

工程指示 / 要求簡箋(E.I.)

工程指示編號：EI / 1573 / 20

修改版次：D

工程編號：J - 852

工程名稱：亞皆老街中電

工程項目：佛沙窗 - 鋁料模圖 修改 10 個及新增 2 個

收件人：Maggie Lor

發件人：Bessie Lau

日期：31/03/2020

要求提供 / 確認 事項：

- | | | |
|------------------------------------|-------------------------------------|-------------------------------|
| <input type="checkbox"/> 初步鋁料 B.M. | <input type="checkbox"/> 加工拆圖，然後生產 | <input type="checkbox"/> 尺寸表 |
| <input type="checkbox"/> 正式鋁料 B.M. | <input type="checkbox"/> 技術上資料 / 指示 | <input type="checkbox"/> 報價 |
| <input type="checkbox"/> 配件 B.M. | <input type="checkbox"/> 樣辦或貨品說明書 | <input type="checkbox"/> 分判合約 |
| <input type="checkbox"/> 其他：_____ | | |

內容：

煩請修改模圖 10 個、新增模圖 2 個及取消模圖 2 個

(X85771 及 X85779 待定)

請在 7/4/2020 前完成上列要求。

附有關圖紙 / 文件：1 張模圖總結表 +16 張模圖

已把 Cad 檔放在 Maggie 姐名下，
文件夾名稱：EI1573D CAD

以上項目為：

- 原合約工程包 原合約工程加 / 減賬 新工程報價

原因：-_____

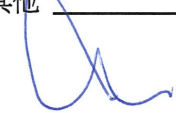
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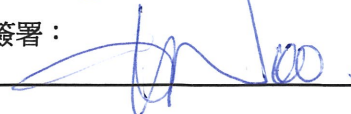
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 () 採購部 連附件 () 生產統籌部 連附件
 () 質檢部 連附件 () 會計部 連附件 () 報關組 連附件 () 其他 _____ 連附件

分發香港各部門：

- () 行政部 連附件 () 會計部 連附件 () 統籌部 連附件 () 工程部地盤科文 連附件
 () 採購部 連附件 () QS 部 連附件 () 維修部 連附件 () 其他 _____ 連附件

傳遞編號：

發件人簽署：


項目經理簽署：


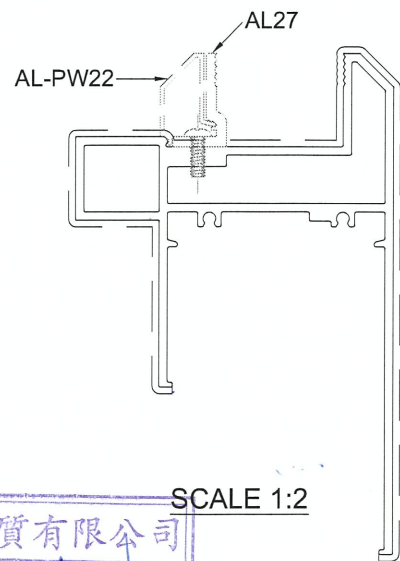
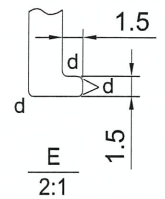
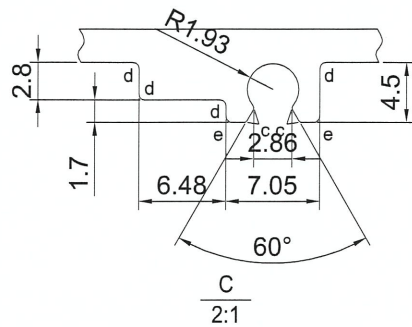
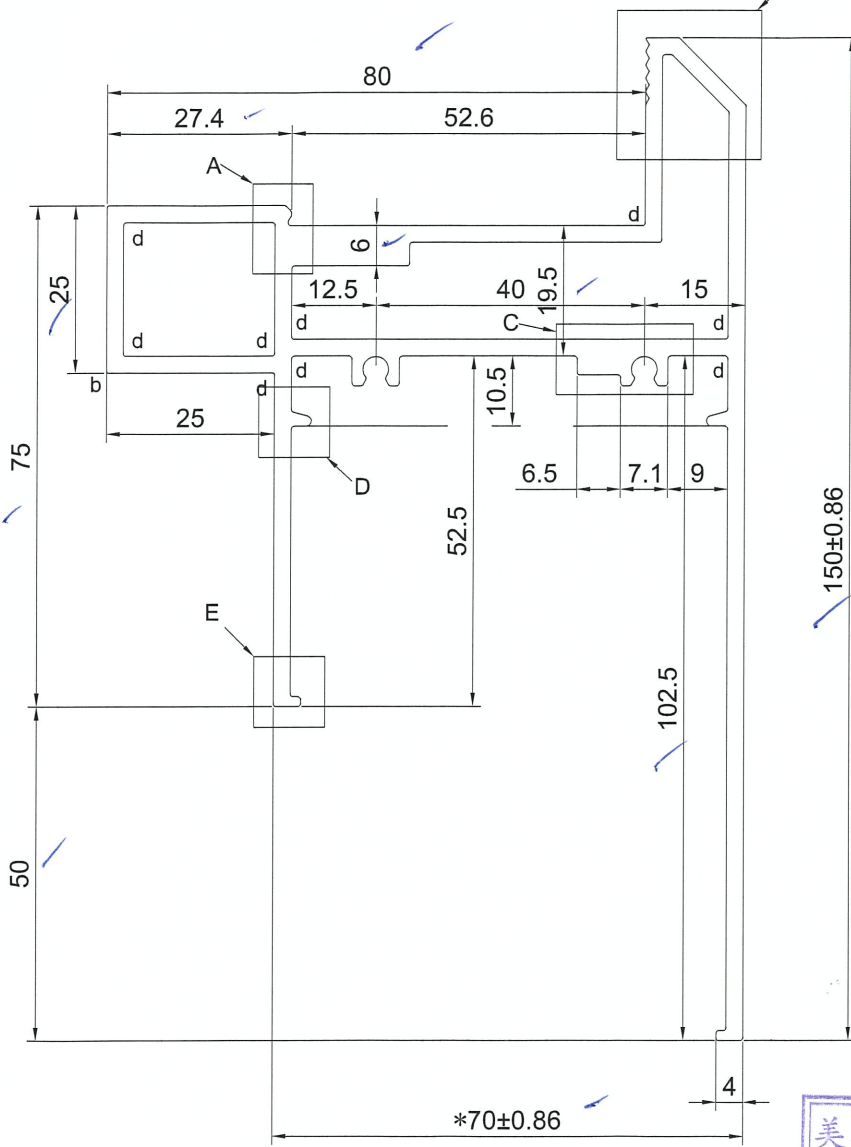
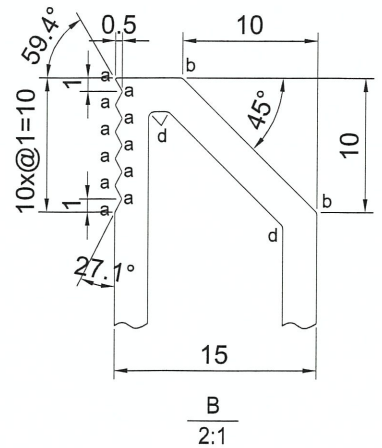
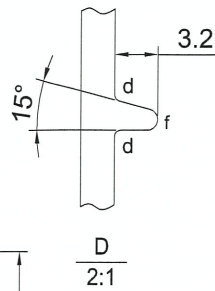
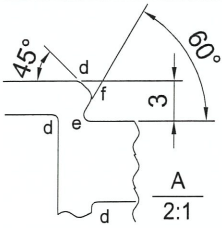
Aluminium Die for J852

Item	Die no.	Member no.	Grade	畫模圖E11573				開模E11613			Remark			
				0	A	B	C	D	0	A		B		
1	X85759	LH0091232	AL-PW01(0)	6063 T6	v					v				
2	X85760	LH0091233	AL-PW01M(0)	6063 T6	v				v					
3	X85761	LH0091234	AL-PW02(0)	6063 T6	v					v				
4	X85762	LH0091235	AL-PW03(0)	6063 T6	v					v				
5	X85763	LH0091236	AL-PW04(0)	6063 T6	v				v					
6	X85764	LH0091237	AL-PW05(0)	6063 T6	v		v				v			
7	X85765	LH0091238	AL-PW11(0)	6063 T6	*				x					D取消 (in situ用)
8	X85766	LH0091239	AL-PW12(0)	6063 T6	v				v					
9	X85767	LH0091240	AL-PW21(0)	6063 T6	v				v					
10	X85768	LH0091241	AL-PW22(0)	6063 T6	v				v					
11	X85769	LH0091242	AL02(0)	6063 T6	v				v					
12	X85770	LH0091243	AL21(0)	6063 T6	v		v				v			
13	X85771	LH0091244	AL22(0)	6063 T6	v				HOLD					200添企通, 已計數(20200327提供), meinhardt未覆
14	X85772	LH0091245	AL23(0)	6063 T6	v					v				
15	X85773	LH0091246	AL24(0)	6063 T6	暫停	v				v				Gary Lam通知套鐵OK, 不用改模
16	X85774	LH0091247	AL25(0)	6063 T6	*				x					D取消 (in situ用)
17	X85775	LH0091248	AL26(0)	6063 T6	v				v					
18	X85776	LH0091249	AL27(0)	6063 T6	v				v					
19	X85777	LH0091250	AL30(0)	6063 T6	*	x								A取消 (in situ用)
20	X85778	LH0091251	AL32(0)	6063 T6	v					v	v			E11613A重批, 因新增配合圖
21	X85779	LH0091252	AL33(0)	6063 T6	v				HOLD					則師正在考慮要不要此模
22	X85785	LH0091274	AL34(0)	6063 T6				新增	v					生窗變梗扣
23	X85786	LH0091275	AL35(0)	6063 T6				新增	v					生窗變梗扣
24	X85819		AL36(0)						新增					
25	X85820		AL37(0)						新增					

x85763.

CUSTOMER	CUSTOMER APPROVAL	CUST PART NO.	AL-PW04(0) 70 梗窗邊框
		SECTION NO.	LH0091236

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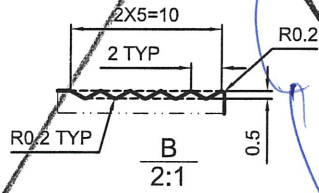
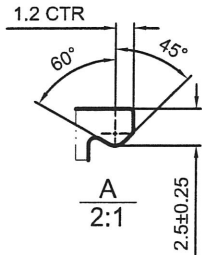
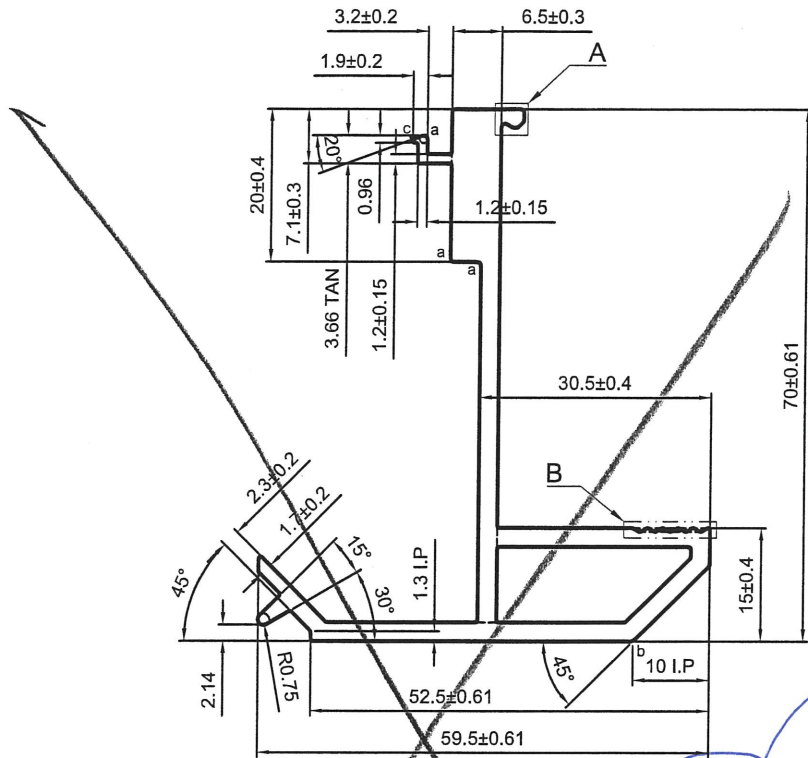
美特鋁質有限公司
承認圖面
日期 31-3-20

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)							
AREA (SQ MM)	1244.838	UNSPECIFIED THICKNESS	2.5	PERIMETER (MM)	933.554	STANDARD		SCALE	1:1
MASS (KG/M)	3.374	UNSPECIFIED CORNERS	-	SURFACE AREA	378.853	ALLOY	6063-T6	VERSION	D
COMPANY ISSUE				DRAWN	Ivan	DATE	2020-03-26	APELLATION	PAGE OF
				STANDARDIZATION		DATE			
				TO SIGN		DATE			
				AUDITING		DATE			
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

美特鋁質有限公司
MIDI Aluminium Fabricator Ltd.

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85765
			SECTION NO.	LH0091238

IN-817u

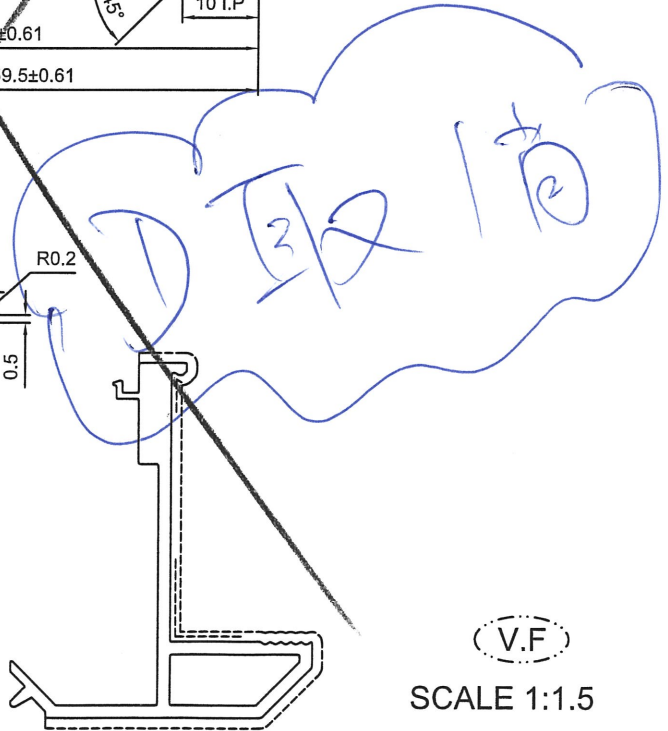


a=R0.5 b=R1 c=R0.2

----- 次要装饰面, 喷涂膜厚不足, 但不露底

----- 装饰面

备注: 没有配合型号!



V.F

SCALE 1:1.5

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 78.56		喷涂收费周长(mm):		158.24		
AREA (SQ MM)	503.72	UNSPECIFIED THICKNESS	2.5±0.25	PERIMETER (MM)	295.56	STANDARD	BS EN755	SCALE	1:1
MASS (KG/M)	1.366	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	158.24	ALLOY	6063-T6	VERSION	A
			DRAWA	陈晓舒	DATE	2020-03-10	APELLATION	-	PAGE OF
			STANDAR-DIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

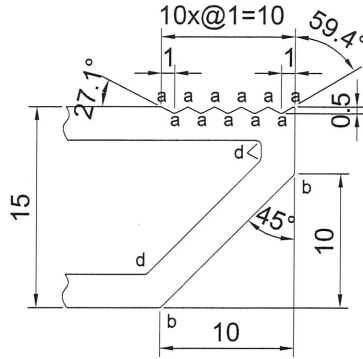


PANASIA ALUMINUM (CHINA) LIMITED

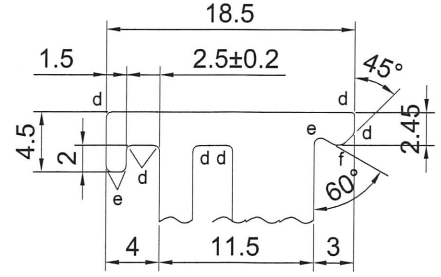
x85767

CUSTOMER	CUSTOMER APPROVAL	CUST PART NO.	AL-PW21(0) 70生窗玉
		SECTION NO.	LH 0091240

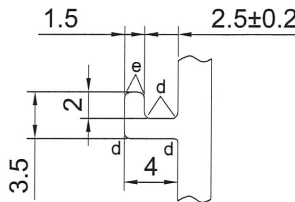
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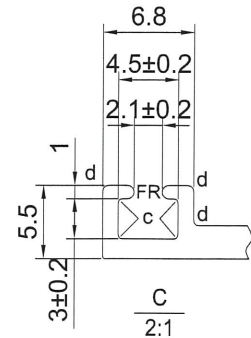
D
2:1



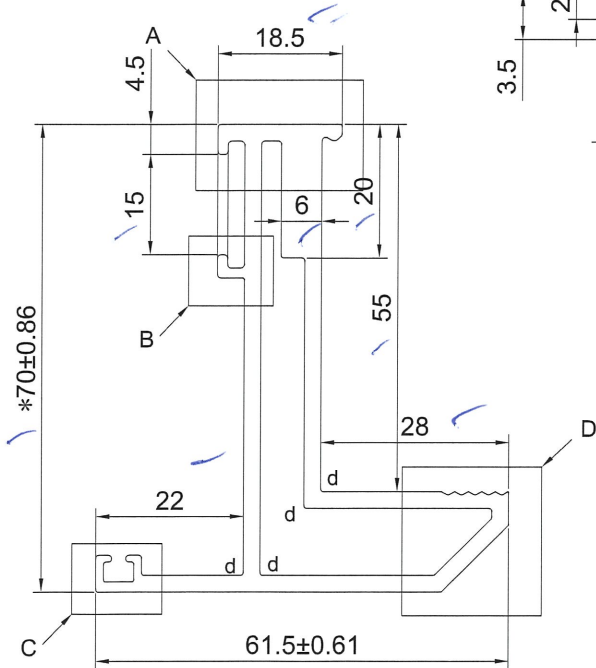
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2:1



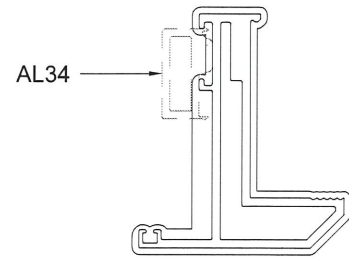
B
2:1



C
2:1



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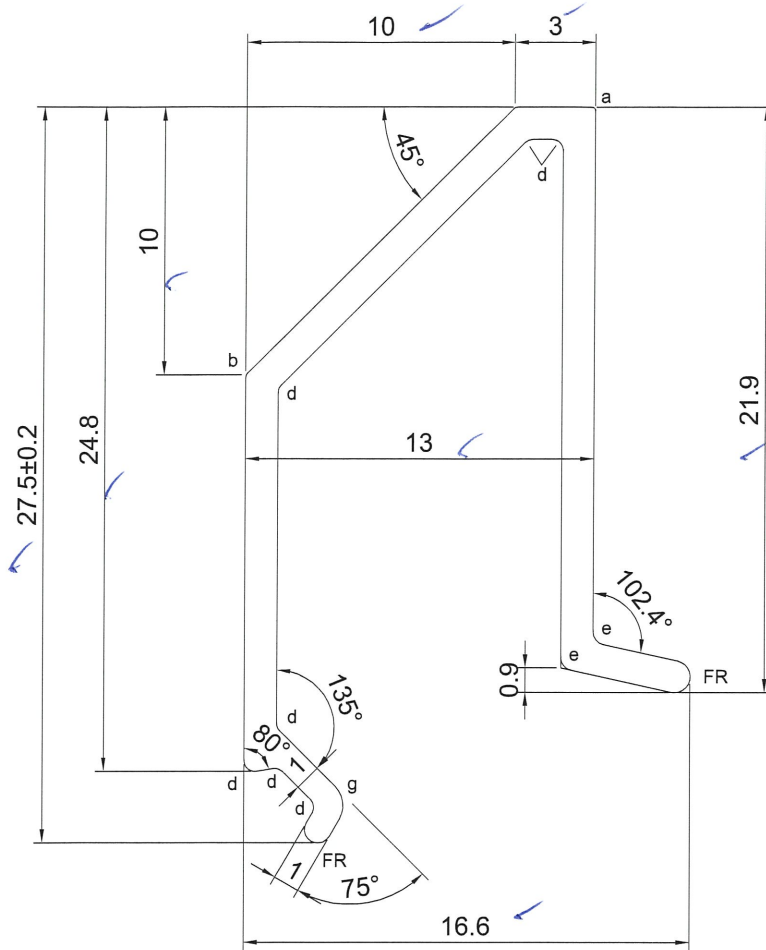
SCALE 1:2

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)							
AREA (SQ MM)	655.715	UNSPECIFIED THICKNESS	2.5	PERIMETER (MM)	495.086	STANDARD		SCALE	1:1
MASS (KG/M)	1.777	UNSPECIFIED CORNERS	-	SURFACE AREA	301.50	ALLOY	6063-T6	VERSION	D
COMPANY ISSUE				DRAWN	Ivan	DATE	2020-03-26	APPELLATION	PAGE OF
				STANDARDIZATION		DATE			
				TO SIGN		DATE			
				AUDITING		DATE			
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV		DATE		

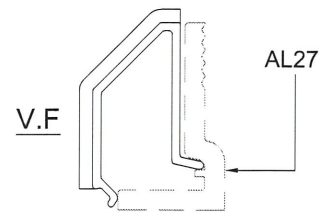
x85768

CUSTOMER	CUSTOMER APPROVAL	CUST PART NO.	AL-PW22(0) 70窗玻璃線
		SECTION NO.	LH0091241

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- c=0.3r
- d=0.4r
- e=0.5r
- f=0.8r
- g=1.0r



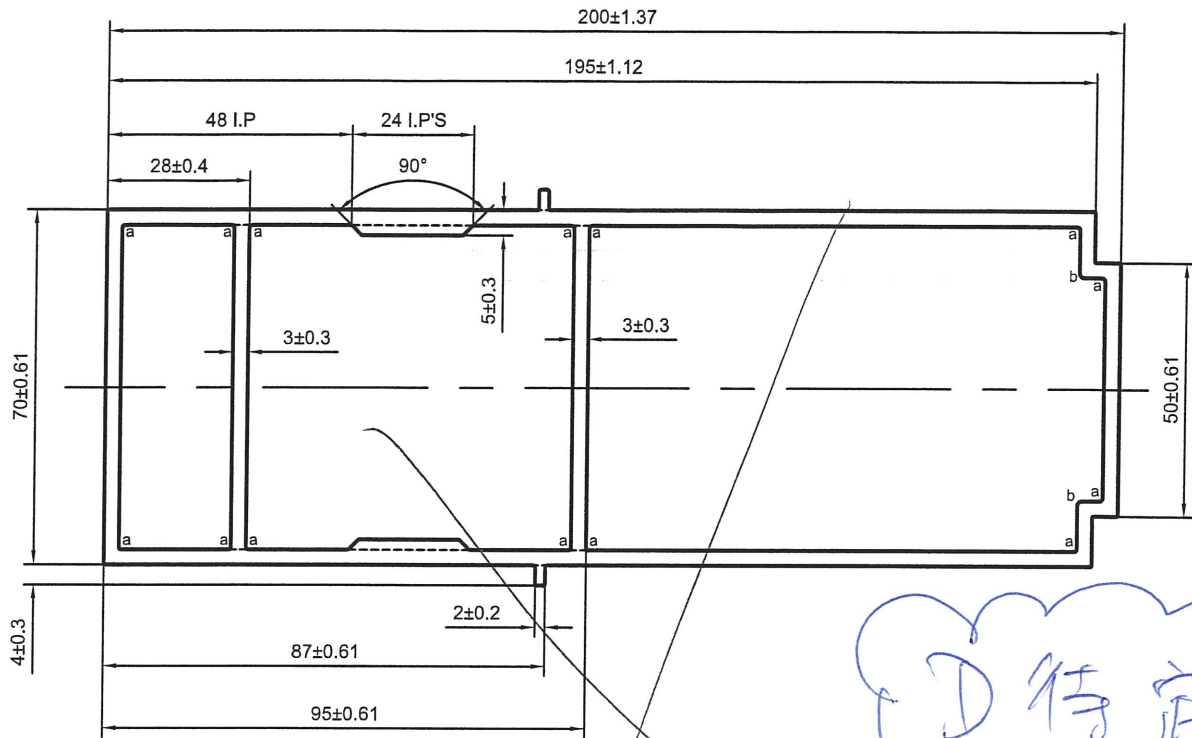
美特鋁質有限公司
承認圖面
日期 31-3-20



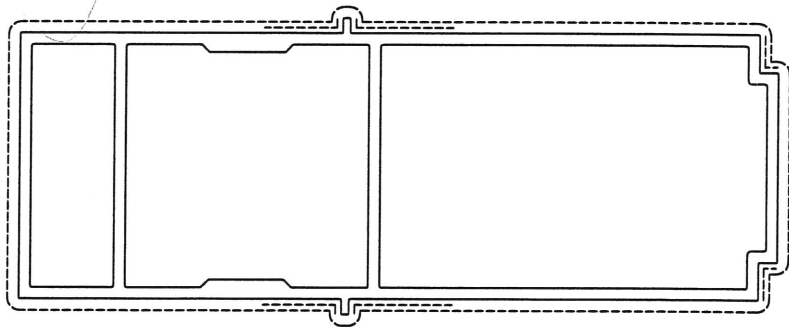
SCALE 1:1

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)							
AREA (SQ MM)	69.774	UNSPECIFIED THICKNESS	1.2	PERIMETER (MM)	118.233	STANDARD	6063-T6	SCALE	1:1
MASS (KG/M)	0.189	UNSPECIFIED CORNERS	-	SURFACE AREA	32.37	ALLOY	6063-T5	VERSION	D
COMPANY ISSUE			DRAWN	Ivan	DATE	2020-03-26	APELLATION	PAGE OF	
			STANDARDIZATION		DATE				
			TO SIGN		DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85771
			SECTION NO.	LH0091244



美特鋁質有限公司	
承認圖面	
日期	



a=R0.5 b=R1

----- 次要装饰面, 喷涂膜厚不足, 但不露底
 ----- 装饰面

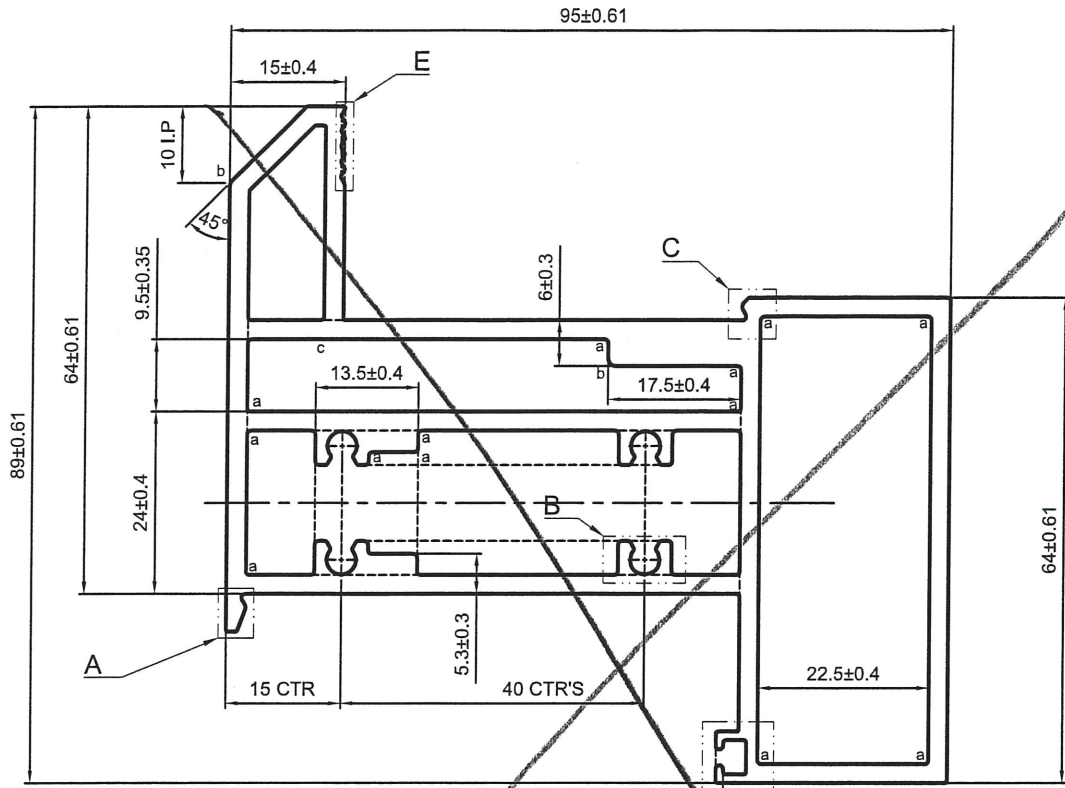
备注: 没有配合型号!

(V.F)

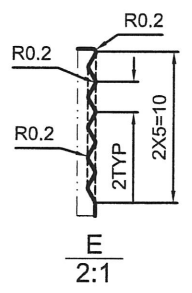
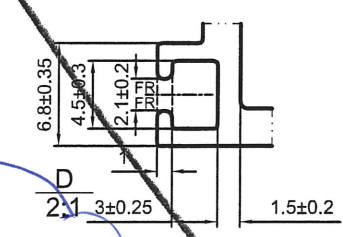
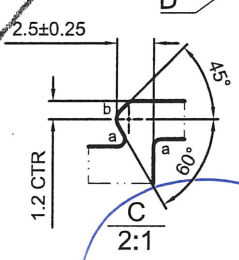
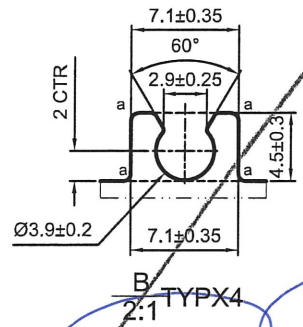
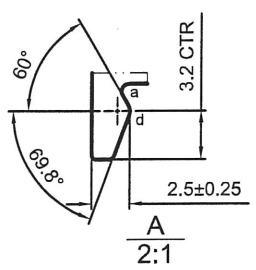
SCALE 1:2

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 208.92		喷涂收费周长(mm):		553.94		
AREA (SQ MM)	2072.25	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	553.94	STANDARD	BS EN755	SCALE	1:1.5
MASS (KG/M)	5.616	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	553.94	ALLOY	6063-T6	VERSION	A
		DRAWA	陈晓舒	DATE	2020-03-10	APPELLATION	PAGE OF		
		STANDA-RDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85774
			SECTION NO.	LH0091247



IN-SITU



取件

a=R0.5 b=R1 c=R1.5 d=R0.8

----- 次要装饰面, 喷涂膜厚不足, 但不露底

----- 装饰面

●●●●● 凹槽位置可能会有露底现象, 即膜厚不足

*配合尺寸以实物配合效果为准!

(V.F)

SCALE 1:2

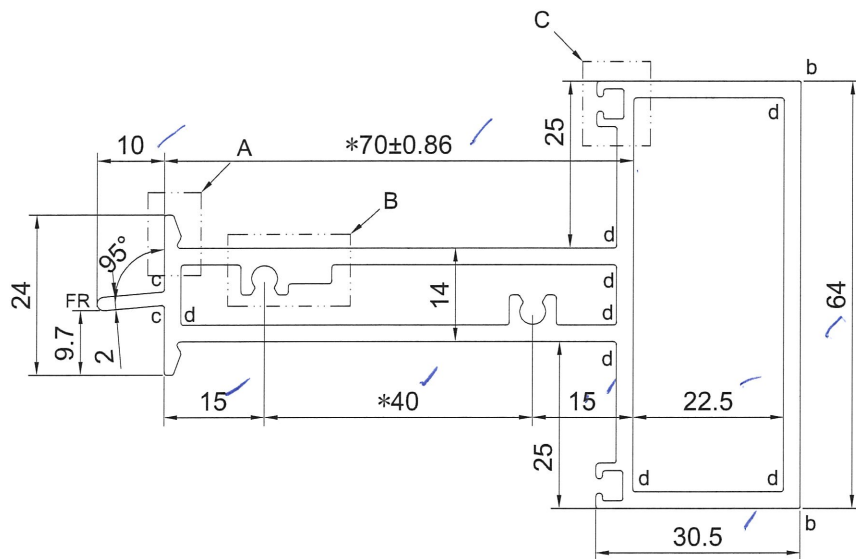
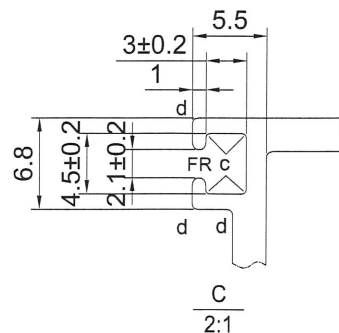
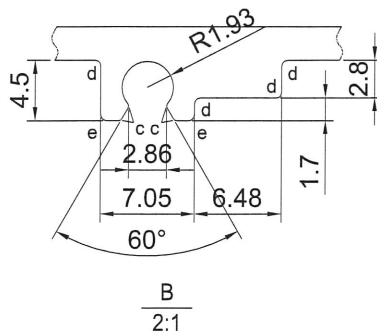
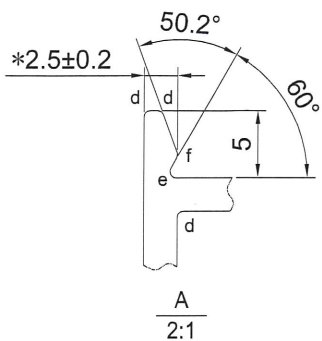
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AREA (SQ MM)	1339.78	UNSPECIFIED THICKNESS	2.5±0.25	PERIMETER (MM)	395.05	STANDARD	BS EN755	SCALE 1:1
MASS (KG/M)	3.631	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	395.05	ALLOY	6063-T6	VERSION A
			DRAWA	陈晓舒	DATE	2020-03-10	APELLATION	-
			STANDAR-DIZATION		DATE		PAGE OF	
			TO SIGN	陈国提	DATE			
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MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE		

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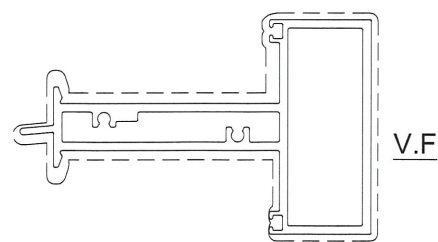
x85775

CUSTOMER	CUSTOMER APPROVAL	CUST PART NO.	AL26(0) 70上生下生中橫
		SECTION NO.	LH0091248

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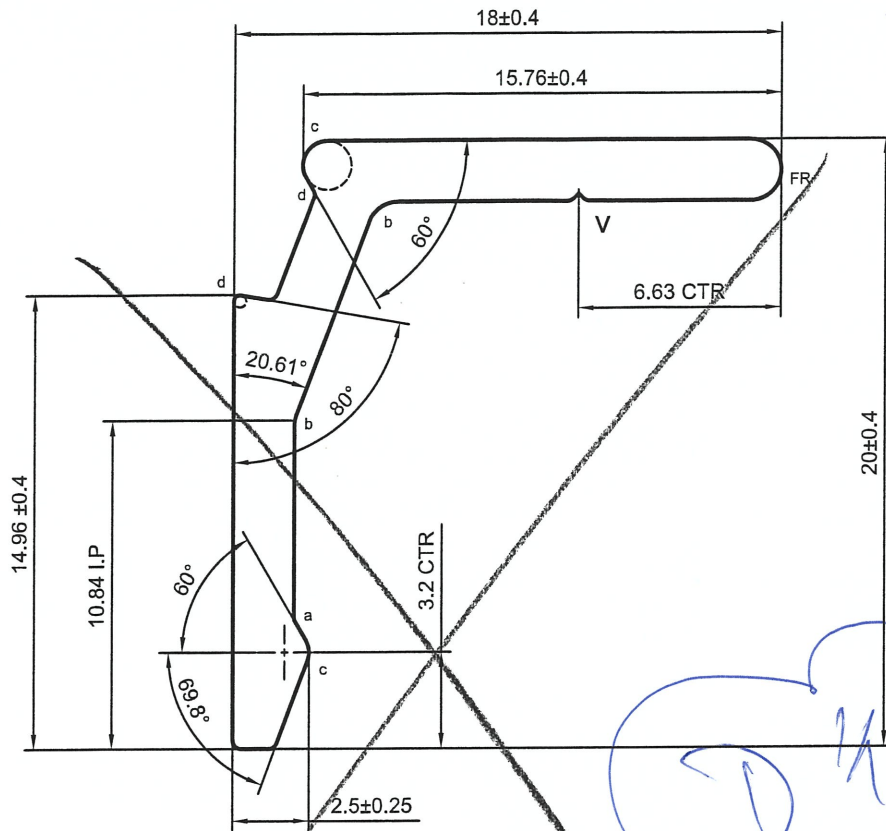
美特鋁質有限公司
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日期 31-3-20



SCALE 1:2

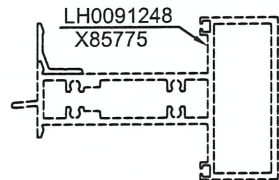
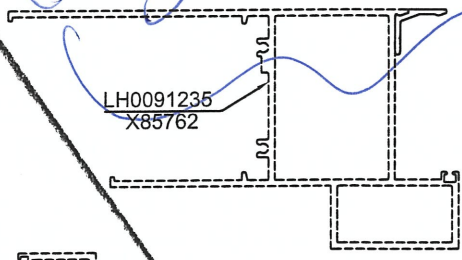
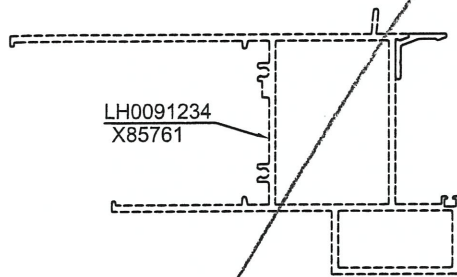
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AREA (SQ MM)	894.470	UNSPECIFIED THICKNESS	2.5	PERIMETER (MM)	729.580	STANDARD		SCALE	1:1
MASS (KG/M)	2.424	UNSPECIFIED CORNERS	-	SURFACE AREA	388.887	ALLOY	6063-T6	VERSION	D
COMPANY ISSUE			DRAWN	Ivan	DATE	2020-03-26	APELLATION	PAGE OF	
			STANDARDIZATION		DATE				
			TO SIGN		DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85779
			SECTION NO.	LH0091252



ARCH CONSIDERING

待确定



v=0.25X90°

a=R0.5 b=R1 c=R0.8 d=R0.2

----- 次要装饰面, 喷涂膜厚不足, 但不露底

----- 装饰面

*配合尺寸以实物配合效果为准!

SCALE 1:3



SCALE 1:1

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 26.64		喷涂收费周长(mm):		50.56		
AREA (SQ MM)	70.39	UNSPECIFIED THICKNESS	2±0.2	PERIMETER (MM)	71.58	STANDARD	BS EN755	SCALE	4:1
MASS (KG/M)	0.191	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	50.56	ALLOY	6063-T5	VERSION	A
			DRAWN	陈晓舒	DATE	2020-03-10	APPELLATION	-	PAGE OF
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				



PANASIA ALUMINUM (CHINA) LIMITED

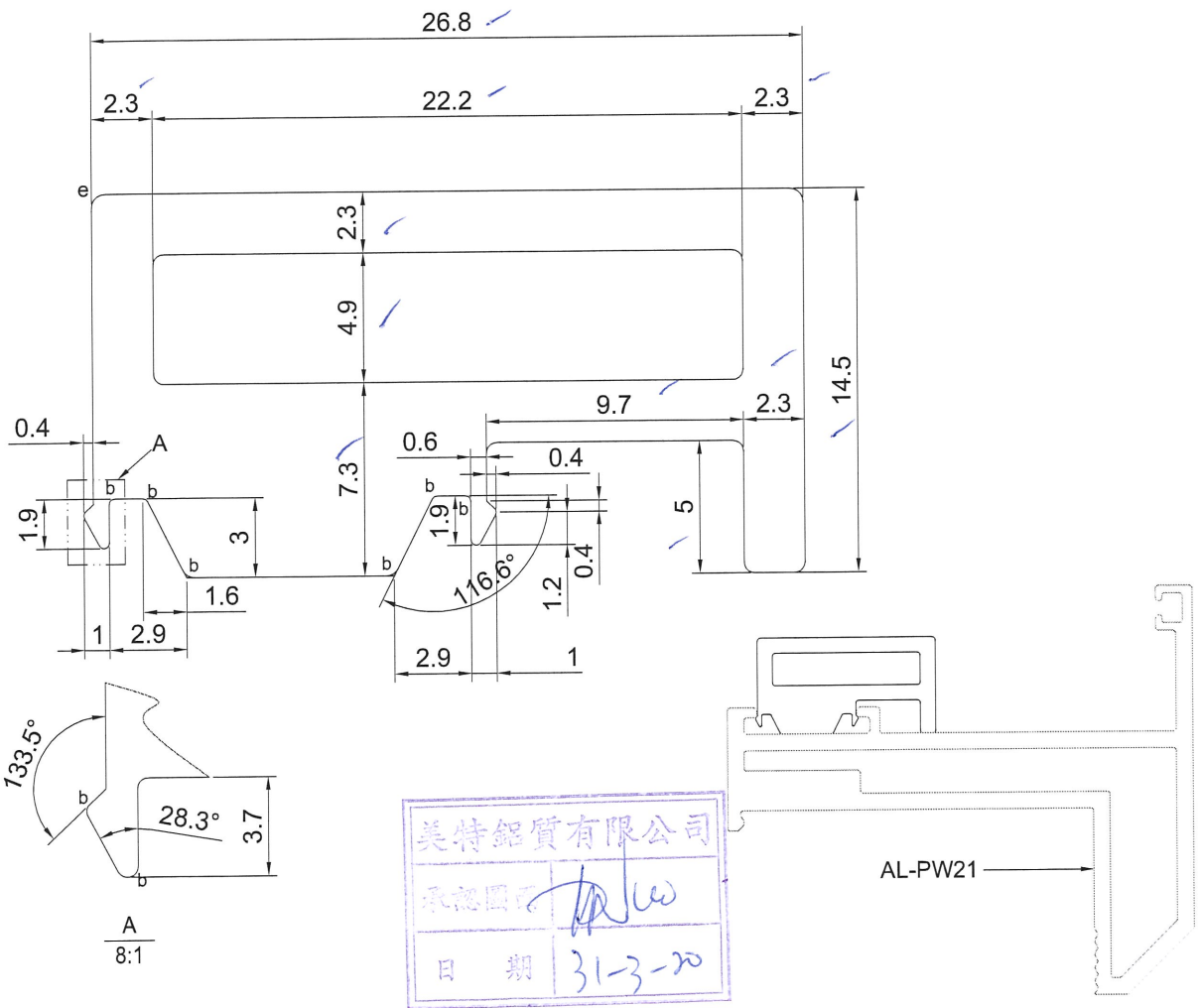
AL34(10)

CUSTOMER	CUSTOMER APPROVAL	CUST PART NO.	X85785
		SECTION NO.	LH0091274

全富變梗扣(云)

- a=0.1r
- b=0.2r
- c=0.3r
- d=0.4r
- e=0.5r
- f=0.8r

電書換圖



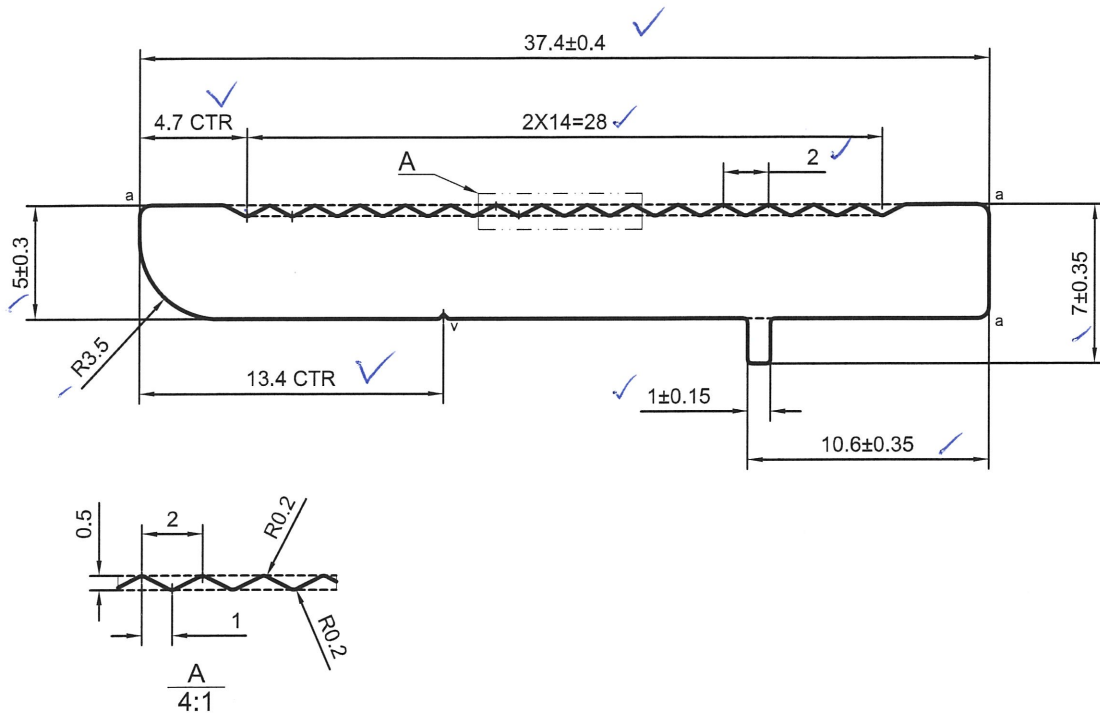
SCALE 1:1

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)							
AREA (SQ MM)	217.373	UNSPECIFIED THICKNESS	2.3	PERIMETER (MM)	149.659	STANDARD		SCALE	1:1
MASS (KG/M)	0.589	UNSPECIFIED CORNERS	-	SURFACE AREA	-	ALLOY	6063-T6	VERSION	D
COMPANY ISSUE			DRAWA	Ivan	DATE	2020-03-26	APPELLATION	PAGE OF	
			STANDA-RDIZATION		DATE				
			TO SIGN		DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

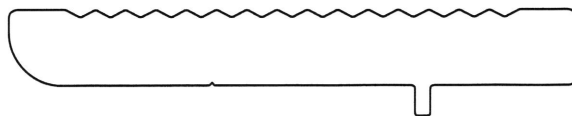
美特鋁質有限公司
MIDI Aluminium Fabricator Ltd.

新增 尺寸

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85786
			SECTION NO.	LH0091275



美特鋁質有限公司
承認圖面
日期 31-3-20



v=0.2X90°

a=R0.5

备注：没有配合型号！

D 修改 NO.V.F

SCALE 2:1

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 37.62		喷涂收费周长(mm): -	
AREA (SQ MM)	178.85	UNSPECIFIED THICKNESS	2.3±0.2	PERIMETER (MM)	89.71	STANDARD BS EN755
MASS (KG/M)	0.485	UNSPECIFIED CORNERS	R 0.2	SURFACE AREA	-	ALLOY 6063-T6
COMPANY ISSUE		A	DRAWN 陈晓舒	DATE	2020-03-26	APELLATION -
			STANDARDIZATION	DATE		PAGE OF
			TO SIGN 陈国提	DATE		
			AUDITING	DATE		
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE

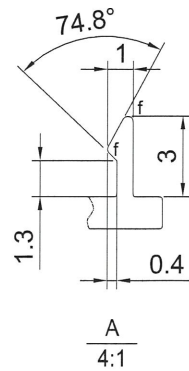
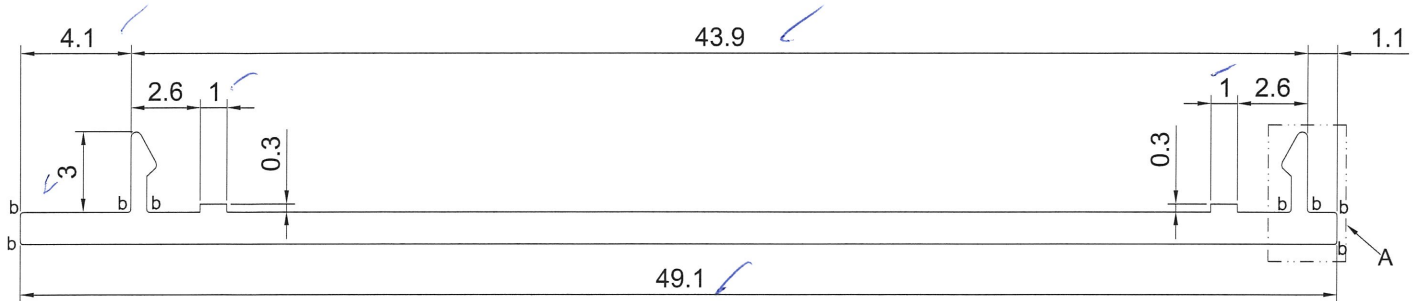
 PANSIA ALUMINUM (CHINA) LIMITED

X85819

CUSTOMER	CUSTOMER APPROVAL	CUST PART NO.	AL36(0), 70 梗窗主企框外框
		SECTION NO.	-

a=0.1r
b=0.2r
c=0.3r
d=0.4r
e=0.5r
f=0.8r

D 新增



美特鋁質有限公司
承認圖面 *[Signature]*
日期 31-3-20



V.F
SCALE 1:1

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)							
AREA (SQ MM)	63.426	UNSPECIFIED THICKNESS	1.2	PERIMETER (MM)	113.340	STANDARD		SCALE	1:1
MASS (KG/M)	0.172	UNSPECIFIED CORNERS	-	SURFACE AREA	51.414	ALLOY	6063-T6	VERSION	<i>[Signature]</i>
COMPANY ISSUE			DRAWN	Ivan	DATE	2020-03-26	APPELLATION	PAGE OF	
			STANDARDIZATION		DATE				
			TO SIGN		DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV		DATE		

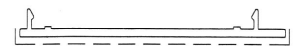
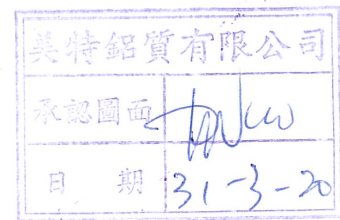
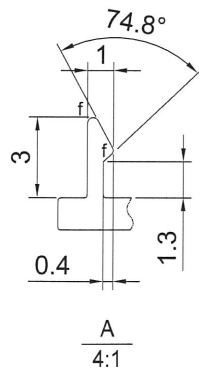
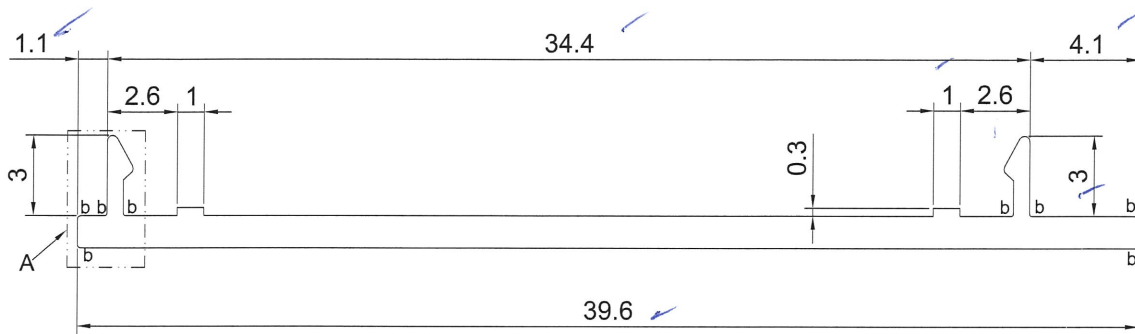
美特鋁質有限公司
MIDI Aluminium Fabricator Ltd.

X85820

CUSTOMER	CUSTOMER APPROVAL	CUST PART NO.	AL31(0) 70生窗主企框外窗
		SECTION NO.	-

a=0.1r
b=0.2r
c=0.3r
d=0.4r
e=0.5r
f=0.8r

D 新增



SCALE 1:1 V.F

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)							
AREA (SQ MM)	52.026	UNSPECIFIED THICKNESS	1.2	PERIMETER (MM)	94.340	STANDARD		SCALE	1:1
MASS (KG/M)	0.141	UNSPECIFIED CORNERS	-	SURFACE AREA	41.914	ALLOY	6063-T6	VERSION	D
COMPANY ISSUE		DRAWN	Ivan	DATE	2020-03-26	APELLATION		PAGE OF	
		STANDARDIZATION		DATE		美特鋁質有限公司 MIDI Aluminium Fabricator Ltd.			
		TO SIGN		DATE					
		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				