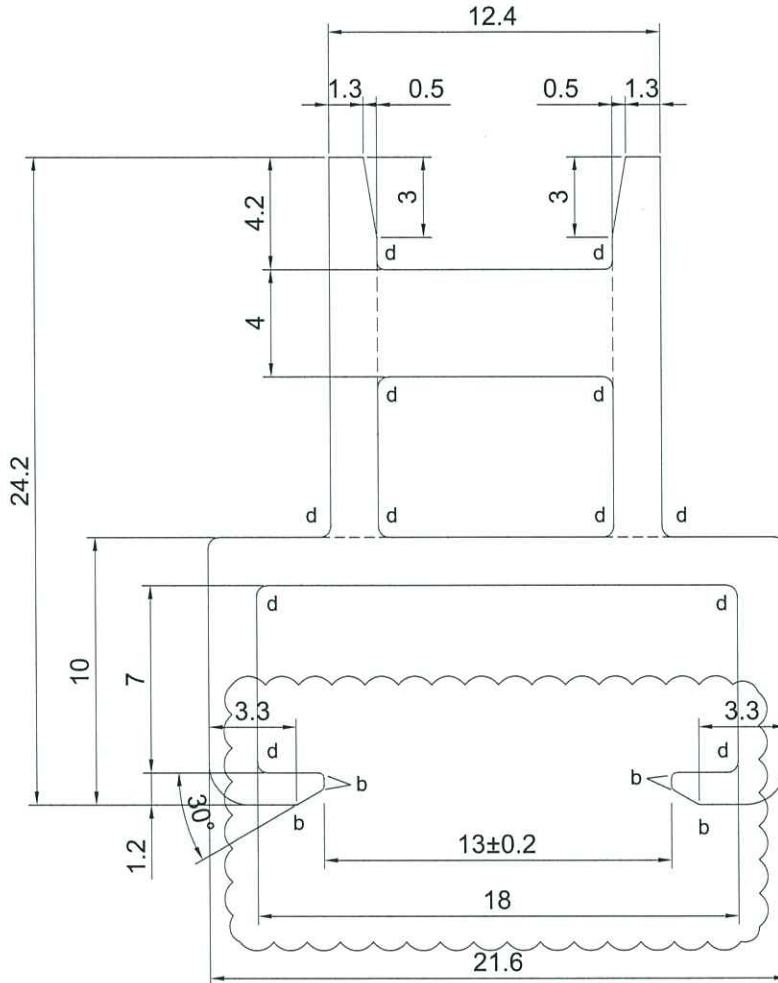
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	104.27						
AREA (SQ MM)	641.64	UNSPECIFIED THICKNESS	2.5	PERIMETER (MM)	499.61	STANDARD		SCALE	1:1
MASS (KG/M)	1.732	UNSPECIFIED CORNERS	-	SURFACE AREA	128.62	ALLOY	6063-T6	VERSION	A
COMPANY ISSUE			DRAWA	LHR	DATE	2020-02-29	APPELLATION	PAGE OF	
			STANDA-RDIZATION		DATE				
			TO SIGN		DATE				
A		CJM	20200716	AUDITING		DATE			
MARKER MODIFY FILE NO			SIGNATURE	DATE	APPROV		DATE		

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CUSTOMER	CUSTOMER APPROVAL	CUST PART NO.	AL-TS08(A)
		SECTION NO.	-

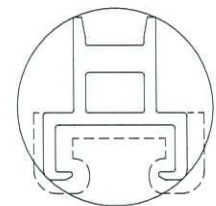
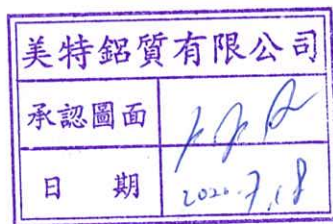
修改

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SCALE 1:1

SCALE 4:1



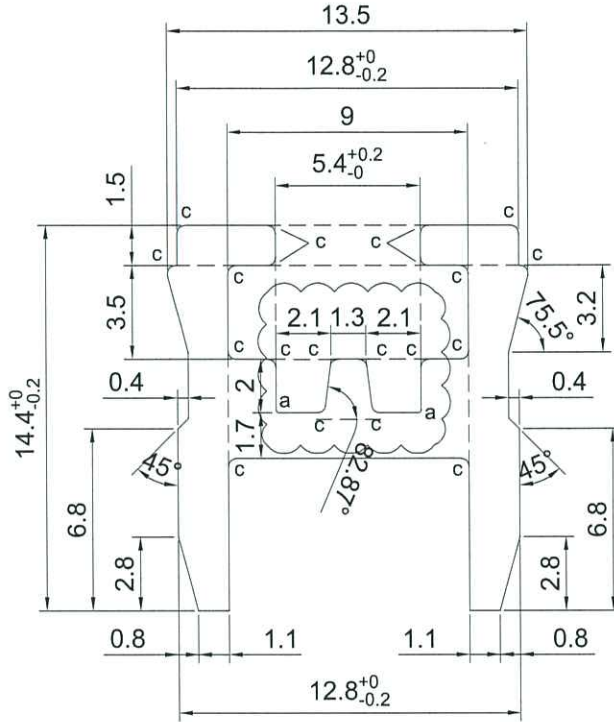
SCALE 1:1

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	29.40						
AREA (SQ MM)	157.92	UNSPECIFIED THICKNESS	1.5	PERIMETER (MM)	150.38	STANDARD		SCALE	1:1
MASS (KG/M)	0.426	UNSPECIFIED CORNERS	-	SURFACE AREA	65.38	ALLOY	6063-T6	VERSION	A
COMPANY ISSUE			DRAWA	LHR	DATE	2020-02-29	APPELLATION	PAGE OF	
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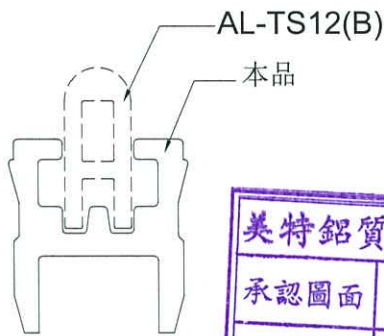
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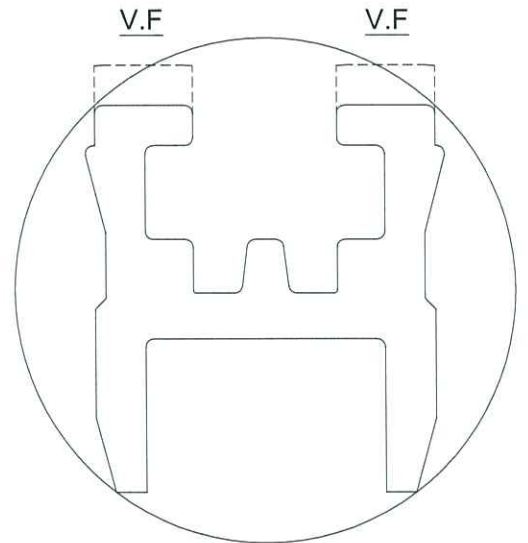


SCALE 4:1



SCALE 2:1

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SCALE 4:1

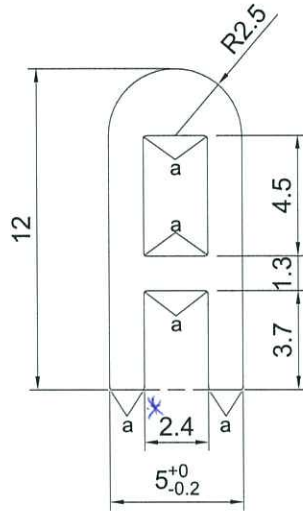
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	18.80						
AREA (SQ MM)	81.53	UNSPECIFIED THICKNESS	-	PERIMETER (MM)	87.91	STANDARD		SCALE	1:1
MASS (KG/M)	0.22	UNSPECIFIED CORNERS	-	SURFACE AREA	8.08	ALLOY	6063-T6	VERSION	A
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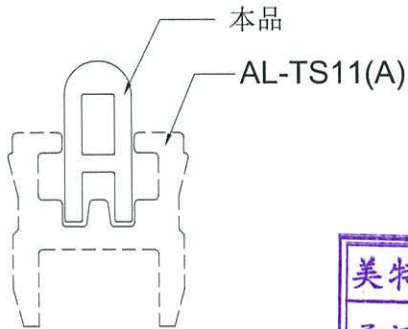
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修改

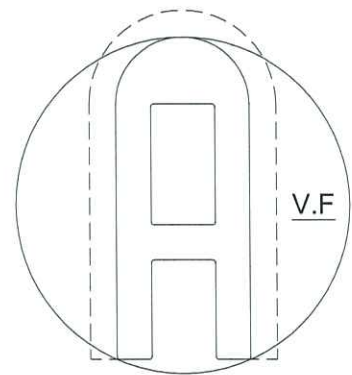
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SCALE 4:1



SCALE 2:1



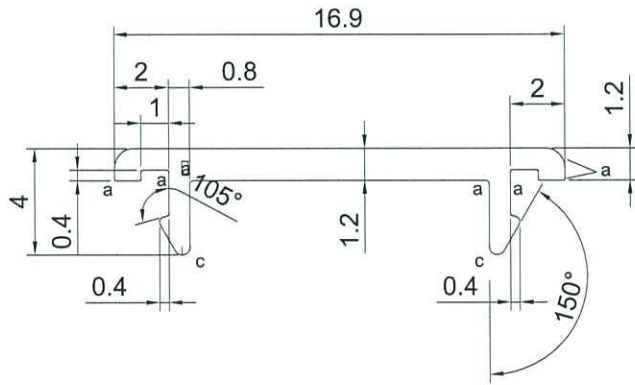
SCALE 4:1

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AREA (SQ MM)	31.82	UNSPECIFIED THICKNESS	1.0	PERIMETER (MM)	54.42	STANDARD		SCALE	4:1
MASS (KG/M)	0.086	UNSPECIFIED CORNERS	-	SURFACE AREA	26.97	ALLOY	6063-T6	VERSION	B
COMPANY ISSUE			DRAWN	LHR	DATE	2020-02-29	APELLATION	PAGE OF	
			STANDARDIZATION		DATE				
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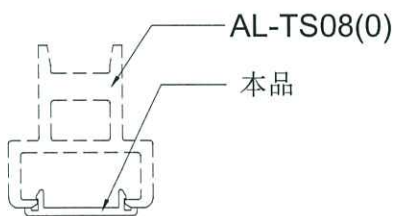
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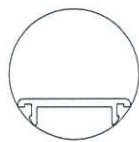
xf59.3



SCALE 4:1



SCALE 1:1



SCALE 1:1



SCALE 2:1

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AREA (SQ MM)	23.81	UNSPECIFIED THICKNESS	0.8	PERIMETER (MM)	47.76	STANDARD		SCALE	1:1
MASS (KG/M)	0.064	UNSPECIFIED CORNERS	-	SURFACE AREA	18.72	ALLOY	6063-T5	VERSION	
COMPANY ISSUE			DRAWA	LHR	DATE	2020-02-29	APPELLATION	PAGE OF	
			STANDA-		DATE		 美特鋁質有限公司 MIDI Aluminium Fabricator Ltd		
			RDIZATION		DATE				
			TO SIGN		DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			