



工程指示 / 要求簡箋(E.I.)

工程指示編號：EI / 9685 / 18

修改版次：B

工程編號：J - 837

工程名稱：觀塘裕民坊

工程項目：幕牆 鋁料模具生產(10 個)

收件人：Maggie

發件人：Eric Liu

日期：04/09/2018

要求提供 / 確認 事項：

- | | | |
|------------------------------------|-------------------------------------|-------------------------------|
| <input type="checkbox"/> 初步鋁料 B.M. | <input type="checkbox"/> 加工拆圖，然後生產 | <input type="checkbox"/> 尺寸表 |
| <input type="checkbox"/> 正式鋁料 B.M. | <input type="checkbox"/> 技術上資料 / 指示 | <input type="checkbox"/> 報價 |
| <input type="checkbox"/> 配件 B.M. | <input type="checkbox"/> 樣辦或貨品說明書 | <input type="checkbox"/> 分判合約 |
| <input type="checkbox"/> 其他：_____ | | |

內容：

B 版榮陽修改模圖的 STANDARD，改為 BS EN755，共 10 個

其餘未批尚在修改

謝謝！

請在 2018/ 09 / 07 前完成上列要求。

附： 頁模圖+1 頁

以上項目為：

- 原合約工程包 原合約工程加 / 減賬 新工程報價

原因：-

分發東莞各部門：

- () 生產技術總監 連附件 技術部 連附件 *材料* () 生產部 連附件 () 機械設計部 連附件
 () 採購部 連附件 () 生產統籌部 連附件 *物*
 () 質檢部 連附件 () 會計部 連附件 () 報關組 連附件 () 其他 楊榮輝 連附件

分發其他分判：

- () 王禮秋 連附件

分發香港各部門：

- () 行政部 連附件 () 會計部 連附件 () 統籌部 連附件 () 工程部地盤科文 連附件
 () 採購部 連附件 () QS 部 連附件 () 維修部 連附件 () 其他 _____ 連附件

傳遞編號：

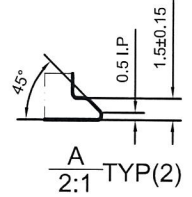
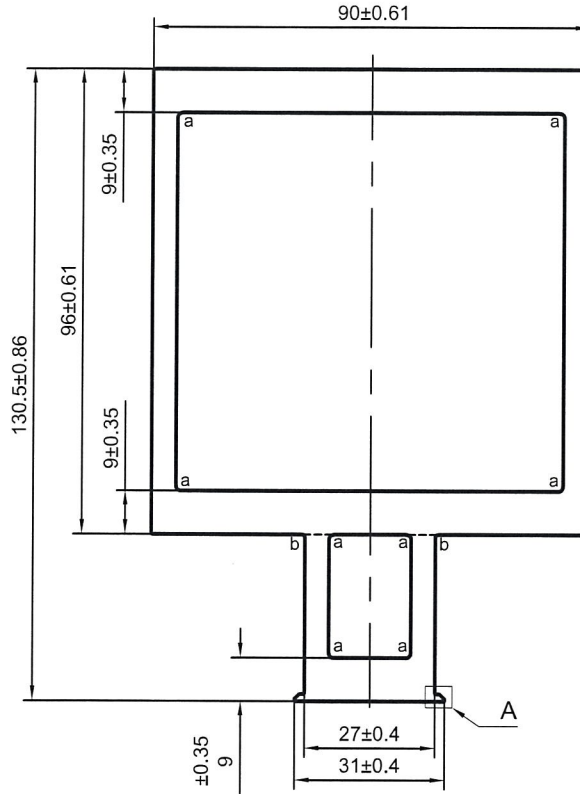
HK 1390 /18

發件人簽署：

項目經理簽署：

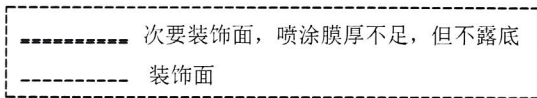
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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85547
			SECTION NO.	LH0089914

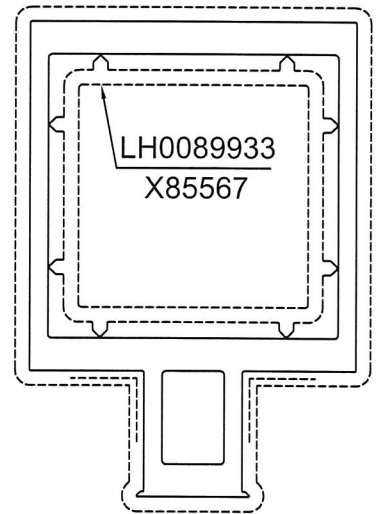


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承認圖面	
日期	2018.9.4

a=R1 b=R0.5



*配合尺寸以实物配合效果为准!



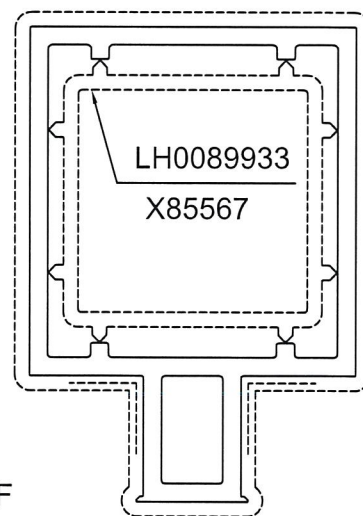
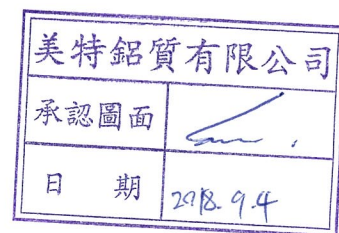
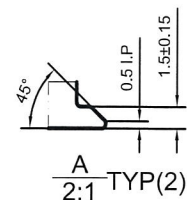
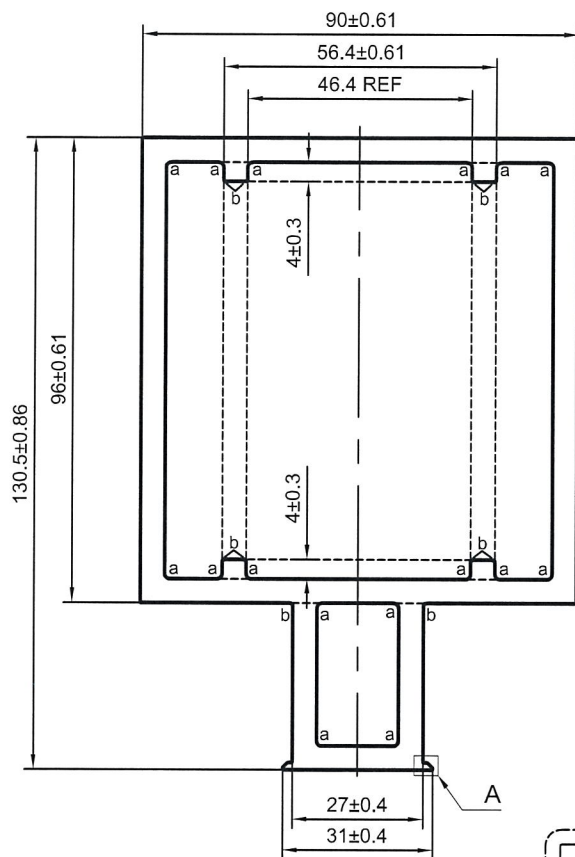
SCALE 1:2

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø147.29						
AREA (SQ MM)	2904.74	UNSPECIFIED THICKNESS	5±0.35	PERIMETER (MM)	446.32	STANDARD	BS EN755	SCALE	1:1.5
MASS (KG/M)	7.872	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	446.32	ALLOY	6063-T6	VERSION	B
COMPANY ISSUE		A	DRAWN	蔡晓婷	DATE	2018-08-29	APPELLATION	-	PAGE OF
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

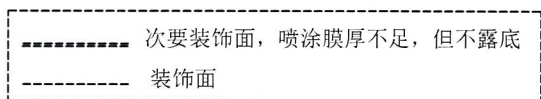


PANASIA ALUMINUM (CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85550
			SECTION NO.	LH0089916



a=R1 b=R0.5



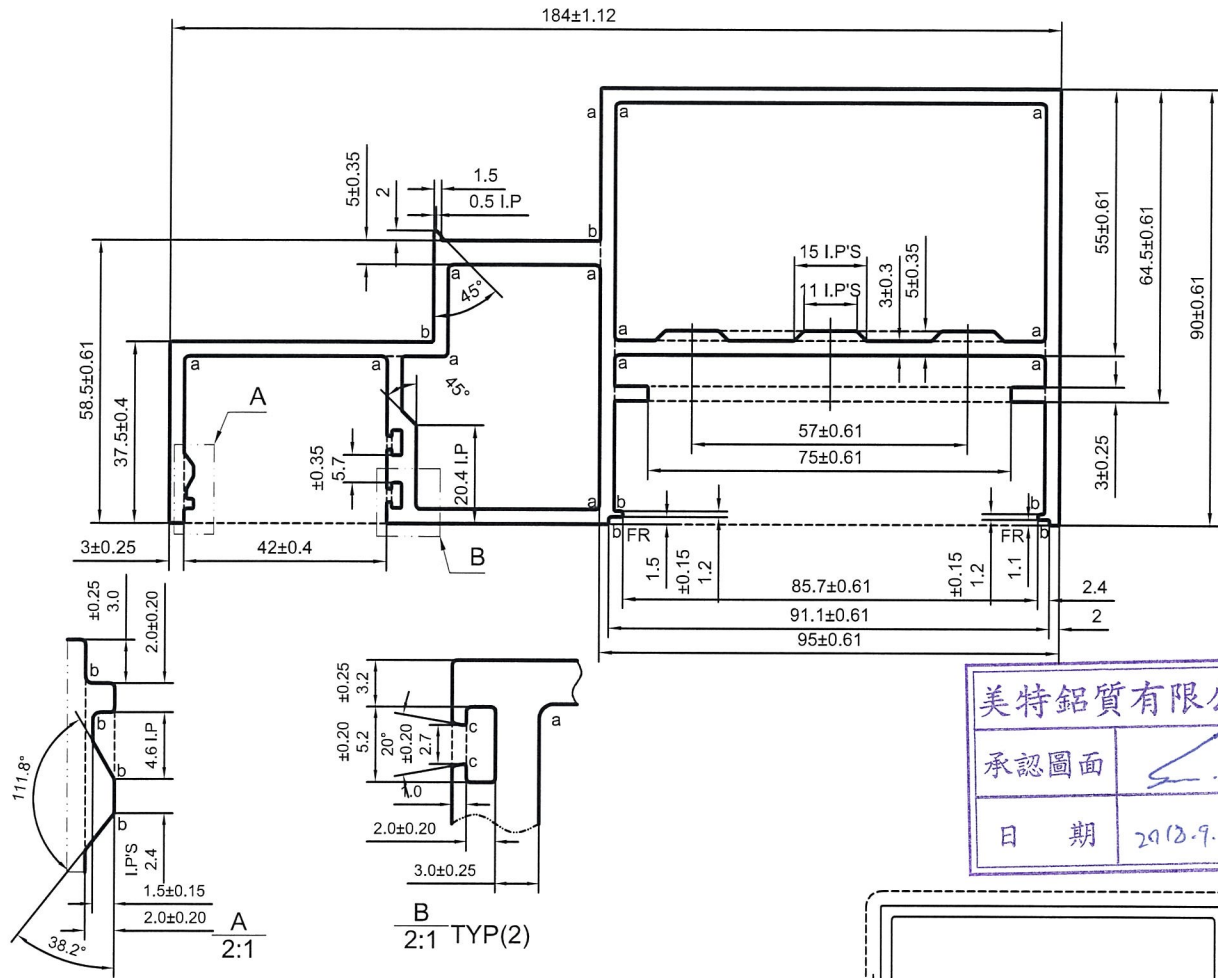
*配合尺寸以实物配合效果为准!

SCALE 1:2

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 147.29		SCALE 1:2				
AREA (SQ MM)	2278.03	UNSPECIFIED THICKNESS	5±0.35	PERIMETER (MM)	446.32	STANDARD	BS EN755	SCALE	1:1.5
MASS (KG/M)	6.173	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	446.32	ALLOY	6063-T6	VERSION	B
COMPANY ISSUE		A	DRAWN	蔡晓婷	DATE	2018-08-24	APPELLATION	-	PAGE OF
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				



CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85553
			SECTION NO.	LH0089919



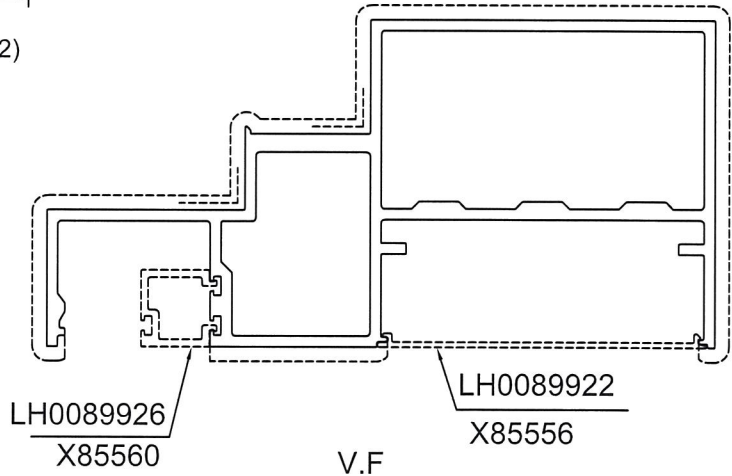
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承認圖面	✓
日期	2018.9.4

a=R1 b=R0.5 c=R0.2

----- 次要裝飾面，噴塗膜厚不足，但不露底
 ----- 裝飾面

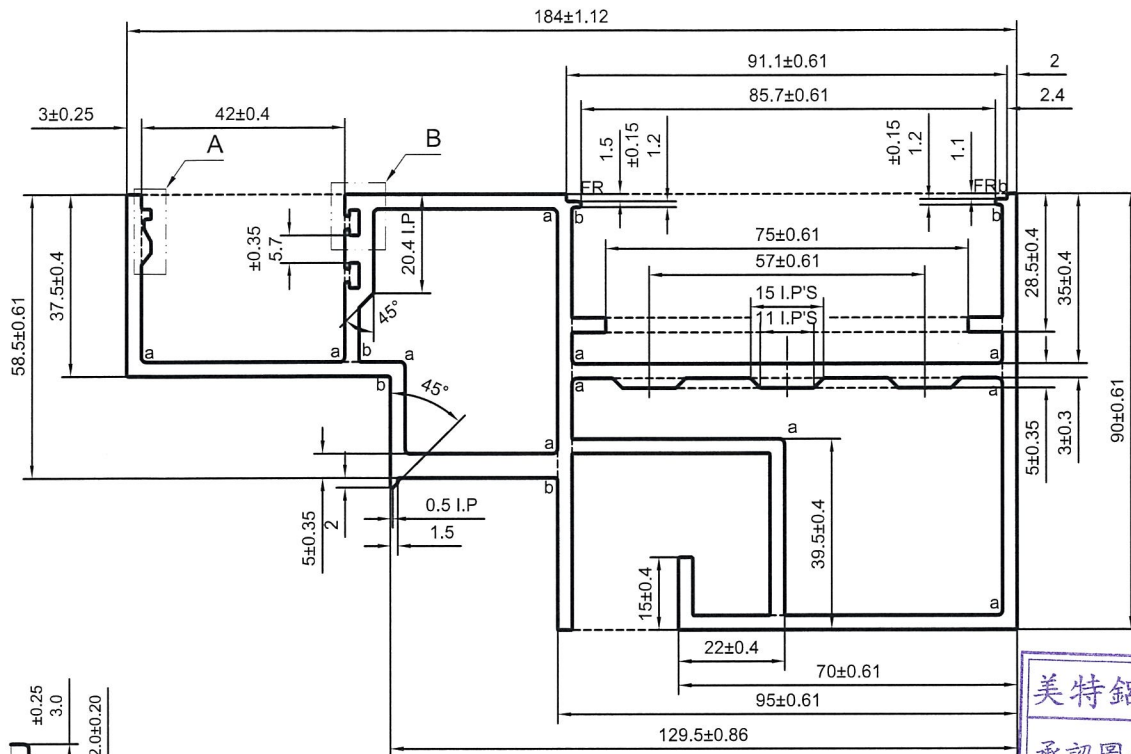
*配合尺寸以实物配合效果为准！



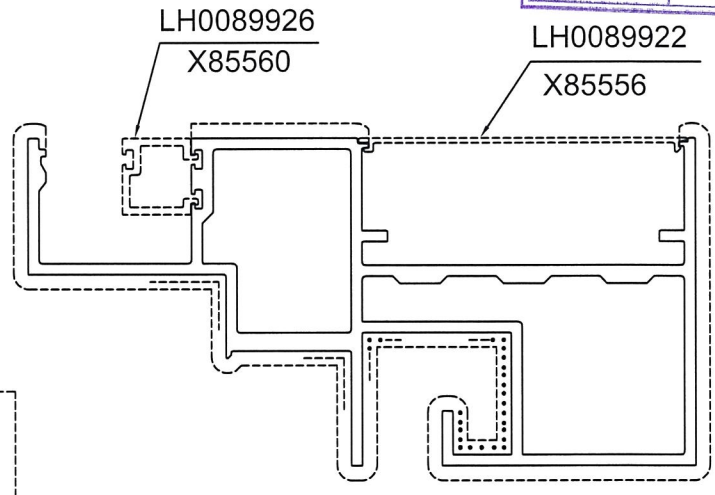
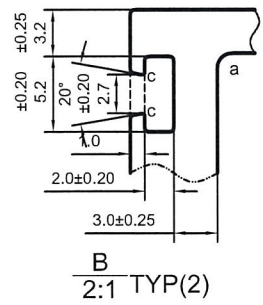
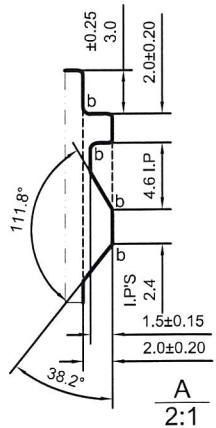
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AREA (SQ MM)	1968.77	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	742.29	STANDARD	BS EN755	SCALE	1:1.5
MASS (KG/M)	5.335	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	431.88	ALLOY	6063-T6	VERSION	B
COMPANY ISSUE	A	DRAWN	蔡晓婷	DATE	2018-08-29	APPELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

PANASIA ALUMINUM (CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85554
			SECTION NO.	LH0089920



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承認圖面
日期 2018.7.4



a=R1 b=R0.5 c=R0.2

----- 次要装饰面, 喷涂膜厚不足, 但不露底
----- 装饰面
●●●●● 凹槽位置可能会有露底现象, 即膜厚不足

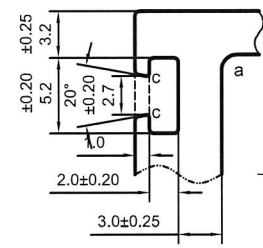
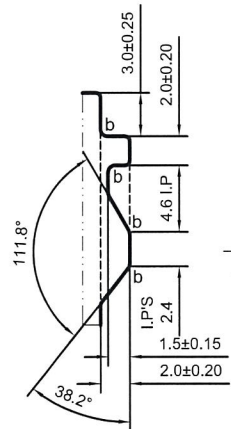
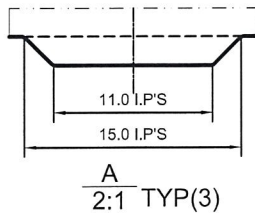
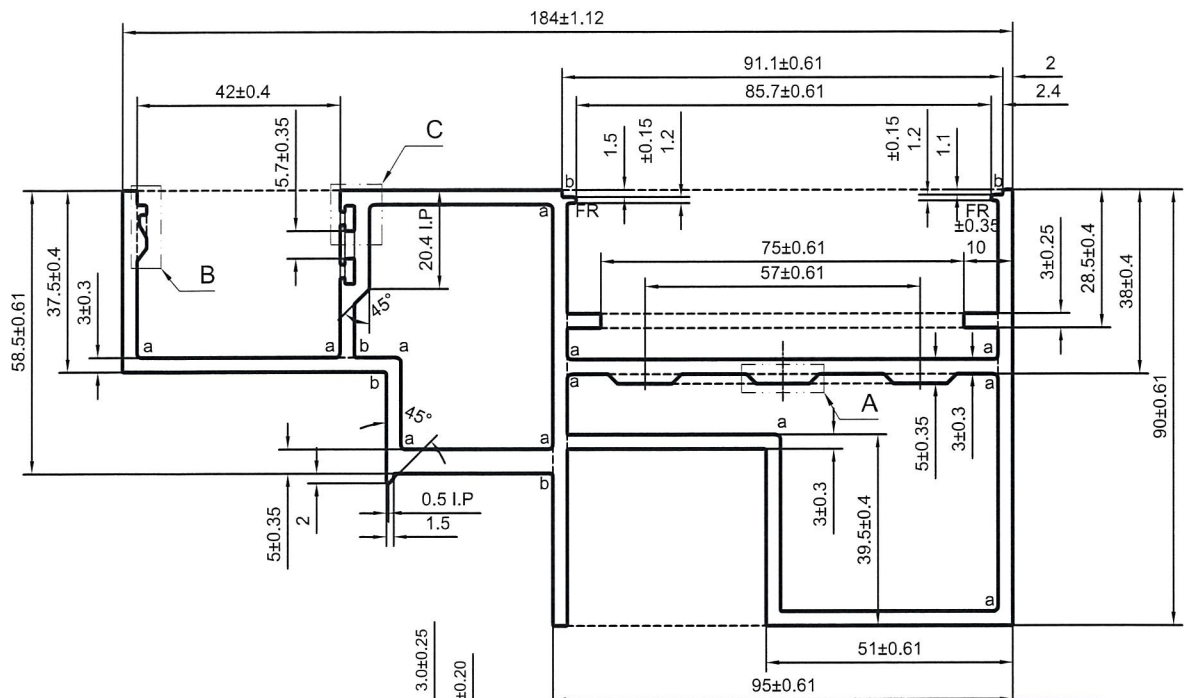
*配合尺寸以实物配合效果为准!

V.F
SCALE 1:2

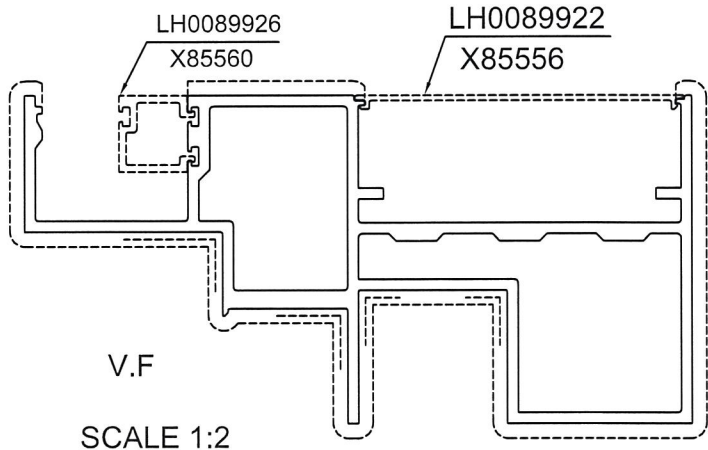
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AREA (SQ MM)	2170.88	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	876.26	STANDARDX	BS EN755	SCALE	1:1.5
MASS (KG/M)	5.883	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	565.85	ALLOY	6063-T6	VERSION	B
COMPANY ISSUE	A	DRAWA	蔡晓婷	DATE	2018-08-29	APPELLATION	-	PAGE OF	
		STANDA-RDIZATION		DATE					
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		AUDITING		DATE					
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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85555
			SECTION NO.	LH0089921



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日期 2018-7-4



a=R1 b=R0.5 c=R0.2

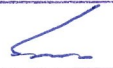
----- 次要装饰面, 喷涂膜厚不足, 但不露底
----- 装饰面

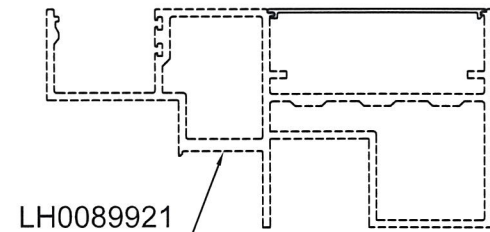
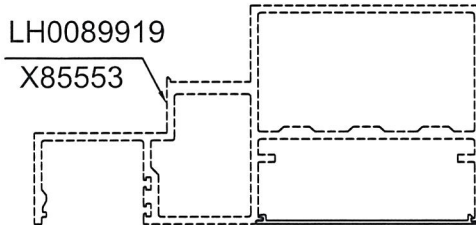
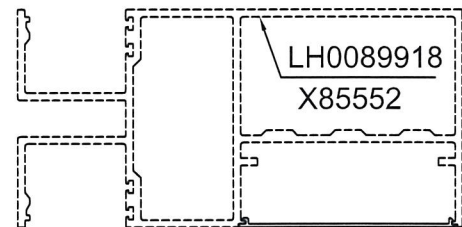
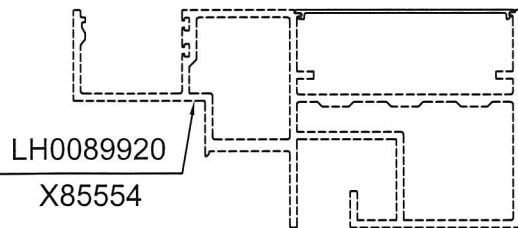
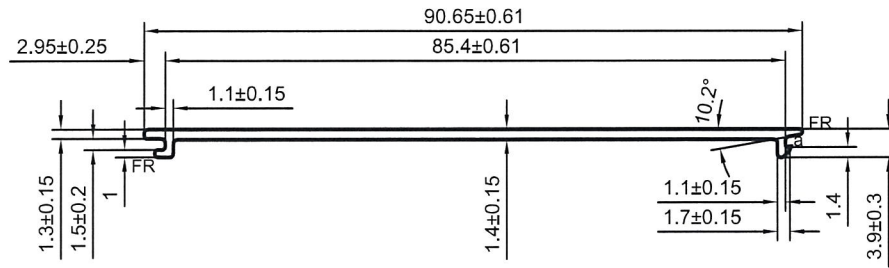
*配合尺寸以实物配合效果为准!

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø204.63		SCALE 1:2				
AREA (SQ MM)	2077.87	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	814.79	STANDARDX	BS EN755	SCALE	1:1.5
MASS (KG/M)	5.631	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	504.37	ALLOY	6063-T6	VERSION	B
COMPANY ISSUE	A	DRAWA	蔡晓婷	DATE	2018-08-29	APPELLATION	-	PAGE OF	
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		AUDITING		DATE					
MARKER	MODIFY FILE NO	SIGNATURE	DATE	APPROV	DATE				



CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85556
			SECTION NO.	LH0089922

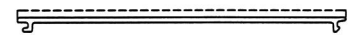
美特鋁質有限公司	
承認圖面	
日期	2018-9-4



SCALE 1:3

a=R0.3

*配合尺寸以实物配合效果为准!



V.F

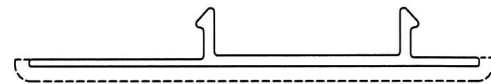
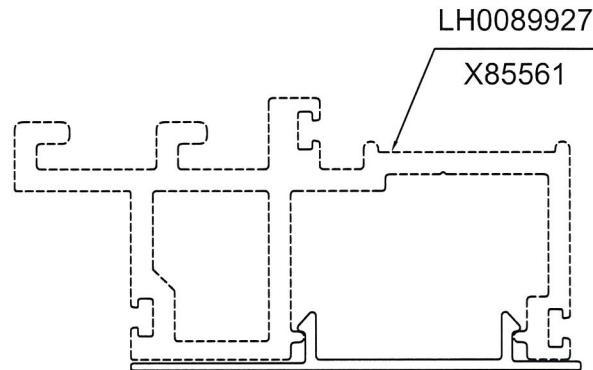
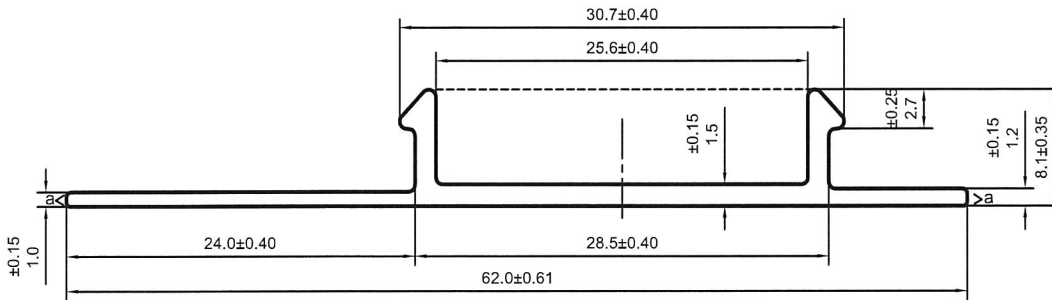
SCALE 1:2

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø90.65							
AREA (SQ MM)	132.58	UNSPECIFIED THICKNESS	-	PERIMETER (MM)	194.35	STANDARD	BS EN755	SCALE	1:1	
MASS (KG/M)	0.359	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	91.66	ALLOY	6063-T5	VERSION	B	
COMPANY ISSUE		A	DRAWA	蔡晓婷	DATE	2018-08-29	APPELLATION	-	PAGE OF	
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			TO SIGN	陈国提	DATE					
			AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE				



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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85563
			SECTION NO.	LH0089929



a=R0.3

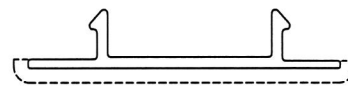
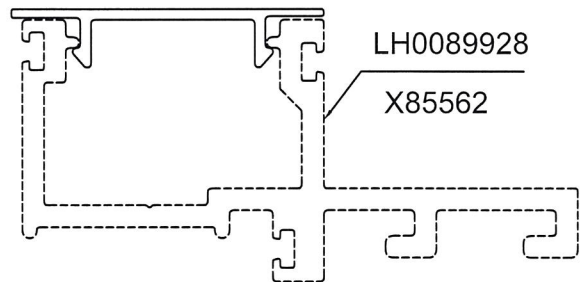
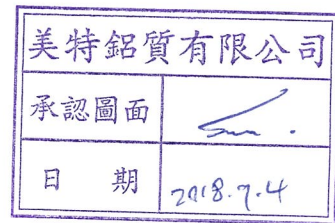
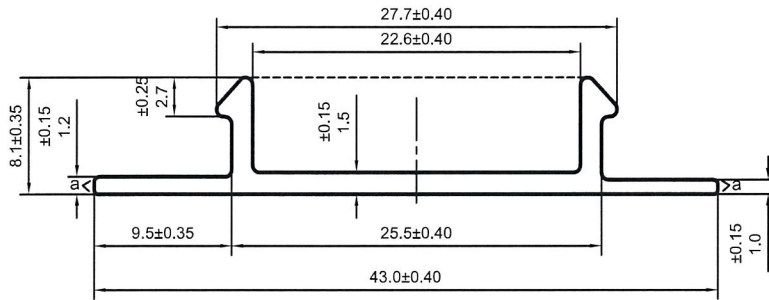
*配合尺寸以实物配合效果为准!

V.F
SCALE 1:1

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø62						
AREA (SQ MM)	99.28	UNSPECIFIED THICKNESS	-	PERIMETER (MM)	152.47	STANDARD	BS EN755	SCALE	2:1
MASS (KG/M)	0.269	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	64.29	ALLOY	6063-T5	VERSION	B
COMPANY ISSUE		A	DRAWA	蔡晓婷	DATE	2018-08-30	APPELLATION	-	PAGE OF
			STANDA-RDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			



CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85564
			SECTION NO.	LH0089930



V.F

SCALE 1:1

a=R0.3

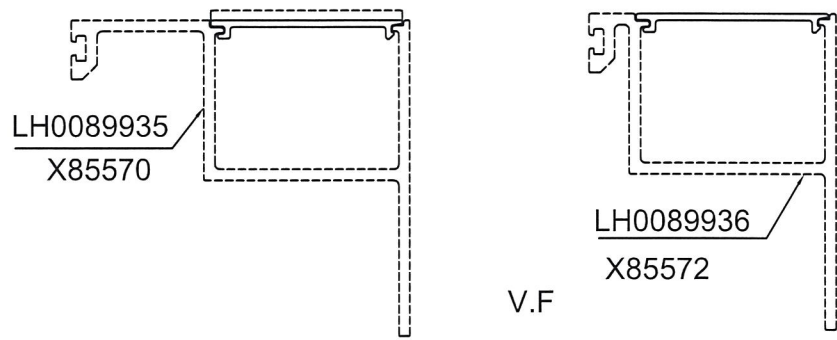
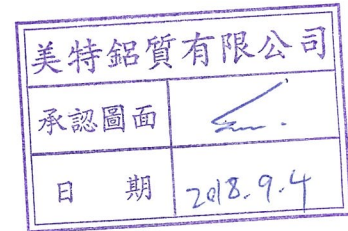
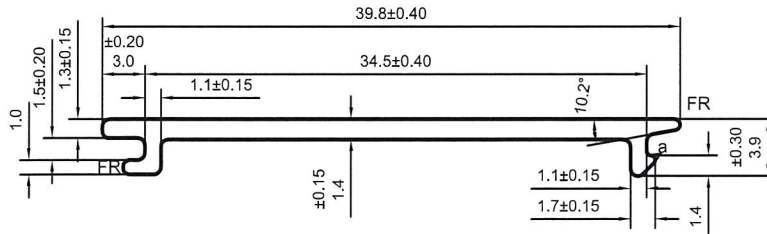
*配合尺寸以实物配合效果为准!

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø43							
AREA (SQ MM)	78.78	UNSPECIFIED THICKNESS	-	PERIMETER (MM)	114.47	STANDARD	BS EN755	SCALE	2:1	
MASS (KG/M)	0.213	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	45.29	ALLOY	6063-T5	VERSION	B	
COMPANY ISSUE		A	DRAWA	蔡晓婷	DATE	2018-08-30	APPELLATION	-	PAGE OF	
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			TO SIGN	陈国提	DATE					
			AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV					



PANASIA ALUMINUM (CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85578
			SECTION NO.	LH0089937



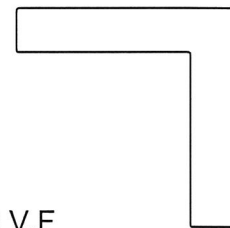
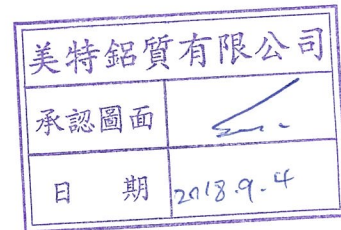
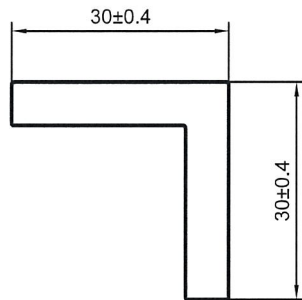
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*配合尺寸以实物配合效果为准!

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AREA (SQ MM)	61.32	UNSPECIFIED THICKNESS	-	PERIMETER (MM)	92.54	STANDARD	BS EN755	SCALE	2:1
MASS (KG/M)	0.166	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	40.76	ALLOY	6063-T5	VERSION	B
COMPANY ISSUE		A	DRAWN	蔡晓婷	DATE	2018-08-30	APPELLATION	-	PAGE OF
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			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			



CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85594
			SECTION NO.	LH0089940



NO V.F
SCALE 1:1

*配合尺寸以实物配合效果为准!

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø42.18						
AREA (SQ MM)	323.92	UNSPECIFIED THICKNESS	6±0.35	PERIMETER (MM)	119.23	STANDARD	BS EN755	SCALE	1:1
MASS (KG/M)	0.878	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	-	ALLOY	6061-T6	VERSION	B
COMPANY ISSUE		A	DRAWN	蔡晓婷	DATE	2018-08-30	APELLATION	-	PAGE OF
			STANDA- RDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			



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(CHINA) LIMITED