



工程指示 / 要求簡箋(E.I.)

工程指示編號：EI9889

修改版次：A

工程編號：J837

工程名稱：藍塘傲玻璃更換

工程項目：玻璃牆鋁料開模(平台 3/F)

收件人：羅小姐

發件人：Johnny

日期：2018/12/17

要求提供 / 確認 事項：

- |                                    |                                     |                               |
|------------------------------------|-------------------------------------|-------------------------------|
| <input type="checkbox"/> 初步鋁料 B.M. | <input type="checkbox"/> 加工拆圖，然後生產  | <input type="checkbox"/> 尺寸表  |
| <input type="checkbox"/> 正式鋁料 B.M. | <input type="checkbox"/> 技術上資料 / 指示 | <input type="checkbox"/> 報價   |
| <input type="checkbox"/> 配件 B.M.   | <input type="checkbox"/> 樣辦或貨品說明書   | <input type="checkbox"/> 分判合約 |
| <input type="checkbox"/> 其他：_____  |                                     |                               |

內容：

按早前 EI- 9889 - 更新以下模具

取消- X85609; 更新 6 個模具 X85610-85615 及 新增 4 個 模具(X85633-85636)

合共:10 個鋁模 (請見附件模圖)

請在 ASAP 前完成上列要求。

附有關圖紙 / 文件：  
請見附件加工圖

以上項目為：

- 原合約工程包                       原合約工程加 / 減賬                       新工程報價

原因：-

分發東莞各部門：

- ( )生產技術總監連附件    ( )技術部    連附件    ( )生產部    連附件    ( )機械設計部連附件  
 ( )採購部    連附件    ( )生產統籌部連附件  
 ( )質檢部    連附件    ( )會計部    連附件    ( )報關組    連附件    ( )其他 \_\_\_\_\_連附件

分發香港各部門：

- ( )行政部連附件    ( )會計部連附件    ( )統籌部連附件    ( )工程部地盤科文連附件  
 ( )採購部連附件    ( )QS 部    連附件    ( )維修部連附件    ( )其他 \_\_\_\_\_連附件

傳遞編號：

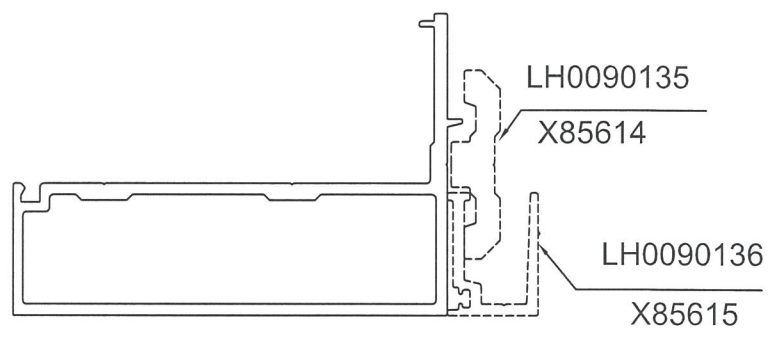
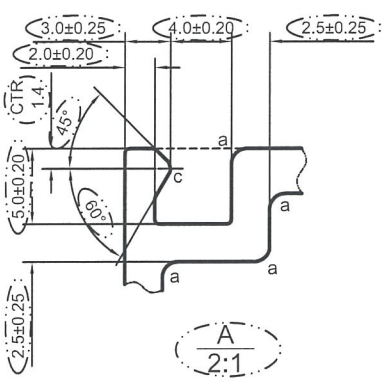
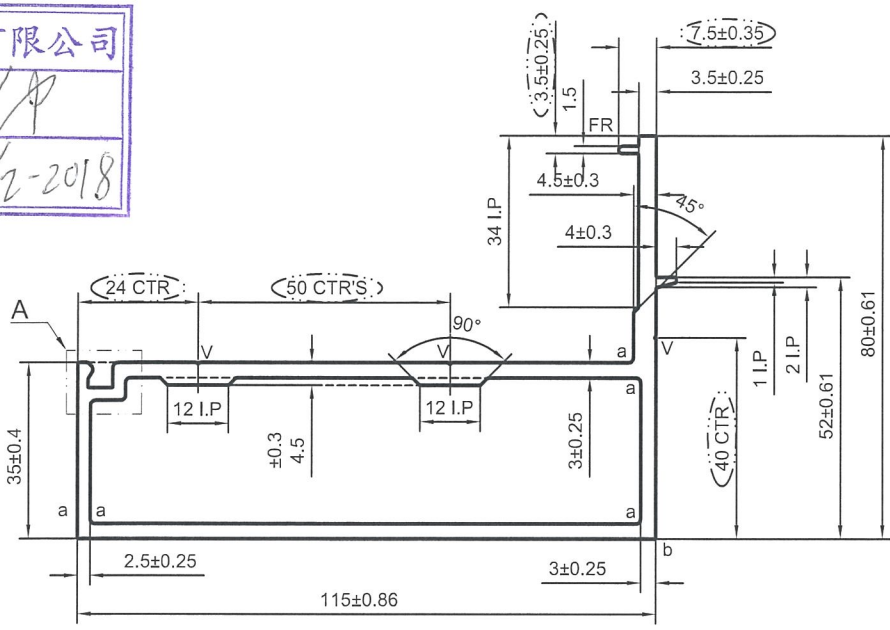
發件人簽署：

項目經理簽署：

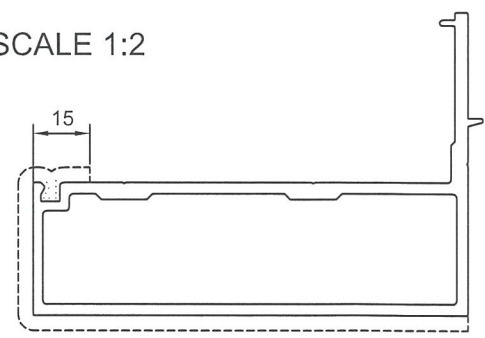


CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85611
			SECTION NO.	LH0090132

美特鋁質有限公司  
承認圖面  
日期 14/12-2018



SCALE 1:2



SCALE 1:2 (V.F)

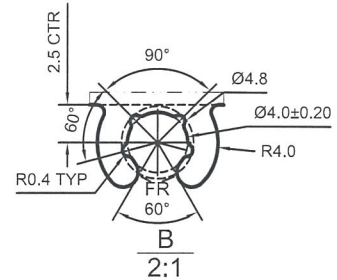
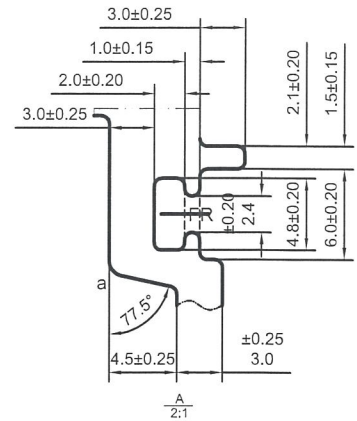
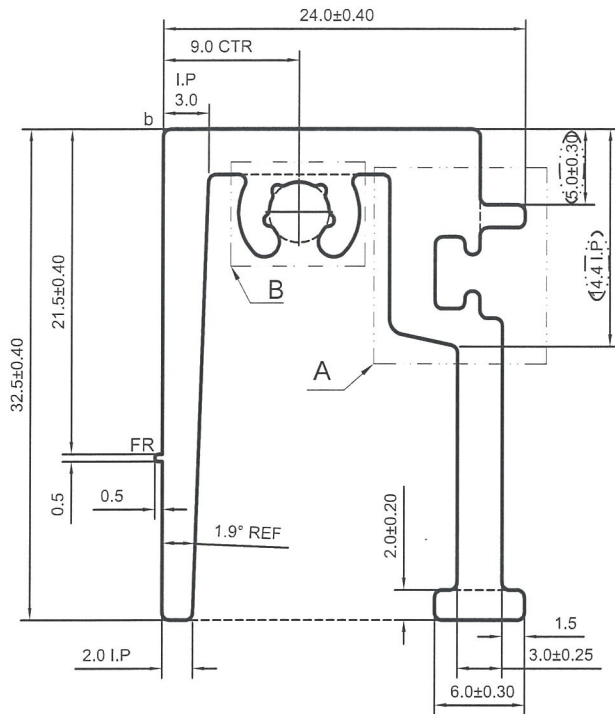
$v=0.3 \times 90^\circ$   
 $a=R1$   $b=R0.5$   $c=R0.8$

----- 次要装饰面，喷涂膜厚不足，但不露底  
●●●●● 凹槽位置可能会有露底现象，即膜厚不足

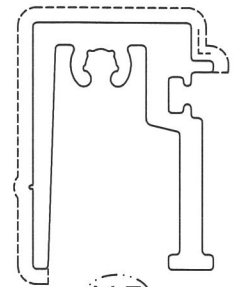
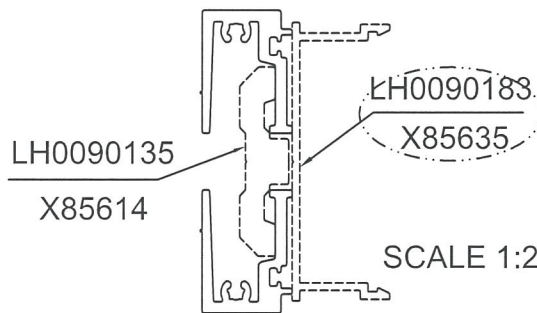
\*配合尺寸以实物配合效果为准！

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø139.86						
AREA (SQ MM)	1078.68	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	412.66	STANDARD	BS EN755	SCALE	1:1.5
MASS (KG/M)	2.923	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	175.76	ALLOY	6063-T6	VERSION	B
			DRAWN	蔡晓婷	DATE	2018-12-02	APPELLATION	-	PAGE OF
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85612
			SECTION NO.	LH0090133



美特鋁質有限公司  
承認圖面  
日期 14/12-2018

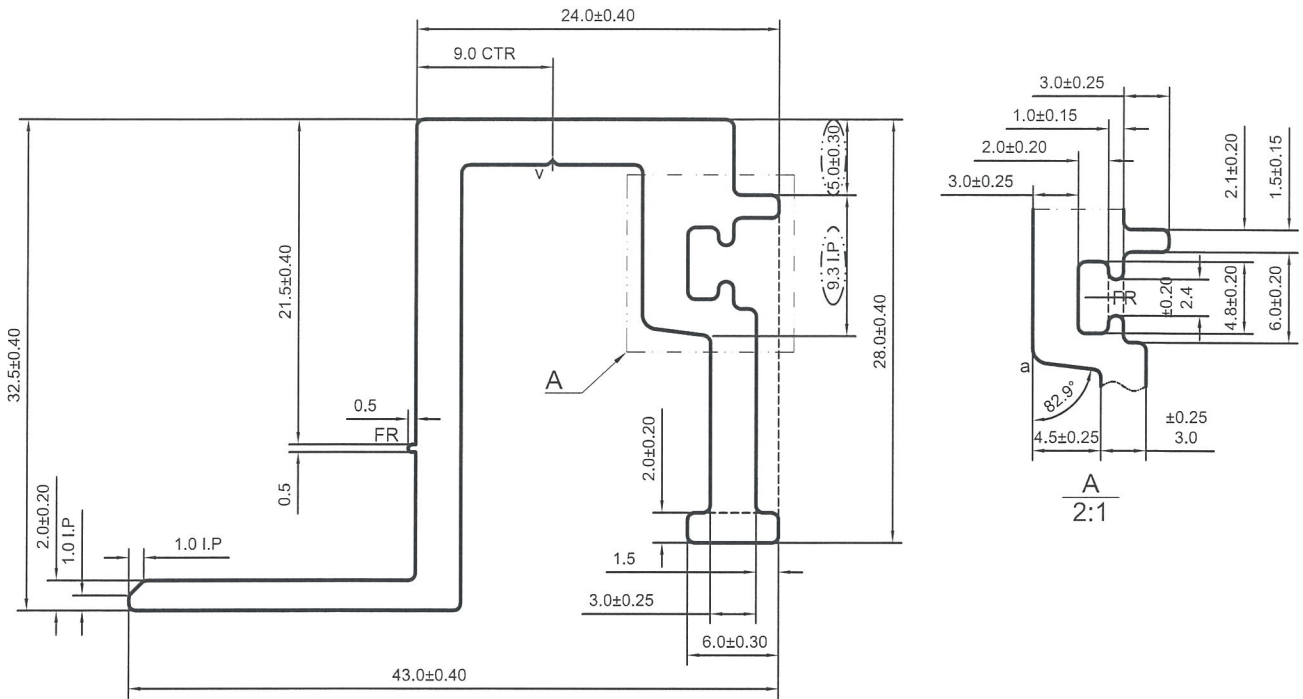


a=R1

\*配合尺寸以实物配合效果为准!

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø40.18						
AREA (SQ MM)	282.18	UNSPECIFIED THICKNESS	3.0±0.25	PERIMETER (MM)	205.12	STANDARD	BS EN755	SCALE	2:1
MASS (KG/M)	0.765	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	65.30	ALLOY	6063-T6	VERSION	C
			DRAWN	陈晓舒	DATE	2018-12-09	APPELLATION	-	PAGE OF
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85613
			SECTION NO.	LH0090134



美特鋁質有限公司	
承認圖面	<i>[Signature]</i>
日期	12/2-2018

LH0090131  
X85610

LH0090135  
X85614

SCALE 1:2

(V.F)  
SCALE 1:1

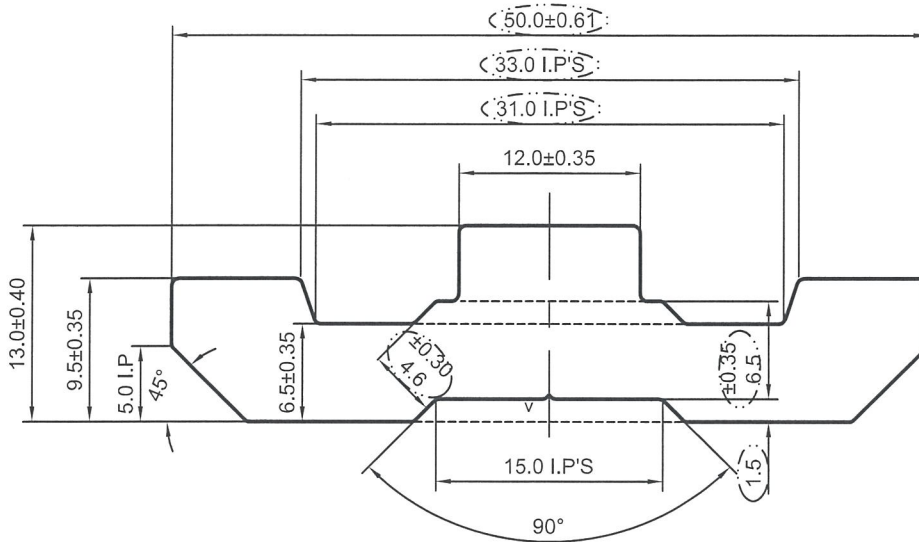
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\*配合尺寸以实物配合效果为准!

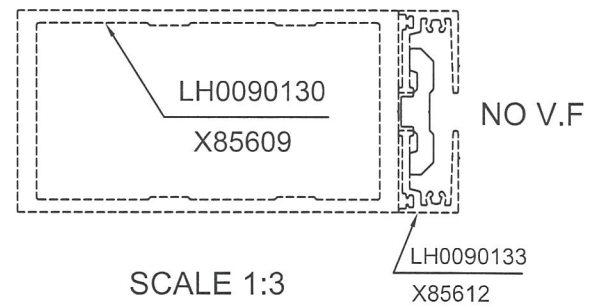
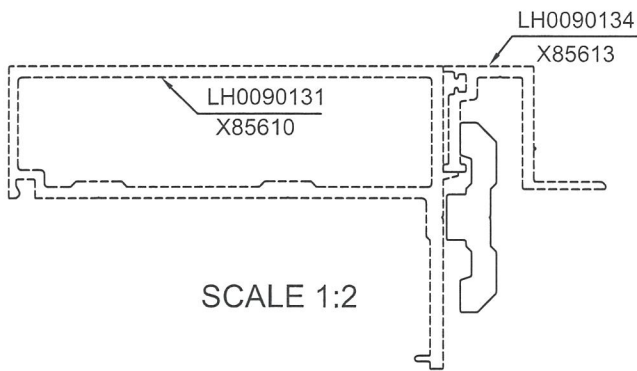
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø59.55								
AREA (SQ MM)	297.76	UNSPECIFIED THICKNESS	3.0±0.25	PERIMETER (MM)	214.26	STANDARD	BS EN755	SCALE	2:1		
MASS (KG/M)	0.807	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	103.44	ALLOY	6063-T6	VERSION	C		
			DRAWN	陈晓舒	DATE	2018-12-09	APPELLATION	-			
			STANDARDIZATION		DATE						
			TO SIGN	陈国提	DATE						
			AUDITING		DATE						
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE					

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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85614
			SECTION NO.	LH0090135



美特鋁質有限公司	
承認圖面	<i>[Signature]</i>
日期	19/12-2018

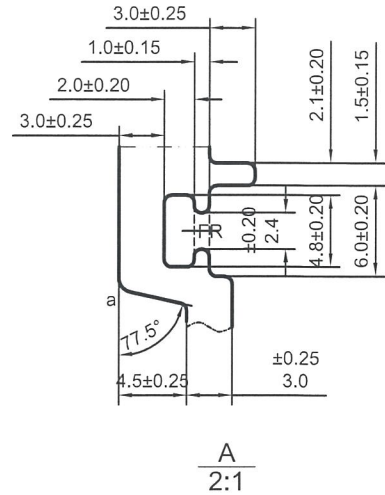
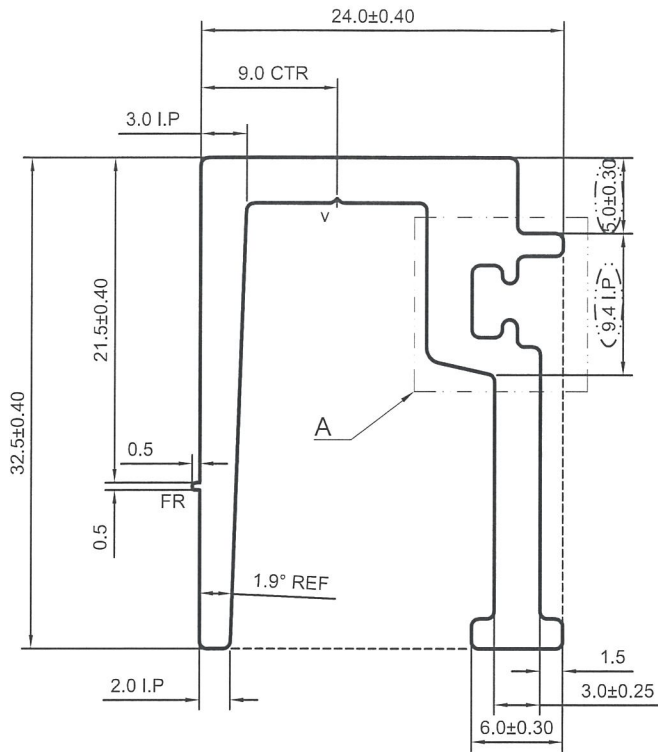


\*配合尺寸以实物配合效果为准!

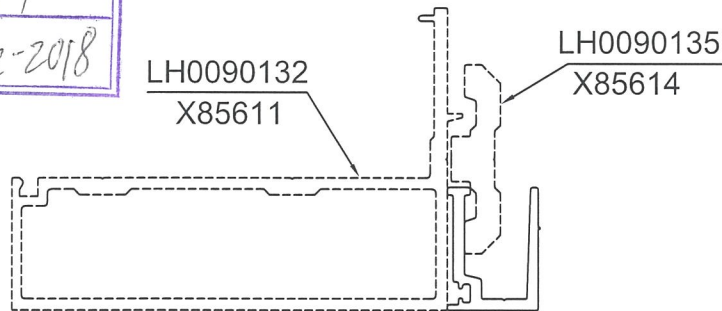
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AREA (SQ MM)	413.78	UNSPECIFIED THICKNESS	-	PERIMETER (MM)	128.22	STANDARD	BS EN755	SCALE	2:1
MASS (KG/M)	1.121	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	-	ALLOY	6061-T6	VERSION	B
			DRAWN	蔡晓婷	DATE	2018-12-02	APPELLATION	-	PAGE OF
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				



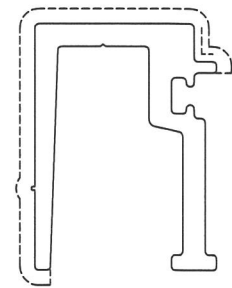
CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85615
			SECTION NO.	LH0090136



美特鋁質有限公司  
承認圖面  
日期 14/12-2018



SCALE 1:2



V.F.  
SCALE 1:1

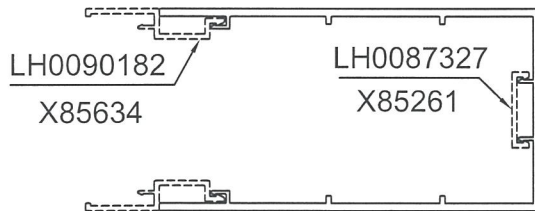
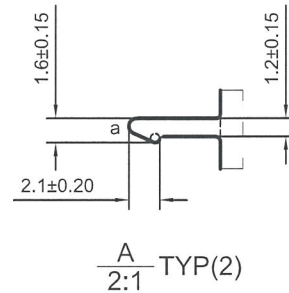
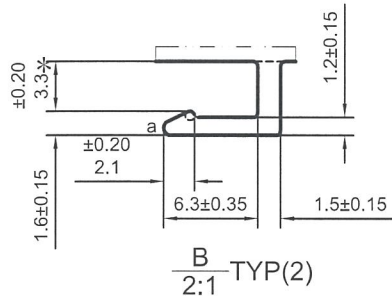
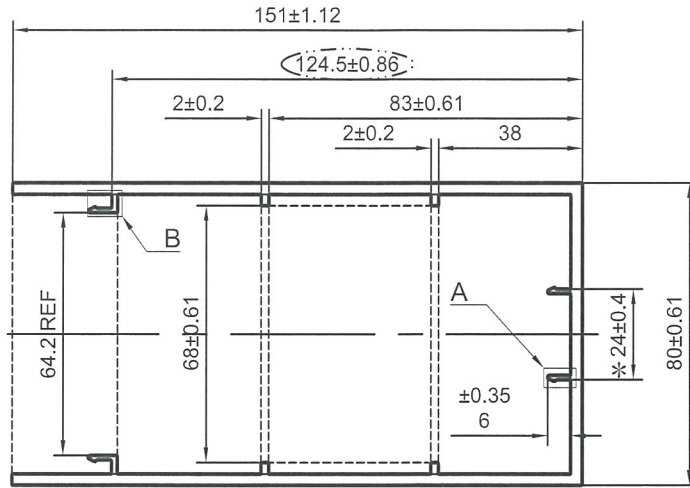
a=R1 v=0.3X90°

\*配合尺寸以实物配合效果为准!

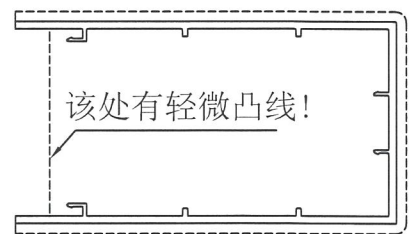
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 40.01						
AREA (SQ MM)	258.88	UNSPECIFIED THICKNESS	3.0±0.25	PERIMETER (MM)	184.89	STANDARD	BS EN755	SCALE	2:1
MASS (KG/M)	0.702	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	65.30	ALLOY	6063-T6	VERSION	C
		DRAWN	陈晓舒	DATE	2018-12-09	APPELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85633
			SECTION NO.	LH0090181

美特铝质有限公司  
 承認圖面  
 日期 14/12-2018



SCALE 1:3



V.F

SCALE 1:3

a=R0.5

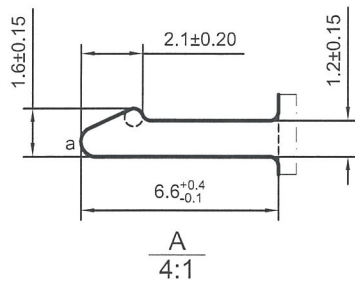
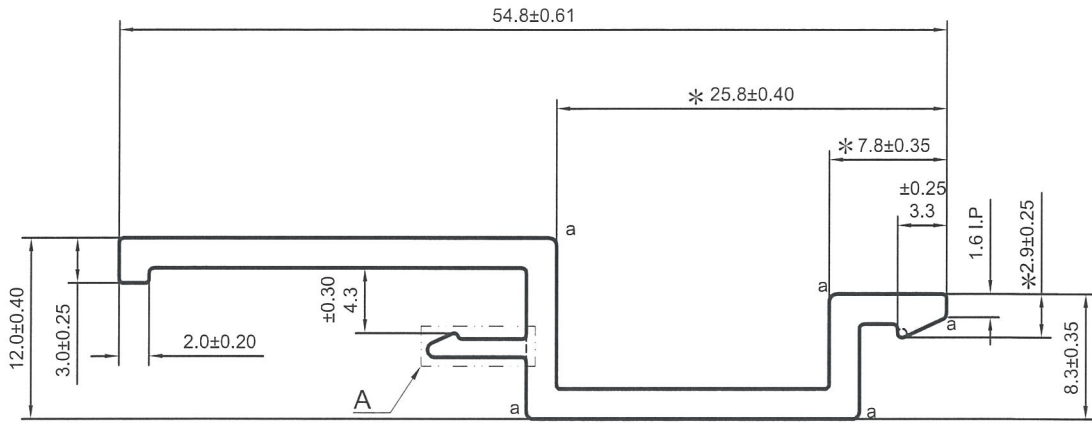
\*配合尺寸以实物配合效果为准!

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 170.68						
AREA (SQ MM)	1196.57	UNSPECIFIED THICKNESS	3.0±0.25	PERIMETER (MM)	844.77	STANDARD	BS EN755	SCALE	1:2
MASS (KG/M)	3.243	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	382.08	ALLOY	6063-T6	VERSION	A
			DRAWN	陈晓舒	DATE	2018-12-10	APPELLATION	-	PAGE OF
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
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MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

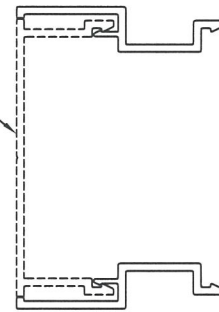


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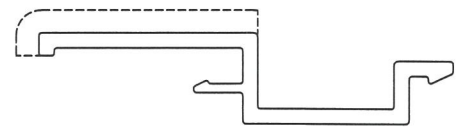
CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85634
			SECTION NO.	LH0090182



LH0090183  
X85635



美特鋁質有限公司  
承認圖面  
日期 14/2-2018



a=R0.5

SCALE 1:3

V.F

SCALE 1:1

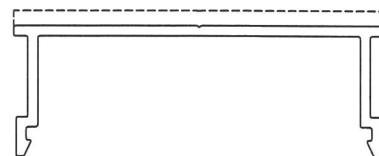
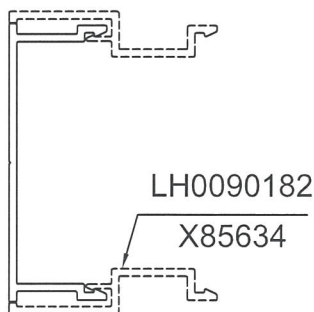
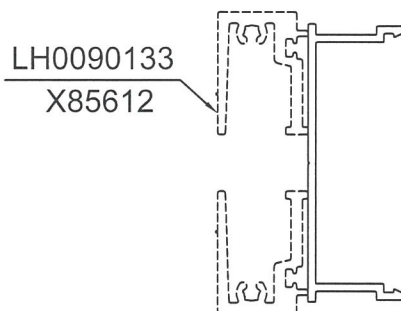
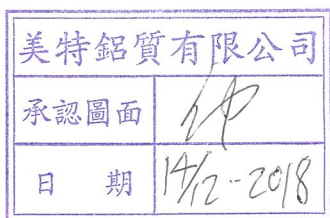
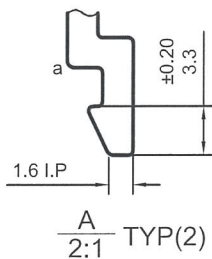
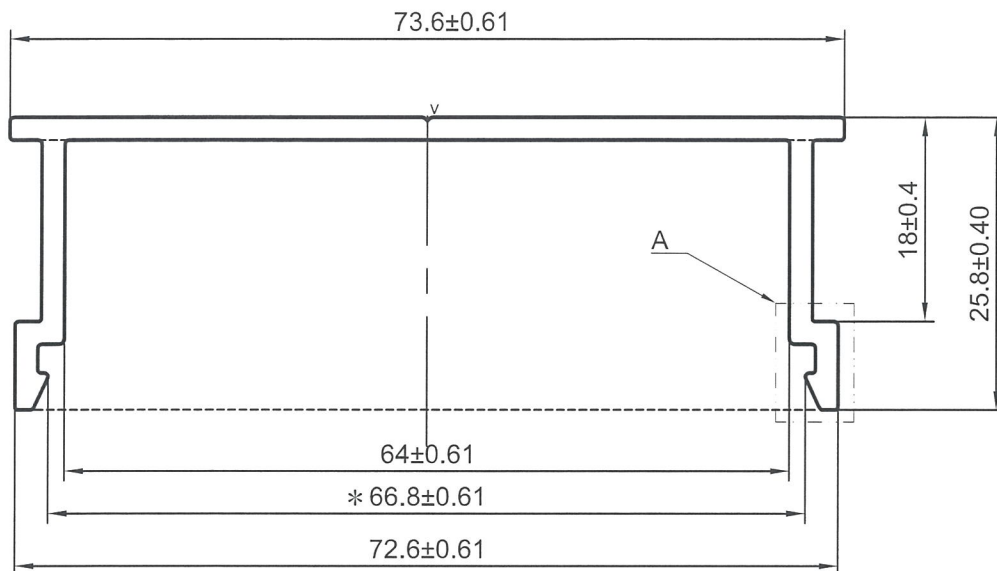
\*配合尺寸以实物配合效果为准!

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 55.05						
AREA (SQ MM)	152.95 (153.19)	UNSPECIFIED THICKNESS	2.0±0.2	PERIMETER (MM)	159.53	STANDARD	BS EN755	SCALE	2:1
MASS (KG/M)	0.415	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	32.33	ALLOY	6063-T6	VERSION	A
			DRAWN	陈晓舒	DATE	2018-12-10	APPELLATION	-	PAGE OF
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				



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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85635
			SECTION NO.	LH0090183



a=R0.5      v=R0.3X90°

SCALE 1:2

V.F

SCALE 1:1.5

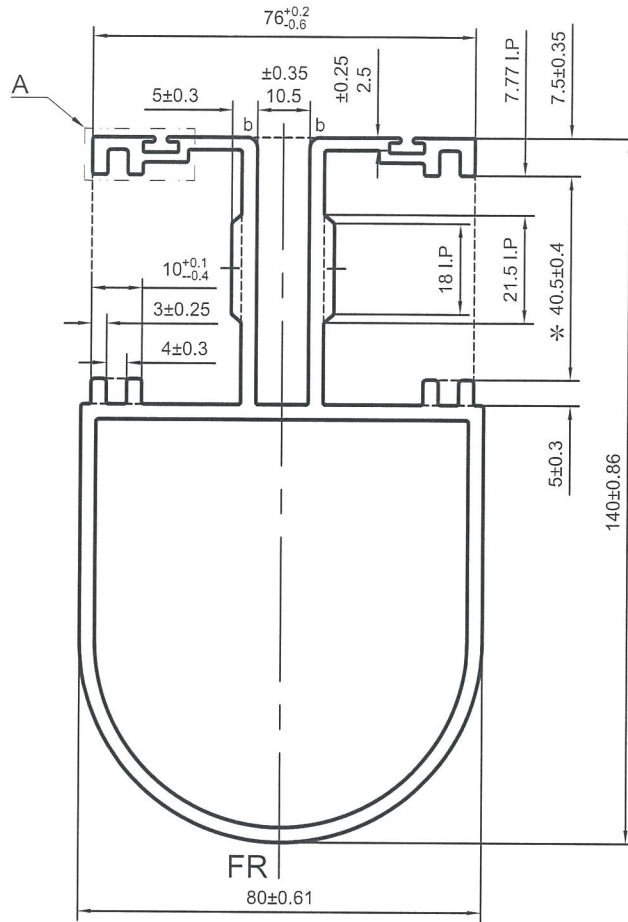
\*配合尺寸以实物配合效果为准!

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 77.37						
AREA (SQ MM)	253.34	UNSPECIFIED THICKNESS	2.0±0.2	PERIMETER (MM)	254.18	STANDARD	BS EN755	SCALE	1.5:1
MASS (KG/M)	0.687	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	74.17	ALLOY	6063-T6	VERSION	A
			DRAWN	陈晓舒	DATE	2018-12-10	APPELLATION	-	PAGE OF
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
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MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

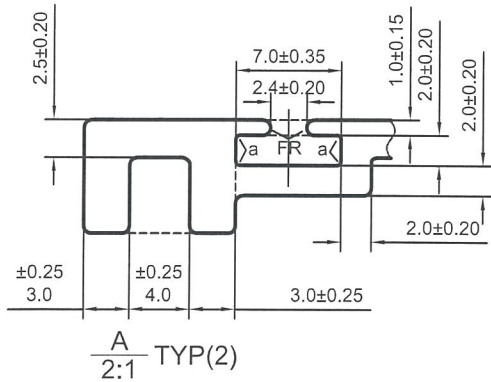


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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	X85636
			SECTION NO.	LH0090184

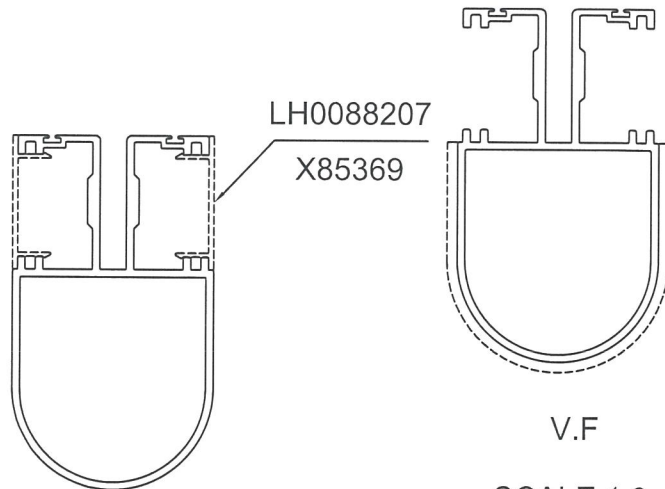


美特鋁質有限公司	
承認圖面	<i>IP</i>
日期	14/2-2018



a=R0.3      b=R2

\*配合尺寸以实物配合效果为准!



SCALE 1:3

SCALE 1:3

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 150.12						
AREA (SQ MM)	1542.75	UNSPECIFIED THICKNESS	3.0±0.25	PERIMETER (MM)	730.76	STANDARD	BS EN755	SCALE	1:1.5
MASS (KG/M)	4.181	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	220.23	ALLOY	6063-T6	VERSION	A
			DRAWN	陈晓舒	DATE	2018-12-10	APPELLATION	-	PAGE OF
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				



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