



工程指示 / 要求簡箋(E.I.)

工程指示編號：EI / 1511 / 20 修改版次：C
 工程編號：J851 工程名稱：青衣 明翹匯
 工程項目：修改和新增模圖(單元件幕牆)
 收件人：羅小姐 發件人：Leung Hin Wai 日期：4/3-2020

要求提供 / 確認 事項：

- | | | |
|------------------------------------|-------------------------------------|-------------------------------|
| <input type="checkbox"/> 初步鋁料 B.M. | <input type="checkbox"/> 加工拆圖，然後生產 | <input type="checkbox"/> 尺寸表 |
| <input type="checkbox"/> 正式鋁料 B.M. | <input type="checkbox"/> 技術上資料 / 指示 | <input type="checkbox"/> 報價 |
| <input type="checkbox"/> 配件 B.M. | <input type="checkbox"/> 樣辦或貨品說明書 | <input type="checkbox"/> 分判合約 |
| <input type="checkbox"/> 其他：_____ | | |

內容：

請按附頁圖紙繪畫模圖。增加V.F.範圍和修改ALLOY
 增加一張模圖 X85758

請在 _____ 前完成上列要求。

附： - 1+11 頁

以上項目為：

- 原合約工程包 原合約工程加 / 減賬 新工程報價

原因：- _____

分發東莞各部門：

- () 生產技術總監 連附件 () 技術部 連附件 () 生產部 連附件 () 機械設計部 連附件
 () 採購部 連附件 (✓) 生產統籌部 連附件
 (✓) 質檢部 連附件 () 會計部 連附件 () 報關組 連附件 () 其他 _____ 連附件

分發香港各部門：

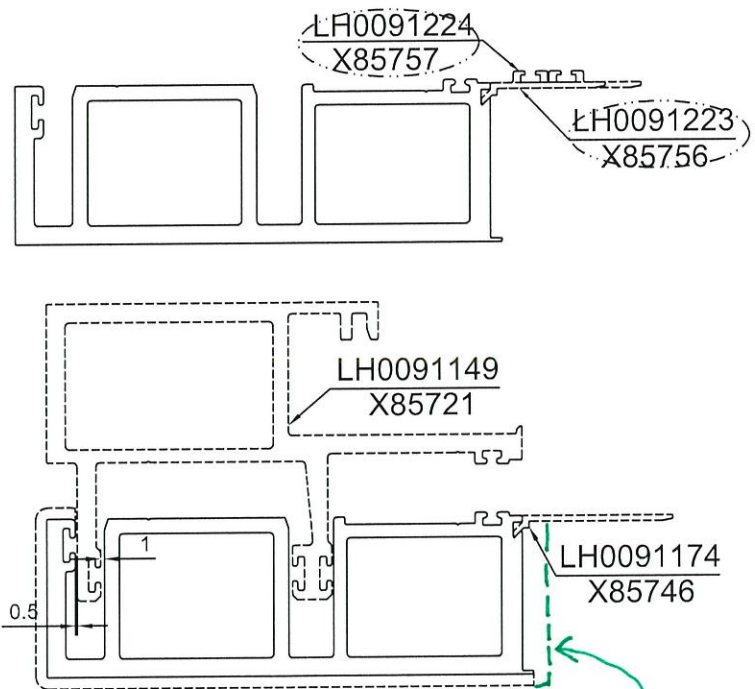
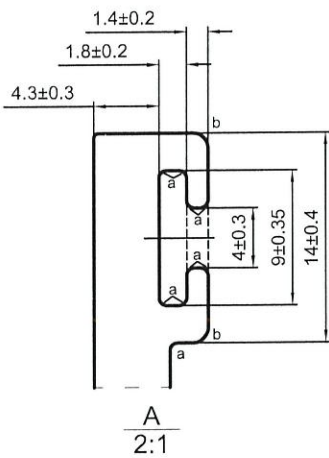
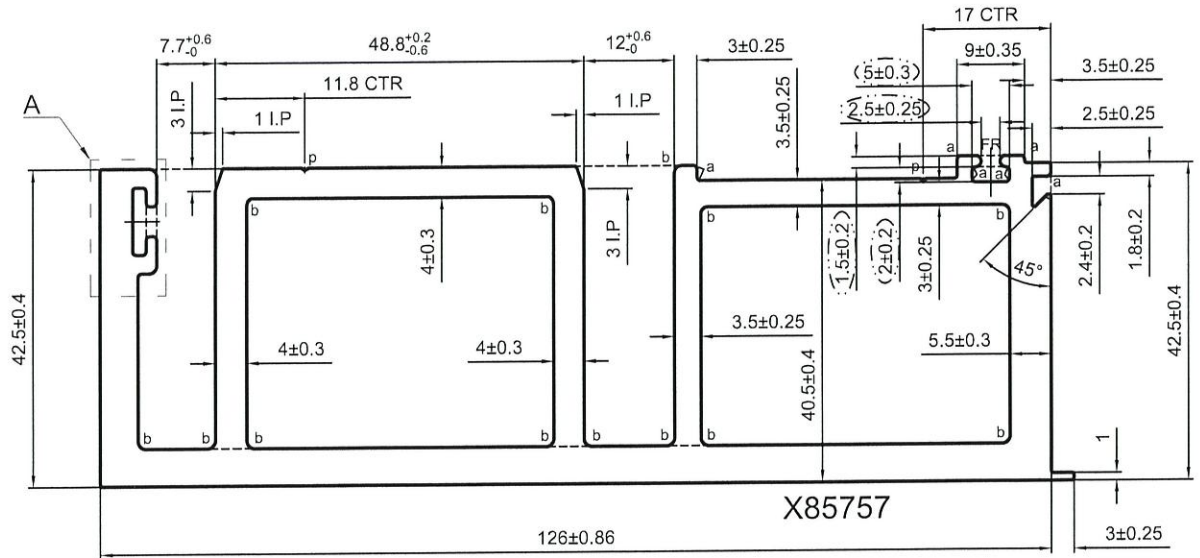
- () 行政部 連附件 () 會計部 連附件 () 統籌部 連附件 () 工程部地盤科文(柄) 連附件
 () 採購部 連附件 () QS 部 連附件 () 維修部 連附件 () 其他 _____ 連附件

傳遞編號： HX0293

發件人簽署：

項目經理簽署：

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85720
			SECTION NO.	LH0091148



p=R0.3X0.3

a=R0.5 b=R1

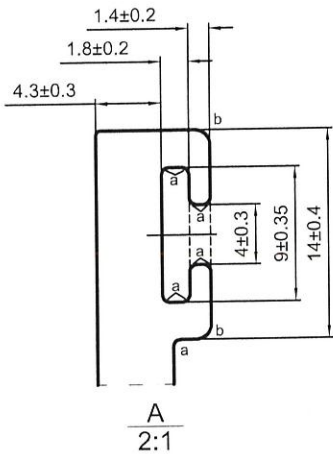
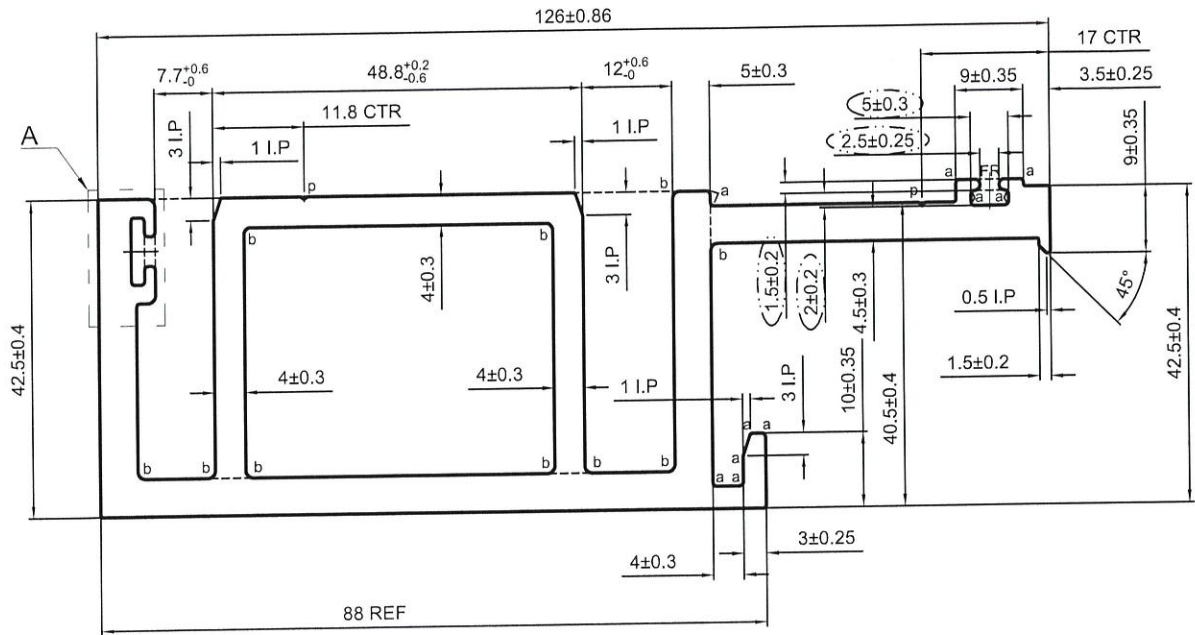
*配合尺寸以实物配合效果为准!

V.F

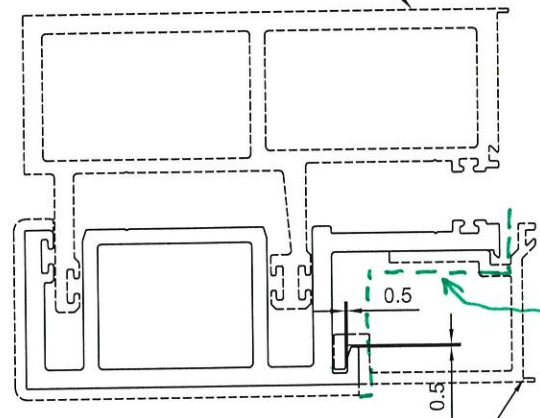
SCALE 1:2

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 135.67		喷涂收费周长(mm):		179.48		
AREA (SQ MM)	(1776.29)	UNSPECIFIED THICKNESS	5±0.3	PERIMETER (MM)	(528.79)	STANDARD	BS EN755	SCALE	1:1
MASS (KG/M)	(4.814)	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	179.48	ALLOY	6063-T6	VERSION	B
		DRAWA	陈晓舒	DATE	2020-02-28	APPELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85722
			SECTION NO.	LH0091150



LH0091147
X85719



LH0091176
X85748

V.F

SCALE 1:2

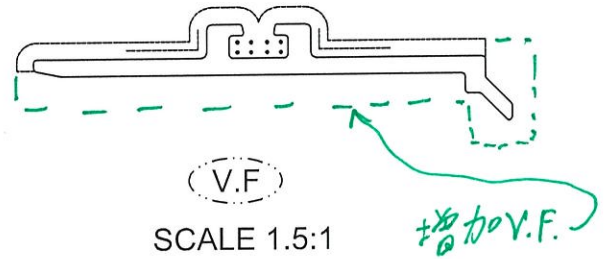
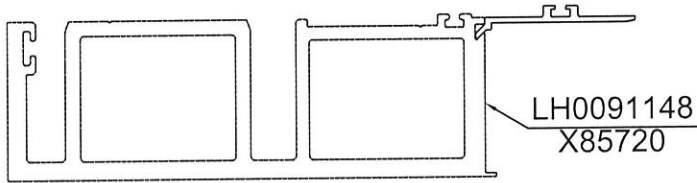
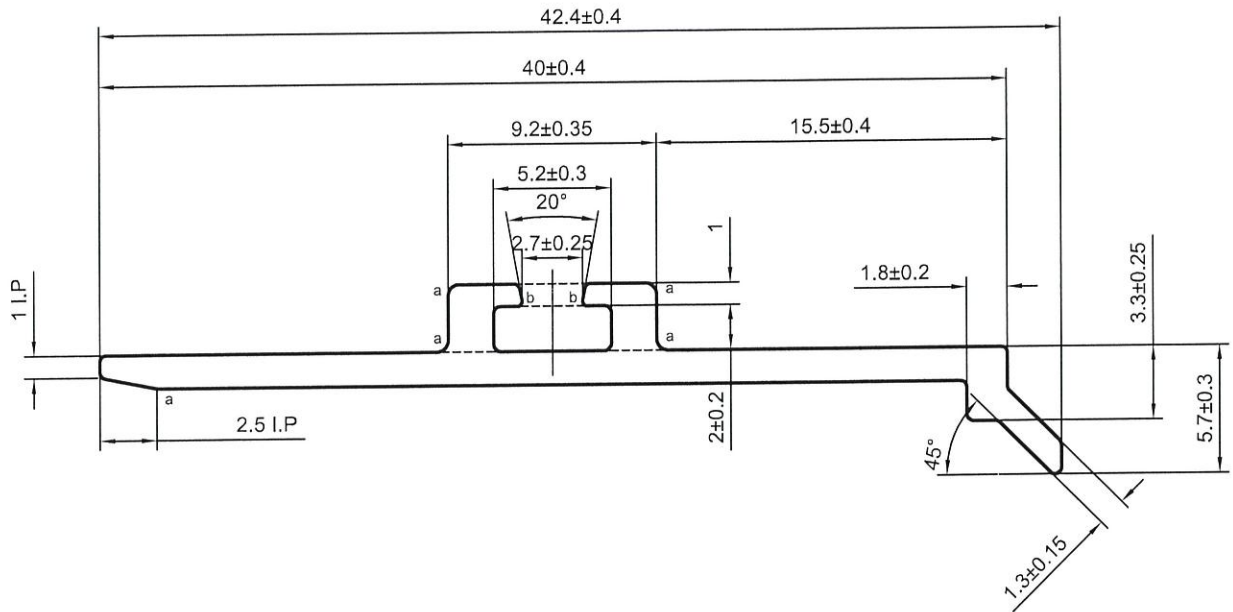
p=R0.3X0.3

a=R0.5 b=R1

*配合尺寸以实物配合效果为准!

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 132.82			喷涂收费周长(mm):		138.48	
AREA (SQ MM)	1542.27	UNSPECIFIED THICKNESS	5±0.3	PERIMETER (MM)	545.45	STANDARD	BS EN755	SCALE	1:1
MASS (KG/M)	4.180	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	138.48	ALLOY	6063-T6	VERSION	B
		DRAWN	陈晓舒	DATE	2020-02-28	APELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85756
			SECTION NO.	LH0091223



a=R0.5 b=R0.2

- 次要装饰面, 喷涂膜厚不足, 但不露底
 - 装饰面
 - 凹槽位置可能会有露底现象, 即膜厚不足
- *配合尺寸以实物配合效果为准!

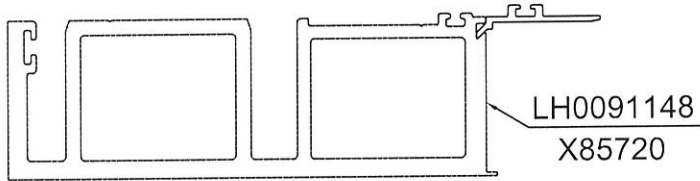
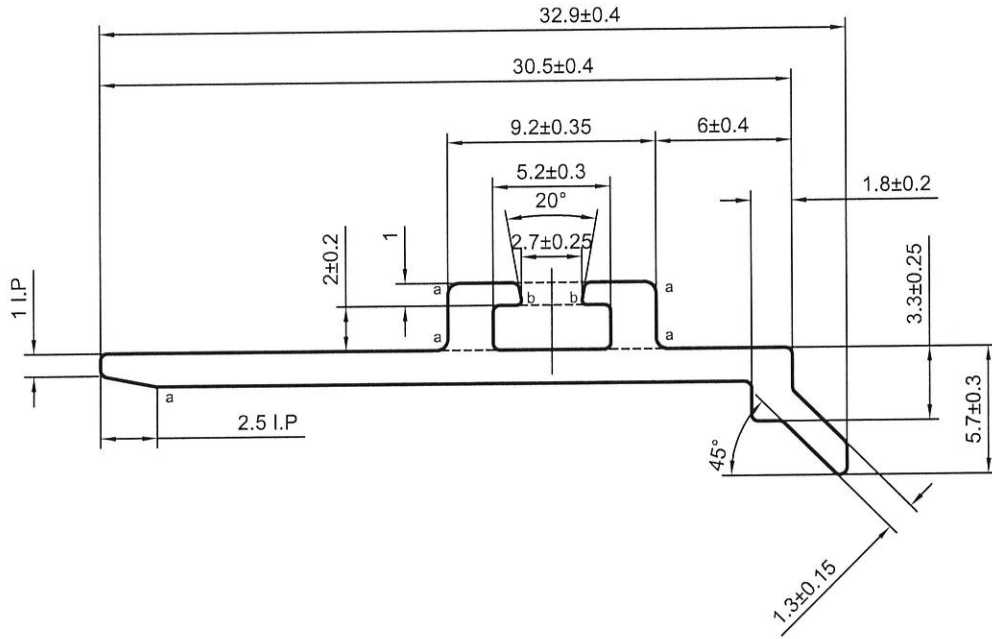
SCALE 1.5:1

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 42.91	6063-T6			喷涂收费周长(mm):	56.29
AREA (SQ MM)	81.41	UNSPECIFIED THICKNESS	1.5±0.2	PERIMETER (MM)	107.25	STANDARD	BS EN755	SCALE 3:1
MASS (KG/M)	0.221	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	56.29	ALLOY	6063-T6	VERSION A
		DRAWN	陈晓舒	DATE	2020-02-20	APELLATION	-	PAGE OF
		STANDARDIZATION		DATE				
		TO SIGN	陈国提	DATE				
		AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE		



PANSIA ALUMINUM (CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85757
			SECTION NO.	LH0091224

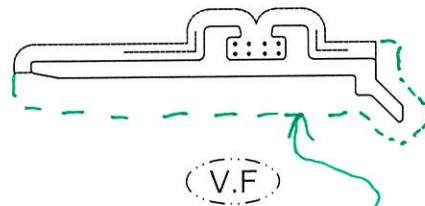


SCALE 1:2

a=R0.5 b=R0.2

- 次要装饰面, 喷涂膜厚不足, 但不露底
- 装饰面
- 凹槽位置可能会有露底现象, 即膜厚不足

*配合尺寸以实物配合效果为准!



SCALE 1.5:1

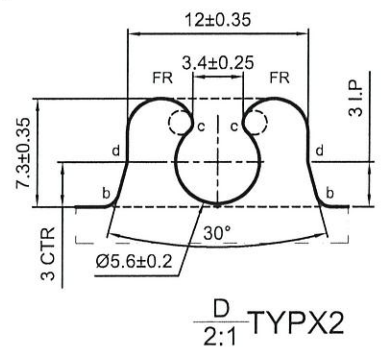
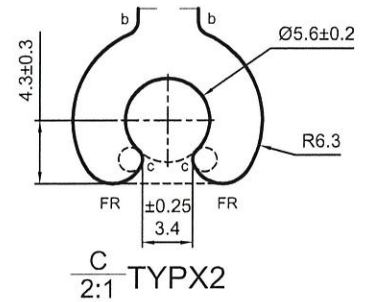
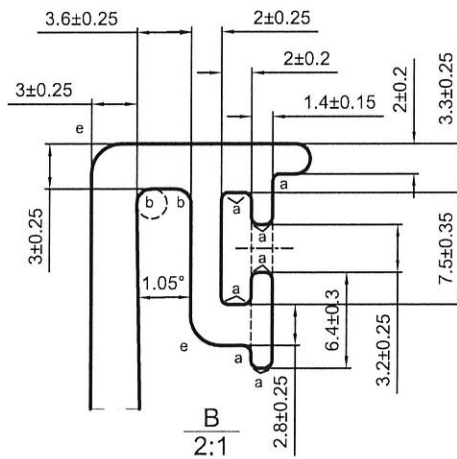
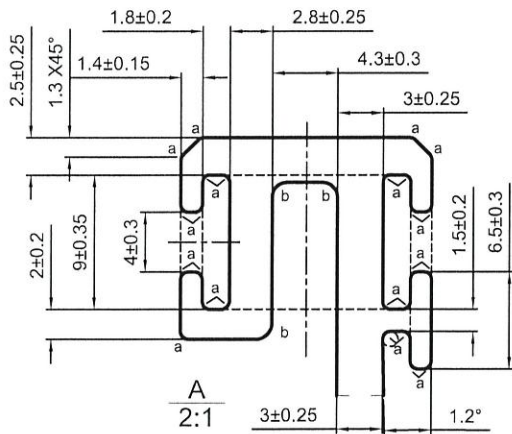
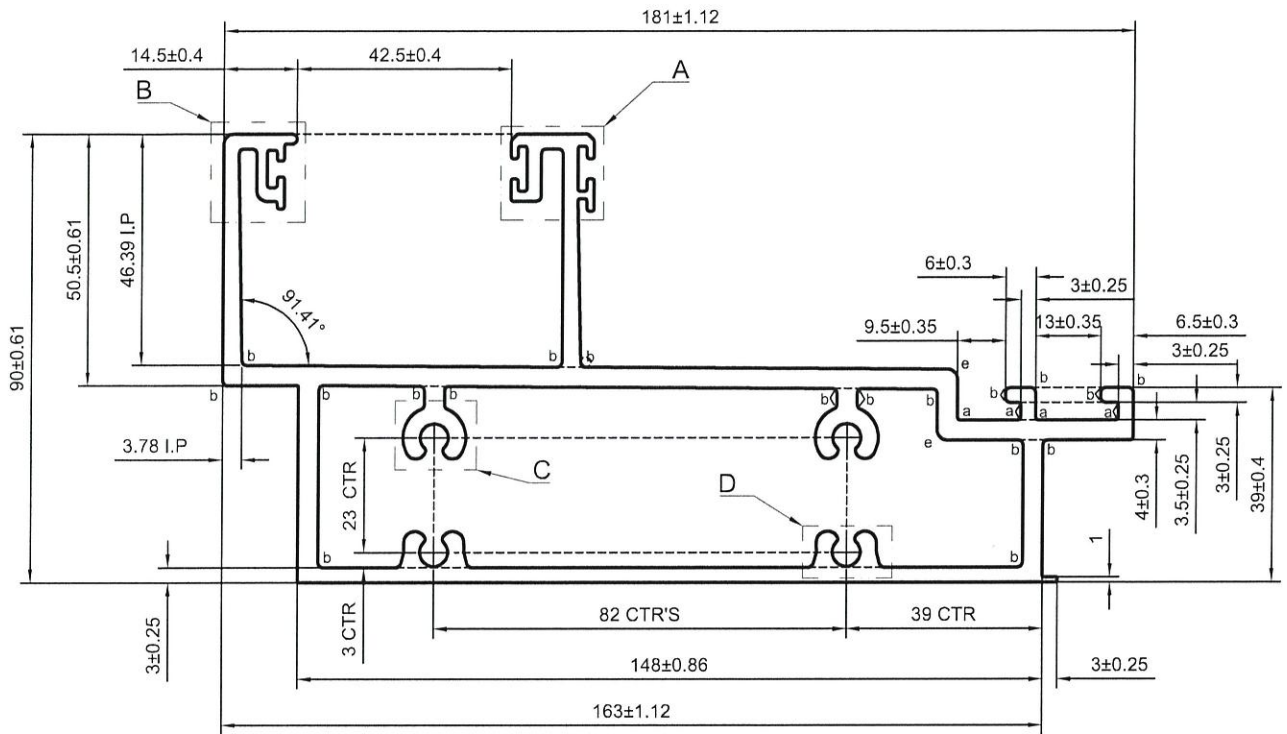
增加V.F.

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 33.57	6063-T6			喷涂收费周长(mm):	46.79
AREA (SQ MM)	67.16	UNSPECIFIED THICKNESS	1.5±0.2	PERIMETER (MM)	88.25	STANDARD	BS EN755	SCALE 3:1
MASS (KG/M)	0.182	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	46.79	ALLOY	6063-T5	VERSION A
			DRAWN	陈晓舒	DATE	2020-02-20	PAGE OF	
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			TO SIGN	陈国提	DATE			
			AUDITING		DATE			
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV			



PANSIA ALUMINUM (CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85731
			SECTION NO.	LH0091159

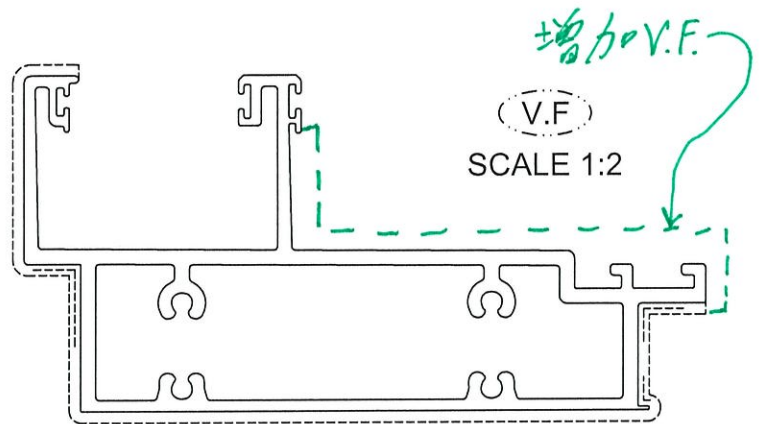
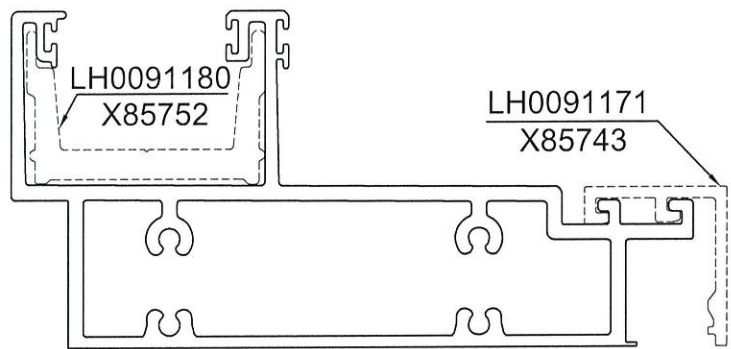
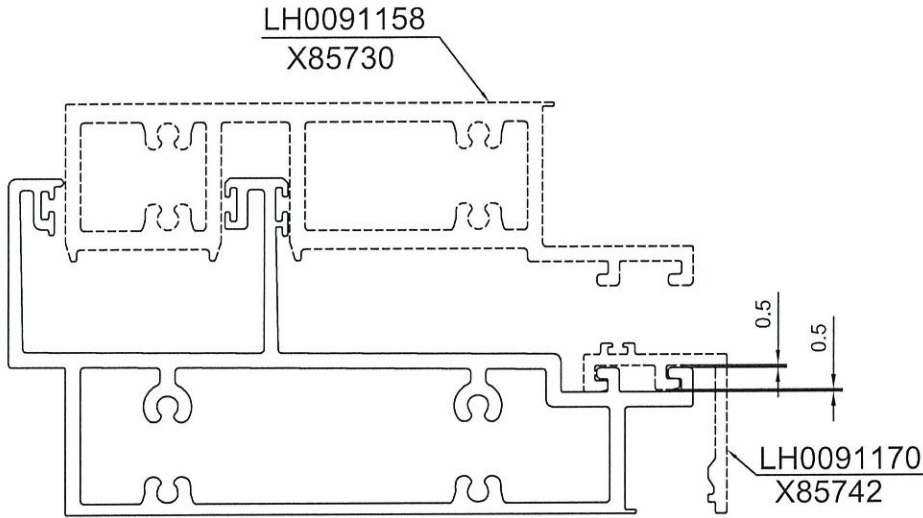


a=R0.5 b=R1 c=R0.8 d=R1.6 e=R2

*配合尺寸以实物配合效果为准!

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 197.87		喷涂收费周长(mm):		320.07		
AREA (SQ MM)	2293.40	UNSPECIFIED THICKNESS	4±0.3	PERIMETER (MM)	805.31	STANDARD	BS EN755	SCALE	1:1.5
MASS (KG/M)	6.215	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	320.07	ALLOY	6063-T6	VERSION	B
DRAWA			陈晓舒	DATE	2020-03-03	APPELLATION		PAGE 1 OF 2	
STANDA-RDIZATION				DATE					
TO SIGN			陈国提	DATE					
AUDITING				DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85731
			SECTION NO.	LH0091159

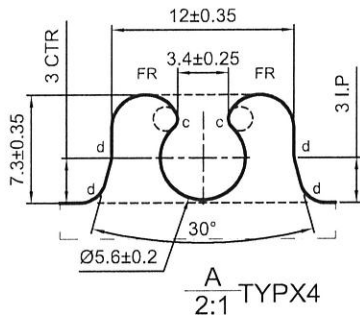
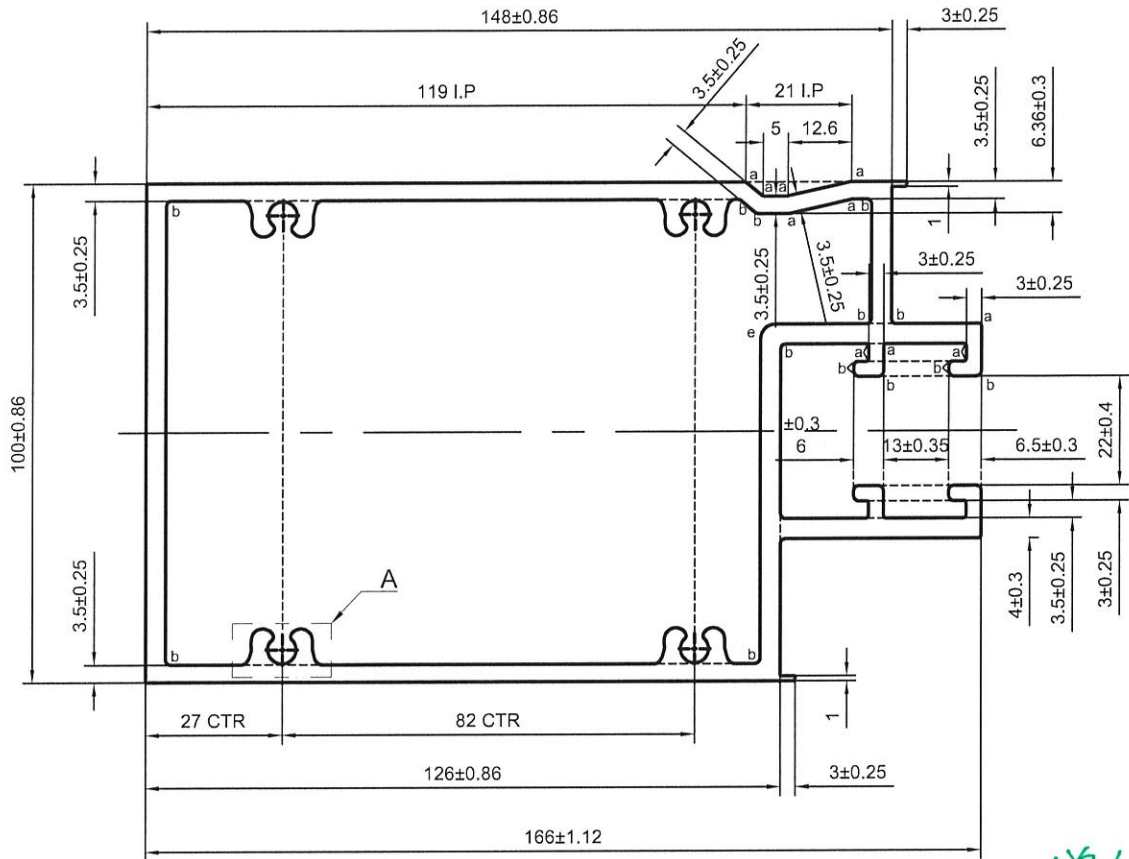


----- 次要装饰面，喷涂膜厚不足，但不露底
 ----- 装饰面

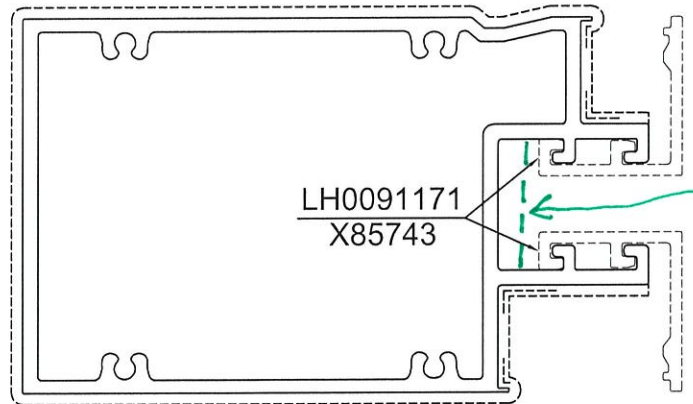
*配合尺寸以实物配合效果为准！

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 197.87		喷涂收费周长(mm): 320.07				
AREA (SQ MM)	2293.40	UNSPECIFIED THICKNESS	4±0.3	PERIMETER (MM)	805.31	STANDARD	BS EN755	SCALE	1:1.5
MASS (KG/M)	6.215	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	320.07	ALLOY	6063-T6	VERSION	B
		DRAWN	陈晓舒	DATE	2020-03-03	APELLATION	-	PAGE 2 OF 2	
		STANDARDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85732
			SECTION NO.	LH0091160



增加V.F.



a=R0.5 b=R1 c=R0.8 d=R1.6 e=R3

----- 次要装饰面，喷涂膜厚不足，但不露底

----- 装饰面

*配合尺寸以实物配合效果为准！

V.F

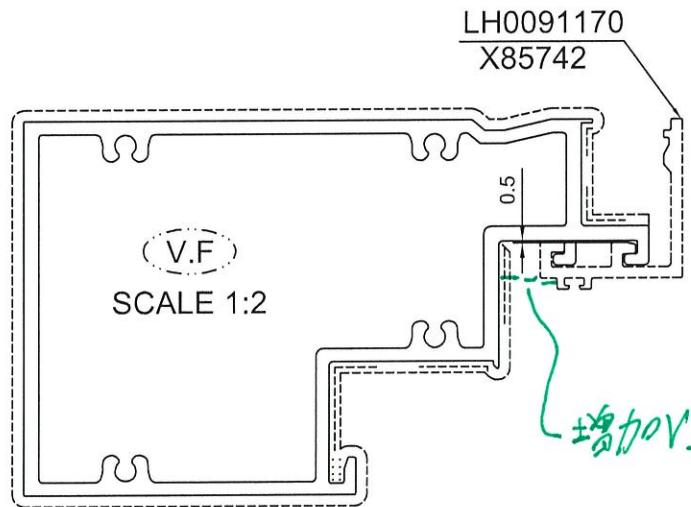
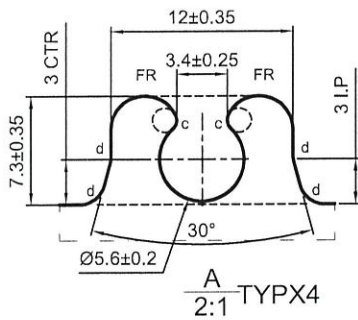
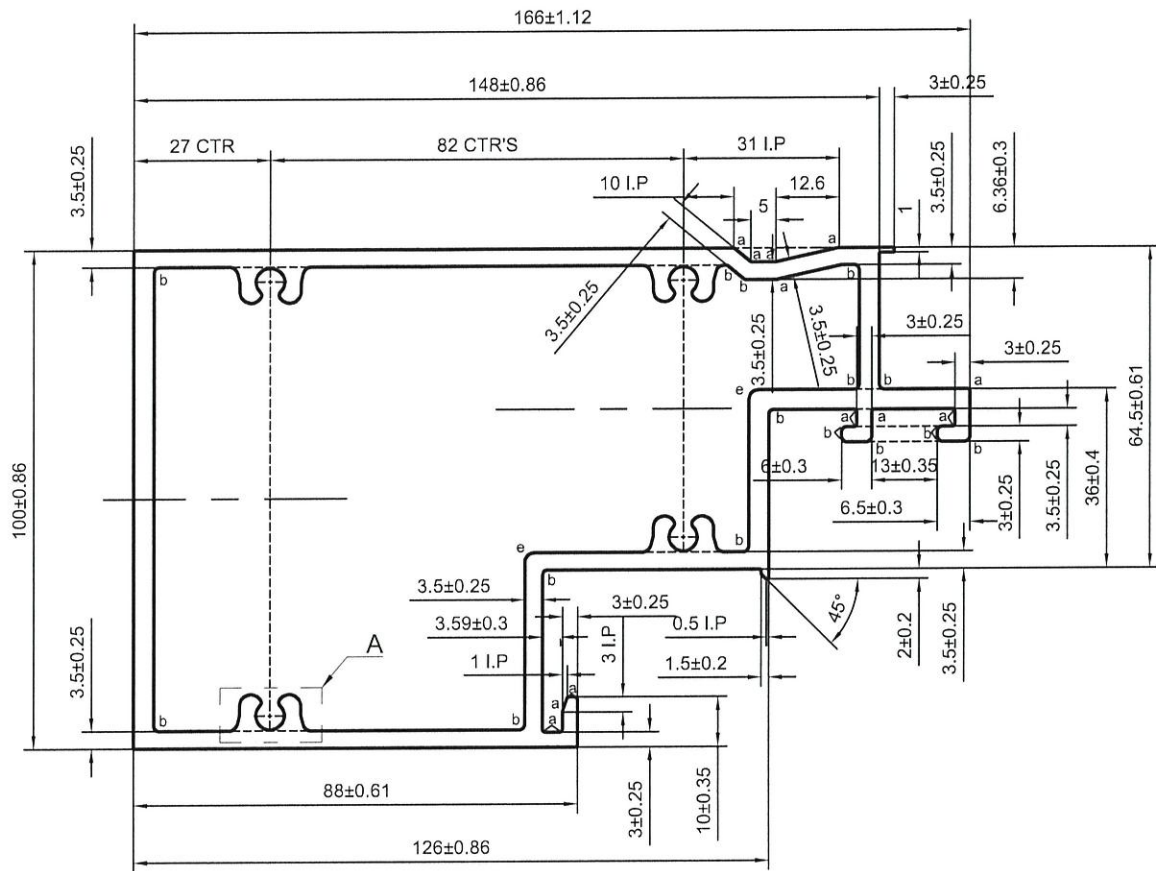
SCALE 1:2

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 183.17		喷涂收费周长(mm): (501.01)			
AREA (SQ MM)	2372.34	UNSPECIFIED THICKNESS	4±0.3	PERIMETER (MM)	692.85	STANDARD BS EN755	SCALE 1:1.5	
MASS (KG/M)	6.429	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	(501.01)	ALLOY 6063-T6	VERSION B	
-		DRAWA	陈晓舒	DATE	2020-03-03	APELLATION	-	PAGE OF
		STANDA-RDIZATION		DATE				
		TO SIGN	陈国提	DATE				
		AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV			



PANASIA ALUMINUM (CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85733
			SECTION NO.	LH0091161



a=R0.5 b=R1 c=R0.8 d=R1.6 e=R2

----- 次要装饰面，喷涂膜厚不足，但不露底

----- 装饰面

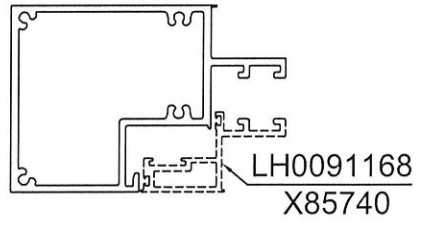
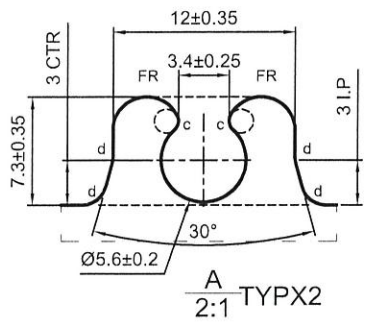
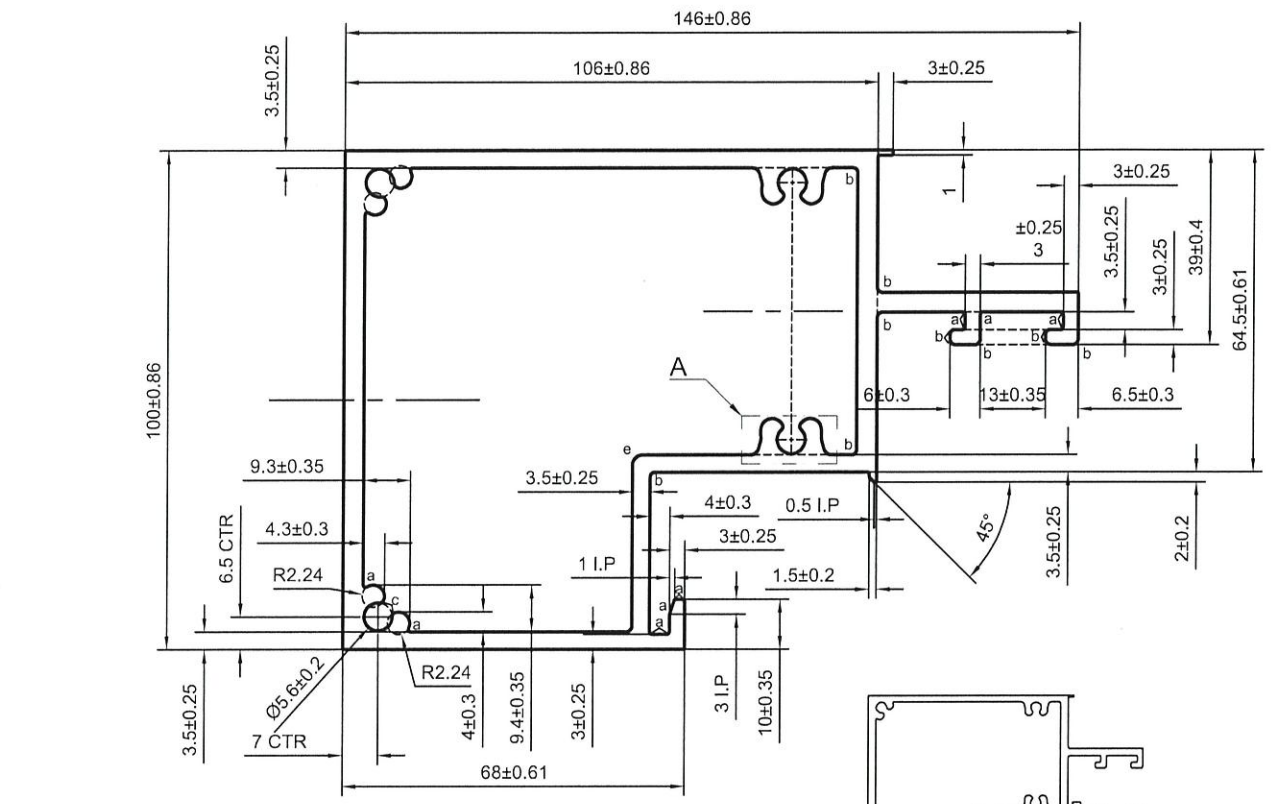
●●●●● 凹槽位置可能会有露底现象，即膜厚不足

*配合尺寸以实物配合效果为准！

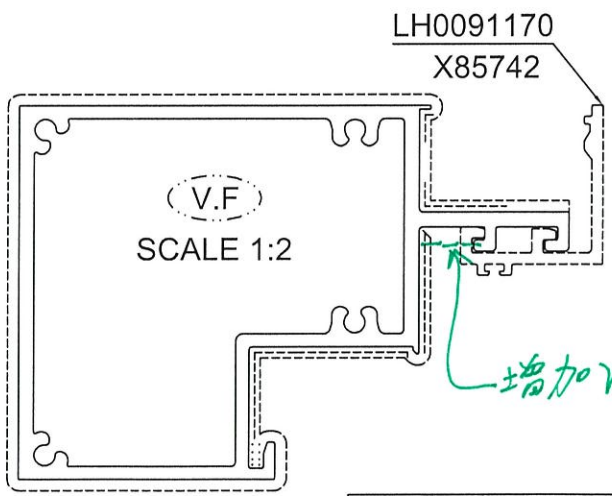
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 183.17		喷涂收费周长(mm): 524.11				
AREA (SQ MM)	2177.41	UNSPECIFIED THICKNESS	4±0.3	PERIMETER (MM)	601.95	STANDARD	BS EN755	SCALE	1:1.5
MASS (KG/M)	5.900	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	524.11	ALLOY	6063-T6	VERSION	B
			DRAWA	陈晓舒	DATE	2020-03-03	APPELLATION	PAGE OF	
			STANDA-RDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

 PANASIA ALUMINUM (CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85734
			SECTION NO.	LH0091162



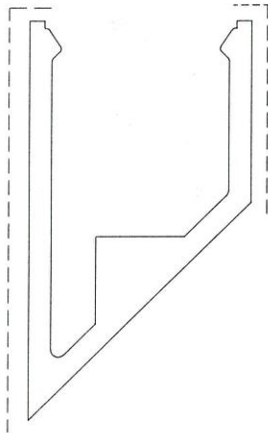
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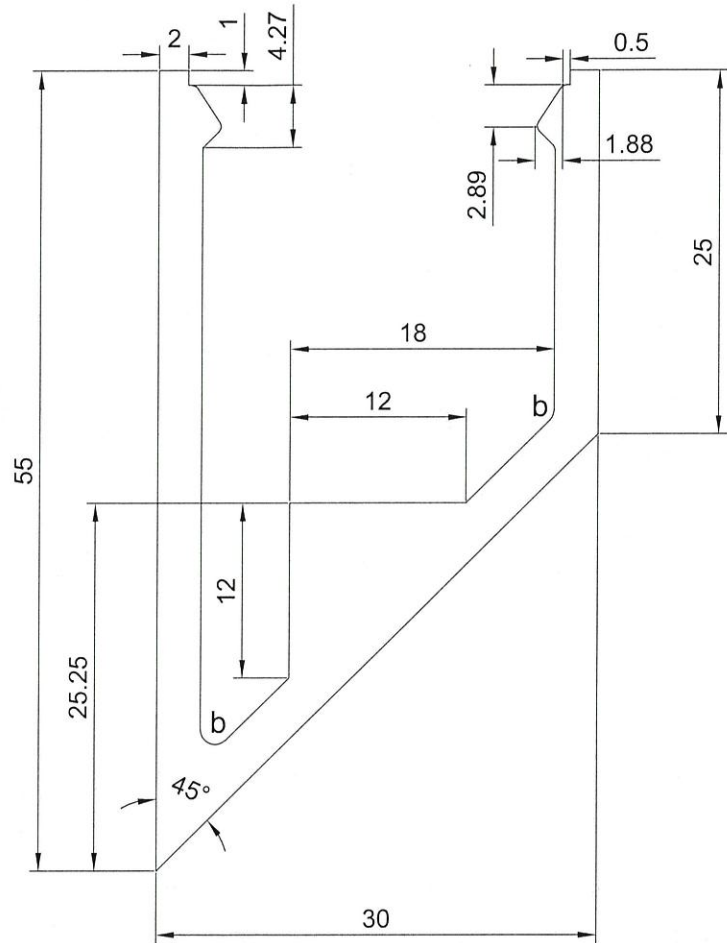
a=R0.5 b=R1 c=R0.8 d=R1.6 e=R2
 ----- 次要装饰面, 喷涂膜厚不足, 但不露底
 ----- 装饰面
 ●●●●● 凹槽位置可能会有露底现象, 即膜厚不足
 *配合尺寸以实物配合效果为准!

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 165.45		喷涂收费周长(mm): (482.66)				
AREA (SQ MM)	1910.89	UNSPECIFIED THICKNESS	4±0.3	PERIMETER (MM)	560.71	STANDARD	BS EN755	SCALE	1:1.5
MASS (KG/M)	5.179	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	(482.66)	ALLOY	6063-T6	VERSION	B
			DRAWA	陈晓舒	DATE	2020-03-03	APELLATION	PAGE OF	
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			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

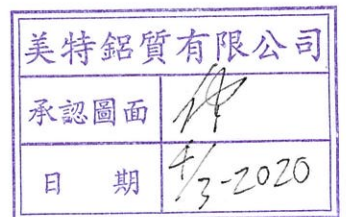




SCALE 1:1



SCALE 2:1



APPROVED :

6063-T6

Unspec.Radius: R0.5
Unspec.Thickness:3.0

Exposed Surface: - - - -

1.Important dimension: *
2.Referenced dimension: ()

a=R0.3
b=R1.0
v=R0.3XDP0.3

SECTIONAL AREA	mm ²	ADDITIONAL TOLERANCE	DATE	REVISION			
				NO.	DATE	NAME	DESCRIPTION
417.43		Thickness ± 0.1 mm	09/01/2020				
WEIGHT	KG/M	Flatness 0.1 /25mm width	SCALE				
1.13		Straightness 0.3 /300mm	1 : 1				
PERIMETER	mm	Twist 0.5° /300 mm max	DRAWN				
239.26		Angularity ± 1.0 degree	-				
V.F.	mm		CHECK				
84							