



工程指示 / 要求簡箋(E.I.)

工程指示編號：EI / 1613 / 20

修改版次：B

工程編號：J - 852

工程名稱：亞皆老街中電

工程項目：佛沙窗 - 鋁模生產共 10 個

收件人：MAGGIE / 生統

發件人：Bessie Lau

日期：06/04/2020

要求提供 / 確認 事項：

- | | | |
|------------------------------------|-------------------------------------|-------------------------------|
| <input type="checkbox"/> 初步鋁料 B.M. | <input type="checkbox"/> 加工拆圖，然後生產 | <input type="checkbox"/> 尺寸表 |
| <input type="checkbox"/> 正式鋁料 B.M. | <input type="checkbox"/> 技術上資料 / 指示 | <input type="checkbox"/> 報價 |
| <input type="checkbox"/> 配件 B.M. | <input type="checkbox"/> 樣辦或貨品說明書 | <input type="checkbox"/> 分判合約 |
| <input type="checkbox"/> 其他：_____ | | |

內容：

煩請按此生產鋁模共 10 個

(X85785 待定, 4月3日 18:17 已申郵發陽)

請在 6/5/2020 前完成上列要求。

附有關圖紙 / 文件：1 張模圖總結表 + 10 張模圖

以上項目為：

- 原合約工程包 原合約工程加 / 減賬 新工程報價

原因：-

分發東莞各部門：

- | | | | |
|--|--|---|--|
| <input type="checkbox"/> 生產技術總監 <input type="checkbox"/> 連附件 | <input type="checkbox"/> 技術部 <input type="checkbox"/> 連附件 | <input type="checkbox"/> 生產部 <input type="checkbox"/> 連附件 | <input type="checkbox"/> 機械設計部 <input type="checkbox"/> 連附件 |
| <input type="checkbox"/> 採購部 <input type="checkbox"/> 連附件 | <input checked="" type="checkbox"/> 生產統籌部 <input type="checkbox"/> 連附件 | | |
| <input type="checkbox"/> 質檢部 <input type="checkbox"/> 連附件 | <input type="checkbox"/> 會計部 <input type="checkbox"/> 連附件 | <input type="checkbox"/> 報關組 <input type="checkbox"/> 連附件 | <input type="checkbox"/> 其他 _____ <input type="checkbox"/> 連附件 |

分發其他分判：

- 水洪 連附件

分發香港各部門：

- | | | | |
|---|--|---|--|
| <input type="checkbox"/> 行政部 <input type="checkbox"/> 連附件 | <input type="checkbox"/> 會計部 <input type="checkbox"/> 連附件 | <input type="checkbox"/> 統籌部 <input type="checkbox"/> 連附件 | <input type="checkbox"/> 工程部地盤科文 <input type="checkbox"/> 連附件 |
| <input type="checkbox"/> 採購部 <input type="checkbox"/> 連附件 | <input type="checkbox"/> QS 部 <input type="checkbox"/> 連附件 | <input type="checkbox"/> 維修部 <input type="checkbox"/> 連附件 | <input type="checkbox"/> 其他 _____ <input type="checkbox"/> 連附件 |

傳遞編號：

HK 0524 / 20

發件人簽署：

項目經理簽署：

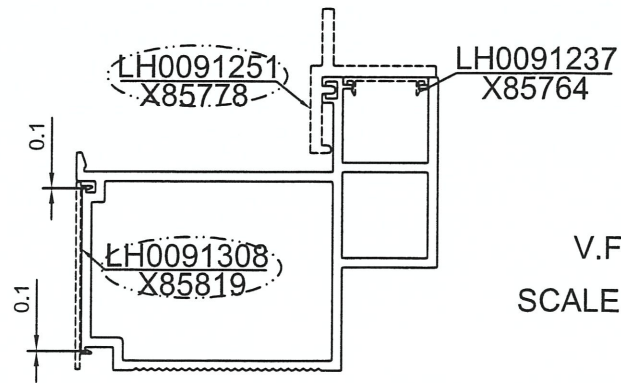
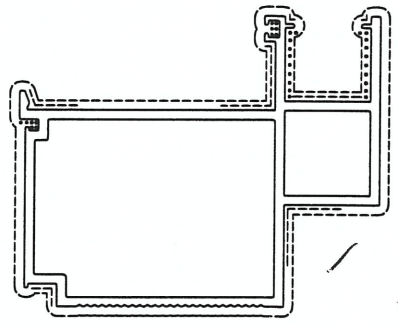
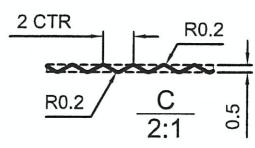
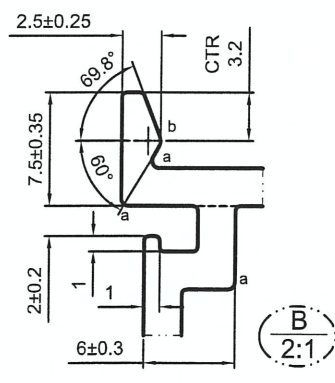
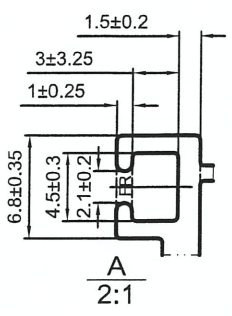
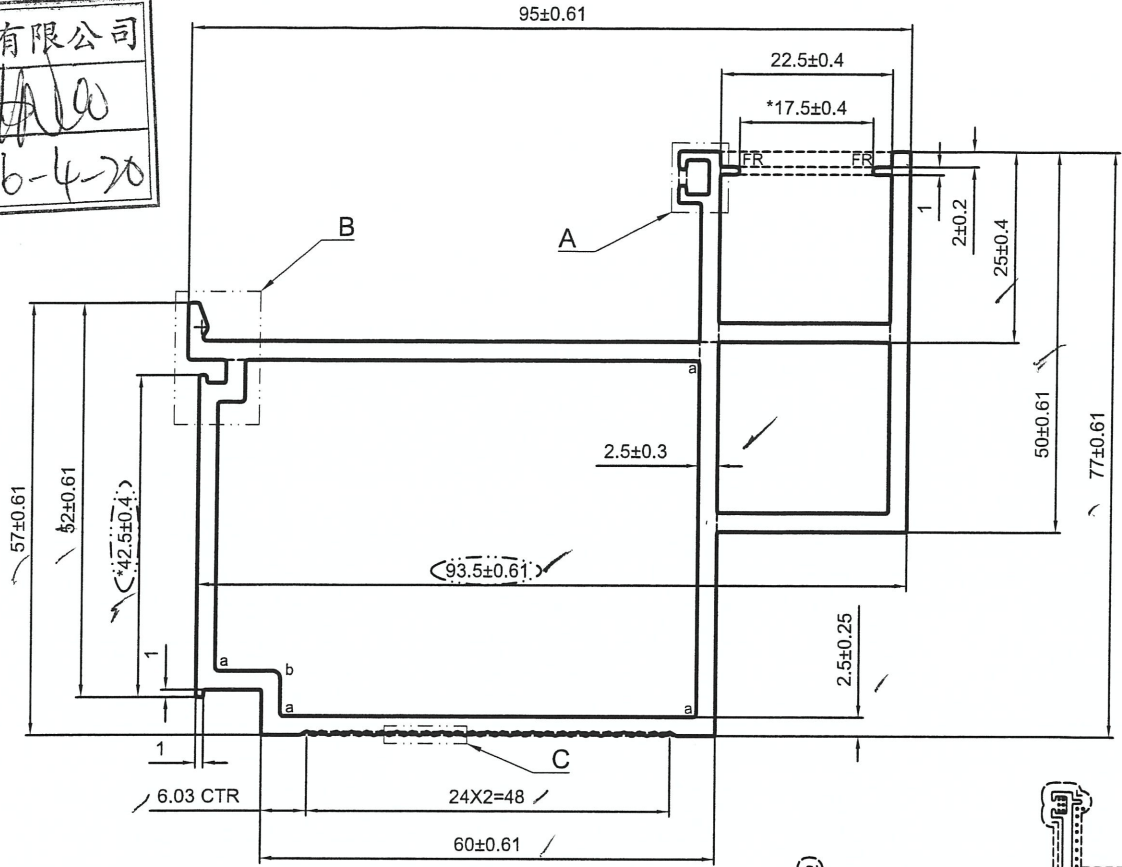
Aluminium Die for J852

Item	Die no.	Member no.	Grade	書模圖EII573						開模EII613		Remark		
				0	A	B	C	D	E	0	A		B	
1	X85759	AL-PW01(0)	6063 T6	v							v			
2	X85760	AL-PW01M(0)	6063 T6	v				v				v		
3	X85761	AL-PW02(0)	6063 T6	v							v			
4	X85762	AL-PW03(0)	6063 T6	v							v			
5	X85763	AL-PW04(0)	6063 T6	v				v				v		
6	X85764	AL-PW05(0)	6063 T6	v		v					v			
7	X85765	AL-PW11(0)	6063 T6	✖				x						D取消 (in situ用)
8	X85766	AL-PW12(0)	6063 T6	v				v					v	
9	X85767	AL-PW21(0)	6063 T6	v				v					v	
10	X85768	AL-PW22(0)	6063 T6	v				v	v					
11	X85769	AL02(0)	6063 T6	v									v	
12	X85770	AL21(0)	6063 T6	v		v						v		
13	X85771	AL22(0)	6063 T6	v				HOLD						200派企通, 已計數(20200327提供), meinhardt未覆
14	X85772	AL23(0)	6063 T6	v							v			
15	X85773	AL24(0)	6063 T6	暫停	v									Gary Lam通知套鐵OK, 不用改模
16	X85774	AL25(0)	6063 T6	✖				x						D取消 (in situ用)
17	X85775	AL26(0)	6063 T6	v				v					v	
18	X85776	AL27(0)	6063 T6	v				v						
19	X85777	AL30(0)	6063 T6	✖	x									A取消 (in situ用)
20	X85778	AL32(0)	6063 T6	v							v	v		EII613A重批, 因新增配合圖
21	X85779	AL33(0)	6063 T6	v				HOLD						則師正在考慮要不要此模
22	X85785	AL34(0)	6063 T6			新增		v	HOLD					生窗變梗扣 (HOLD, 待祭陽覆)
23	X85786	AL35(0)	6063 T6			新增		v					v	生窗變梗扣
24	X85819	AL36(0)						新增					v	
25	X85820	AL37(0)						新增					v	

721613E

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85760
			SECTION NO.	LH0091233

美特鋁質有限公司
承認圖面
日期 6-4-20



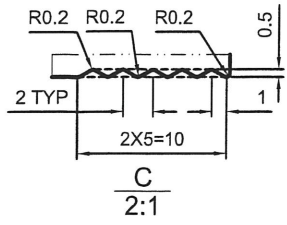
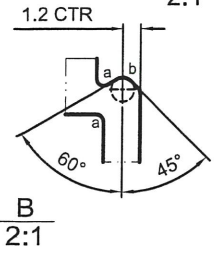
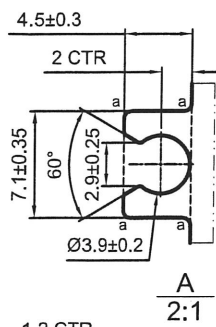
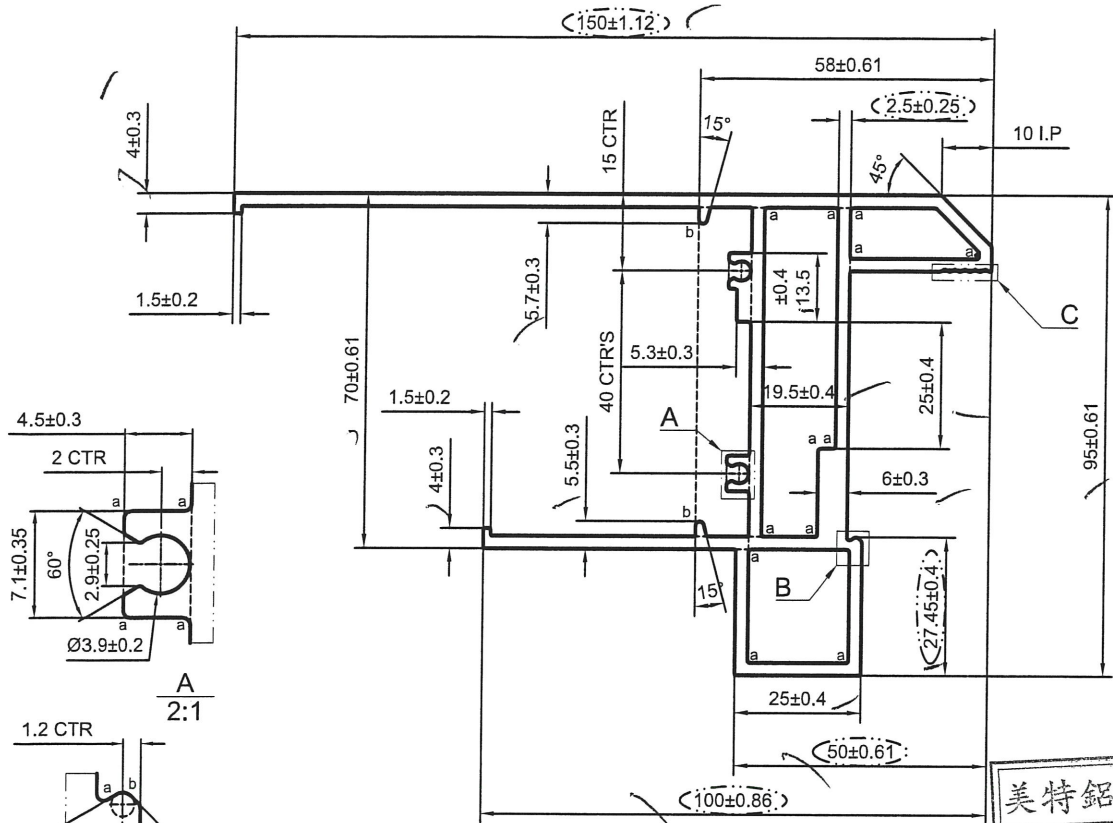
a=R0.5 b=R0.8 c=R1
 ----- 次要装饰面，喷涂膜厚不足，但不露底
 - - - - - 装饰面
 ●●●●● 凹槽位置可能有露底现象，即膜厚不足
 *配合尺寸以实物配合效果为准！

V.F
SCALE 1:2

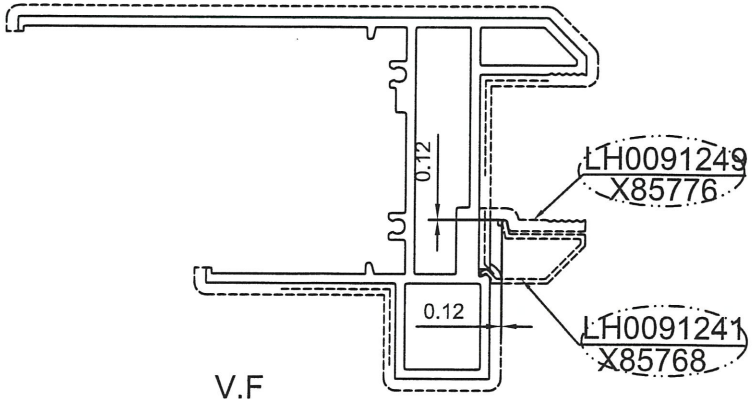
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø117.77		喷涂收费周长(mm): 438.64				
AREA (SQ MM)	899.19	UNSPECIFIED THICKNESS	2.5±0.25	PERIMETER (MM)	438.64	STANDARD	BS EN755	SCALE	1:1
MASS (KG/M)	2.437	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	438.64	ALLOY	6063-T6	VERSION	B
			DRAWA	陈晓舒	DATE	2020-03-31	APPELLATION	PAGE OF	
			STANDA-RDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			



CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85763
			SECTION NO.	LH0091236



美特鋁質有限公司
承認圖面
日期 6-4-20



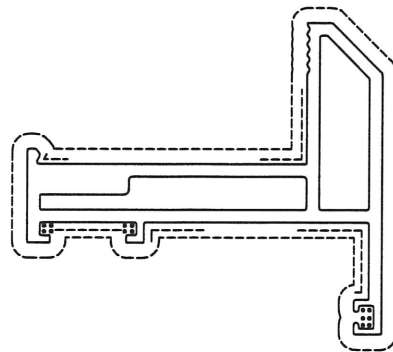
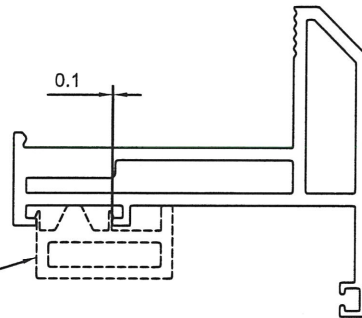
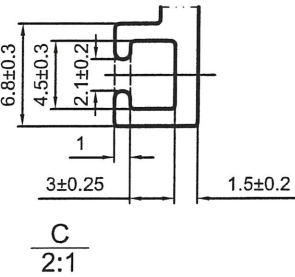
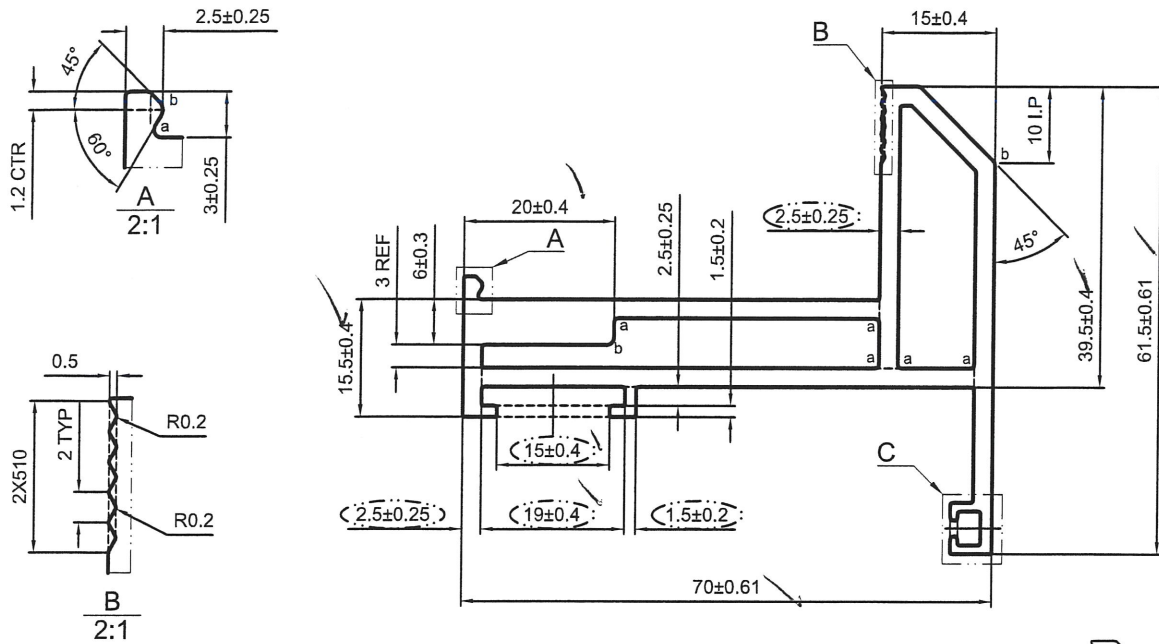
SCALE 1:2

a=R0.5 b=R0.8 c=R2
 ----- 次要装饰面, 喷涂膜厚不足, 但不露底
 ----- 装饰面

备注: 没有配合型号!

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	$\varnothing 160.68$	喷涂收费周长(mm): 378.76					
AREA (SQ MM)	1270.22	UNSPECIFIED THICKNESS	2.5 ± 0.25	PERIMETER (MM)	640.76	STANDARD	BS EN755	SCALE	1:1.5
MASS (KG/M)	3.442	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	378.76	ALLOY	6063-T6	VERSION	B
		DRAWA	陈晓舒	DATE	2020-04-01	APPELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85767
			SECTION NO.	LH0091240



美特鋁質有限公司
承認圖面
日期 6-4-20

LH0091274
X85785

a=R0.5 b=R1 c=R1.5

----- 次要装饰面, 喷涂膜厚不足, 但不露底

----- 装饰面

●●●●● 凹槽位置可能有露底现象, 即膜厚不足

备注: 没有配合型号!

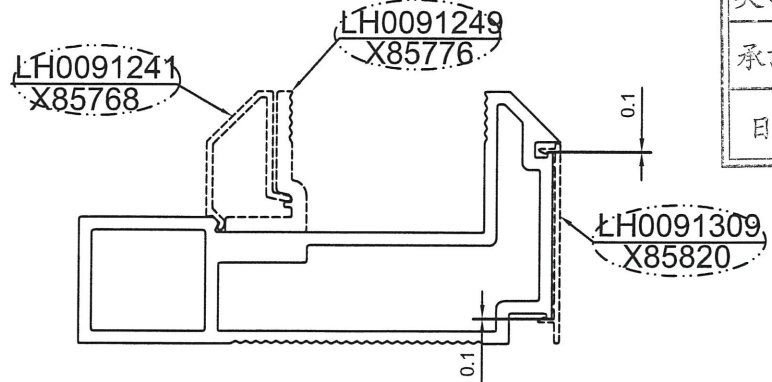
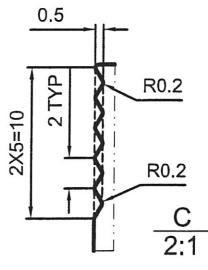
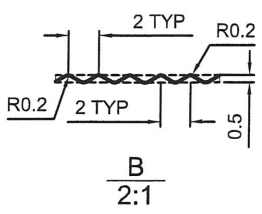
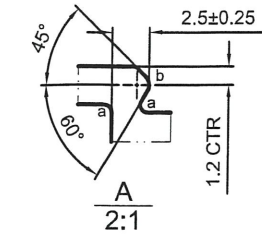
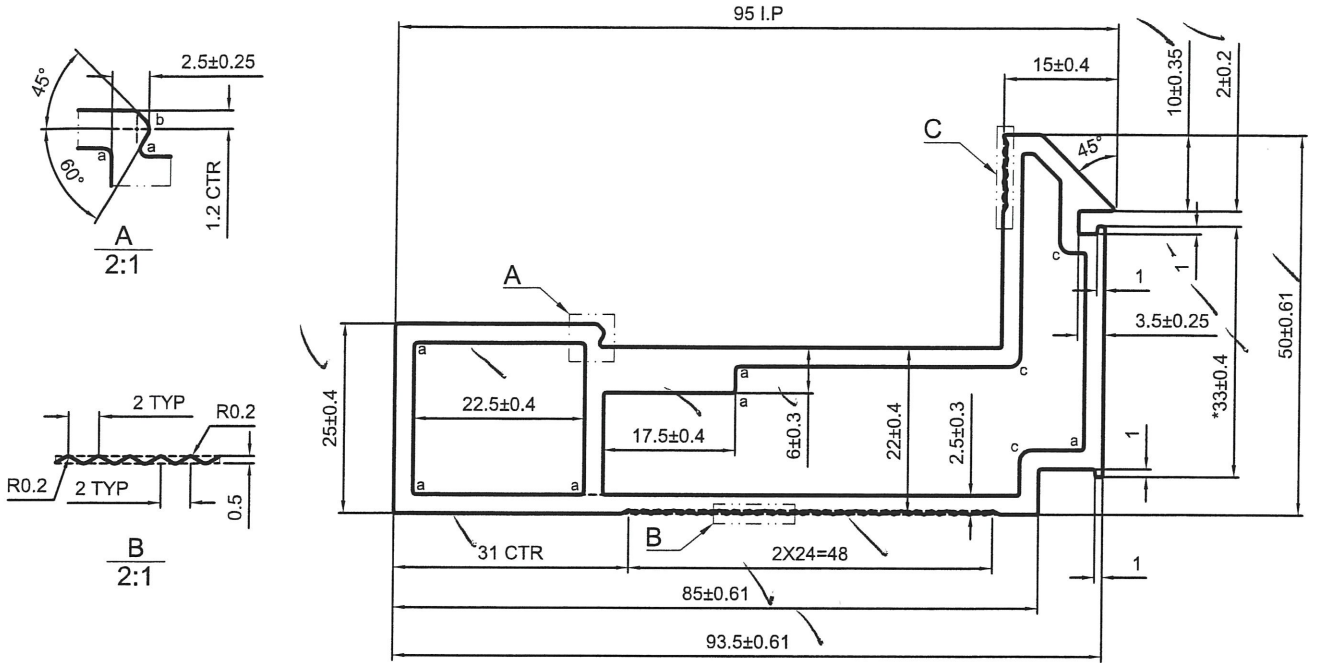
V.F

SCALE 1:1.5

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 80.99	喷涂收费周长(mm): 303.27					
AREA (SQ MM)	672.02	UNSPECIFIED THICKNESS	2.5±0.25	PERIMETER (MM)	303.27	STANDARD	BS EN755	SCALE	1:1
MASS (KG/M)	1.821	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	303.27	ALLOY	6063-T6	VERSION	B
			DRAWA	陈晓舒	DATE	2020-04-02	APPELLATION	-	PAGE OF
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

PANASIA ALUMINUM (CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85769
			SECTION NO.	LH0091242



美特鋁質有限公司
承認圖面
日期 6-4-20

a=R0.5 b=R1 c=R1.5
 ----- 次要裝飾面, 噴塗膜厚不足, 但不露底
 - - - - - 裝飾面
 ●●●●● 凹槽位置可能會有露底現象, 即膜厚不足
 *配合尺寸以實物配合效果為準!

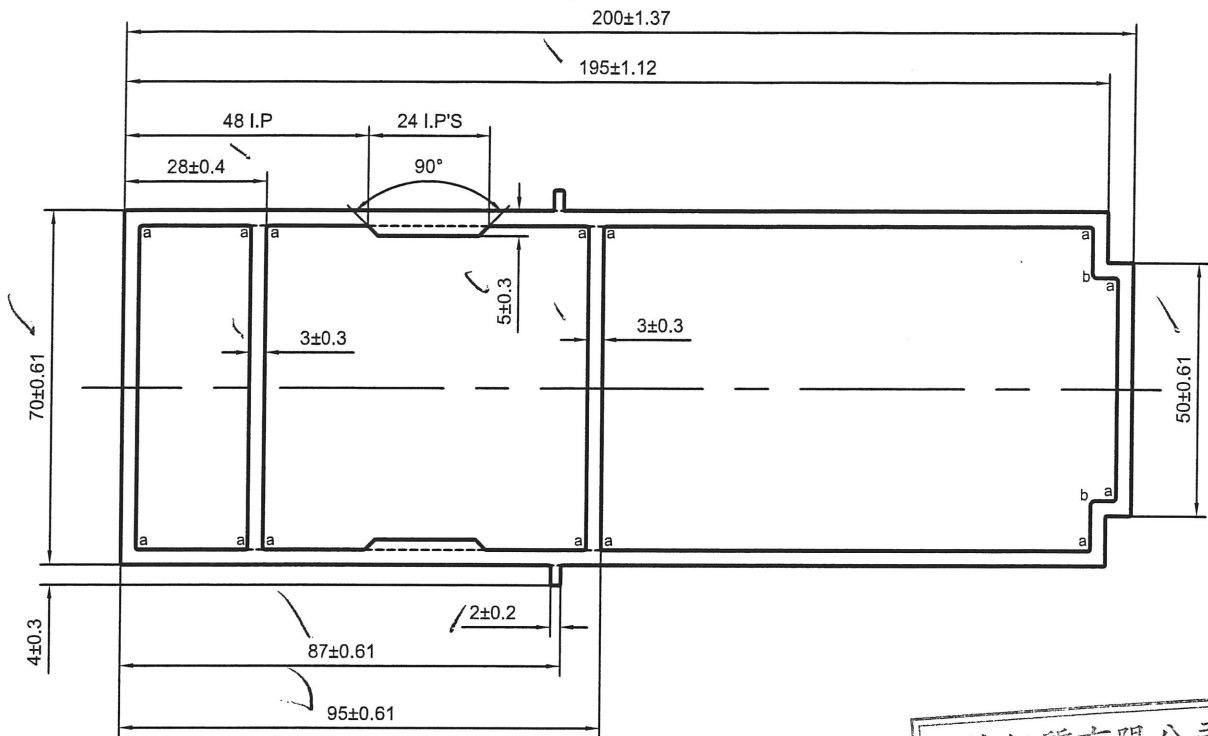
V.F

SCALE 1:1.5

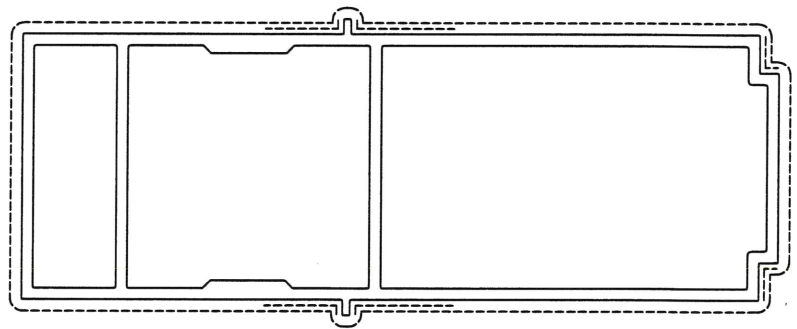
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 103.1	SCALE 1:1.5		噴塗收費周長(mm): (306.07)			
AREA (SQ MM)	(802.16)	UNSPECIFIED THICKNESS	2.5±0.25	PERIMETER (MM)	(306.07)	STANDARD	BS EN755	SCALE	1:1
MASS (KG/M)	(2.174)	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	(306.07)	ALLOY	6063-T6	VERSION	B
DRAWA 陈晓舒				DATE	2020-04-02	APPELLATION		PAGE OF	
STANDA-RDIZATION				DATE					
TO SIGN 陈国提				DATE					
AUDITING				DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				



CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85771
			SECTION NO.	LH0091244



美特鋁質有限公司
承認圖面
日期 6-4-20



a=R0.5 b=R1

----- 次要裝飾面，噴塗膜厚不足，但不露底

----- 裝飾面

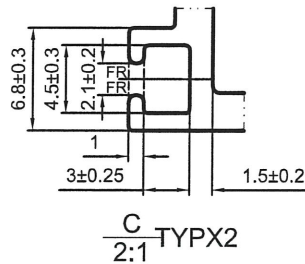
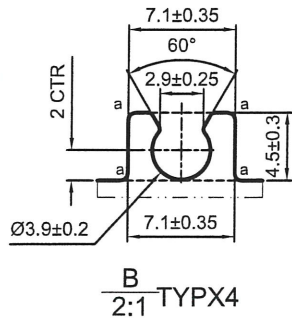
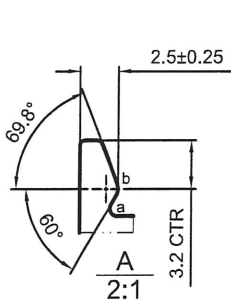
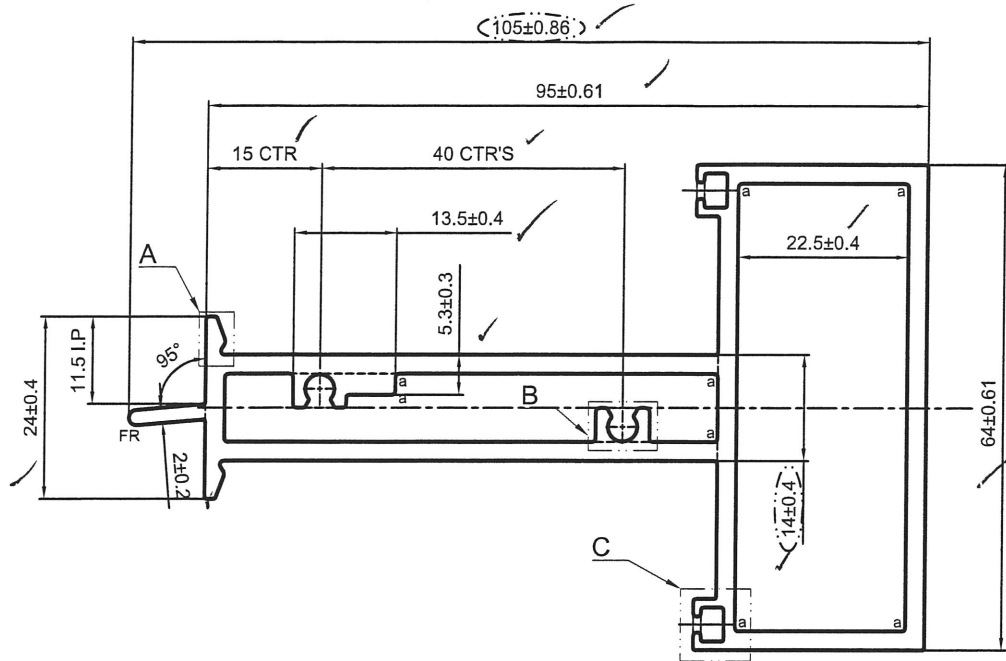
备注：没有配合型号！

V.F.

SCALE 1:2

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 208.92		喷涂收费周长(mm): 553.94				
AREA (SQ MM)	2072.25	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	553.94	STANDARD	BS EN755	SCALE	1:1.5
MASS (KG/M)	5.616	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	553.94	ALLOY	6063-T6	VERSION	A
		DRAWA	陈晓舒	DATE	2020-03-10	APPELLATION	-	PAGE OF	
		STANDA-RDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85775
			SECTION NO.	LH0091248



美特鋁質有限公司
承認圖面
日期 6-4-20

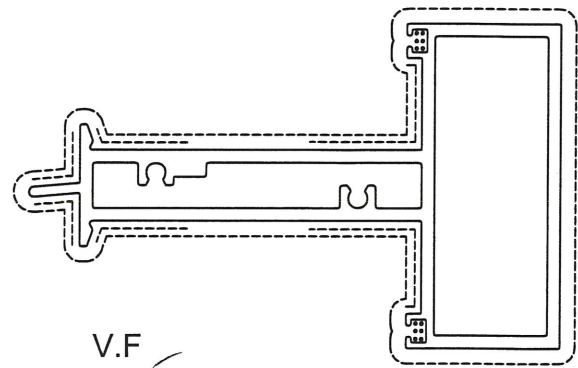
a=R0.5 b=R0.8

----- 次要装饰面, 喷涂膜厚不足, 但不露底

----- 装饰面

●●●●● 凹槽位置可能有露底现象, 即膜厚不足

备注: 没有配合型号!

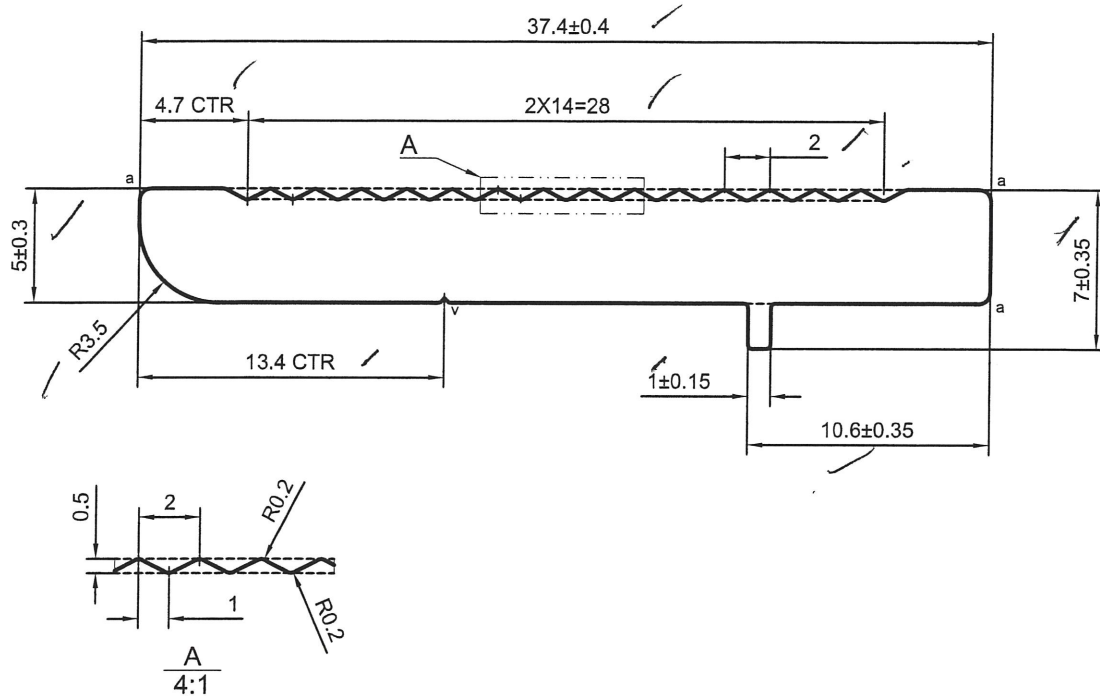


V.F.
SCALE 1:1.5

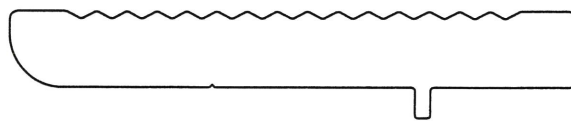
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 114.67		喷涂收费周长(mm): 389.23				
AREA (SQ MM)	894.91	UNSPECIFIED THICKNESS	2.5±0.25	PERIMETER (MM)	389.23	STANDARD	BS EN755	SCALE	1:1
MASS (KG/M)	2.425	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	389.23	ALLOY	6063-T6	VERSION	B
			DRAWA	陈晓舒	DATE	2020-04-02	APELLATION	PAGE OF	
			STANDA-RDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

PANASIA ALUMINUM (CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85786
			SECTION NO.	LH0091275



美特鋁質有限公司	
承認圖面	<i>[Signature]</i>
日期	6-4-20



v=0.2X90°

a=R0.5

备注：没有配合型号！

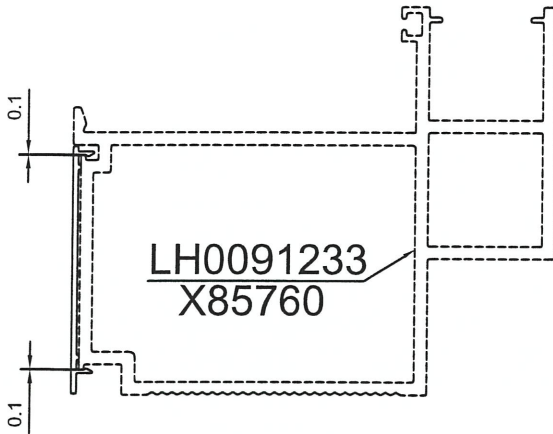
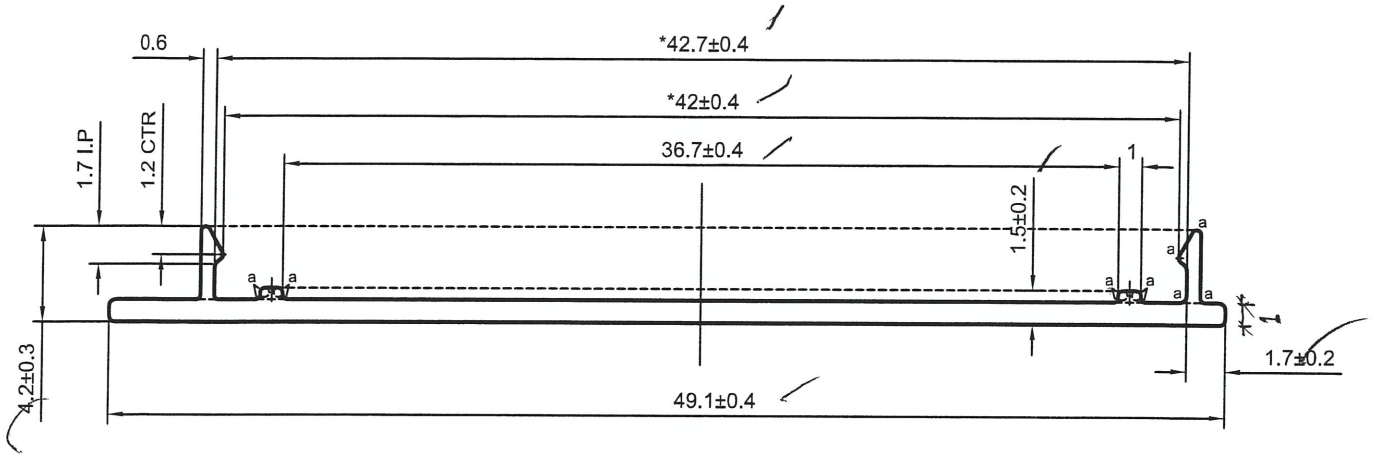
NO.V.F
SCALE 2:1

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 37.62		喷涂收费周长(mm): -				
AREA (SQ MM)	178.85	UNSPECIFIED THICKNESS	-	PERIMETER (MM)	89.71	STANDARD	BS EN755	SCALE	3:1
MASS (KG/M)	0.485	UNSPECIFIED CORNERS	R 0.2	SURFACE AREA	-	ALLOY	6063-T6	VERSION	B
COMPANY ISSUE		A	DRAWA	陈晓舒	DATE	2020-04-02	APELLATION	-	PAGE OF
			STANDA-RDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				



PANASIA ALUMINUM (CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85819
			SECTION NO.	LH0091308



SCALE 1:1.5

美特铝质有限公司	
承認圖面	<i>[Signature]</i>
日期	6-4-20



V.F

SCALE 1.5:1

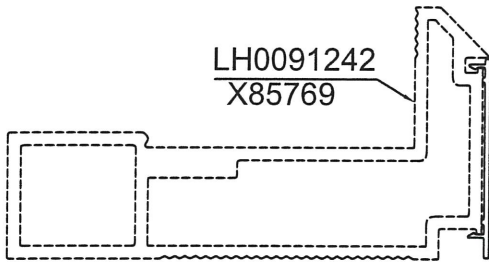
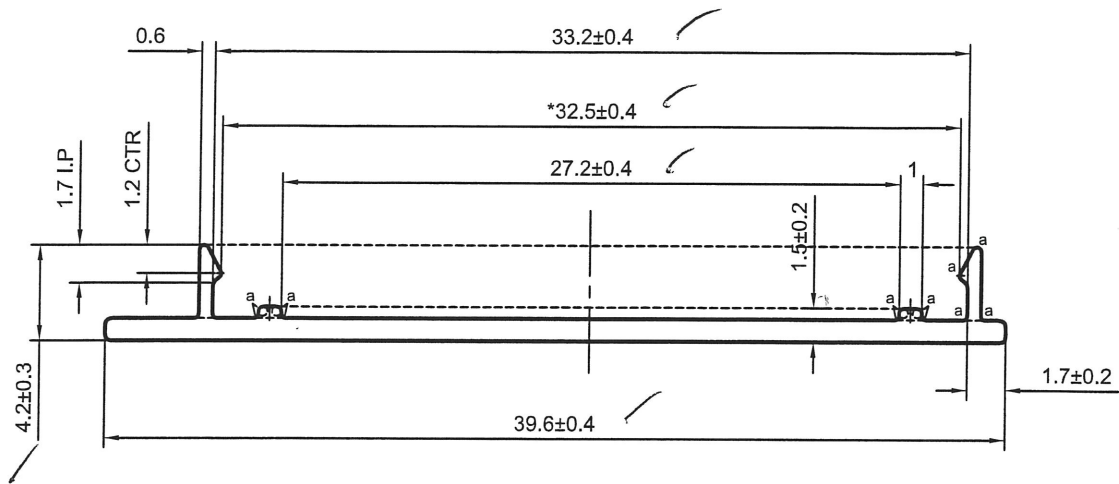
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*配合尺寸以实物配合效果为准!

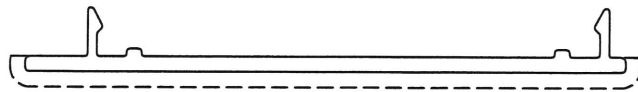
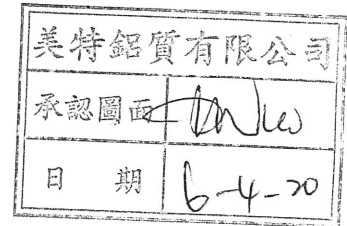
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 49.11			喷涂收费周长(mm):		51.18	
AREA (SQ MM)	54.22	UNSPECIFIED THICKNESS	(1.0±0.15)	PERIMETER (MM)	113.27	STANDARD	BS EN755	SCALE	3:1
MASS (KG/M)	0.147	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	51.18	ALLOY	6063-T6	VERSION	A
COMPANY ISSUE		A	DRAWA	陈晓舒	DATE	2020-03-31	APELLATION	-	PAGE OF
			STANDA-RDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

 PANASIA ALUMINUM (CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85820
			SECTION NO.	LH0091309



SCALE 1:1.5



a=R0.2

V.F

备注：没有配合型号！

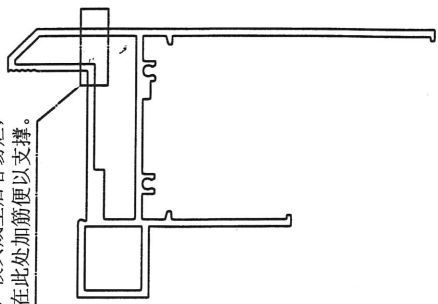
SCALE 2:1

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 39.61	喷涂收费周长(mm): 41.68					
AREA (SQ MM)	44.71	UNSPECIFIED THICKNESS	1.0±0.15	PERIMETER (MM)	94.31	STANDARD	BS EN755	SCALE	3:1
MASS (KG/M)	0.121	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	41.68	ALLOY	6063-T6	VERSION	A
COMPANY ISSUE		A	DRAWA	陈晓舒	DATE	2020-03-31	APELLATION	-	PAGE OF
			STANDA-RDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				



PANASIA ALUMINUM (CHINA) LIMITED

此处较深，模具成型后容易烂，
厂部建议在此处加筋便以支撑。



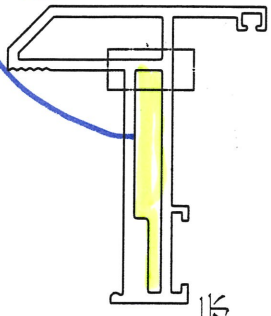
两个型号修改一致

LH0091236
LH0091239

建议将左图修改为右图所示

OK

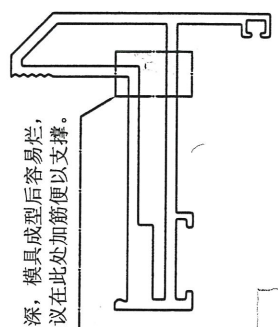
碼仔角
(試窗後再開模)



LH0091240

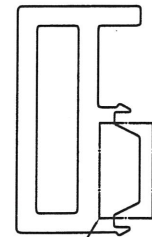
建议将左图修改为右图所示

玉後裝



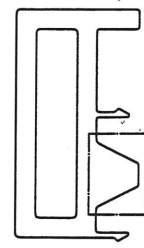
此处较深，模具成型后容易烂，
厂部建议在此处加筋便以支撑。

此位置为了更好的与型号X85767配合，
厂部建议修改为如右图所示。



X85785

建议将左图修改为右图所示



→ 這個不行，
要再改

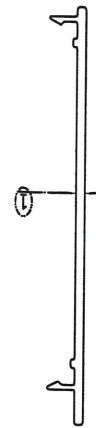
此壁厚为了更好的与型号X85760配合，
厂部建议修改为如右图所示。



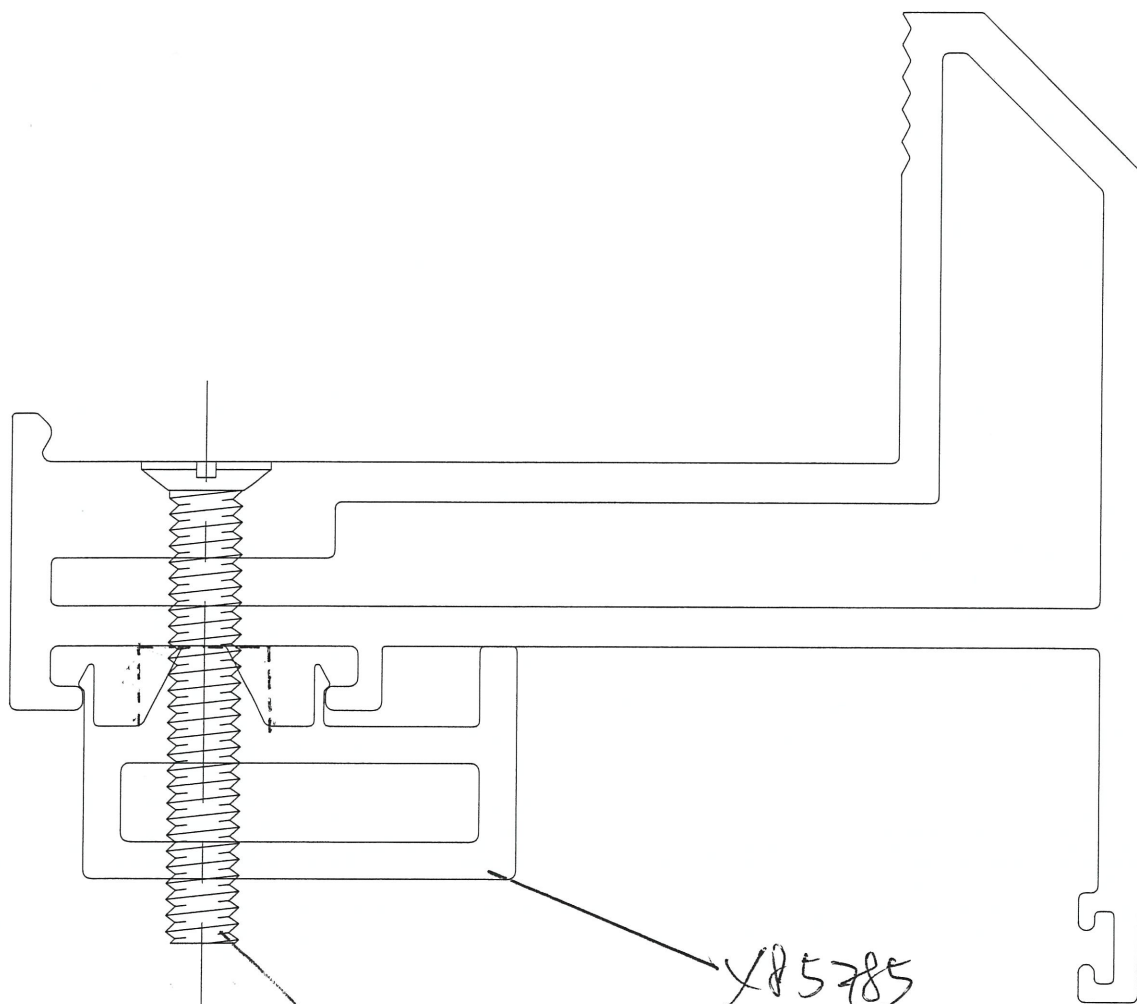
两个型号修改一致

X85819
X85820

建议将左图修改为右图所示



OK



M5 螺絲

X85785

改直徑 OK