



工程指示 / 要求簡箋(E.I.)

工程指示編號：EI / 1419 / 20

修改版次：B

工程編號：J851

工程名稱：青衣 明翹匯

工程項目：修改模圖(預制窗)

收件人：羅小姐

發件人：Leung Hin Wai

日期：16/01/2020

要求提供 / 確認 事項：

- |                                    |                                     |                               |
|------------------------------------|-------------------------------------|-------------------------------|
| <input type="checkbox"/> 初步鋁料 B.M. | <input type="checkbox"/> 加工拆圖，然後生產  | <input type="checkbox"/> 尺寸表  |
| <input type="checkbox"/> 正式鋁料 B.M. | <input type="checkbox"/> 技術上資料 / 指示 | <input type="checkbox"/> 報價   |
| <input type="checkbox"/> 配件 B.M.   | <input type="checkbox"/> 樣辦或貨品說明書   | <input type="checkbox"/> 分判合約 |
| <input type="checkbox"/> 其他：_____  |                                     |                               |

內容：

請按附頁圖紙修改模圖。共 10 頁。

請在\_\_\_\_\_前完成上列要求。

附： -

以上項目為：

- 原合約工程包                       原合約工程加 / 減賬                       新工程報價

原因：-

分發東莞各部門：

- ( ) 生產技術總監  連附件    ( ) 技術部     連附件                      ( ) 生產部     連附件    ( ) 機械設計部  連附件  
 ( ) 採購部     連附件    ( / ) 生產統籌部  連附件  
 ( / ) 質檢部     連附件    ( ) 會計部     連附件                      ( ) 報關組     連附件    ( ) 其他 \_\_\_\_\_  連附件

分發香港各部門：

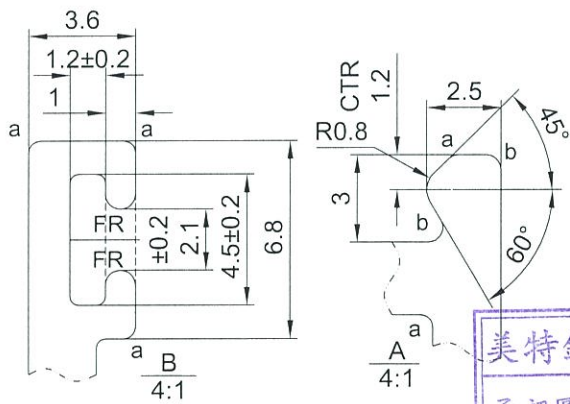
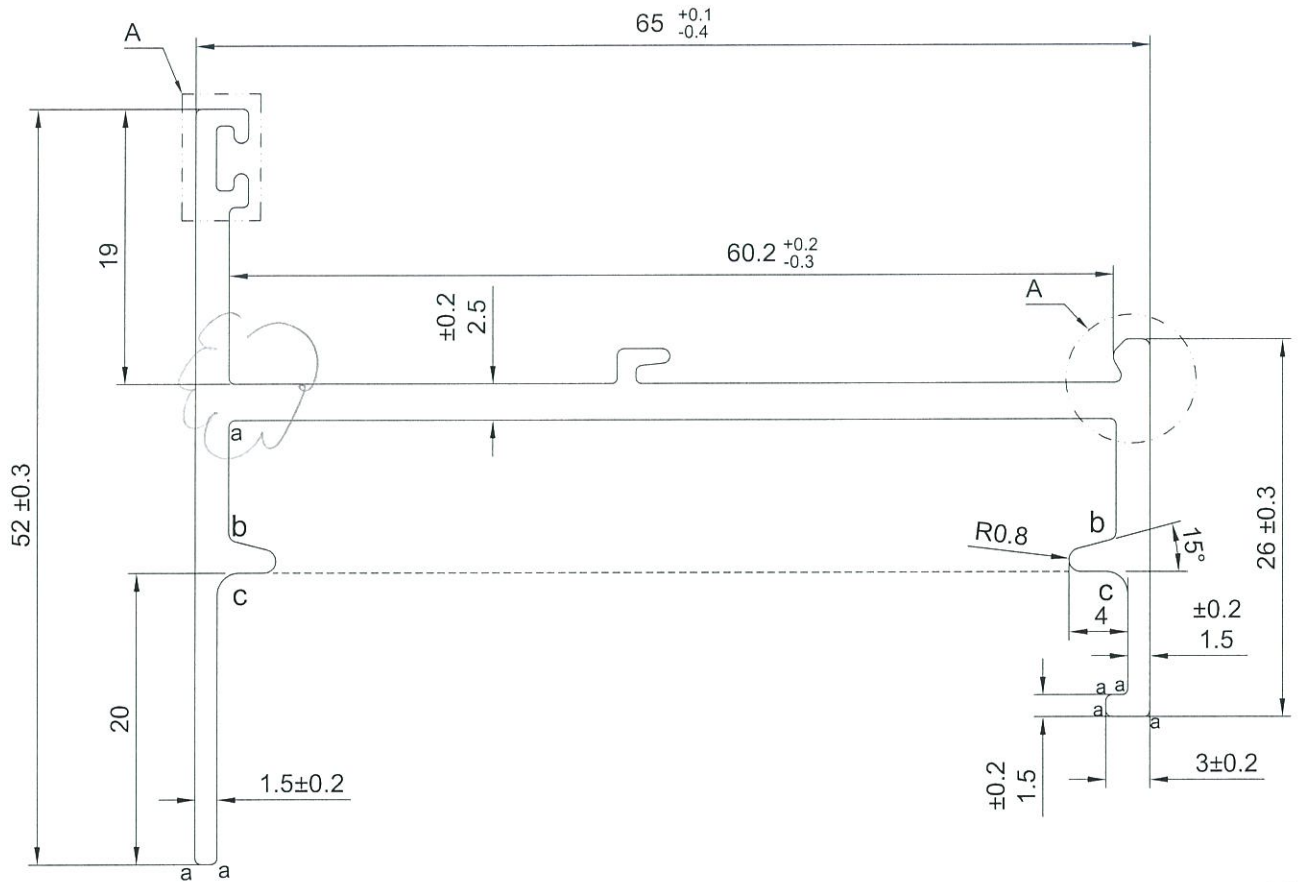
- ( ) 行政部  連附件    ( ) 會計部  連附件    ( ) 統籌部  連附件    ( ) 工程部地盤科文(柄)  連附件  
 ( ) 採購部  連附件    ( ) QS 部     連附件    ( ) 維修部  連附件    ( ) 其他 \_\_\_\_\_  連附件

傳遞編號：

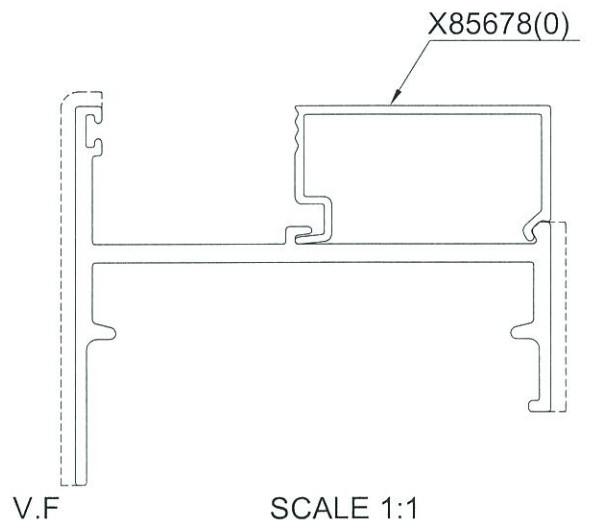
H/K 0090

發件人簽署：

項目經理簽署：



美特鋁質有限公司  
承認圖面  
日期 16/1-2020



SCALE 1:1

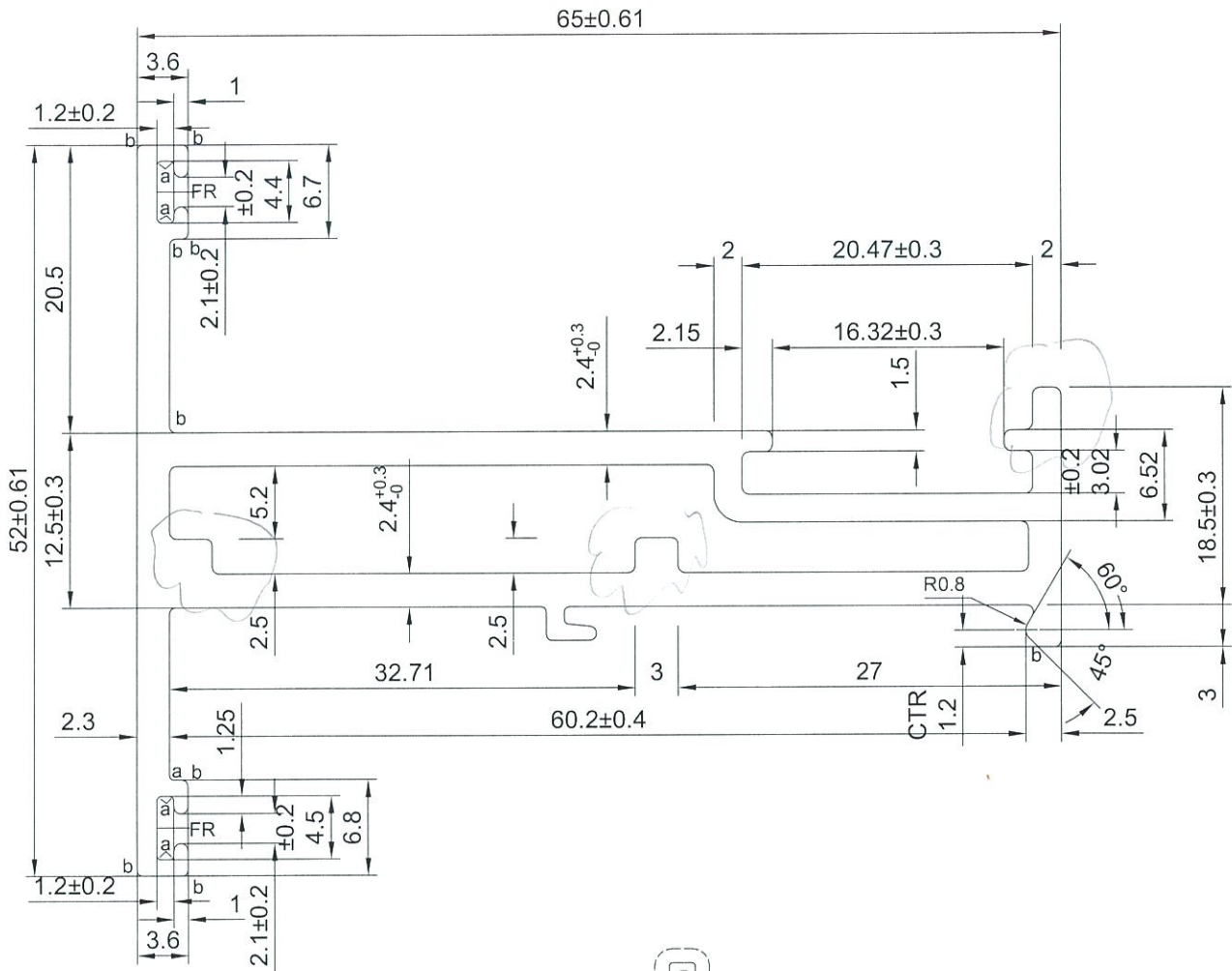
a=R0.4  
b=R0.5  
c=R1.5

APPROVED :

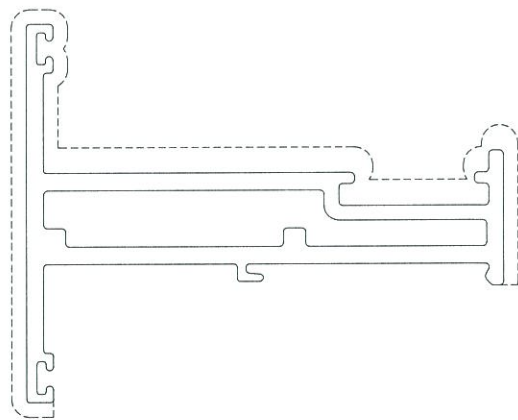
6063-T6

NOTE: Unspecified thickness  $2.3^{+0.2}_0$  mm  
Radii on unspecified corner (max. 0.3 mm)

| SECTIONAL AREA | mm <sup>2</sup> | ADDITIONAL TOLERANCE     | DATE       | REVISION |       |      |             |
|----------------|-----------------|--------------------------|------------|----------|-------|------|-------------|
|                |                 |                          |            | NO.      | DATE  | NAME | DESCRIPTION |
| 329.576        |                 | Thickness ± 0.1 mm       | 04/01/2020 | A        | 15/01 | WAI  |             |
| WEIGHT         | KG/M            | Flatness 0.1 /25mm width | SCALE      |          |       |      |             |
| 0.893          |                 | Straightness 0.3 /300mm  | 1 : 1      |          |       |      |             |
| PERIMETER      | mm              | Twist 0.5° /300 mm max   | DRAWN      |          |       |      |             |
| 312.476        |                 | Angularity ± 1.0 degree  | -          |          |       |      |             |
| V.F.           | mm              |                          | CHECK      |          |       |      |             |
| 82.40          |                 |                          |            |          |       |      |             |



V.F



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日期 10/1-2020

APPROVED :

6063-T6

SCALE 1:1

a=R0.3  
b=R0.4

NOTE: Unspecified thickness  $2.3^{+0.2}$  mm  
Radii on unspecified corner (max. 0.3 mm)

| SECTIONAL AREA | mm <sup>2</sup> | ADDITIONAL TOLERANCE     | DATE       | REVISION |       |      |             |
|----------------|-----------------|--------------------------|------------|----------|-------|------|-------------|
|                |                 |                          |            | NO.      | DATE  | NAME | DESCRIPTION |
| 478.872        |                 | Thickness ± 0.1 mm       | 04/01/2020 | A        | 07/01 | WAI  |             |
| WEIGHT         | KG/M            | Flatness 0.1 /25mm width | SCALE      | B        | 08/01 | WAI  |             |
| 1.298          |                 | Straightness 0.3 /300mm  | 1 : 1      | C        | 09/01 | WAI  |             |
| PERIMETER      | mm              | Twist 0.5° /300 mm max   | DRAWN      | D        | 15/01 | WAI  |             |
| 432.898        |                 | Angularity ± 1.0 degree  | CHECK      |          |       |      |             |
| V.F.           | mm              |                          |            |          |       |      |             |
| 121.218        |                 |                          |            |          |       |      |             |





MIDI ALUMINIUM FABRICATOR LTD.

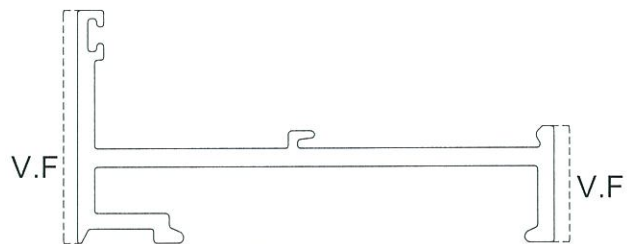
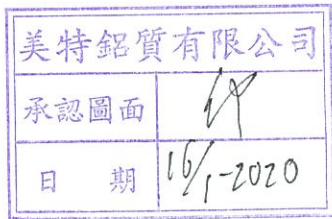
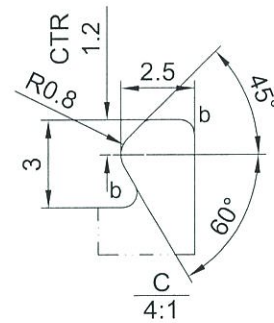
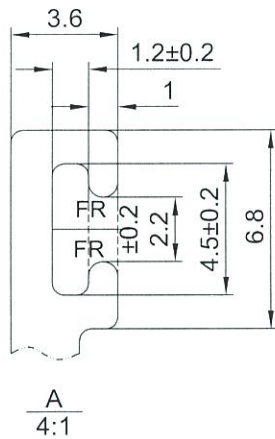
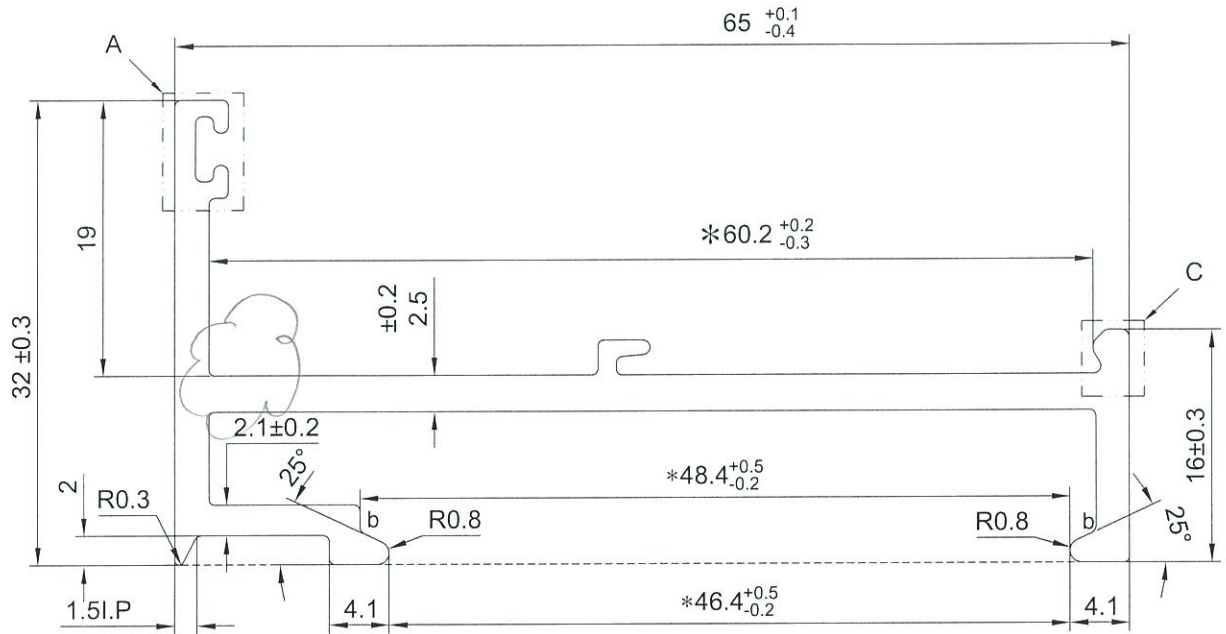
DRAWING NO.

X85682(1)

REV.

TITLE

65窗梗夾企



SCALE 1:1

b=R0.5

NOTE: Unspecified thickness  $2.3^{+0.2}$  mm  
Radii on unspecified corner (max. 0.3 mm)

APPROVED :

6063-T6

| SECTIONAL AREA | mm <sup>2</sup> | ADDITIONAL TOLERANCE     | DATE       | REVISION |       |      |             |
|----------------|-----------------|--------------------------|------------|----------|-------|------|-------------|
|                |                 |                          |            | NO.      | DATE  | NAME | DESCRIPTION |
| 299.201        |                 | Thickness ± 0.1 mm       | 04/01/2020 | A        | 15/01 | WAI  |             |
| WEIGHT         | KG/M            | Flatness 0.1 /25mm width | SCALE      |          |       |      |             |
| 0.811          |                 | Straightness 0.3 /300mm  | 1 : 1      |          |       |      |             |
| PERIMETER      | mm              | Twist 0.5° /300 mm max   | DRAWN      |          |       |      |             |
| 268.916        |                 | Angularity ± 1.0 degree  | CHECK      |          |       |      |             |
| V.F.           | mm              |                          |            |          |       |      |             |
| 49.244         |                 |                          |            |          |       |      |             |



MIDI ALUMINIUM FABRICATOR LTD.

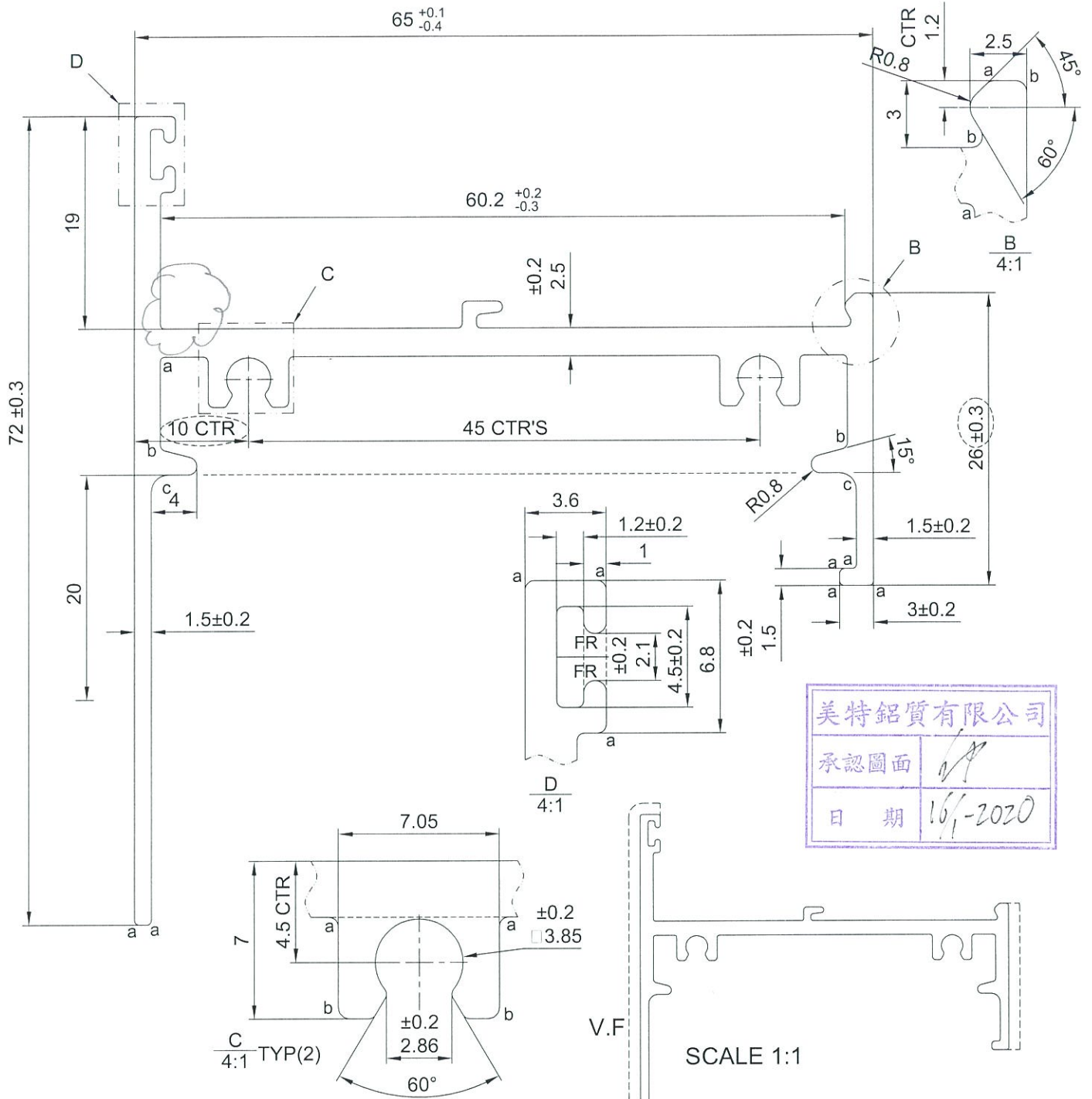
DRAWING NO.

X85686(1)

REV.

TITLE

65窗梗頂橫



美特鋁質有限公司  
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APPROVED :

6063-T6

V.F.

SCALE 1:1

a=R0.4  
b=R0.5  
c=R1.5

NOTE: Unspecified thickness  $2.3^{+0.2}$  mm  
Radii on unspecified corner (max. 0.3 mm)

| SECTIONAL AREA | mm <sup>2</sup> | ADDITIONAL TOLERANCE |   | DATE       | REVISION |       |      |             |
|----------------|-----------------|----------------------|---|------------|----------|-------|------|-------------|
|                |                 | Thickness            | mm  |            | NO.      | DATE  | NAME | DESCRIPTION |
| 393.780        |                 | ± 0.1                | mm <td>04/01/2020</td> <td>A</td> <td>15/01</td> <td>WAI</td> <td></td> | 04/01/2020 | A        | 15/01 | WAI  |             |
| WEIGHT         | KG/M            | Flatness             | 0.1 /25mm width   | SCALE      |          |       |      |             |
| 1.067          |                 | Straightness         | 0.3 /300mm  | 1 : 1      |          |       |      |             |
| PERIMETER      | mm              | Twist                | 0.5° /300 mm max  | DRAWN      |          |       |      |             |
| 383.886        |                 | Angularity           | ± 1.0 degree  | CHECK      |          |       |      |             |
| V.F.           | mm              |                      |   |            |          |       |      |             |
| 102.399        |                 |                      |   |            |          |       |      |             |



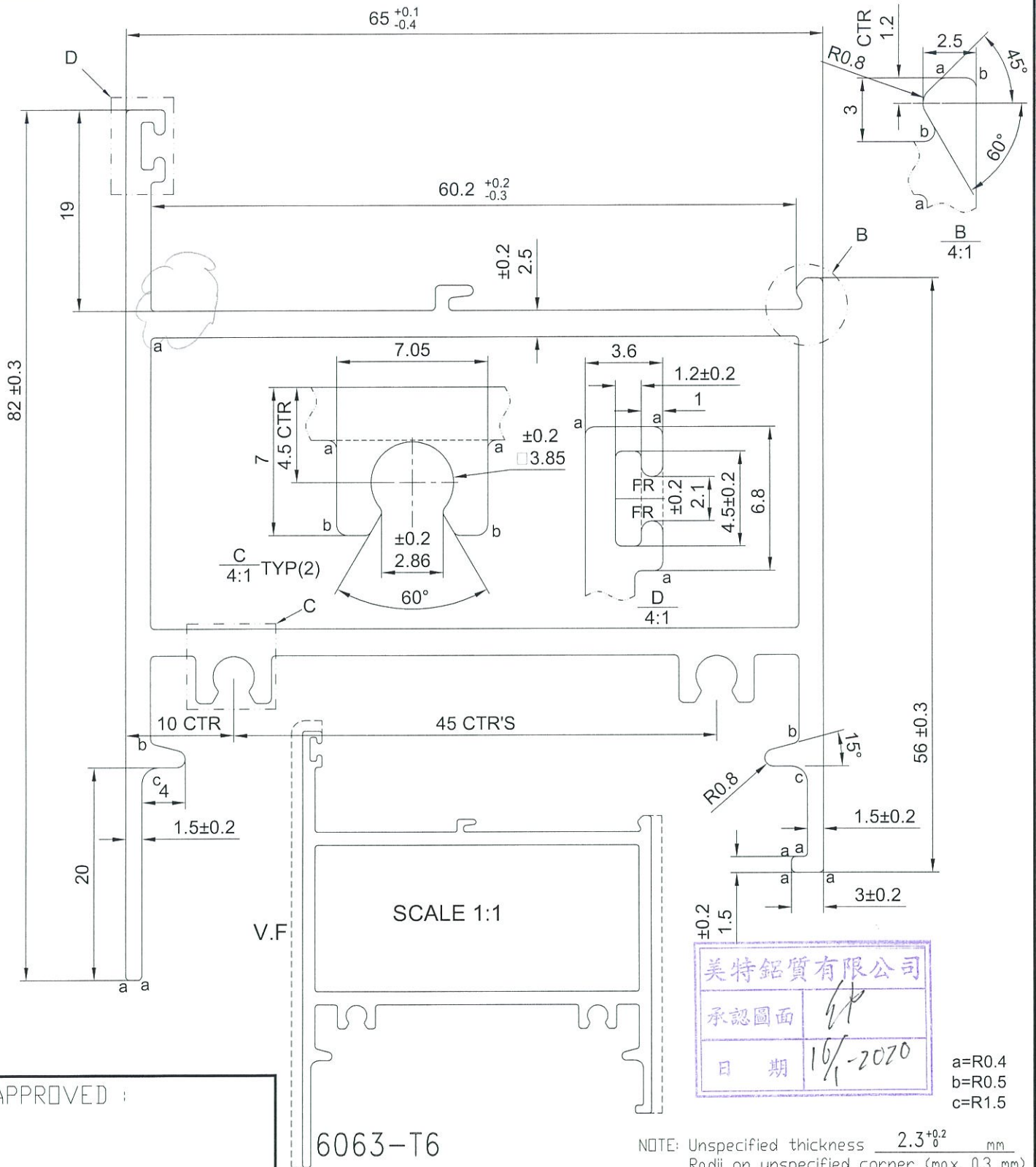
MIDI ALUMINIUM FABRICATOR LTD.

DRAWING NO.  
X85688(2)

REV.

TITLE

65窗梗底橫

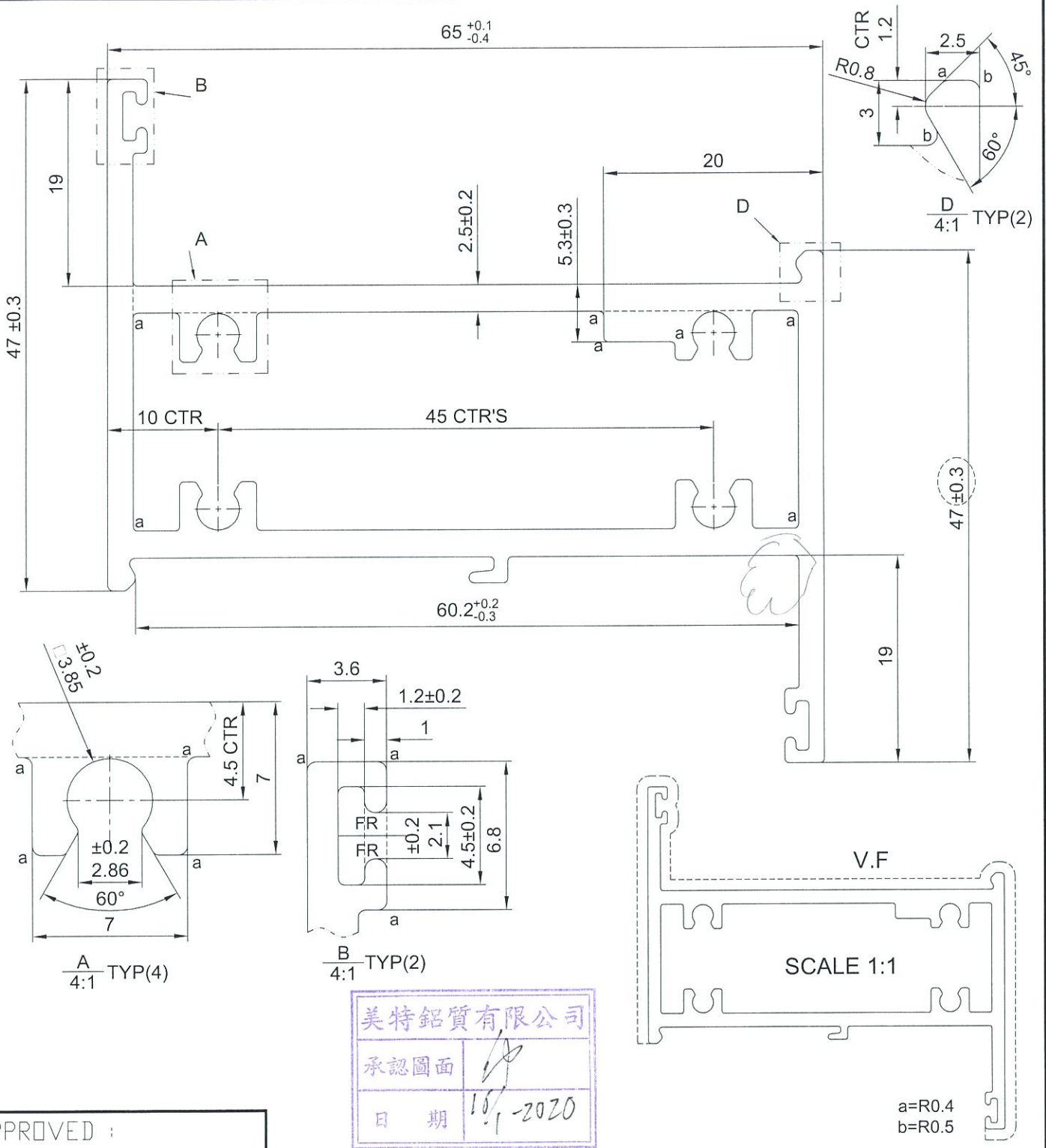


APPROVED :

6063-T6

NOTE: Unspecified thickness  $2.3^{+0.2}$  mm  
Radii on unspecified corner (max. 0.3 mm)

| SECTIONAL AREA | mm <sup>2</sup> | ADDITIONAL TOLERANCE        | DATE       | REVISION |       |      |             |
|----------------|-----------------|-----------------------------|------------|----------|-------|------|-------------|
|                |                 |                             |            | NO.      | DATE  | NAME | DESCRIPTION |
| 652.918        |                 | Thickness $\pm 0.1$ mm      | 04/01/2020 | A        | 07/01 | WAI  |             |
| WEIGHT         | KG/M            | Flatness 0.1 /25mm width    | SCALE      | B        | 15/01 | WAI  |             |
| 1.769          |                 | Straightness 0.3 /300mm     | 1 : 1      |          |       |      |             |
| PERIMETER      | mm              | Twist 0.5° /300 mm max      | DRAWN      |          |       |      |             |
| 578.999        |                 | Angularity $\pm 1.0$ degree | CHECK      |          |       |      |             |
| V.F.           | mm              |                             |            |          |       |      |             |
| 141.771        |                 |                             |            |          |       |      |             |



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日期 15/1-2020

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6063-T6

NOTE: Unspecified thickness  $2.3^{+0.2}$  mm  
Radii on unspecified corner (max. 0.3 mm)

| SECTIONAL AREA |                 | ADDITIONAL TOLERANCE |                  | DATE       | REVISION |       |      |             |
|----------------|-----------------|----------------------|------------------|------------|----------|-------|------|-------------|
| 612.947        | mm <sup>2</sup> | Thickness            | ± 0.1            | 04/01/2020 | NO.      | DATE  | NAME | DESCRIPTION |
| 1.661          | KG/M            | Flatness             | 0.1 /25mm width  | SCALE      | A        | 15/01 | WAI  |             |
| 519.437        | mm              | Straightness         | 0.3 /300mm       | DRAWN      |          |       |      |             |
| 194.244        | mm              | Twist                | 0.5° /300 mm max | CHECK      |          |       |      |             |
|                |                 | Angularity           | ± 1.0 degree     |            |          |       |      |             |

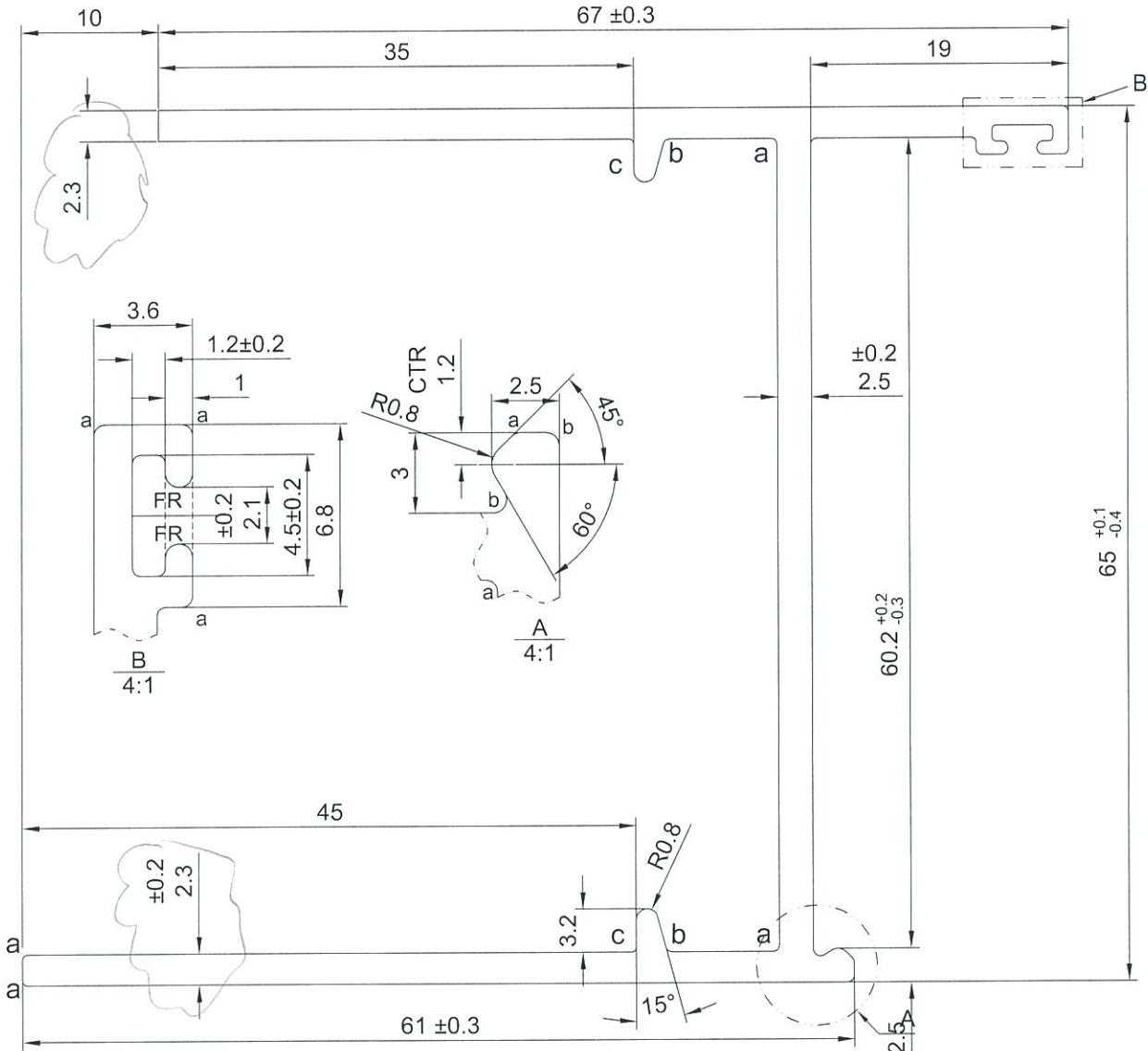
MIDI ALUMINIUM FABRICATOR LTD.

DRAWING NO.  
X85692(1)

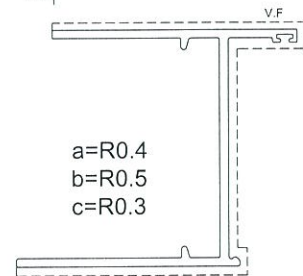
REV.

TITLE

-



美特鋁質有限公司  
承認圖面  
日期 16/1-2020



SCALE 1:2

NOTE: Unspecified thickness  $2.3^{+0.2}$  mm  
Radii on unspecified corner (max. 0.3 mm)

APPROVED :

6063-T6

| SECTIONAL AREA | mm <sup>2</sup> | ADDITIONAL TOLERANCE |                  | DATE       | REVISION |       |      |             |
|----------------|-----------------|----------------------|------------------|------------|----------|-------|------|-------------|
|                |                 | Thickness            | mm               |            | NO.      | DATE  | NAME | DESCRIPTION |
| 393.630        |                 | ± 0.1                | mm               | 04/01/2020 | A        | 07/01 | WAI  |             |
| WEIGHT         | KG/M            | Flatness             | 0.1 /25mm width  | SCALE      |          |       |      |             |
| 1.067          |                 | Straightness         | 0.3 /300mm       | 1 : 1      |          |       |      |             |
| PERIMETER      | mm              | Twist                | 0.5° /300 mm max | DRAWN      |          |       |      |             |
| 399.352        |                 | Angularity           | ± 1.0 degree     | CHECK      |          |       |      |             |
| V.F.           | mm              |                      |                  |            |          |       |      |             |
| 223            |                 |                      |                  |            |          |       |      |             |





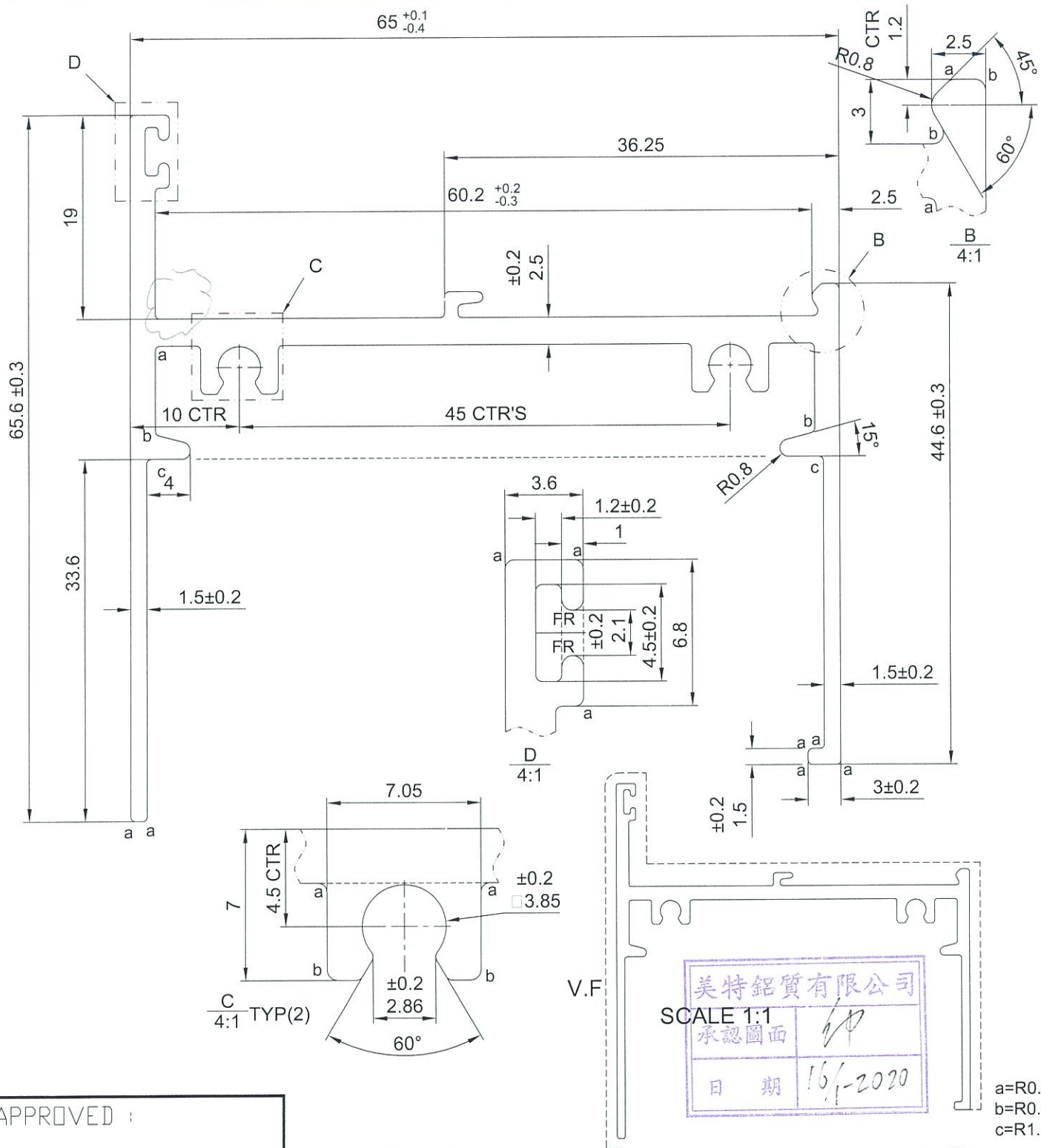
MIDI ALUMINIUM FABRICATOR LTD.

DRAWING NO.

X85696(1)

REV.

TITLE



APPROVED :

6063-T6

NOTE: Unspecified thickness  $2.3^{+0.2}$  mm  
Radii on unspecified corner (max. 0.3 mm)

| SECTIONAL AREA | mm <sup>2</sup> | ADDITIONAL TOLERANCE        | DATE       | REVISION |       |      |             |
|----------------|-----------------|-----------------------------|------------|----------|-------|------|-------------|
|                |                 |                             |            | NO.      | DATE  | NAME | DESCRIPTION |
| 411.163        |                 | Thickness $\pm 0.1$ mm      | 04/01/2020 | A        | 15/01 | WAI  |             |
| WEIGHT         | KG/M            | Flatness 0.1 /25mm width    | SCALE      |          |       |      |             |
| 1.114          |                 | Straightness 0.3 /300mm     | 1 : 1      |          |       |      |             |
| PERIMETER      | mm              | Twist 0.5° /300 mm max      | DRAWN      |          |       |      |             |
| 409.275        |                 | Angularity $\pm 1.0$ degree | CHECK      |          |       |      |             |
| V.F.           | mm              |                             |            |          |       |      |             |
| 217.5          |                 |                             |            |          |       |      |             |