

工程指示編號：EI / 1511 / 20

修改版次：3

工程編號：J851

工程名稱：青衣 明翹匯

工程項目：修改和新增模圖(單元件幕牆)

收件人：羅小姐

發件人：Leung Hin Wai

日期：2/3-2020

□要求提供 / □確認 事項：

- |                                    |                                     |                               |
|------------------------------------|-------------------------------------|-------------------------------|
| <input type="checkbox"/> 初步鋁料 B.M. | <input type="checkbox"/> 加工拆圖，然後生產  | <input type="checkbox"/> 尺寸表  |
| <input type="checkbox"/> 正式鋁料 B.M. | <input type="checkbox"/> 技術上資料 / 指示 | <input type="checkbox"/> 報價   |
| <input type="checkbox"/> 配件 B.M.   | <input type="checkbox"/> 樣辦或貨品說明書   | <input type="checkbox"/> 分判合約 |
| <input type="checkbox"/> 其他：_____  |                                     |                               |

內容：

請按附頁圖紙繪畫模圖。增加V.F.範圍和修改ALLOY

請在\_\_\_\_\_前完成上列要求。

附：-

1+27頁

以上項目為：

- |                                 |                                      |                                |
|---------------------------------|--------------------------------------|--------------------------------|
| <input type="checkbox"/> 原合約工程包 | <input type="checkbox"/> 原合約工程加 / 減賬 | <input type="checkbox"/> 新工程報價 |
|---------------------------------|--------------------------------------|--------------------------------|

原因：-

分發東莞各部門：

- |   |   |   |   |                              |                              |                                |                                    |
|---|---|---|---|------------------------------|------------------------------|--------------------------------|------------------------------------|
| <input type="checkbox"/> 生產技術總監         | <input type="checkbox"/> 連附件            | <input type="checkbox"/> 技術部              | <input type="checkbox"/> 連附件            | <input type="checkbox"/> 生產部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 機械設計部 | <input type="checkbox"/> 連附件       |
| <input type="checkbox"/> 採購部            | <input type="checkbox"/> 連附件            | <input checked="" type="checkbox"/> 生產統籌部 | <input checked="" type="checkbox"/> 連附件 |                              |                              |                                |                                    |
| <input checked="" type="checkbox"/> 質檢部 | <input checked="" type="checkbox"/> 連附件 | <input type="checkbox"/> 會計部              | <input type="checkbox"/> 連附件            | <input type="checkbox"/> 報關組 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 其他    | _____ <input type="checkbox"/> 連附件 |

分發香港各部門：

- |                              |                              |                               |                              |                              |                              |                                     |                                    |
|------------------------------|------------------------------|-------------------------------|------------------------------|------------------------------|------------------------------|-------------------------------------|------------------------------------|
| <input type="checkbox"/> 行政部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 會計部  | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 統籌部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 工程部地盤科文(柄) | <input type="checkbox"/> 連附件       |
| <input type="checkbox"/> 採購部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> QS 部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 維修部 | <input type="checkbox"/> 連附件 | <input type="checkbox"/> 其他         | _____ <input type="checkbox"/> 連附件 |

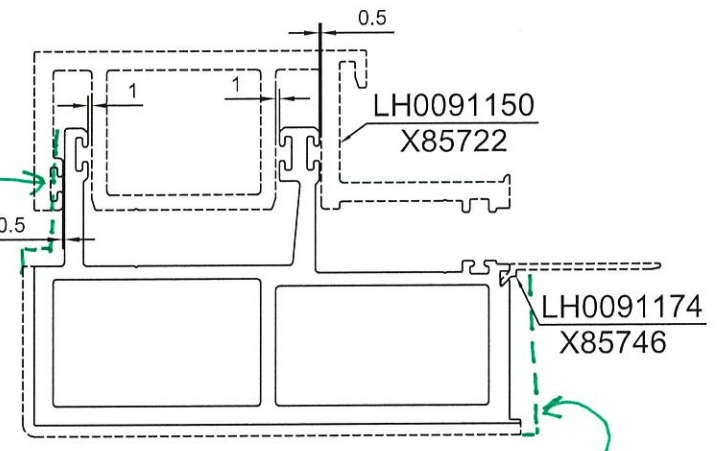
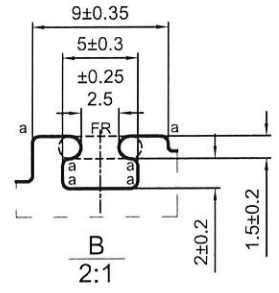
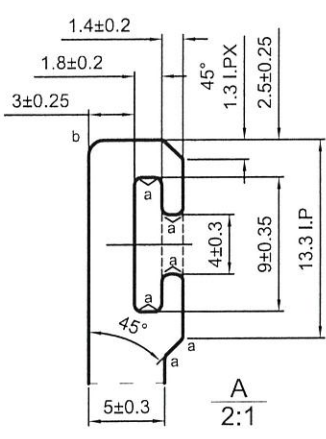
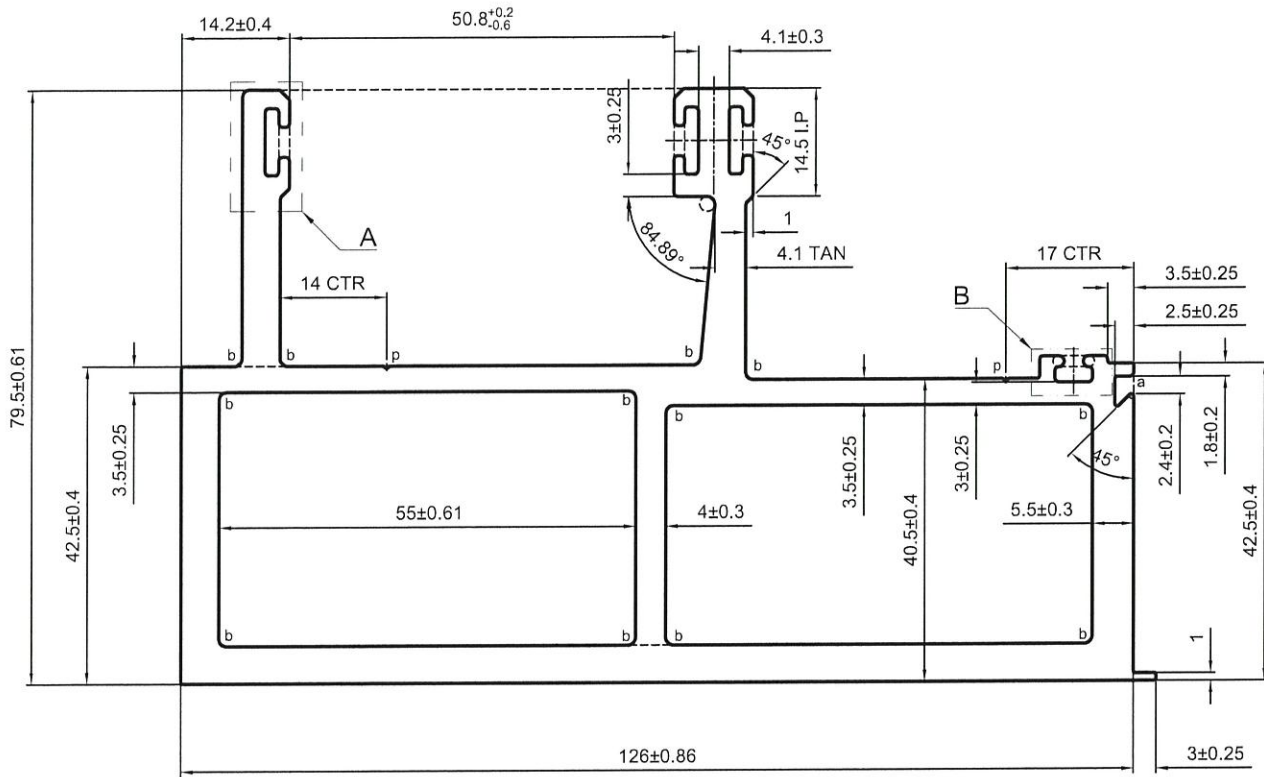
傳遞編號：

HA 0263

發件人簽署：

項目經理簽署：

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85719
			SECTION NO.	LH0091147



p=R0.3X0.3  
a=R0.5 b=R1

\*配合尺寸以实物配合效果为准!

增加V.F.

增加V.F.

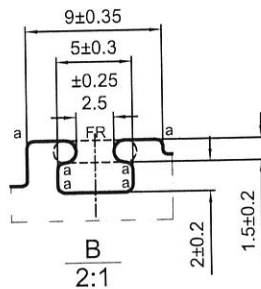
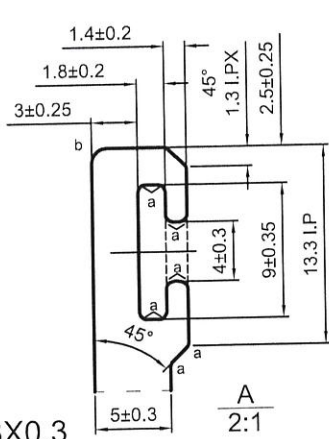
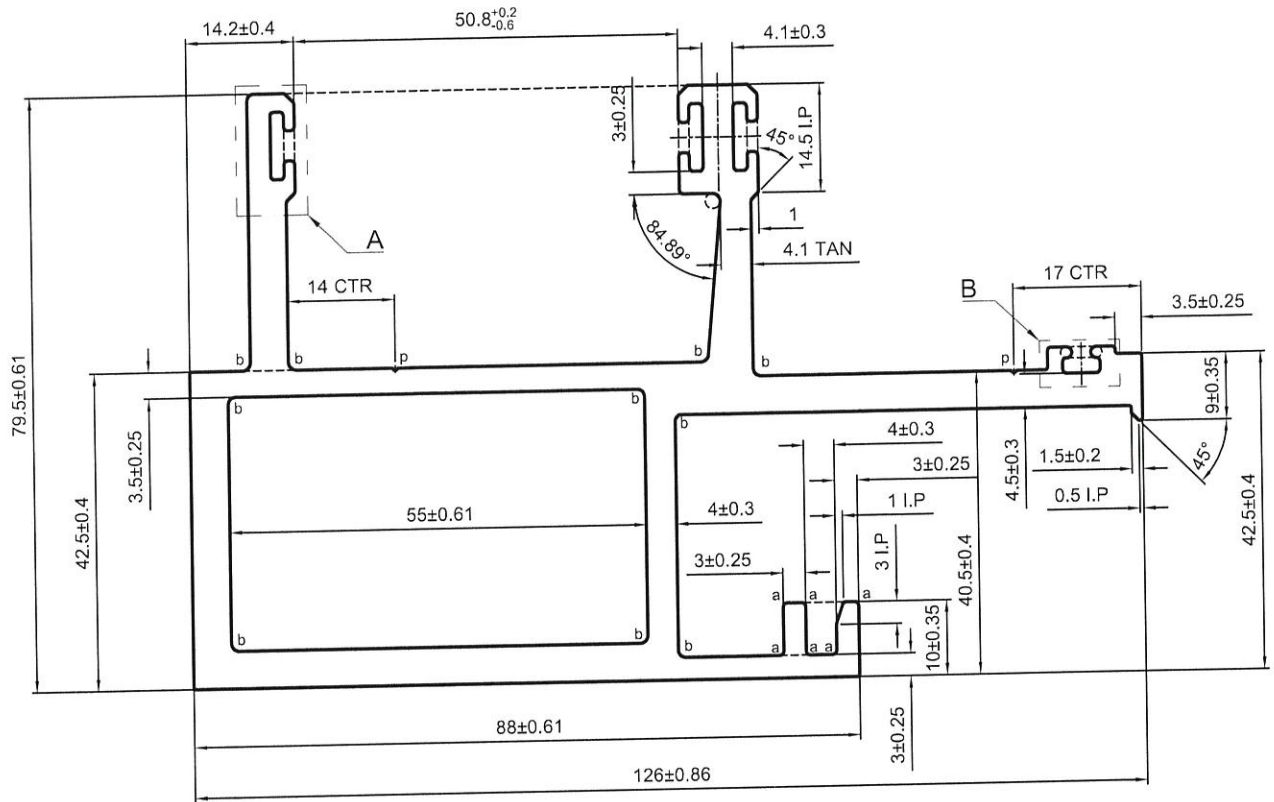
(V.F)

SCALE 1:2

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 145.05		SCALE 1:2		喷涂收费周长(mm):		171.71
AREA (SQ MM)	1989.89	UNSPECIFIED THICKNESS	5±0.3	PERIMETER (MM)	563.54	STANDARD	BS EN755	SCALE	1:1
MASS (KG/M)	5.393	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	171.71	ALLOY	6063-T6	VERSION	A
			DRAWN	陈晓舒	DATE	2020-02-21	APELLATION	PAGE OF	
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			



CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85721
			SECTION NO.	LH0091149

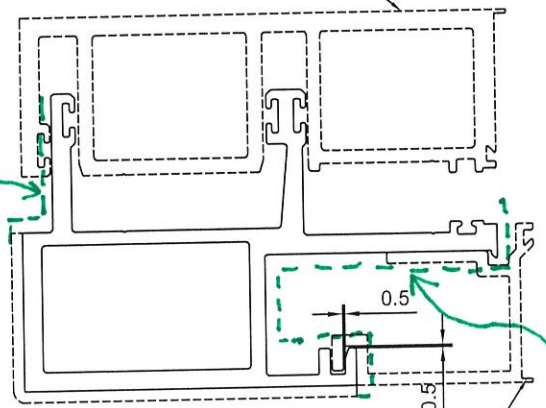


p=R0.3X0.3  
a=R0.5 b=R1

----- 次要装饰面, 喷涂膜厚不足, 但不露底  
----- 装饰面  
●●●●● 凹槽位置可能会有露底现象, 即膜厚不足  
备注: 没有配合型号!

增加 V.F.

LH0091148  
X85720



LH0091176  
X85748

(V.F.)  
SCALE 1:2

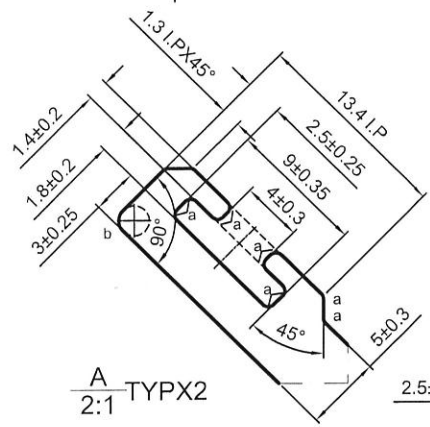
增加 V.F.

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 135.52					喷涂收费周长(mm):	130.71
AREA (SQ MM)	1716.53	UNSPECIFIED THICKNESS	5±0.3	PERIMETER (MM)	627.14	STANDARD	BS EN755	SCALE	1:1
MASS (KG/M)	4.652	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	130.71	ALLOY	6063-T6	VERSION	A
				DRAWN	陈晓舒	DATE	2020-02-21	PAGE OF	
				STANDARDIZATION		DATE			
				TO SIGN	陈国提	DATE			
				AUDITING		DATE			
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

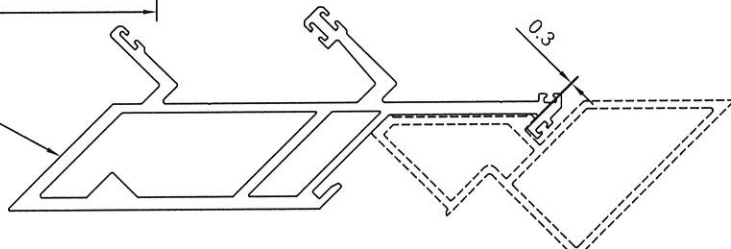


PANASIA ALUMINUM  
(CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85723
			SECTION NO.	LH0091151

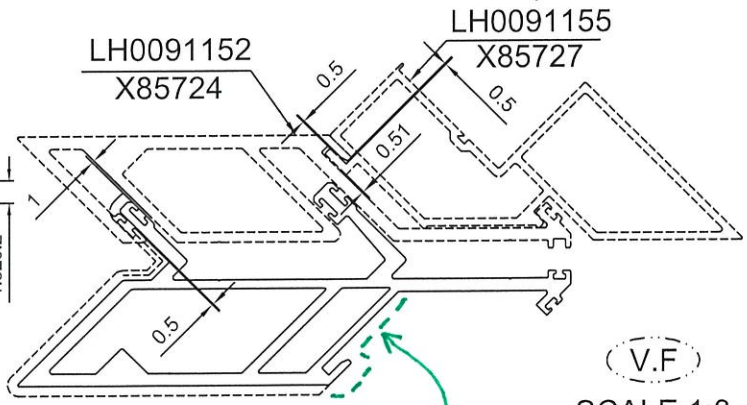


LH0091156  
X85728



LH0091152  
X85724

LH0091155  
X85727



p=R0.3X0.3  
a=R0.5 b=R1 c=R0.2

----- 次要装饰面, 喷涂膜厚不足, 但不露底  
----- 装饰面

\*配合尺寸以实物配合效果为准!

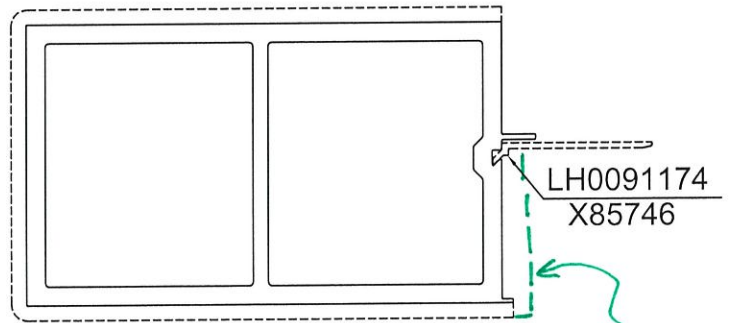
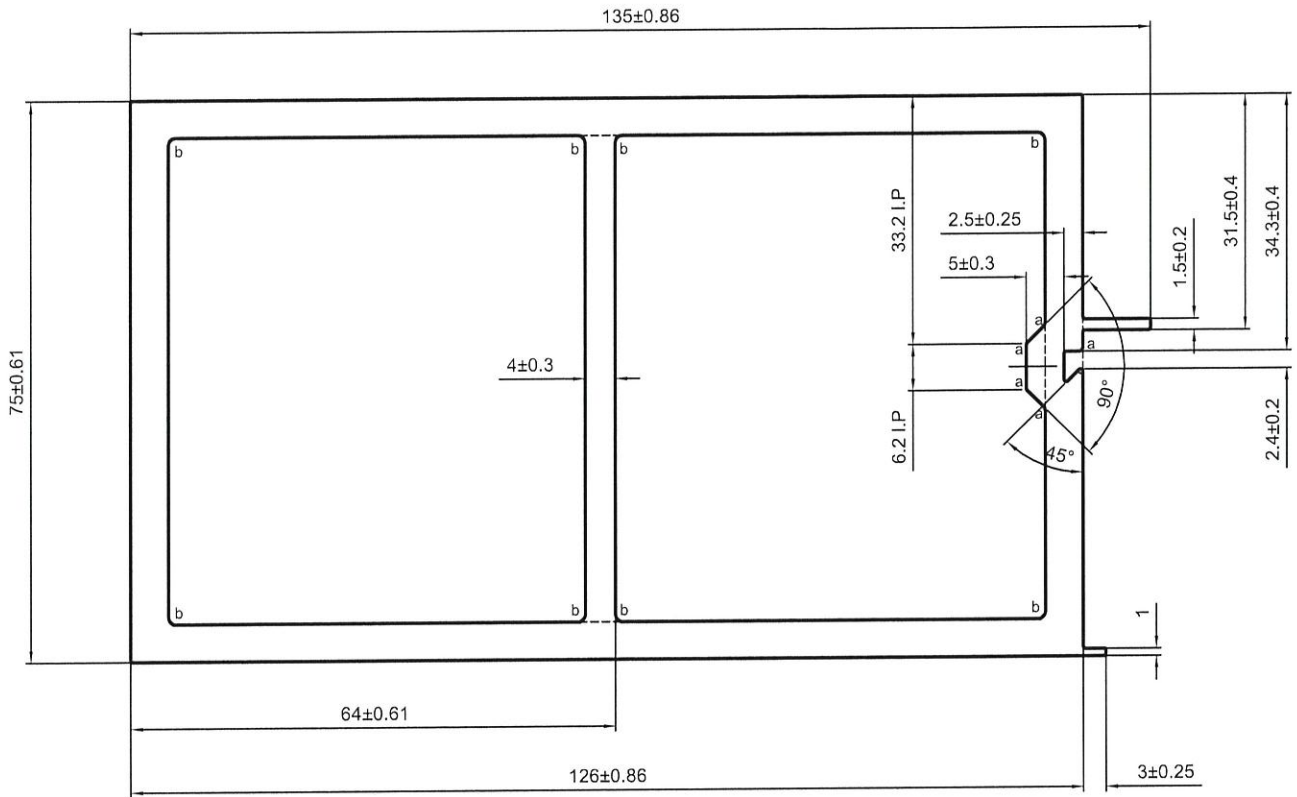
增加V.F.

V.F.  
SCALE 1:3

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 224.49		喷涂收费周长(mm):		234.07		
AREA (SQ MM)	2630.21	UNSPECIFIED THICKNESS	5±0.3	PERIMETER (MM)	778.57	STANDARD	BS EN755	SCALE	1:1.5
MASS (KG/M)	7.128	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	234.07	ALLOY	6063-T6	VERSION	A
DRAWN			陈晓舒	DATE	2020-02-21	APPELLATION	PAGE OF		
STANDARDIZATION				DATE					
TO SIGN			陈国提	DATE					
AUDITING				DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				



CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85725
			SECTION NO.	LH0091153




a=R0.5 b=R1

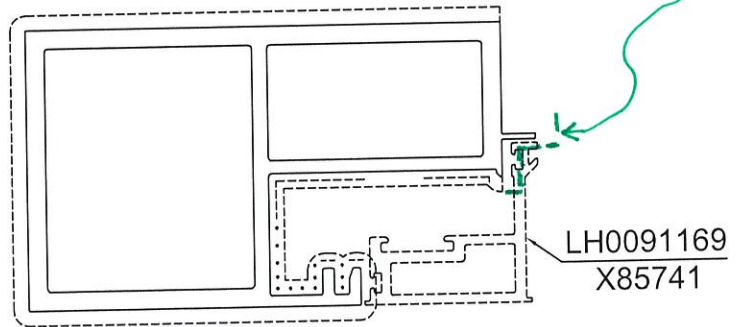
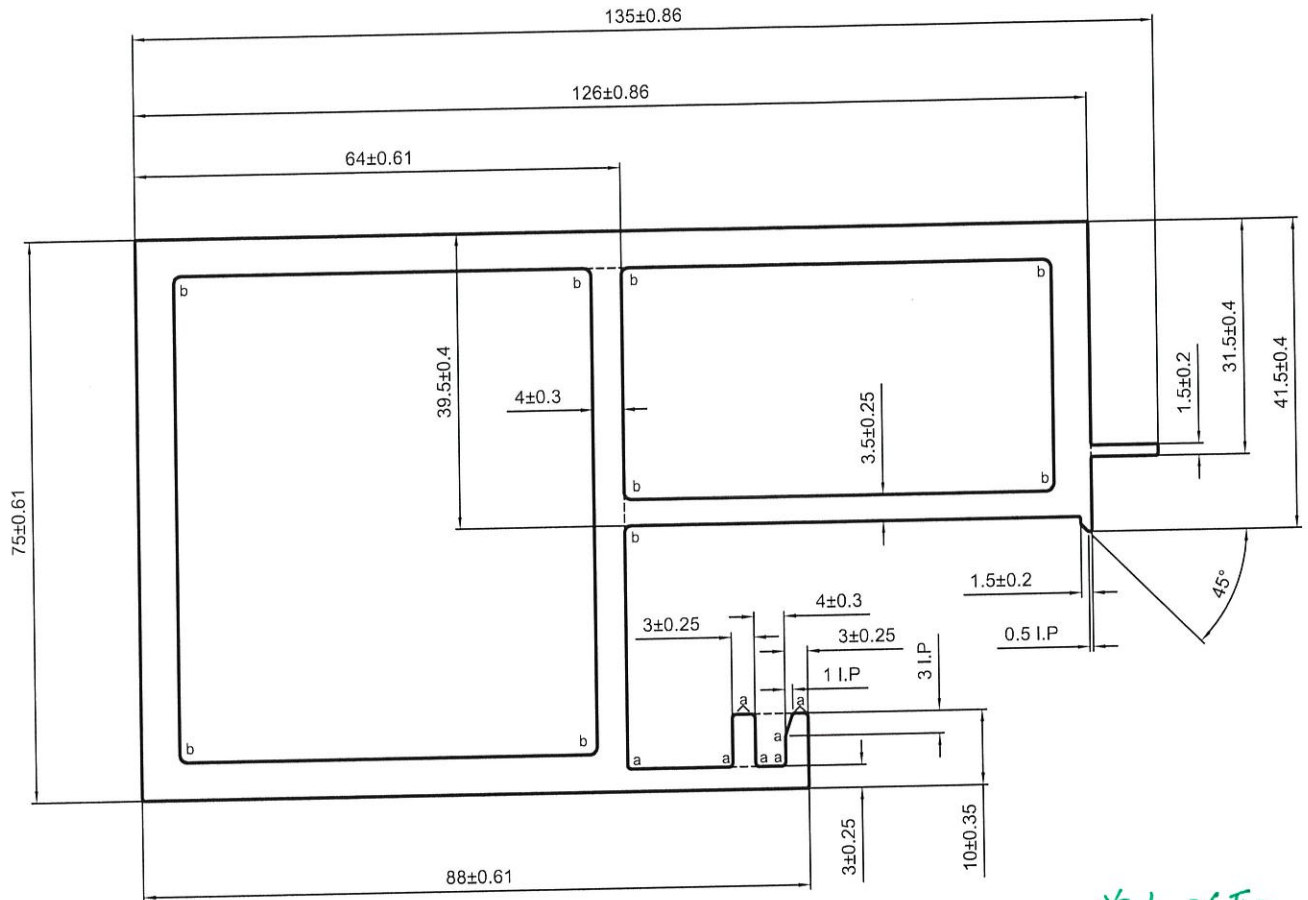
\*配合尺寸以实物配合效果为准!

V.F  
SCALE 1:2

增加 V.F.

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 149		喷涂收费周长(mm):		330.08		
AREA (SQ MM)	2201.75	UNSPECIFIED THICKNESS	5±0.3	PERIMETER (MM)	431.42	STANDARD	BS EN755	SCALE	1:1
MASS (KG/M)	5.967	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	330.08	ALLOY	6063-T6	VERSION	A
		DRAWN	陈晓舒	DATE	2020-02-21	APELLATION	PAGE OF		
		STANDARDIZATION		DATE		 <b>PANASIA ALUMINUM (CHINA) LIMITED</b>			
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85726
			SECTION NO.	LH0091154



a=R0.5    b=R1

- 次要装饰面, 喷涂膜厚不足, 但不露底
- 装饰面
- 凹槽位置可能会有露底现象, 即膜厚不足

\*配合尺寸以实物配合效果为准!

(V.F.)  
SCALE 1:2

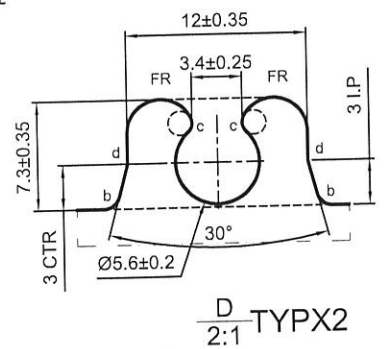
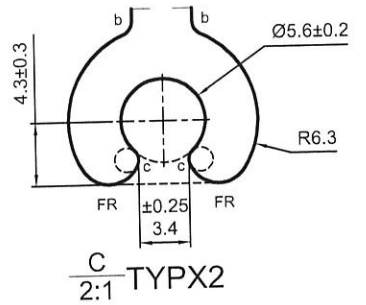
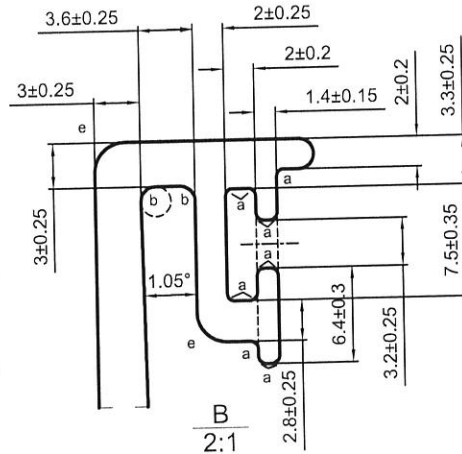
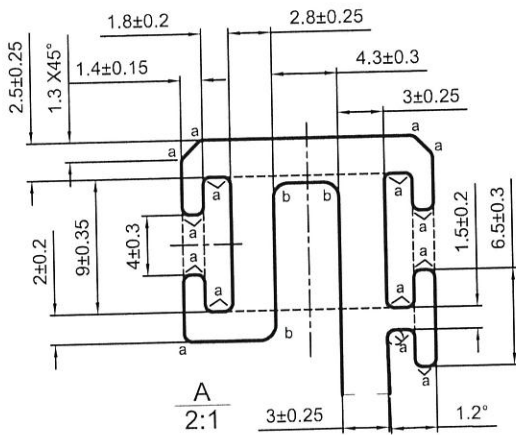
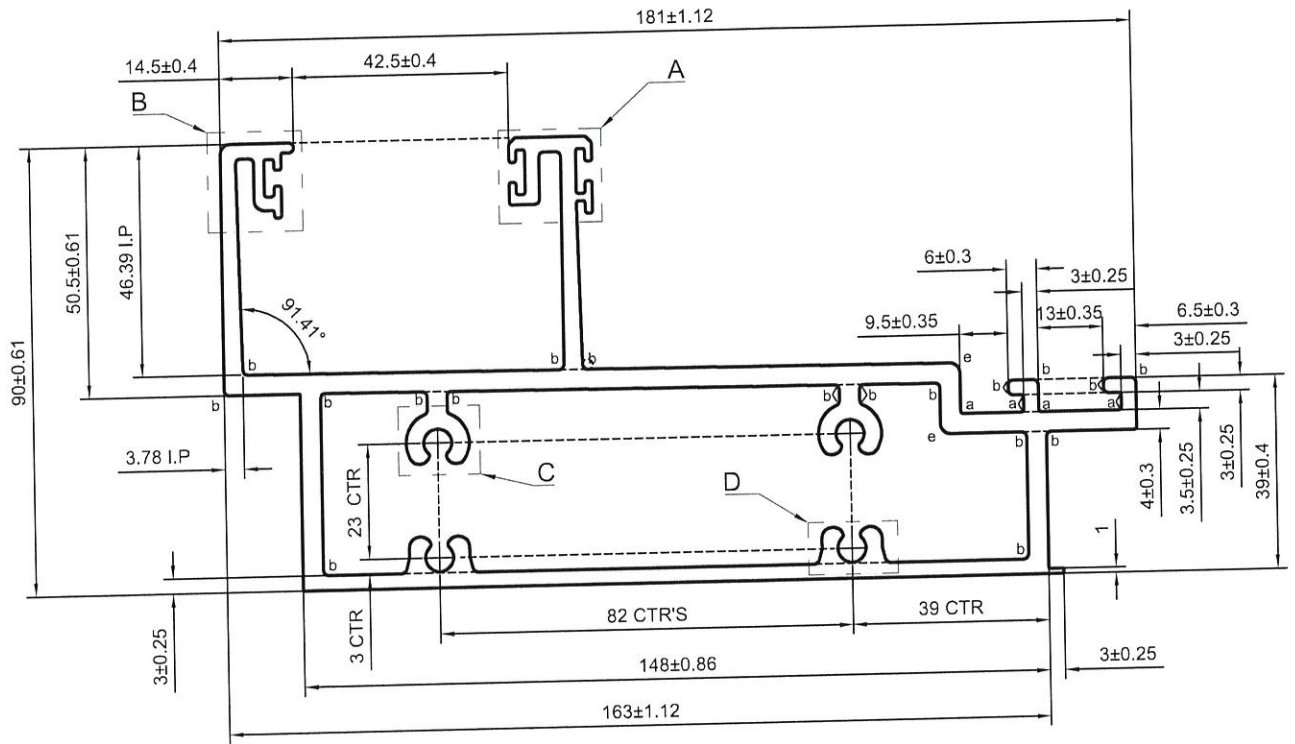
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 146.41				喷涂收费周长(mm):		436.85	
AREA (SQ MM)	2037.38	UNSPECIFIED THICKNESS	5±0.3	PERIMETER (MM)	495.23	STANDARD	BS EN755	SCALE	1:1	
MASS (KG/M)	5.521	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	436.85	ALLOY	6063-T6	VERSION	A	
			DRAWN	陈晓舒	DATE	2020-02-21	APPELLATION	-		
			STANDARDIZATION		DATE					
			TO SIGN	陈国提	DATE					
			AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE				



PANASIA ALUMINUM  
(CHINA) LIMITED



CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85731
			SECTION NO.	LH0091159



a=R0.5 b=R1 c=R0.8 d=R1.6 e=R2

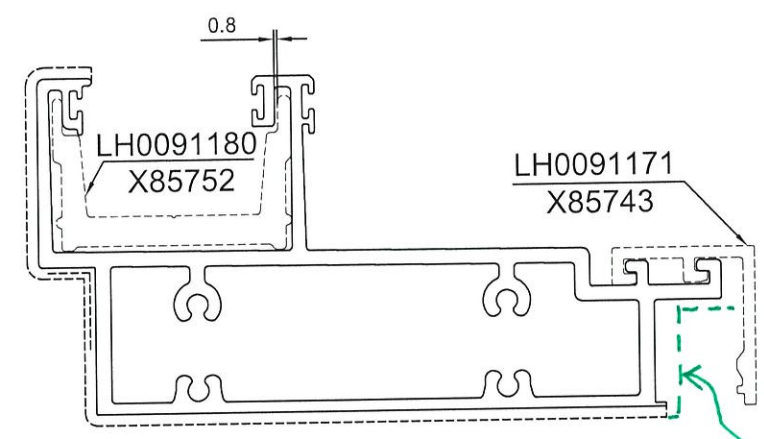
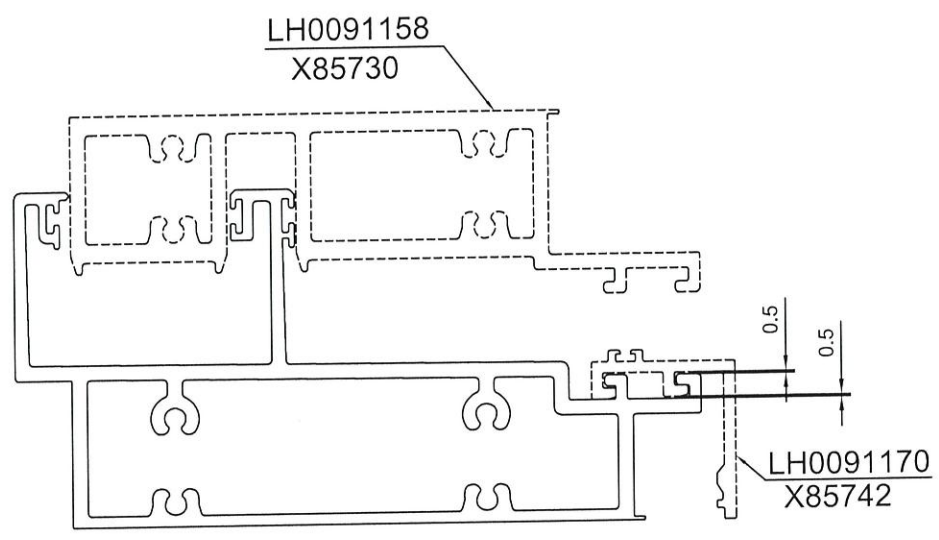
\*配合尺寸以实物配合效果为准!

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 197.87		喷涂收费周长(mm):		271.27		
AREA (SQ MM)	2293.40	UNSPECIFIED THICKNESS	4±0.3	PERIMETER (MM)	805.31	STANDARD	BS EN755	SCALE	1:1.5
MASS (KG/M)	6.215	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	271.27	ALLOY	6063-T6	VERSION	A
DRAWN			陈晓舒	DATE	2020-02-21	APPELLATION		PAGE 1 OF 2	
STANDARDIZATION				DATE					
TO SIGN			陈国提	DATE					
AUDITING				DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				



PANASIA ALUMINUM (CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85731
			SECTION NO.	LH0091159



----- 次要装饰面，喷涂膜厚不足，但不露底  
 ----- 装饰面

\*配合尺寸以实物配合效果为准！

(V.F)  
 SCALE 1:2

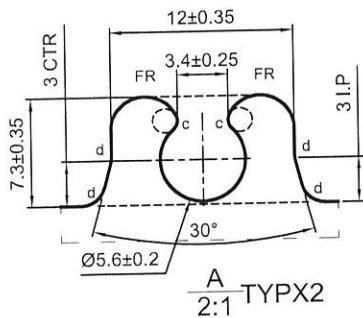
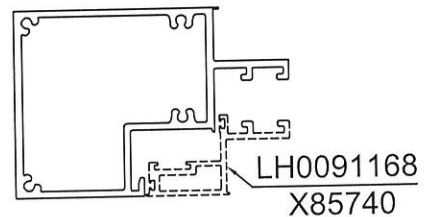
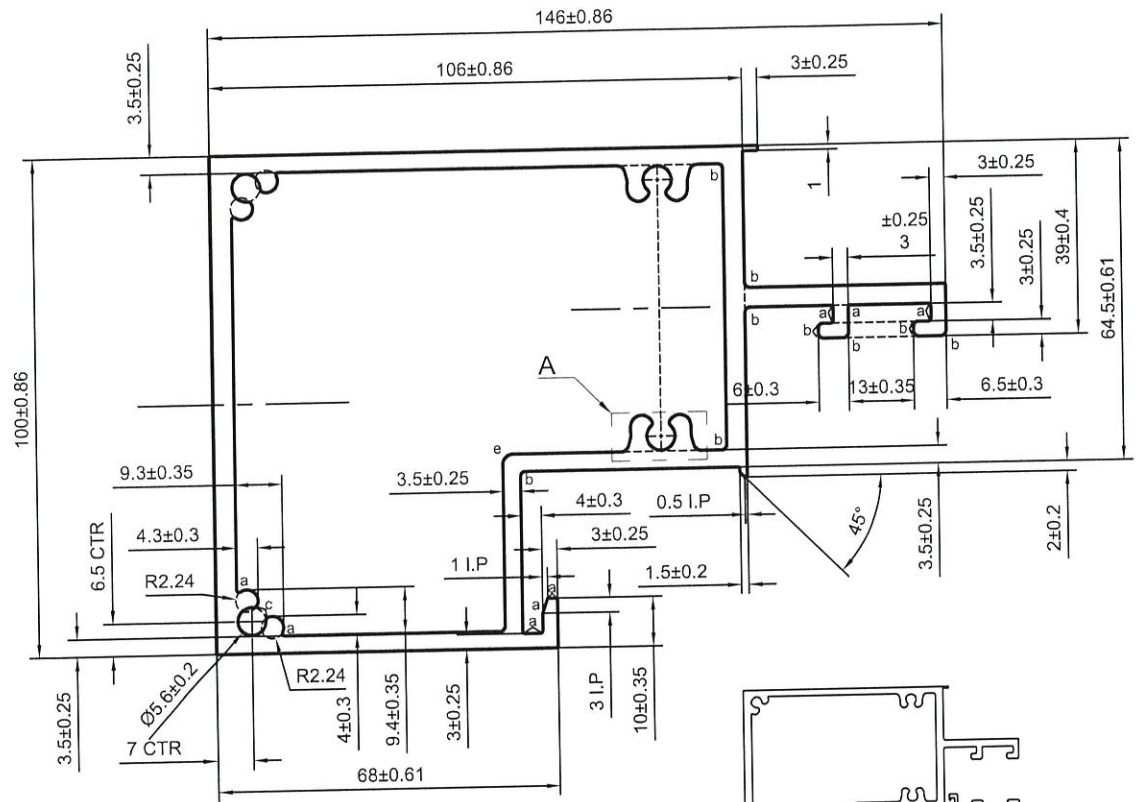
增加 V.F.

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 197.87				喷涂收费周长(mm):		271.27	
AREA (SQ MM)	2293.40	UNSPECIFIED THICKNESS	4±0.3	PERIMETER (MM)	805.31	STANDARD	BS EN755	SCALE	1:1.5	
MASS (KG/M)	6.215	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	271.27	ALLOY	6063-T6	VERSION	A	
			DRAWN	陈晓舒	DATE	2020-02-21	APELLATION	PAGE 2 OF 2		
			STANDARDIZATION		DATE					
			TO SIGN	陈国提	DATE					
			AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE				

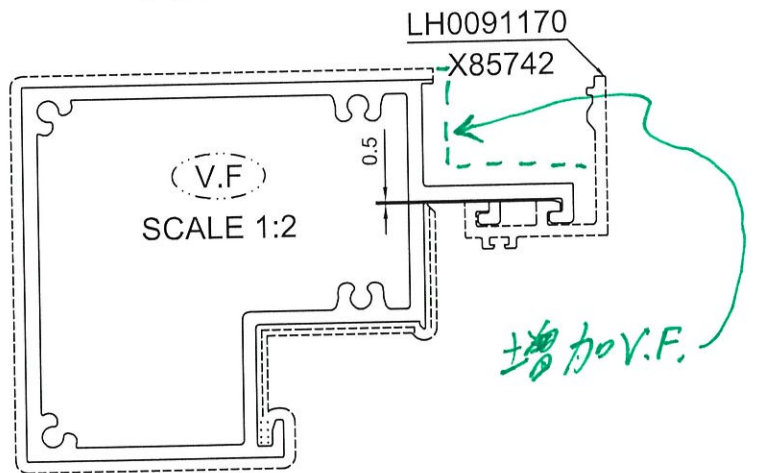




CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85734
			SECTION NO.	LH0091162



SCALE 1:4



a=R0.5 b=R1 c=R0.8 d=R1.6 e=R2

----- 次要装饰面，喷涂膜厚不足，但不露底

----- 装饰面

●●●●● 凹槽位置可能会有露底现象，即膜厚不足

\*配合尺寸以实物配合效果为准！

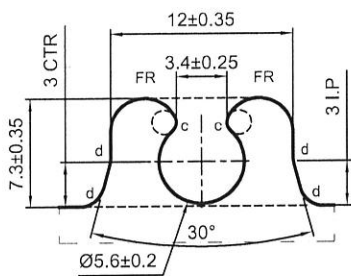
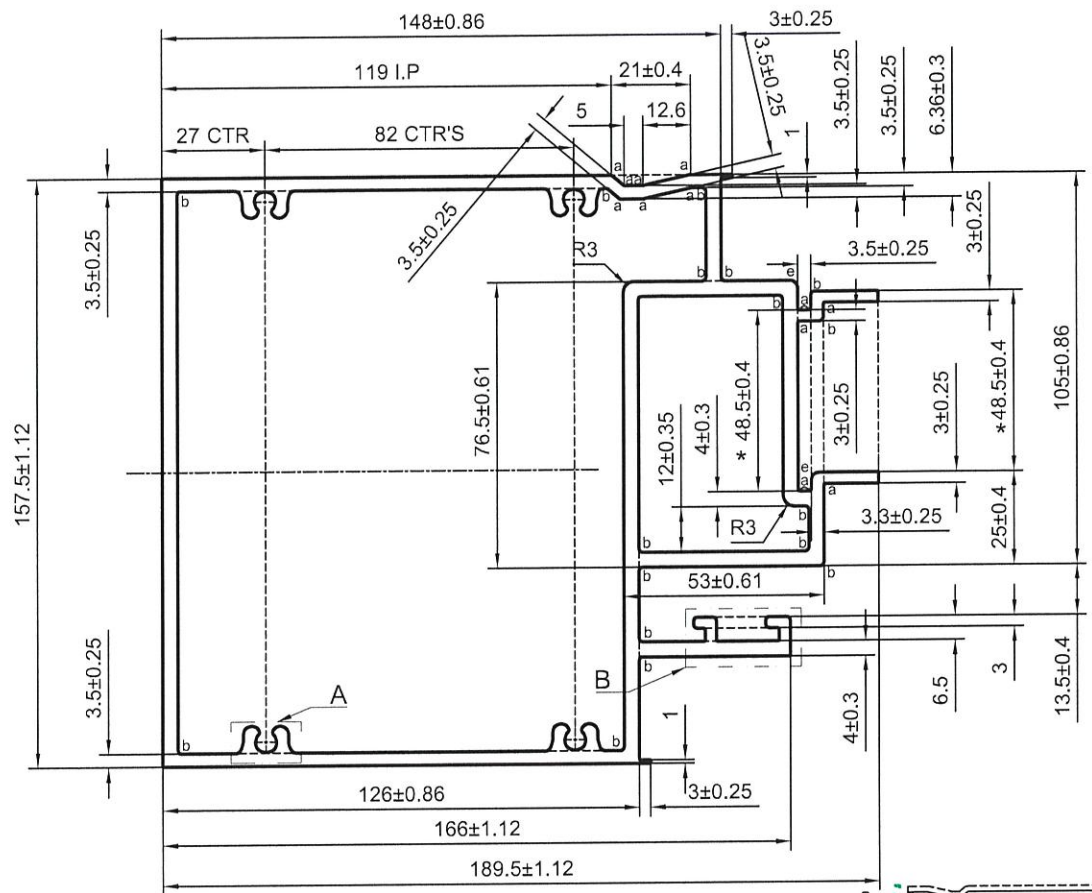
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 165.45		喷涂收费周长(mm):		411.98		
AREA (SQ MM)	1910.89	UNSPECIFIED THICKNESS	4±0.3	PERIMETER (MM)	560.71	STANDARD	BS EN755	SCALE	1:1.5
MASS (KG/M)	5.179	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	411.98	ALLOY	6063-T6	VERSION	A
			DRAWN	陈晓舒	DATE	2020-02-21	PAGE OF		
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			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			



PANASIA ALUMINUM (CHINA) LIMITED



CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85736
			SECTION NO.	LH0091164

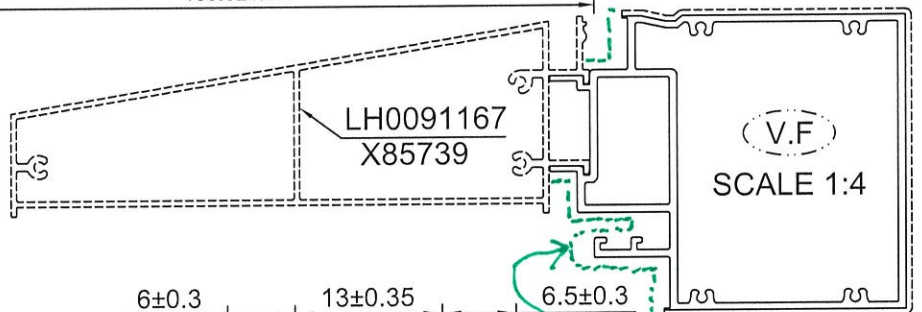


A  
2:1 TYPX4

a=R0.5    b=R1    c=R0.8  
d=R1.6    e=R2

----- 次要装饰面，喷涂膜厚不足，但不露底  
----- 装饰面

\*配合尺寸以实物配合效果为准！

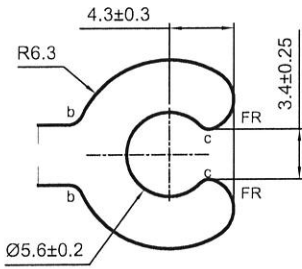
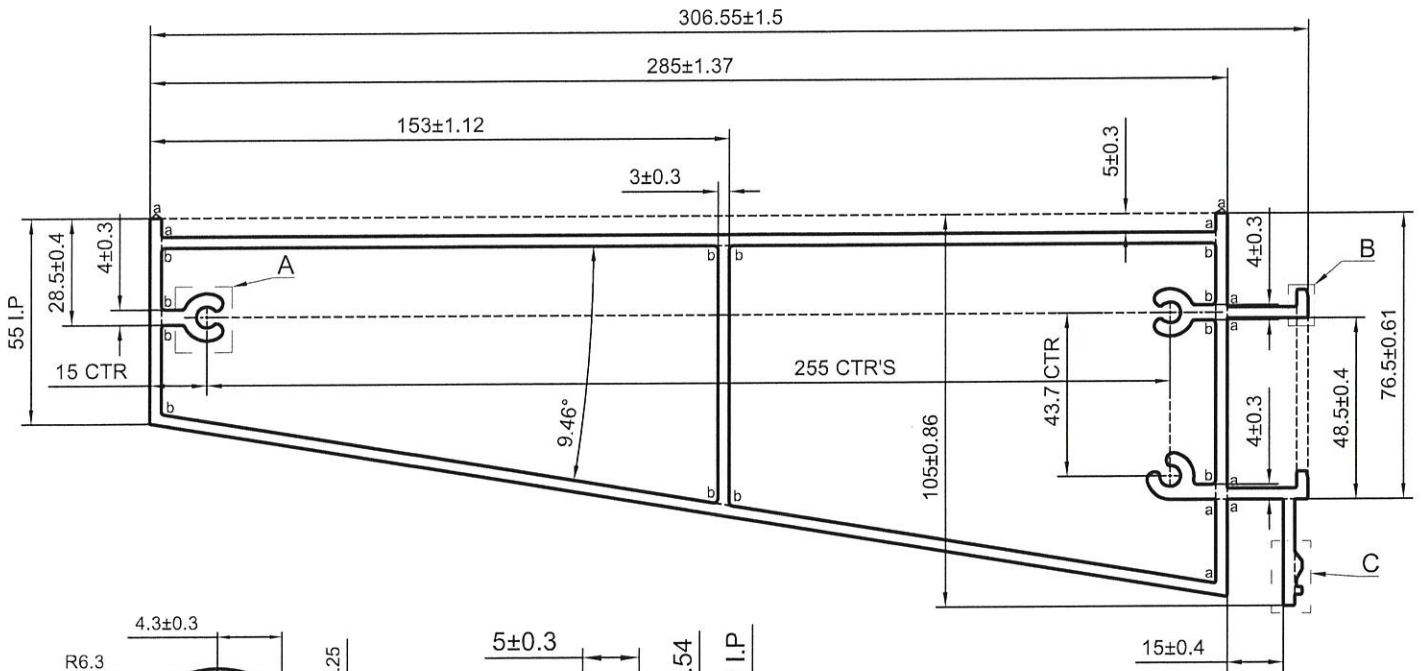


B  
1.5:1

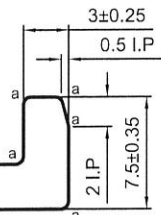
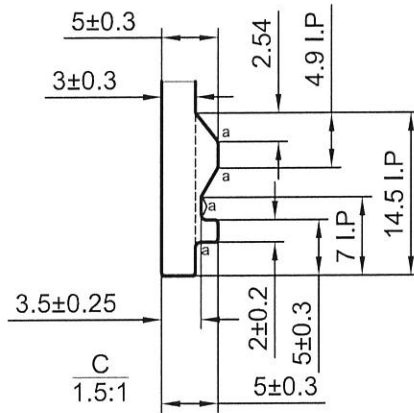
增加 V.F.

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 230.47	喷涂收费周长(mm):				438.91	
AREA (SQ MM)	3418.44	UNSPECIFIED THICKNESS	4±0.3	PERIMETER (MM)	877.38	STANDARD	BS EN755	SCALE	1:2
MASS (KG/M)	9.264	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	438.91	ALLOY	6063-T6	VERSION	A
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			STANDA-RDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO. X85739	
			SECTION NO. LH0091167	



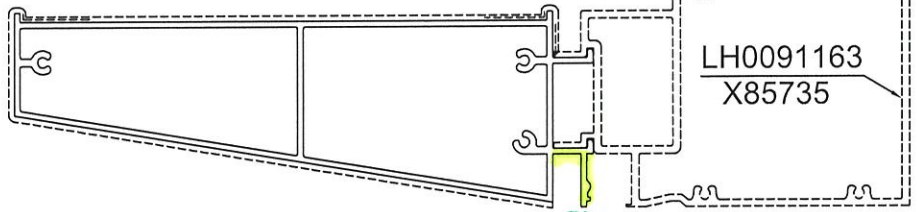
A TYPX3  
2:1



B TYPX2  
2:1

C TYPX2  
1.5:1

LH0091164  
X85736



LH0091163  
X85735

a=R0.5    b=R1    c=R0.8

----- 次要装饰面，喷涂膜厚不足，但不露底

----- 装饰面

\*配合尺寸以实物配合效果为准！

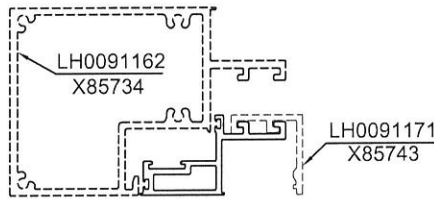
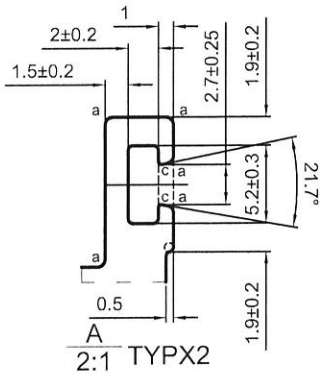
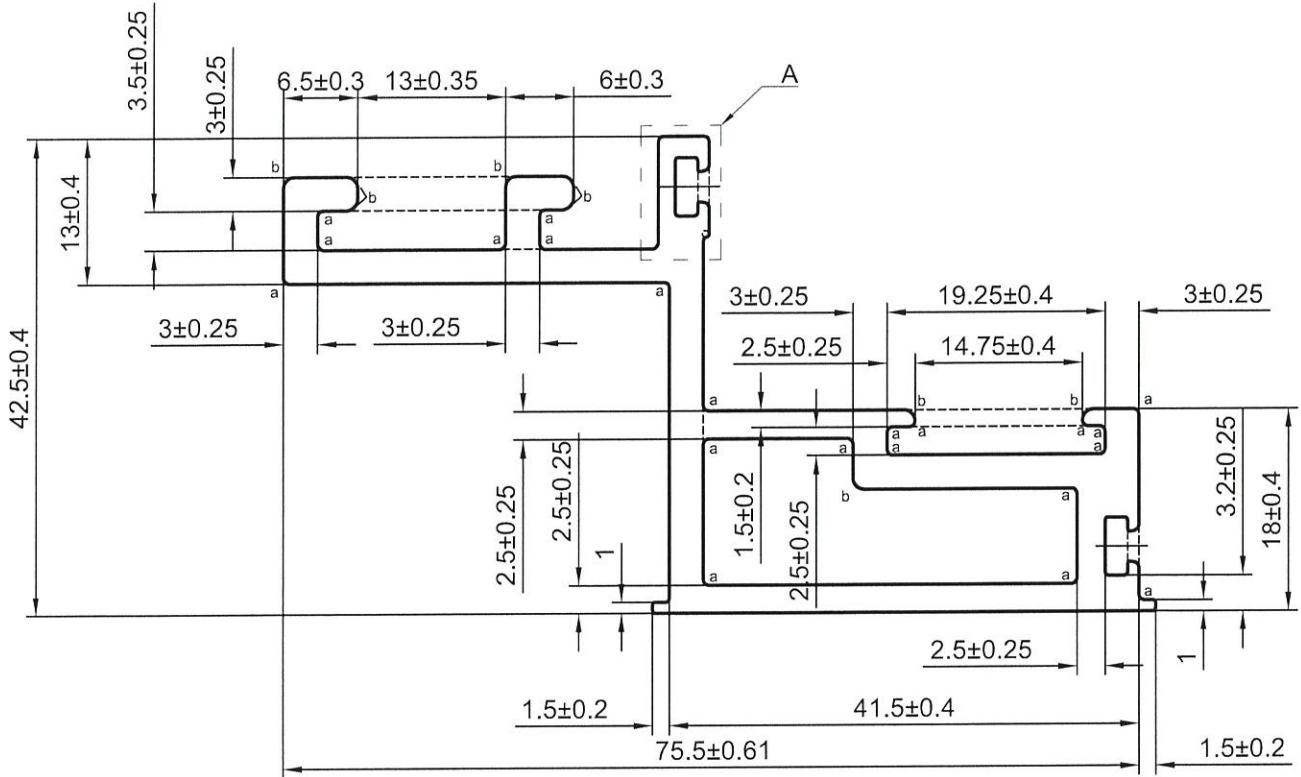
V.F.  
SCALE 1:4

增加V.F.

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 320.6		喷涂收费周长(mm):		663		
AREA (SQ MM)	2941.09	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	901	STANDARD	BS EN755	SCALE	1:2
MASS (KG/M)	7.970	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	663	ALLOY	6063-T6	VERSION	A
DRAWN			陈晓舒	DATE	2020-02-22	APPELLATION		PAGE OF	
STANDARDIZATION				DATE					
TO SIGN			陈国提	DATE					
AUDITING				DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

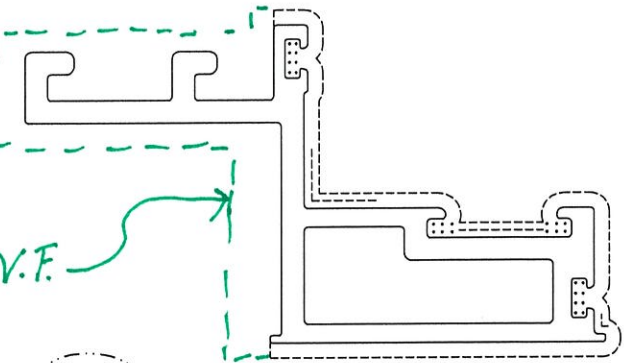
 PANASIA ALUMINUM  
(CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85740
			SECTION NO.	LH0091168



SCALE 1:4

增加V.F.



SCALE 1:1

6063-T6

a=R0.5 b=R1 c=R0.2

----- 次要装饰面, 喷涂膜厚不足, 但不露底

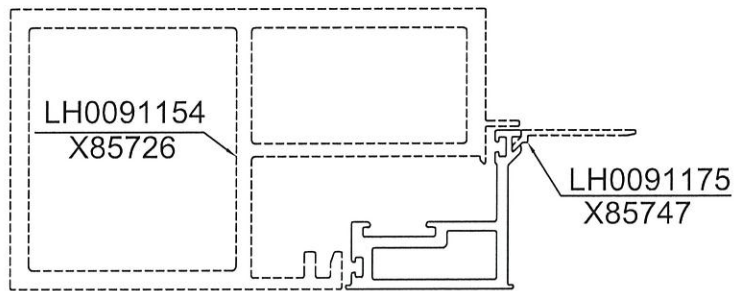
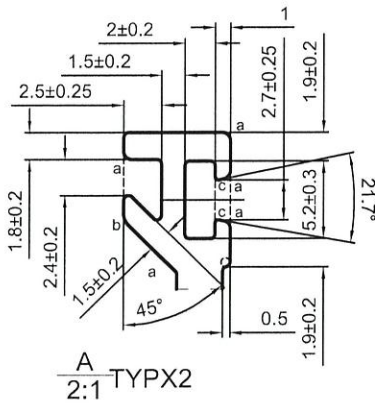
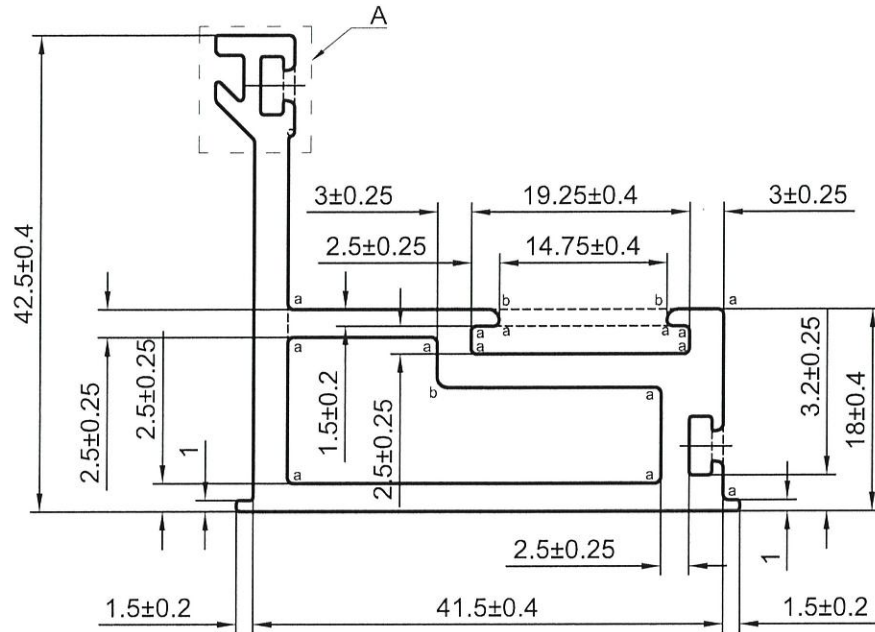
----- 装饰面

●●●●● 凹槽位置可能会有露底现象, 即膜厚不足

\*配合尺寸以实物配合效果为准!

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 85.8		喷涂收费周长(mm):		120.35		
AREA (SQ MM)	560.4	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	310.23	STANDARD	BS EN755	SCALE	1.5:1
MASS (KG/M)	1.519	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	120.35	ALLOY	6063-T5	VERSION	A
			DRAWN	陈晓舒	DATE	2020-02-22	APPELLATION	PAGE OF	
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85741
			SECTION NO.	LH0091169



SCALE 1:2

(V.F)  
SCALE 1:1

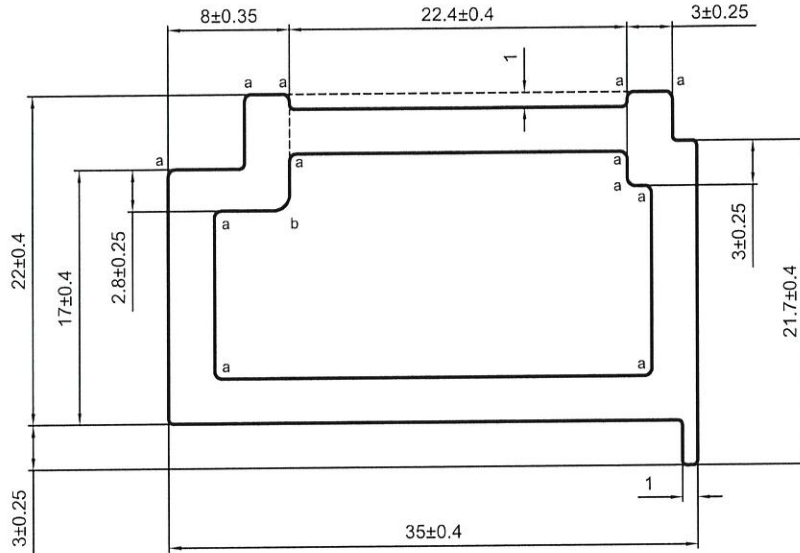
增加V.F.

6063-T6

a=R0.5    b=R1    c=R0.2  
 ----- 次要装饰面，喷涂膜厚不足，但不露底  
 - - - - - 装饰面  
 ●●●●● 凹槽位置可能会有露底现象，即膜厚不足  
 \*配合尺寸以实物配合效果为准！

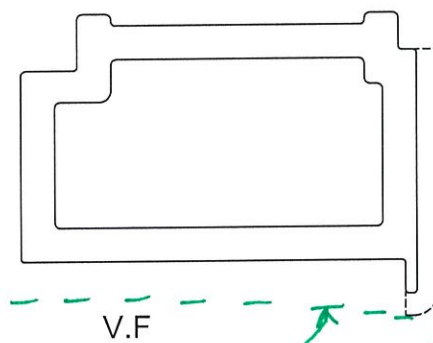
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 62.82		喷涂收费周长(mm):		167.97		
AREA (SQ MM)	409.53	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	219.22	STANDARD	BS EN755	SCALE	1.5:1
MASS (KG/M)	1.11	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	167.97	ALLOY	6063-T5	VERSION	A
		DRAWN	陈晓舒	DATE	2020-02-22	APELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85744
			SECTION NO.	LH0091172



a=R0.5 b=R1

备注：没有配合型号！



SCALE 1.5:1

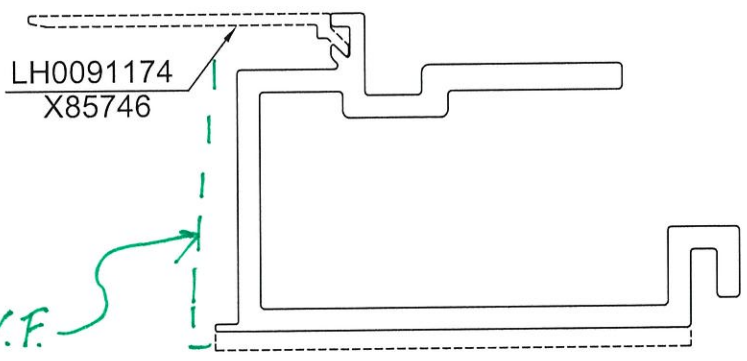
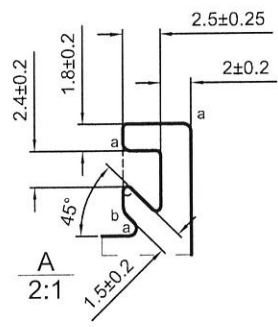
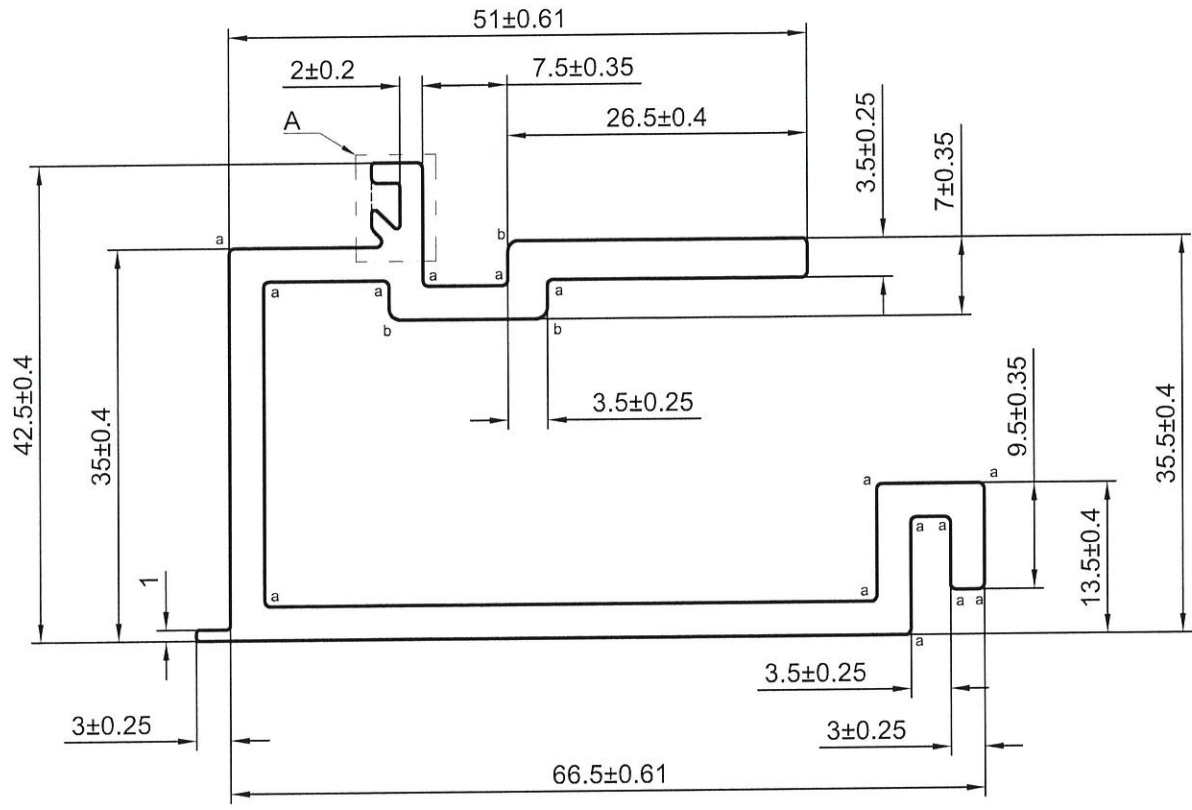
6063-T6

增加V.F.

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 40.17		PERIMETER (MM)		119.77		STANDARD	BS EN755	SCALE	2:1
AREA (SQ MM)	307.81	UNSPECIFIED THICKNESS	3±0.25		SURFACE AREA		22.91		ALLOY	6063-T5	VERSION	A
MASS (KG/M)	0.834	UNSPECIFIED CORNERS	R 0.3		DRAWN		陈晓舒	DATE	2020-02-22	PAGE OF		
				STANDARDIZATION			DATE					
				TO SIGN	陈国提		DATE					
				AUDITING			DATE					
MARKER	MODIFY FILE NO	SIGNATURE	DATE	APPROV			DATE					

 PANASIA ALUMINUM (CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85745
			SECTION NO.	LH0091173



a=R0.5 b=R1

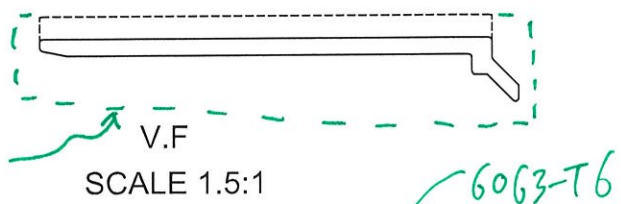
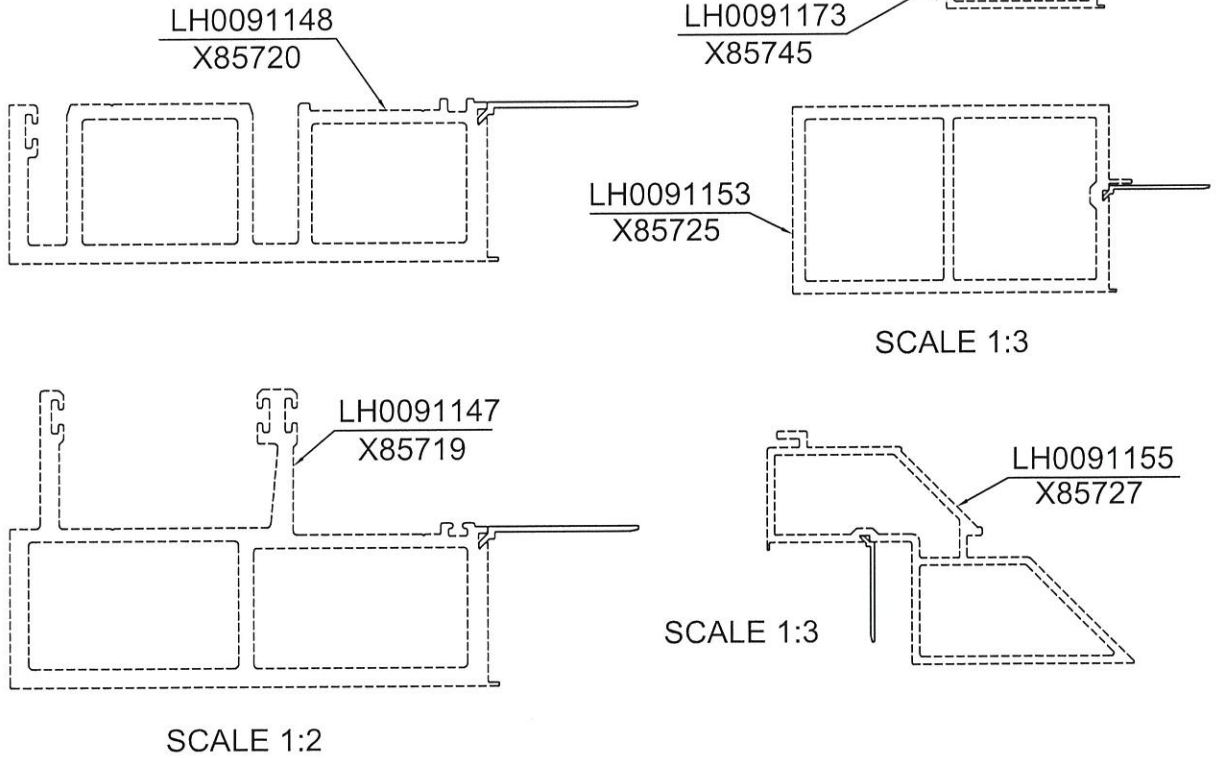
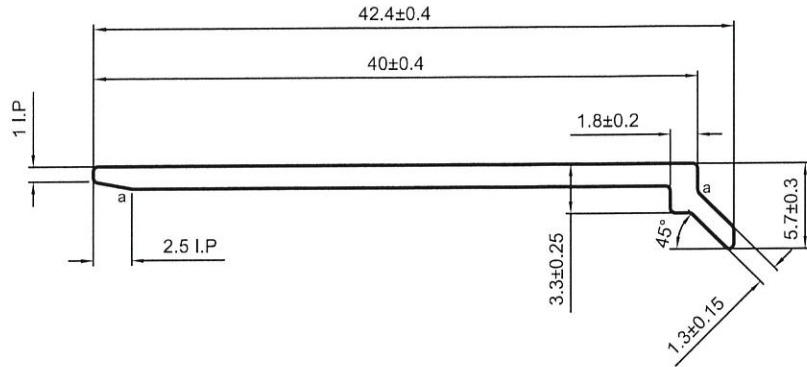
\*配合尺寸以实物配合效果为准!

V.F  
SCALE 1:1 6063-T6

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 73.84		喷涂收费周长(mm):		63.46		
AREA (SQ MM)	553.46	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	371.03	STANDARD	BS EN755	SCALE	1.5:1
MASS (KG/M)	1.50	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	63.46	ALLOY	6063-T5	VERSION	A
			DRAWN	陈晓舒	DATE	2020-02-22	APPELLATION	-	
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			



CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO. X85746	
			SECTION NO. LH0091174	



a=R0.5

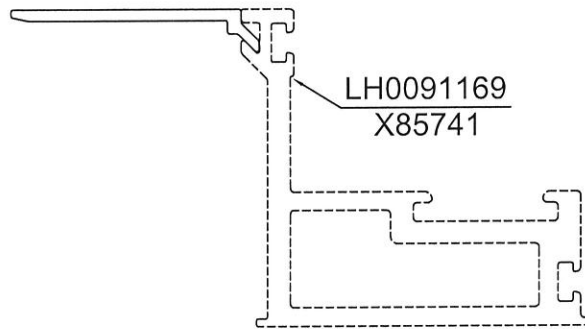
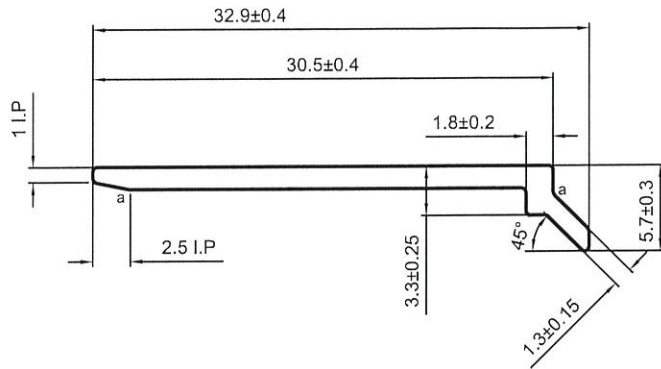
\*配合尺寸以实物配合效果为准!

增加V.F.

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 42.91		喷涂收费周长(mm):		40.34		
AREA (SQ MM)	66.96	UNSPECIFIED THICKNESS	1.5±0.2	PERIMETER (MM)	92.16	STANDARD	BS EN755	SCALE	2:1
MASS (KG/M)	0.181	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	40.34	ALLOY	6063-T5	VERSION	A
			DRAWA	陈晓舒	DATE	2020-02-22	APPELLATION	PAGE OF	
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			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			



CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL		CUST PART NO.	X85747
				SECTION NO.	LH0091175



SCALE 1:1

a=R0.5

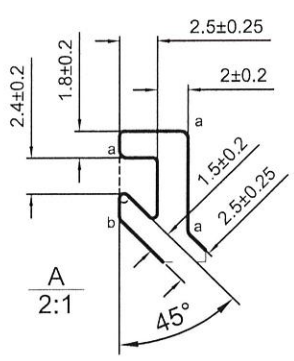
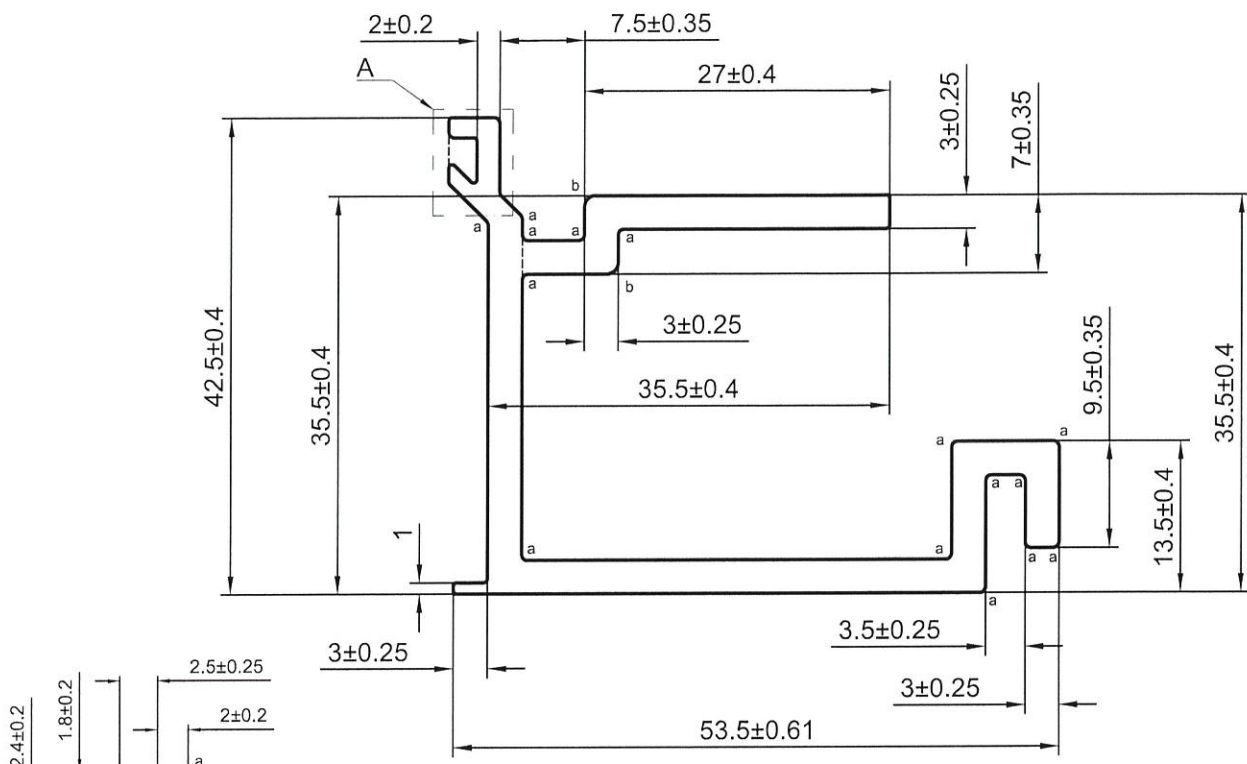
\*配合尺寸以实物配合效果为准!



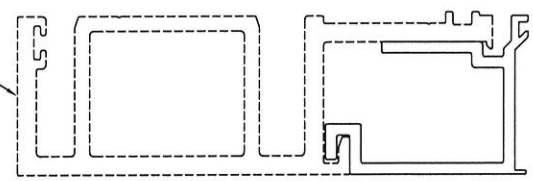
SCALE 1.5:1

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 33.57		喷涂收费周长(mm):		30.84		
AREA (SQ MM)	52.71	UNSPECIFIED THICKNESS	1.5±0.2	PERIMETER (MM)	73.16	STANDARD	BS EN755	SCALE	2:1
MASS (KG/M)	0.143	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	30.84	ALLOY	<del>6063-T5</del>	VERSION	A
		DRAWN	陈晓舒	DATE	2020-02-22	APELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV		DATE		

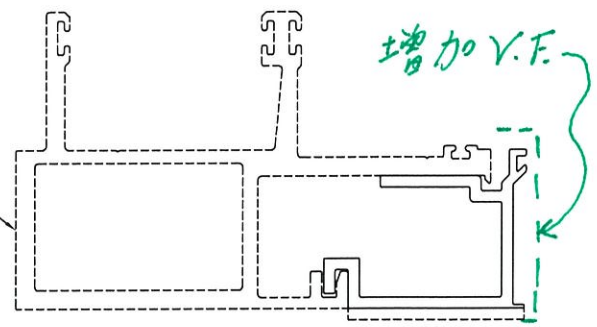
CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL		CUST PART NO.	X85748
				SECTION NO.	LH0091176



LH0091150  
X85722



LH0091149  
X85721



a=R0.5 b=R1

\*配合尺寸以实物配合效果为准!

V.F  
SCALE 1:2

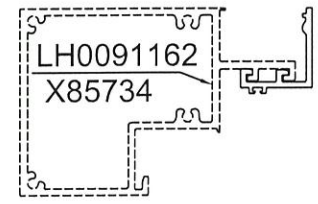
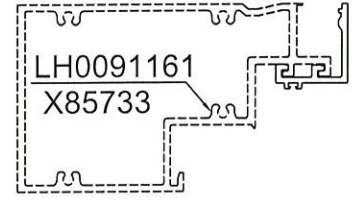
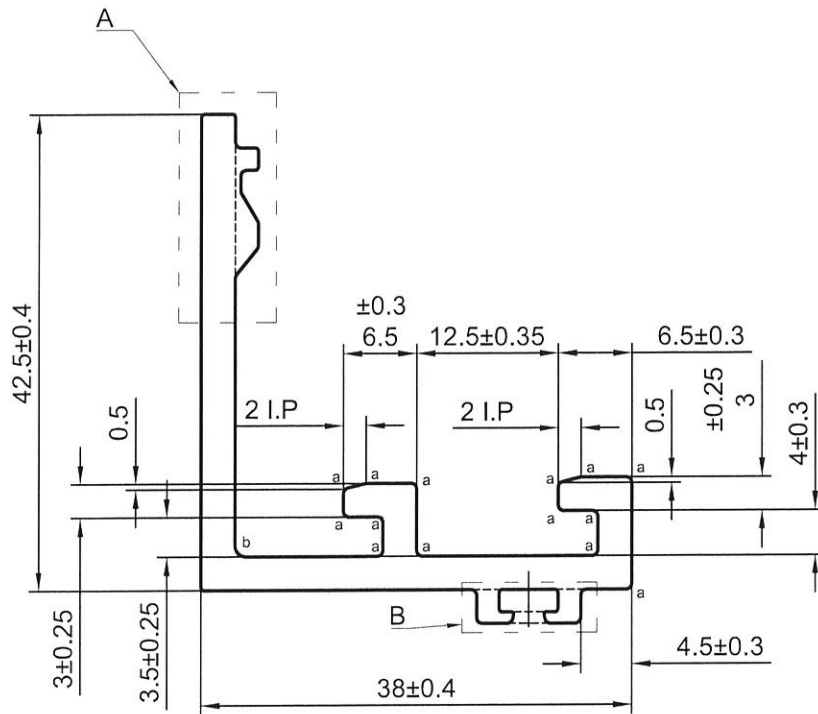
6063-T6

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 66.14		喷涂收费周长(mm):		47.46		
AREA (SQ MM)	436.03	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	304.76	STANDARD	BS EN755	SCALE	1.5:1
MASS (KG/M)	1.182	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	47.46	ALLOY	6063-T5	VERSION	A
		DRAWA	陈晓舒	DATE	2020-02-22	APPELLATION	-	PAGE OF	
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		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

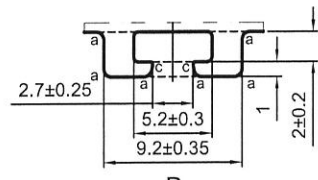
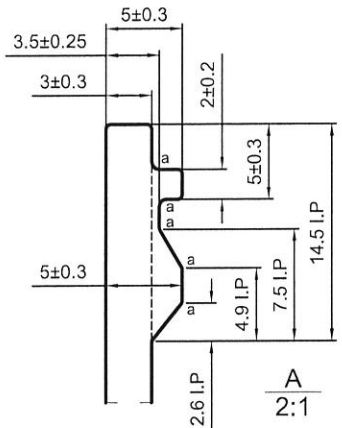




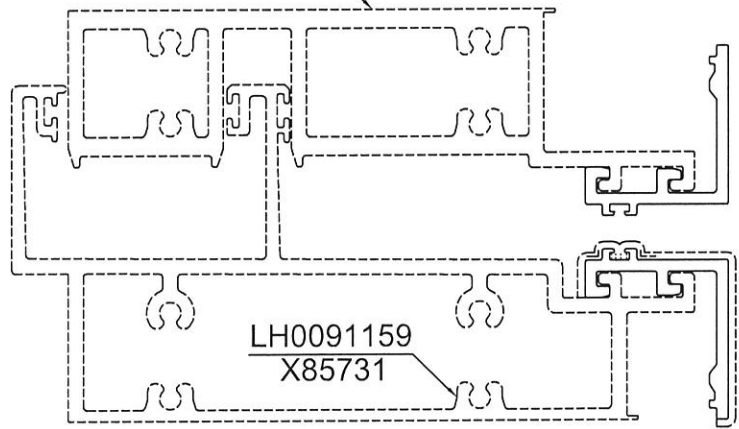
CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL		CUST PART NO.	X85742
				SECTION NO.	LH0091170



SCALE 1:4



LH0091158 X85730



a=R0.5 b=R1 c=R0.2

----- 次要装饰面, 喷涂膜厚不足, 但不露底

----- 装饰面

●●●●● 凹槽位置可能会有露底现象, 即膜厚不足

\*配合尺寸以实物配合效果为准!

(V.F)

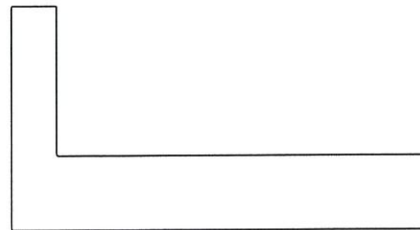
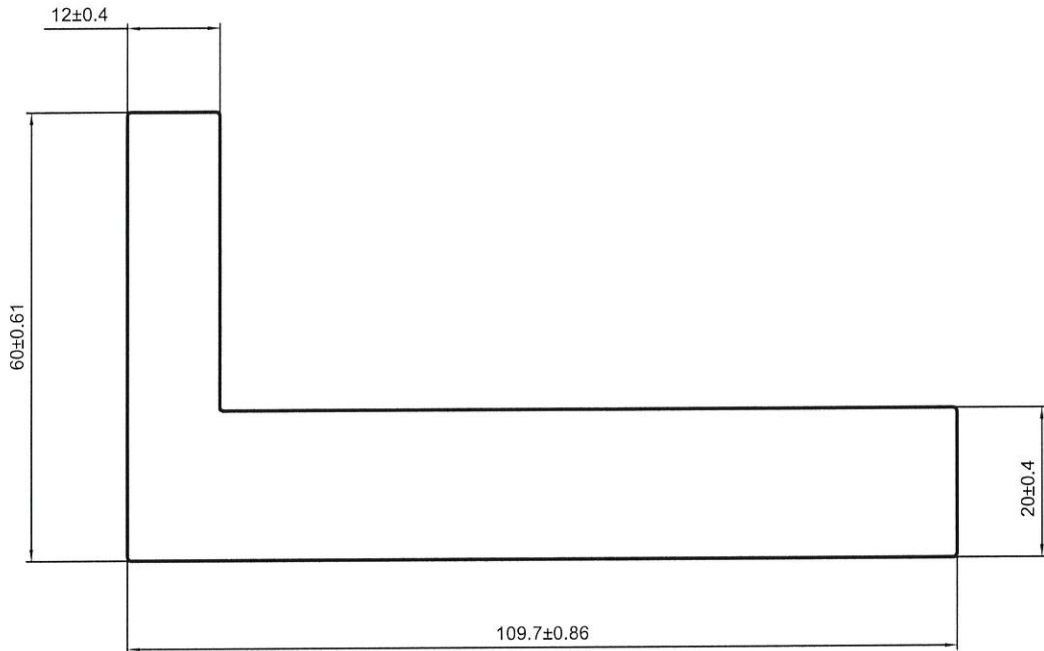
SCALE 1:2

6063-T6

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 56.68		SCALE 1:2		喷涂收费周长(mm):	167.97
AREA (SQ MM)	323.08	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	216.77	STANDARD	BS EN755	SCALE 1.5:1
MASS (KG/M)	0.876	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	167.97	ALLOY	6063-T5	VERSION A
			DRAWN	陈晓舒	DATE	2020-02-22	APELLATION	-
			STANDARDIZATION		DATE		PAGE OF	
			TO SIGN	陈国提	DATE			
			AUDITING		DATE			
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV			



CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85750
			SECTION NO.	LH0091178



备注：没有配合型号！

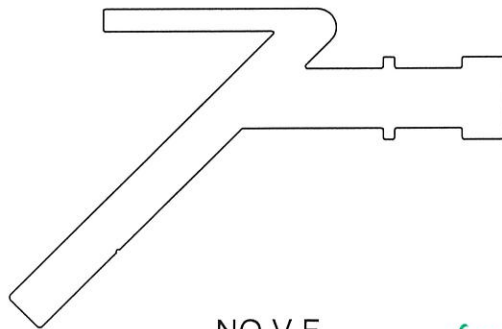
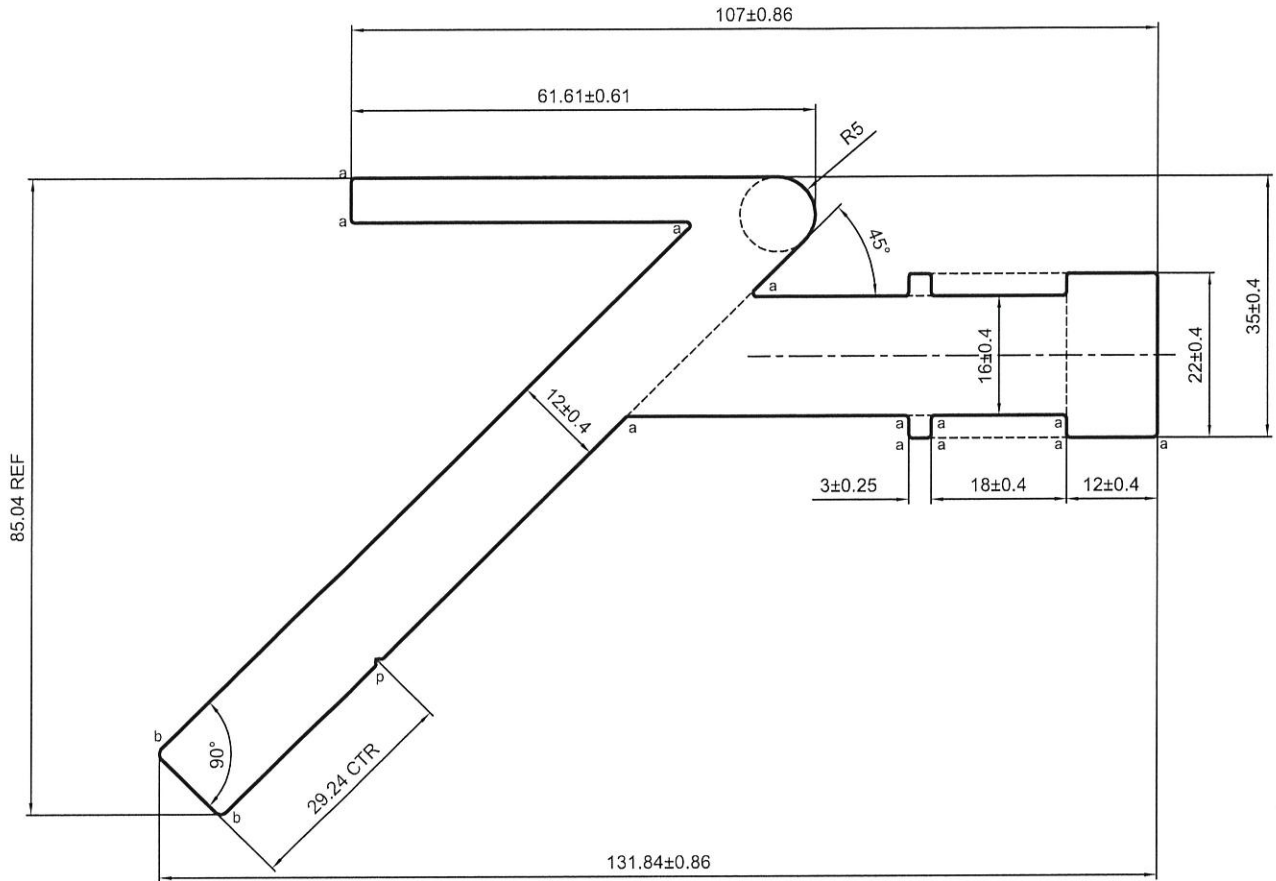
NO.V.F  
SCALE 1:2

6061-T6

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 124.68	喷涂收费周长(mm):		-			
AREA (SQ MM)	2673.78	UNSPECIFIED THICKNESS	-	PERIMETER (MM)	338.11	STANDARD BS EN755	SCALE	1:1	
MASS (KG/M)	7.246	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	-	ALLOY 6063-T6	VERSION	A	
			DRAWA	陈晓舒	DATE	2020-02-22	APPELLATION	-	PAGE OF
			STANDA-RDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			



CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85749
			SECTION NO.	LH0091177



p=R0.5X0.5

a=R0.5 b=R1

备注：没有配合型号！

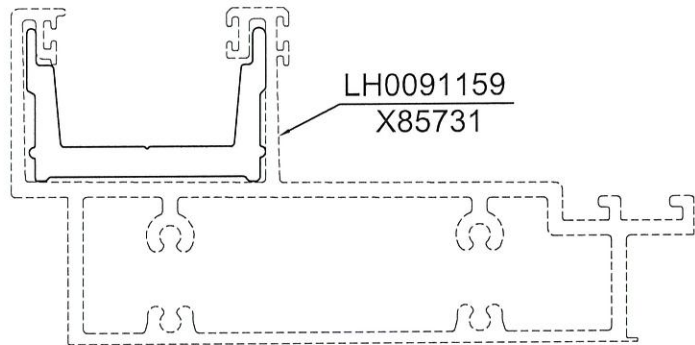
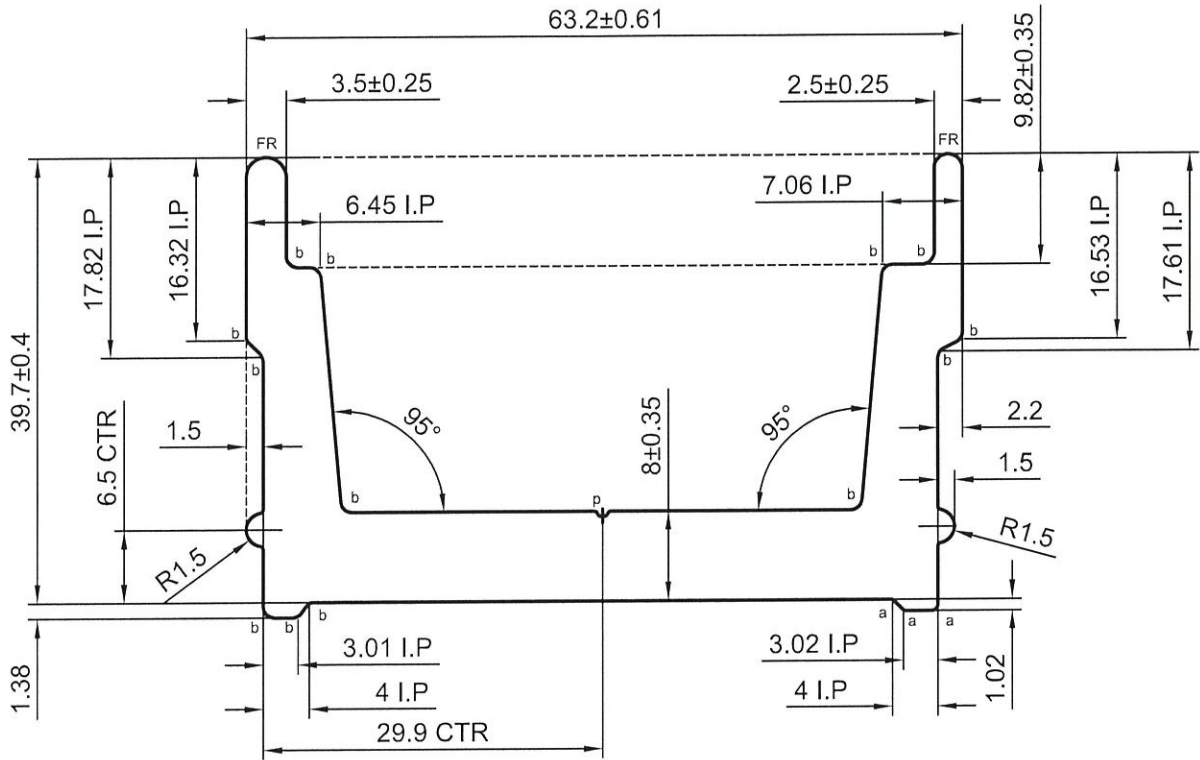
NO.V.F  
SCALE 1:2

6061-T6

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 146.4			喷涂收费周长(mm):		-
AREA (SQ MM)	2726.11	UNSPECIFIED THICKNESS	6±0.3	PERIMETER (MM)	476.86	STANDARD	BS EN755	SCALE 1:1
MASS (KG/M)	7.388	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	-	ALLOY	6063-T6	VERSION A
		DRAWN	陈晓舒	DATE	2020-02-22	APPELLATION	-	PAGE OF
		STANDARDIZATION		DATE				
		TO SIGN	陈国提	DATE				
		AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE		



CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85752
			SECTION NO.	LH0091180



p=R0.5X0.5

备注：没有配合型号！

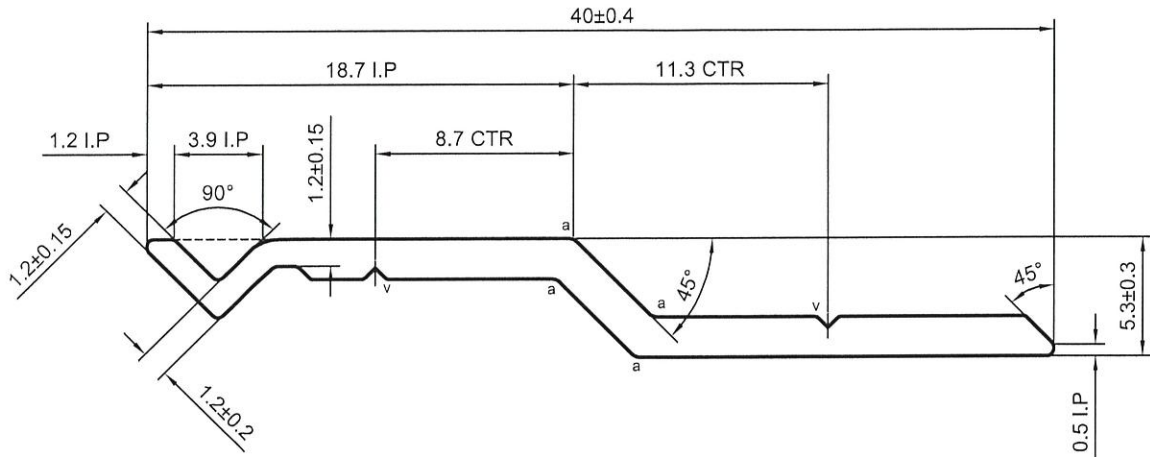
NO.V.F  
SCALE 1:2

6061-T6

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 73.3			喷涂收费周长(mm):		-	
AREA (SQ MM)	831.40	UNSPECIFIED THICKNESS	-	PERIMETER (MM)	264.76	STANDARD	BS EN755	SCALE	1.5:1
MASS (KG/M)	2.253	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	-	ALLOY	6063-T6	VERSION	A
				DRAWN	陈晓舒	DATE	2020-02-22	PAGE OF	
				STANDARDIZATION		DATE			
				TO SIGN	陈国提	DATE			
				AUDITING		DATE			
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

PANASIA ALUMINUM (CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85751
			SECTION NO.	LH0091179



v=0.5X90°

备注：没有配合型号！

NO.V.F  
SCALE 2:1

6063-T6

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 40.55		喷涂收费周长(mm):		-		
AREA (SQ MM)	70.97	UNSPECIFIED THICKNESS	1.8±0.2	PERIMETER (MM)	88.58	STANDARD	BS EN755	SCALE	3:1
MASS (KG/M)	0.192	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	-	ALLOY	6063-T5	VERSION	A
		DRAWN	陈晓舒	DATE	2020-02-22	APELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			