

工程指示 / 要求簡箋(E.I.)

工程指示編號：EI / 0183 / 18

修改版次：D

工程編號：J837 平台

工程名稱：觀塘 裕民坊

工程項目：平台 Window Wall

廠用鋁料 BM

收件人：Maggie

發件人：Leung Hin Wai

日期：26/04/2019

要求提供 / 確認 事項：

- | | | |
|------------------------------------|-------------------------------------|-------------------------------|
| <input type="checkbox"/> 初步鋁料 B.M. | <input type="checkbox"/> 加工拆圖，然後生產 | <input type="checkbox"/> 尺寸表 |
| <input type="checkbox"/> 正式鋁料 B.M. | <input type="checkbox"/> 技術上資料 / 指示 | <input type="checkbox"/> 報價 |
| <input type="checkbox"/> 配件 B.M. | <input type="checkbox"/> 樣辦或貨品說明書 | <input type="checkbox"/> 分判合約 |
| <input type="checkbox"/> 其他：_____ | | |

內容：

確定、修改和取消拉彎圖。

請看附頁

請在_____前完成上列要求。

附： -

以上項目為：

- 原合約工程包 原合約工程加 / 減賬 新工程報價

原因：-_____

分發東莞各部門：

- () 生產技術總監 連附件 () 技術部 連附件 () 生產部 連附件 () 機械設計部 連附件
 () 採購部 連附件 () 生產統籌部 連附件
 () 質檢部 連附件 () 會計部 連附件 () 報關組 連附件 () 其他 _____ 連附件

分發香港各部門：

- () 行政部 連附件 () 會計部 連附件 () 統籌部 連附件 () 工程部地盤科文 連附件
 () 採購部 連附件 () QS 部 連附件 () 維修部 連附件 () 其他 _____ 連附件

傳遞編號：

HK0989

發件人簽署：

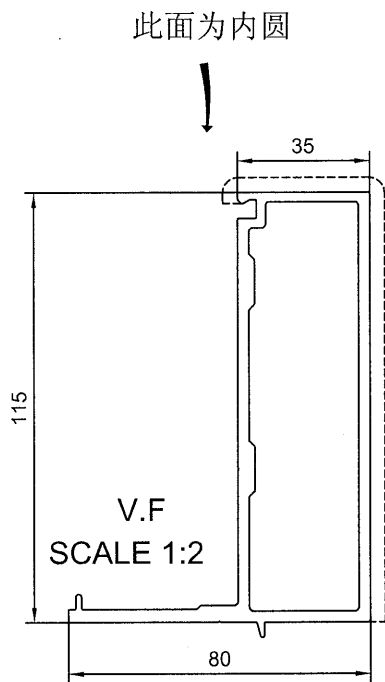
項目經理簽署：

EI0183

序號	美特圖號	榮陽圖號	
1	J837-GL- WH01	LH0090 131(F01)	確定
2	J837-GL- WH02	LH0090 131(F02)	確定
3	J837-GL- WH03	LH0090 131(F03)	確定
4	J837-GL- WH04	LH0090 131(F04)	確定
5	J837-GL- WH05	LH0090 131(F05)	取消
6	J837-GL- WH06	LH0090 132(F01)	確定
7	J837-GL- WH07	LH0090 132(F02)	確定
8	J837-GL- WH08	LH0090 132(F03)	確定
9	J837-GL- WH09	LH0090 132(F04)	確定
10	J837-GL- WH10	LH0090 132(F05)	取消
11	J837-GL- WH11	LH0090 134(F01)	確定
12	J837-GL- WH12	LH0090 134(F02)	確定
13	J837-GL- WH13	LH0090 134(F03)	確定
14	J837-GL- WH14	LH0090 134(F04)	確定
15	J837-GL- WH15	LH0090 134(F05)	確定
16	J837-GL- WH16	LH0090 136(F01)	確定
17	J837-GL- WH17	LH0090 136(F02)	確定
18	J837-GL- WH18	LH0090 136(F03)	修改
19	J837-GL- WH19	LH0090 136(F04)	確定
20	J837-GL- WH20	LH0090 136(F05)	確定
21	J837-GL- WH20a	LH0090 288(F01)	取消
22	J837-GL- WH21	LH0090 166(F06)	確定
23	J837-GL- WH22	LH0090 165(F06)	確定
24	J837-GL- WH23	LH0090 167(F06)	確定
25	J837-GL- WH24	ME000 1961(F02)	修改
26	J837-GL- WH25	ME000 1961(F03)	確定
27	J837-GL- WH26	ME000 1961(F04)	確定
28	J837-GL- WH27	ME000 1961(F05)	確定

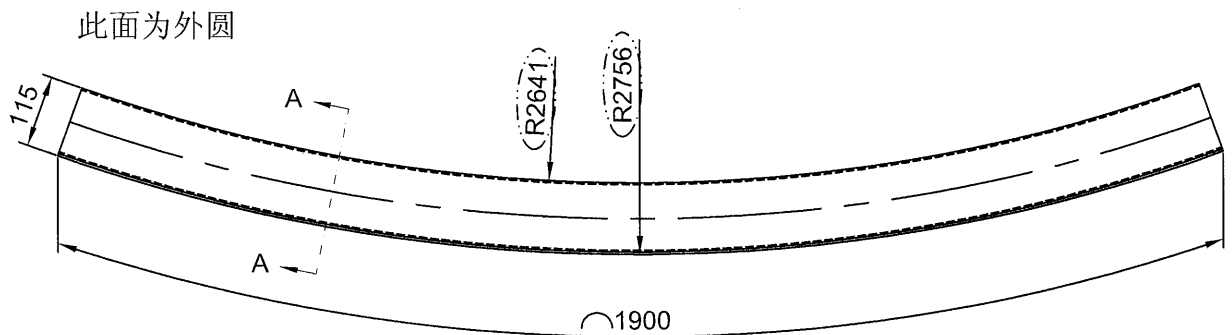
02

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH01
			SECTION NO.	LH0090131(F01)



美特铝质有限公司	
承認圖面	<i>[Signature]</i>
日期	26/4-2019

SECTION A-A



技术要求:


1. 平面度偏差0~1.0mm;
2. 扭拧度偏差0~5.0mm;
3. 角度变形±1.5°;
4. 产品未注公差±3.0mm;
5. 允许两端各预留10mm钳口位。

Total weight: 5.438 kg/pcs

Unspecified Fabricated Tolerance: ±3.0

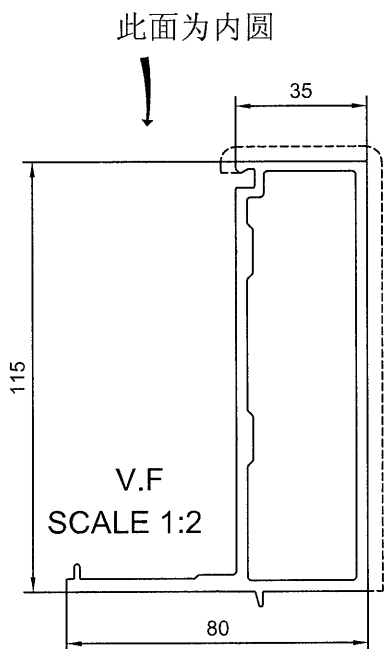
拉弯前展开长度: 1860.36mm

外弧长度: 1900 mm

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø139.86							
AREA (SQ MM)	1078.87	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	412.96	STANDARD	BS EN755	SCALE	1:12	
MASS (KG/M)	2.923	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	153.1	ALLOY	6063-T6	VERSION	B	
				DRAWN	陈晓舒	DATE	2019-03-04	APELLATION		
				STANDARDIZATION		DATE		PAGE OF		
				TO SIGN	陈国提	DATE		 PANASIA ALUMINUM (CHINA) LIMITED		
				AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE				

OK

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH02
			SECTION NO.	LH0090131(F02)



美特铝质有限公司	
承認圖面	<i>[Signature]</i>
日期	26/4-2019



技术要求:

1. 平面度偏差0~1.0mm;
2. 扭拧度偏差0~5.0mm;
3. 角度变形±1.5°;
4. 产品未注公差±3.0mm;
5. 允许两端各预留10mm钳口位。

Total weight: 4.953 kg/pcs

Unspecified Fabricated Tolerance: ±3.0

拉弯前展开长度: (1694.38) mm

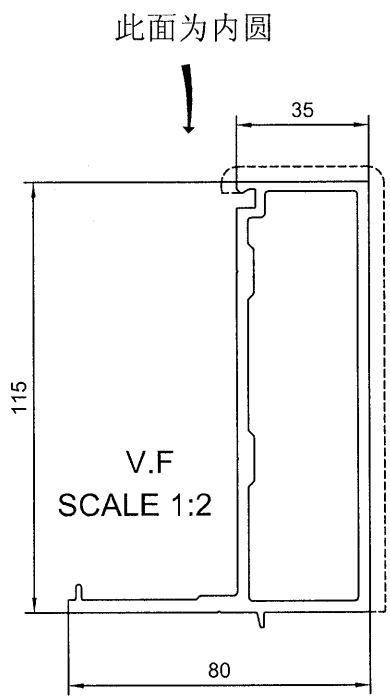
外弧长度: 1735 mm

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø139.86						
AREA (SQ MM)	1078.87	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	412.96	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	2.923	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	153.1	ALLOY	6063-T6	VERSION	B
		DRAWA		陈晓舒	DATE	2019-04-09	APPELLATION	PAGE OF	
		STANDA-RDIZATION			DATE				
		TO SIGN		陈国提	DATE				
		AUDITING			DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

 PANASIA ALUMINUM (CHINA) LIMITED

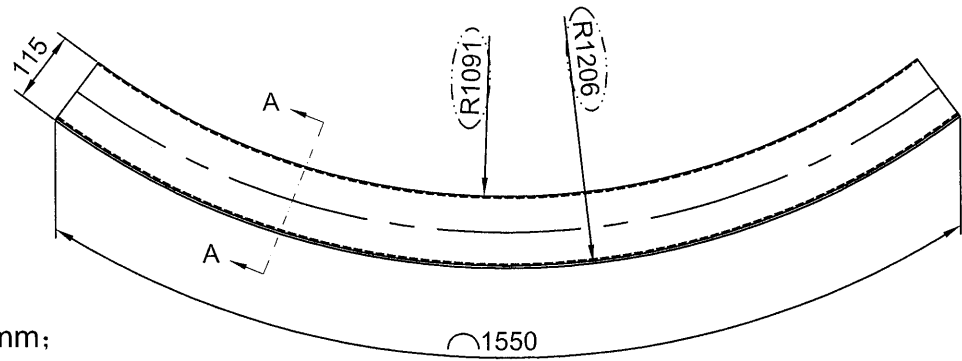
OK

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH03
			SECTION NO.	LH0090131(F03)



美特铝质有限公司	
承認圖面	<i>[Signature]</i>
日期	26/4-2019

(SECTION A-A)



技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形±1.5°;
- 4.产品未注公差±3.0mm;
- 5.允许两端各预留10mm钳口位。

Total weight: 4.315 kg/pcs
 Unspecified Fabricated Tolerance:±3.0

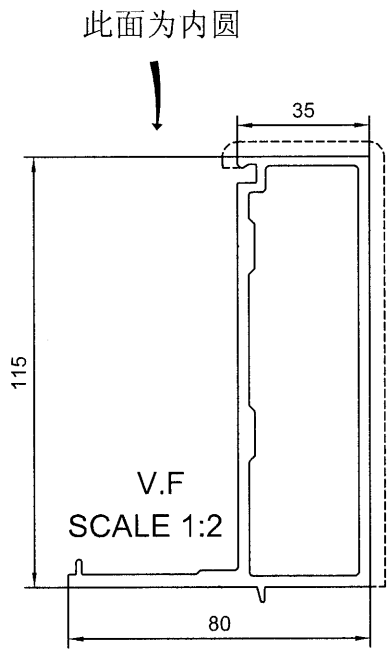
拉弯前展开长度: (1476.1)mm
 外弧长度: 1550 mm

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø139.86						
AREA (SQ MM)	1078.87	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	412.96	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	2.923	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	153.1	ALLOY	6063-T6	VERSION	B
		DRAWA		陈晓舒	DATE	2019-04-09	APPELLATION	PAGE OF	
		STANDA-RDIZATION			DATE				
		TO SIGN		陈国提	DATE				
		AUDITING			DATE				
MARKER	MODIFY FILE NO	SIGNATURE	DATE	APPROV		DATE			



02

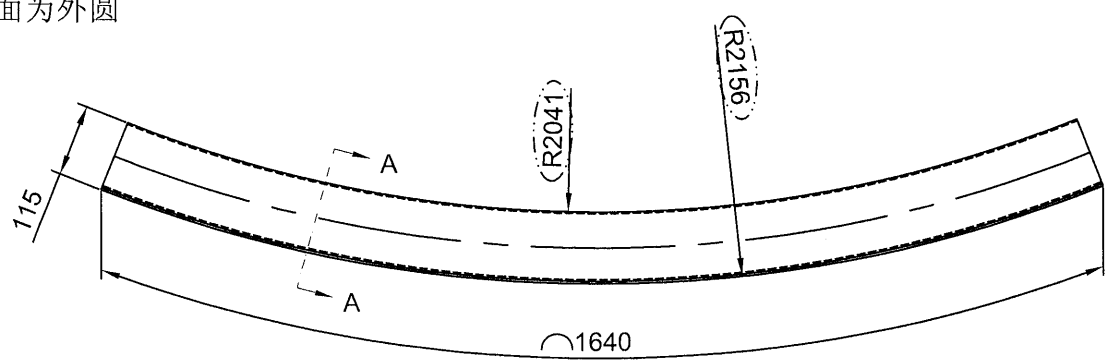
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			SECTION NO.	LH0090131(F04)



美特铝质有限公司	
承認圖面	<i>[Signature]</i>
日期	26/4-2019

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SECTION A-A



技术要求:

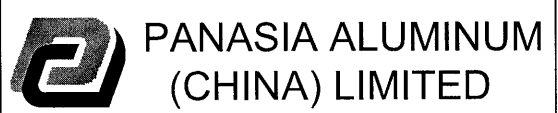
- 1. 平面度偏差0~1.0mm;
- 2. 扭拧度偏差0~5.0mm;
- 3. 角度变形±1.5°;
- 4. 产品未注公差±3.0mm;
- 5. 允许两端各预留10mm钳口位。

Total weight: 4.666 kg/pcs
 Unspecified Fabricated Tolerance: ±3.0

拉弯前展开长度: 1596.26mm
 外弧长度: 1640 mm

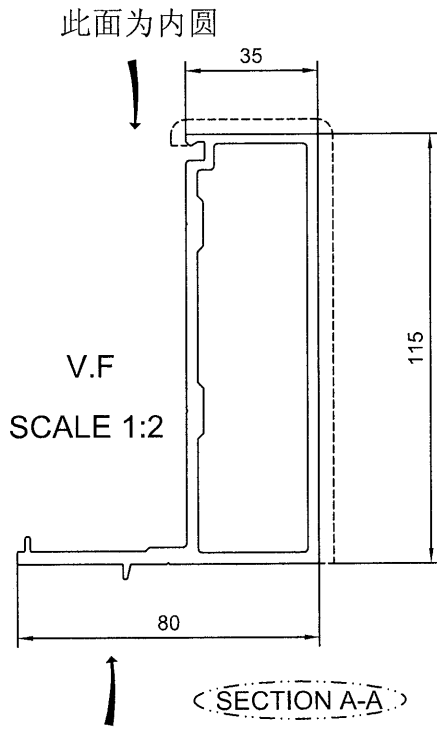
拉弯前: 6063-T4
 拉弯后: 6063-T6

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø139.86						
AREA (SQ MM)	1078.87	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	412.96	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	2.923	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	153.1	ALLOY	6063-T6	VERSION	B
		DRAWN		陈晓舒	DATE	2019-04-09	APPELLATION		-
		STANDARDIZATION			DATE				
		TO SIGN		陈国提	DATE				
		AUDITING			DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

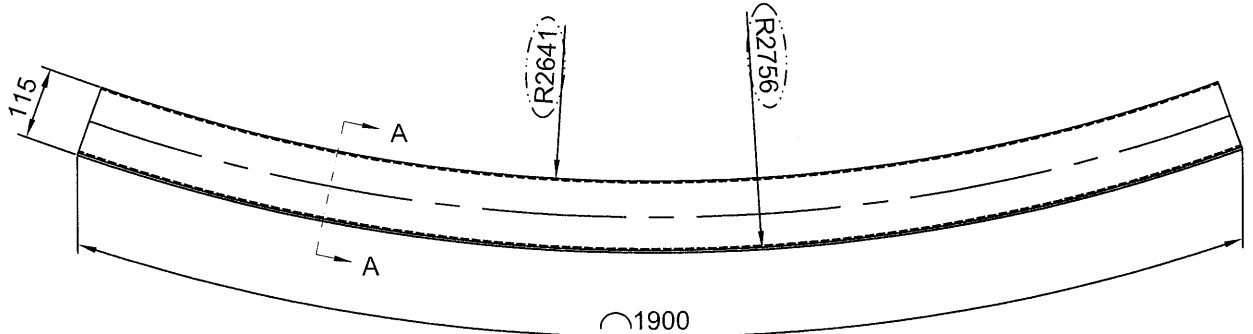


026

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH06
			SECTION NO.	LH0090132(F01)



美特铝质有限公司	
承認圖面	<i>[Signature]</i>
日期	26/4-2019



技术要求:

1. 平面度偏差0~1.0mm;
2. 扭拧度偏差0~5.0mm;
3. 角度变形±1.5°;
4. 产品未注公差±3.0mm;
5. 允许两端各预留10mm钳口位。

Total weight: 5.438 kg/pcs

Unspecified Fabricated Tolerance: ±3.0

拉弯前展开长度: 1860.36mm

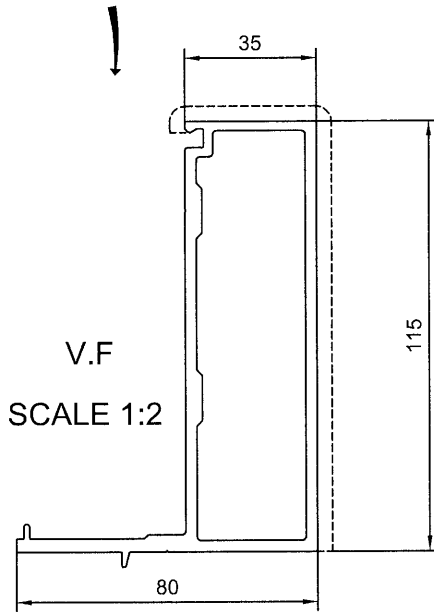
外弧长度: 1900 mm

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø139.86						
AREA (SQ MM)	1078.68	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	412.66	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	2.923	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	153.1	ALLOY	6063-T6	VERSION	B
-		-		DRAWN	陈晓舒	DATE	2019-04-09	PAGE OF	
				STANDARDIZATION		DATE			
				TO SIGN	陈国提	DATE			
				AUDITING		DATE			
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

 PANASIA ALUMINUM (CHINA) LIMITED

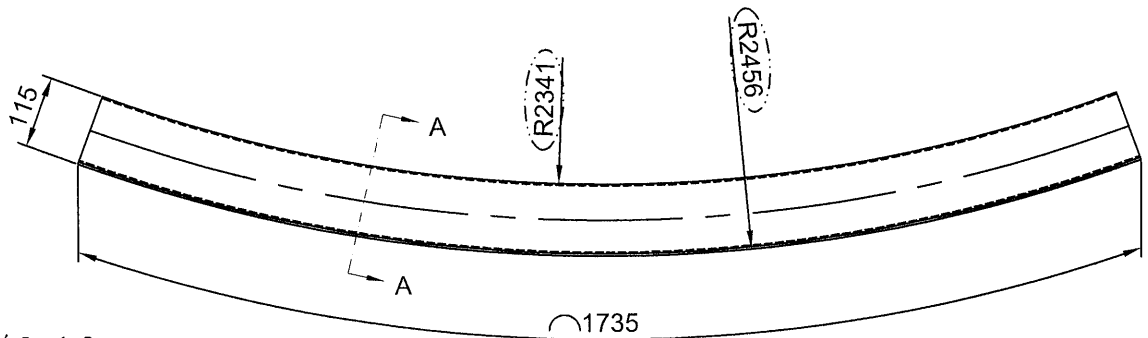
CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH07
			SECTION NO.	LH0090132(F02)

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美特铝质有限公司	
承認圖面	<i>[Signature]</i>
日期	26/4-2019

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技术要求:

1. 平面度偏差0~1.0mm;
2. 扭拧度偏差0~5.0mm;
3. 角度变形±1.5°;
4. 产品未注公差±3.0mm;
5. 允许两端各预留10mm钳口位。

Total weight: 4.953 kg/pcs

Unspecified Fabricated Tolerance: ±3.0

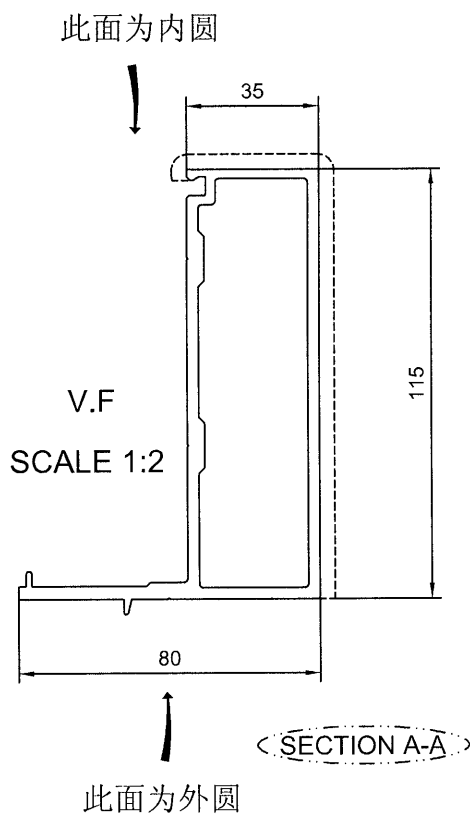
拉弯前展开长度: 1694.38 mm

外弧长度: 1735 mm

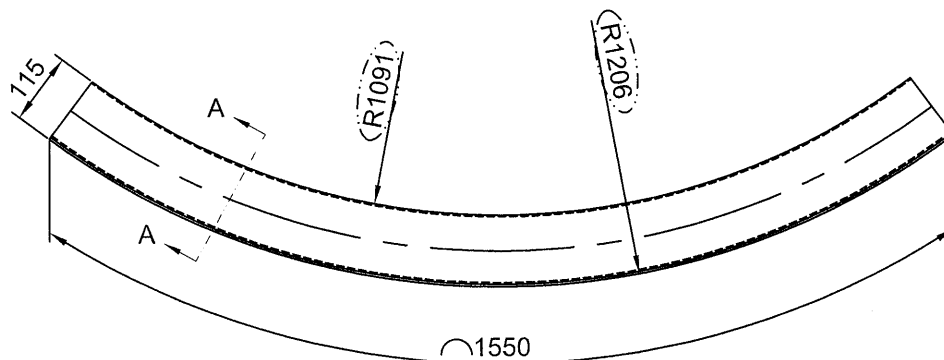
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø139.86							
AREA (SQ MM)	1078.68	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	412.66	STANDARD	BS EN755	SCALE	1:12	
MASS (KG/M)	2.923	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	153.1	ALLOY	6063-T6	VERSION	B	
				DRAWN	陈晓舒	DATE	2019-04-09	APPELLATION		-
				STANDARDIZATION		DATE		PAGE OF		
				TO SIGN	陈国提	DATE				
				AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE				

OK

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH08
			SECTION NO.	LH0090132(F03)



美特铝质有限公司	
承認圖面	<i>[Signature]</i>
日期	26/4-2019



技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形±1.5°;
- 4.产品未注公差±3.0mm;
- 5.允许两端各预留10mm钳口位。

Total weight: 4.315 kg/pcs

Unspecified Fabricated Tolerance:±3.0

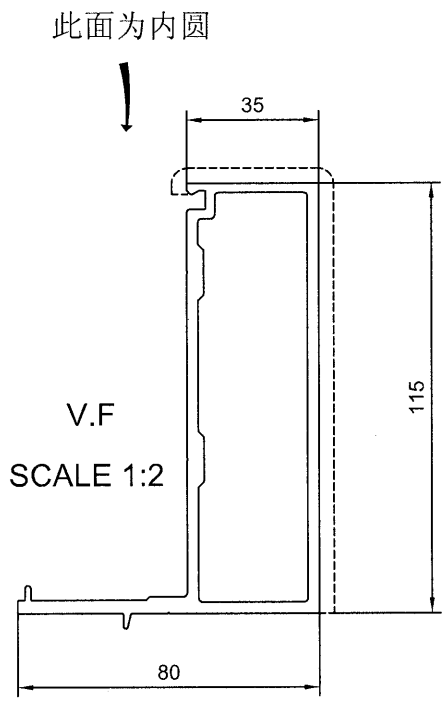
拉弯前展开长度: (1476.1)mm

外弧长度: 1550 mm

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø139.86							
AREA (SQ MM)	1078.68	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	412.66	STANDARD	BS EN755	SCALE	1:12	
MASS (KG/M)	2.923	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	153.1	ALLOY	6063-T6	VERSION	B	
				DRAWN	陈晓舒	DATE	2019-04-09	APPELLATION	-	PAGE OF
				STANDARDIZATION		DATE				
				TO SIGN	陈国提	DATE				
				AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV		DATE			

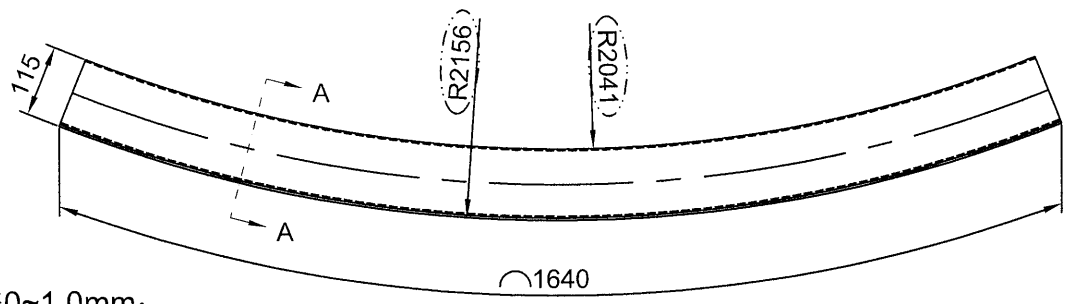
02

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH09
			SECTION NO.	LH0090132(F04)



美特铝质有限公司	
承認圖面	<i>[Signature]</i>
日期	26/4-2019

SECTION A-A



技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形±1.5°;
- 4.产品未注公差±3.0mm;
- 5.允许两端各预留10mm钳口位。

Total weight: 4.666 kg/pcs

Unspecified Fabricated Tolerance:±3.0

拉弯前展开长度: 1596.26mm

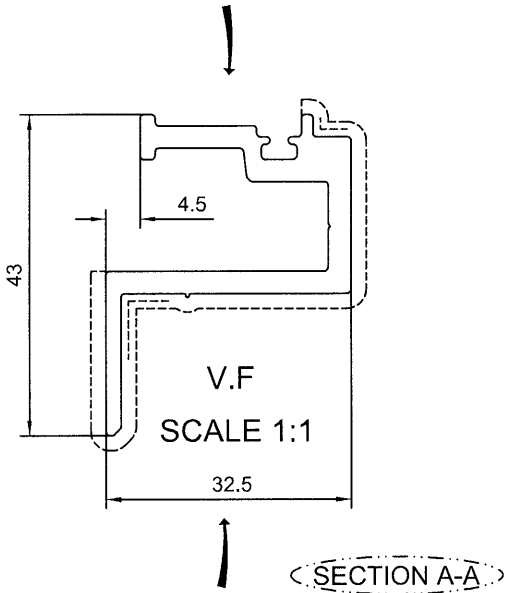
外弧长度: 1640 mm

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø139.86						
AREA (SQ MM)	1078.68	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	412.66	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	2.923	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	153.1	ALLOY	6063-T6	VERSION	B
		DRAWA		陈晓舒	DATE	2019-04-09	APELLATION	PAGE OF	
		STANDA-RDIZATION			DATE				
		TO SIGN		陈国提	DATE				
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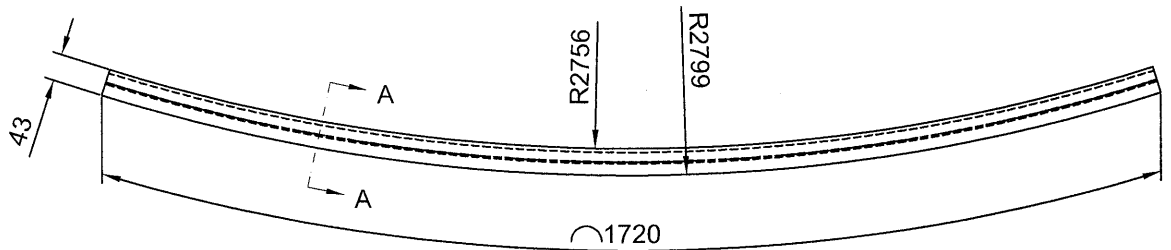
 PANASIA ALUMINUM (CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH11
			SECTION NO.	LH0090134(F01)

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美特铝质有限公司	
承認圖面	
日期	26/9-2019

技术要求:

1. 平面度偏差0~1.0mm;
2. 扭拧度偏差0~5.0mm;
3. 角度变形±1.5°;
4. 产品未注公差±3.0mm;
5. 允许两端各预留10mm钳口位。

Total weight: 1.377 kg/pcs

Unspecified Fabricated Tolerance:±3.0

拉弯前展开长度: 1706.79 mm

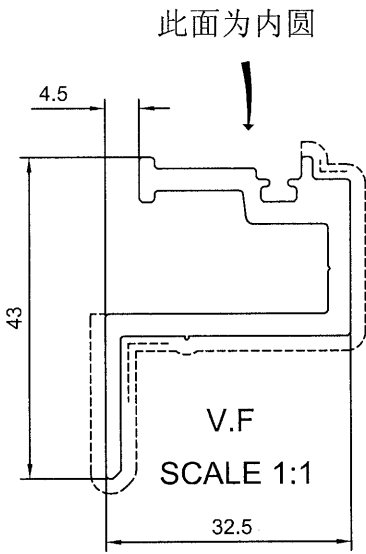
外弧长度: 1720 mm

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 59.55						
AREA (SQ MM)	297.76	UNSPECIFIED THICKNESS	3.0±0.25	PERIMETER (MM)	214.26	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	0.807	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	103.44	ALLOY	6063-T6	VERSION	B
		DRAWA		陈晓舒	DATE	2019-04-09	APPELLATION	PAGE OF	
		STANDA-RDIZATION			DATE				
		TO SIGN		陈国提	DATE				
		AUDITING			DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

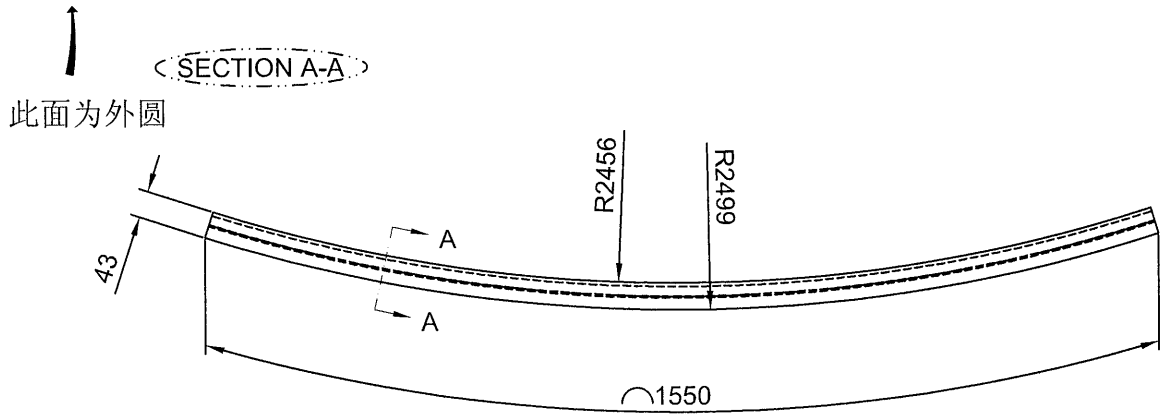
PANASIA ALUMINUM (CHINA) LIMITED

02

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH12
			SECTION NO.	LH0090134(F02)



美特铝质有限公司	
承認圖面	<i>[Signature]</i>
日期	26/4-2019



技术要求:

1. 平面度偏差0~1.0mm;
2. 扭拧度偏差0~5.0mm;
3. 角度变形±1.5°;
4. 产品未注公差±3.0mm;
5. 允许两端各预留10mm钳口位。

Total weight: 1.240 kg/pcs

Unspecified Fabricated Tolerance:±3.0

拉弯前展开长度: 1536.67 mm

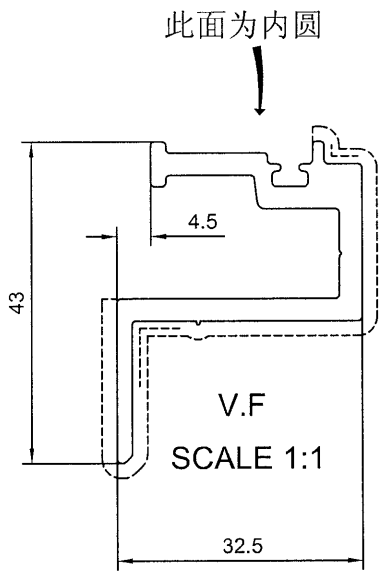
外弧长度: 1550 mm

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø59.55						
AREA (SQ MM)	297.76	UNSPECIFIED THICKNESS	3.0±0.25	PERIMETER (MM)	214.26	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	0.807	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	103.44	ALLOY	6063-T6	VERSION	B
				DRAWN	陈晓舒	DATE	2019-04-09	PAGE OF	
				STANDARDIZATION		DATE			
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				AUDITING		DATE			
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PANASIA ALUMINUM (CHINA) LIMITED

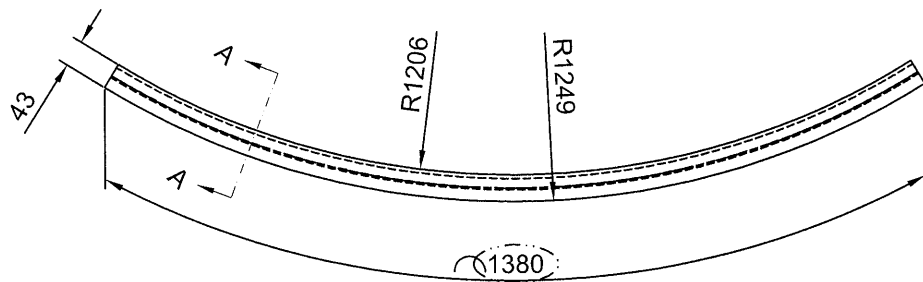
CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH13
			SECTION NO.	LH0090134(F03)



美特铝质有限公司	
承認圖面	<i>[Signature]</i>
日期	26/4-2019

SECTION A-A

此面为外圆



技术要求:

1. 平面度偏差0~1.0mm;
2. 扭拧度偏差0~5.0mm;
3. 角度变形±1.5°;
4. 产品未注公差±3.0mm;
5. 允许两端各预留10mm钳口位。

Total weight: 1.094kg/pcs

Unspecified Fabricated Tolerance: ±3.0

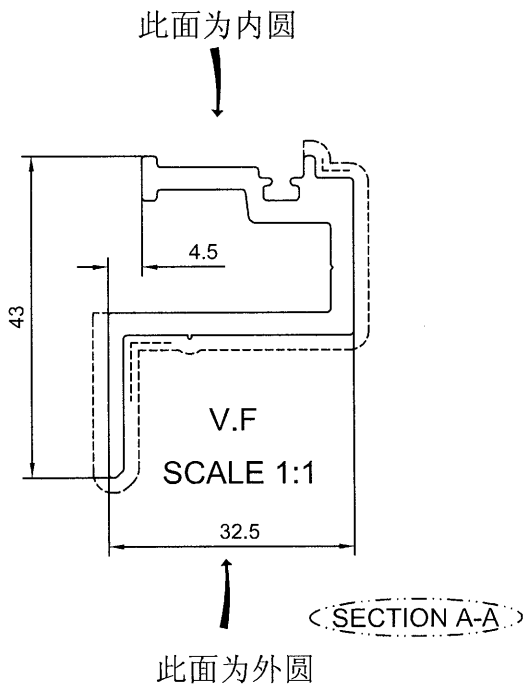
拉弯前展开长度: (1356.25)mm

外弧长度: (1380)mm

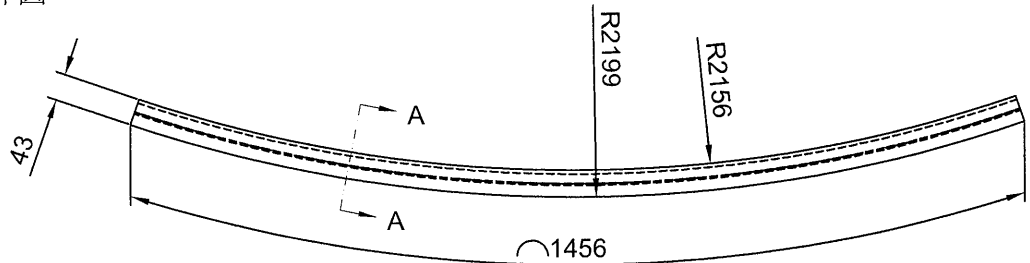
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 59.55						
AREA (SQ MM)	297.76	UNSPECIFIED THICKNESS	3.0±0.25	PERIMETER (MM)	214.26	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	0.807	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	103.44	ALLOY	6063-T6	VERSION	B
				DRAWN	陈晓舒	DATE	2019-04-09	PAGE OF	
				STANDARDIZATION		DATE			
				TO SIGN	陈国提	DATE			
				AUDITING		DATE			
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

 PANASIA ALUMINUM (CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH14
			SECTION NO.	LH0090134(F04)



美特铝质有限公司	
承認圖面	<i>[Signature]</i>
日期	26/4-2019



技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形 $\pm 1.5^\circ$;
- 4.产品未注公差 ± 3.0 mm;
- 5.允许两端各预留10mm钳口位。

Total weight: 1.164 kg/pcs

Unspecified Fabricated Tolerance: ± 3.0

拉弯前展开长度: 1441.77 mm

外弧长度: 1456 mm

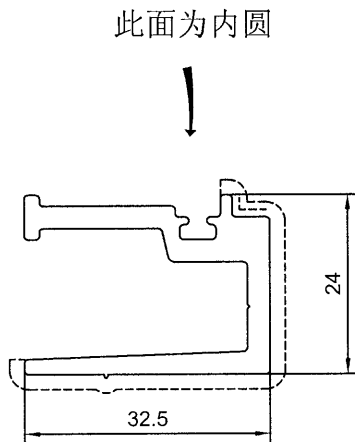
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø59.55						
AREA (SQ MM)	297.76	UNSPECIFIED THICKNESS	3.0 \pm 0.25	PERIMETER (MM)	214.26	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	0.807	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	103.44	ALLOY	6063-T6	VERSION	B
		DRAWN		陈晓舒	DATE	2019-04-09	APPELLATION	PAGE OF	
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		AUDITING			DATE				
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**PANSIA ALUMINUM
(CHINA) LIMITED**

02

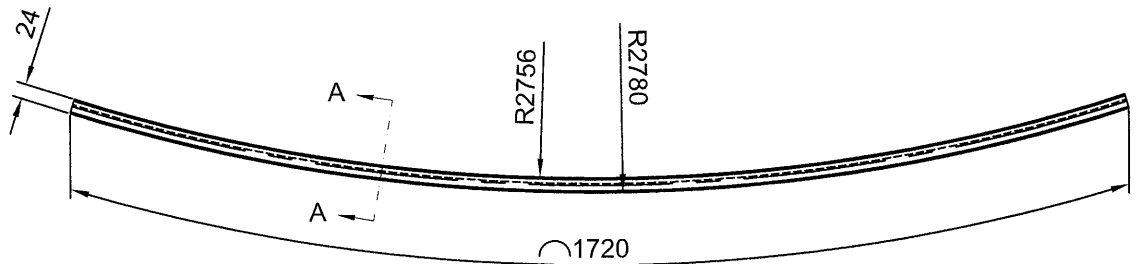
CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH16
			SECTION NO.	LH0090136(F01)



V.F
SCALE 1:2



美特铝质有限公司	
承認圖面	<i>[Signature]</i>
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技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形±1.5°;
- 4.产品未注公差±3.0mm;
- 5.允许两端各预留10mm钳口位。

Total weight: 1.202 kg/pcs

Unspecified Fabricated Tolerance:±3.0

拉弯前展开长度: 1712.58 mm

外弧长度: 1720 mm

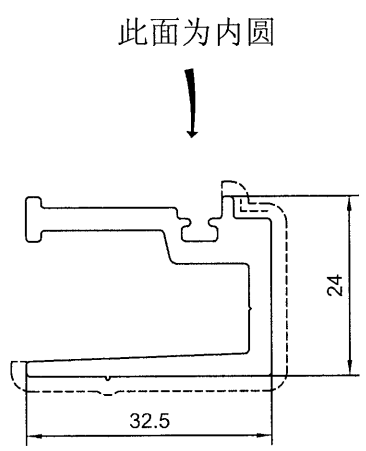
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 40.01						
AREA (SQ MM)	258.88	UNSPECIFIED THICKNESS	3.0±0.25	PERIMETER (MM)	184.89	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	0.702	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	65.30	ALLOY	6063-T6	VERSION	B
		DRAWN		陈晓舒	DATE	2019-04-09	APPELLATION		-
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		AUDITING			DATE				
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PANSIA ALUMINUM (CHINA) LIMITED

072

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH17
			SECTION NO.	LH0090136(F02)

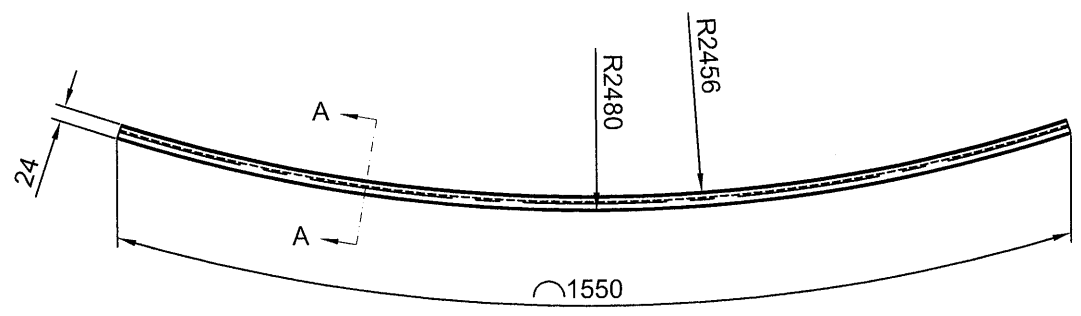


美特铝质有限公司	
承認圖面	<i>[Signature]</i>
日期	26/4-2019

V.F
SCALE 1:2

SECTION A-A

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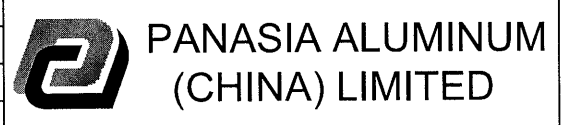
技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形±1.5°;
- 4.产品未注公差±3.0mm;
- 5.允许两端各预留10mm钳口位。

Total weight: 1.083 kg/pcs
Unspecified Fabricated Tolerance:±3.0

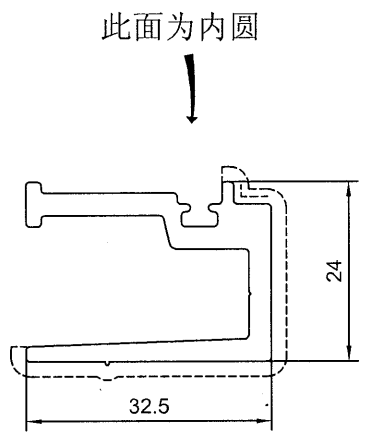
拉弯前展开长度: 1542.5 mm
外弧长度: 1550 mm

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø40.01						
AREA (SQ MM)	258.88	UNSPECIFIED THICKNESS	3.0±0.25	PERIMETER (MM)	184.89	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	0.702	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	65.30	ALLOY	6063-T6	VERSION	B
				DRAWN	陈晓舒	DATE	2019-04-09	PAGE OF	
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02

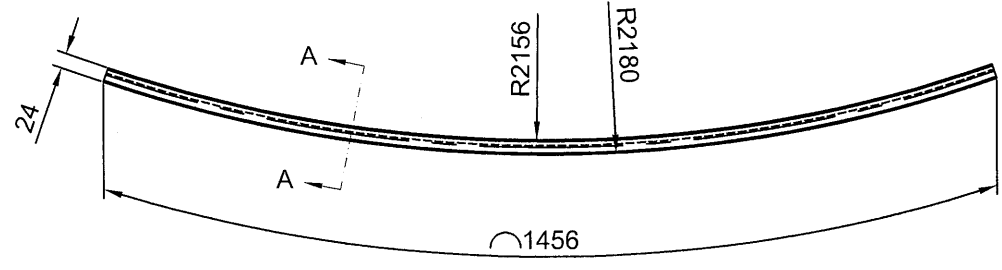
CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH19
			SECTION NO.	LH0090136(F04)



V.F
SCALE 1:2

SECTION A-A

美特铝质有限公司	
承認圖面	<i>[Signature]</i>
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技术要求:

1. 平面度偏差0~1.0mm;
2. 扭拧度偏差0~5.0mm;
3. 角度变形±1.5°;
4. 产品未注公差±3.0mm;
5. 允许两端各预留10mm钳口位。

Total weight: 1.016 kg/pcs
Unspecified Fabricated Tolerance: ±3.0

拉弯前展开长度: 1447.99 mm
外弧长度: 1456 mm

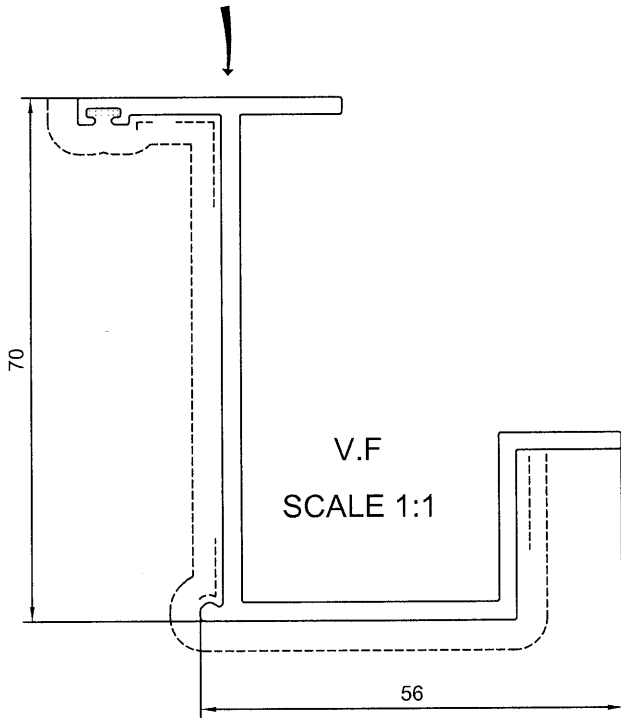
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 40.01						
AREA (SQ MM)	258.88	UNSPECIFIED THICKNESS	3.0±0.25	PERIMETER (MM)	184.89	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	0.702	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	65.30	ALLOY	6063-T6	VERSION	B
				DRAWN	陈晓舒	DATE	2019-04-09	PAGE OF	
				STANDARDIZATION		DATE			
				TO SIGN	陈国提	DATE			
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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH21
			SECTION NO.	LH0090166(F06)

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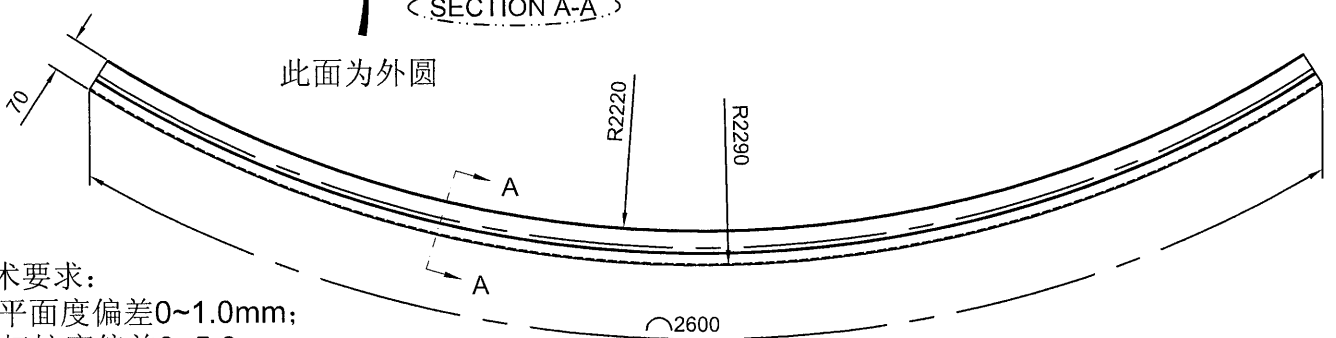


美特铝质有限公司	
承認圖面	<i>[Signature]</i>
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V.F
SCALE 1:1

SECTION A-A

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技术要求:

1. 平面度偏差0~1.0mm;
2. 扭拧度偏差0~5.0mm;
3. 角度变形±1.5°;
4. 产品未注公差±3.0mm;
5. 允许两端各预留10mm钳口位。

Total weight: 3.000 kg/pcs

Unspecified Fabricated Tolerance:±3.0

拉弯前展开长度: 2560.26 mm

外弧长度: 2600 mm

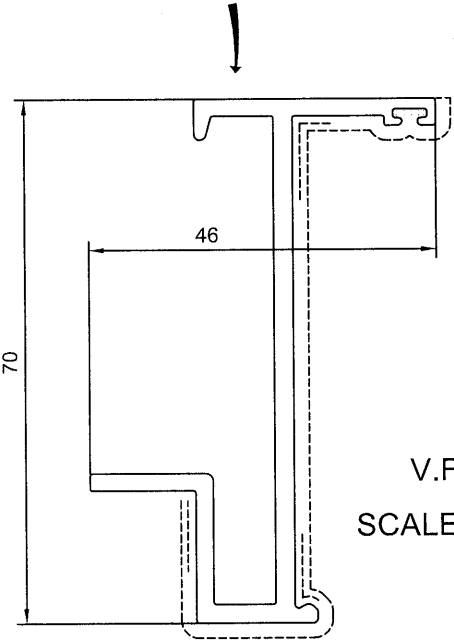
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø93.07						
AREA (SQ MM)	432.6	UNSPECIFIED THICKNESS	2.3±0.2	PERIMETER (MM)	370.19	STANDARD	BS EN755	SCALE	1:15
MASS (KG/M)	1.172	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	166.52	ALLOY	6063-T5	VERSION	B
		DRAWN		陈晓舒	DATE	2019-04-09	APPELLATION	-	
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		AUDITING			DATE				
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 PANASIA ALUMINUM (CHINA) LIMITED

02

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH22
			SECTION NO.	LH0090165(F06)

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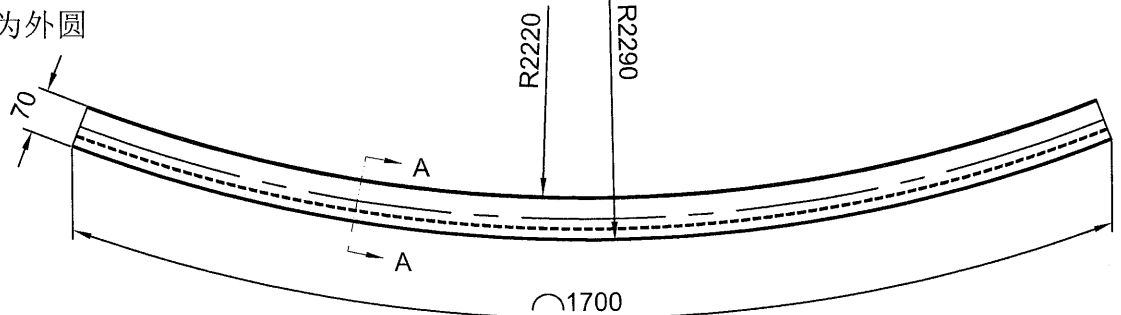


美特铝质有限公司	
承认图面	付
日期	26/4-2019

V.F
SCALE 1:1

SECTION A-A

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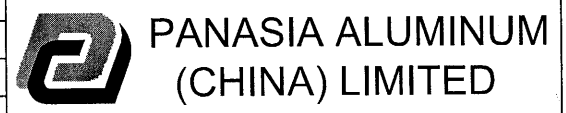


技术要求:

- 1.平面度偏差0~1.0mm;
 - 2.扭拧度偏差0~5.0mm;
 - 3.角度变形±1.5°;
 - 4.产品未注公差±3.0mm;
 - 5.允许两端各预留10mm钳口位。
- Total weight: 1.609 kg/pcs
Unspecified Fabricated Tolerance:±3.0

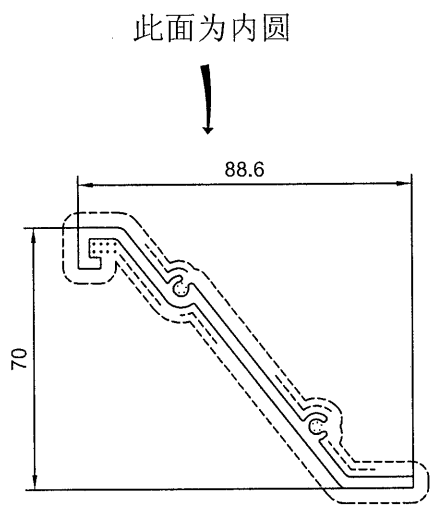
拉弯前展开长度: 1674.02 mm
外弧长度: 1700 mm

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø76.78						
AREA (SQ MM)	354.71	UNSPECIFIED THICKNESS	2.3±0.2	PERIMETER (MM)	307.08	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	0.961	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	135.52	ALLOY	6063-T5	VERSION	B
				DRAWN	陈晓舒	DATE	2019-04-09	PAGE OF	
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				AUDITING		DATE			
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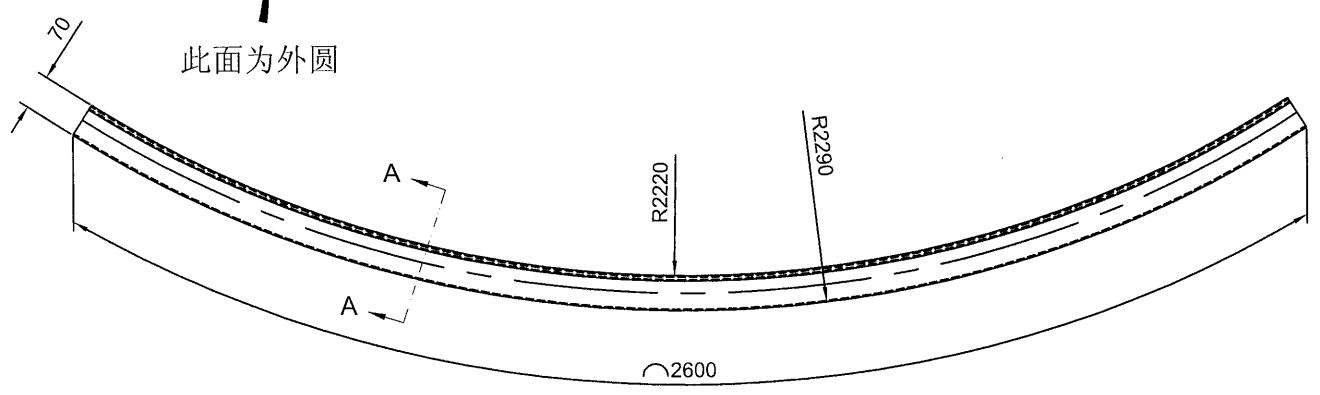
02

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH23
			SECTION NO.	LH0090167(F06)



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承認圖面	<i>[Signature]</i>
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V.F
SCALE 1:2
(SECTION A-A)



技术要求:

- 1.平面度偏差0~1.0mm;
 - 2.扭拧度偏差0~5.0mm;
 - 3.角度变形±1.5°;
 - 4.产品未注公差±3.0mm;
 - 5.允许两端各预留10mm钳口位。
- Total weight:2.960 kg/pcs
Unspecified Fabricated Tolerance:±3.0

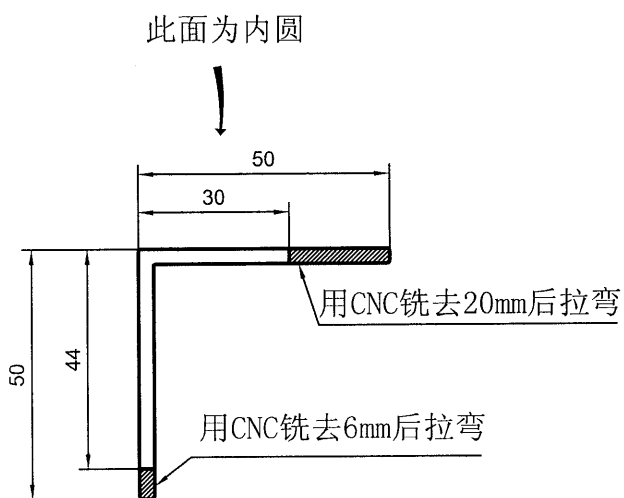
拉弯前展开长度: 2560.26 mm
外弧长度: 2600 mm

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø135.52						
AREA (SQ MM)	426.67	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	296.71	STANDARD	BS EN755	SCALE	1:15
MASS (KG/M)	1.156	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	296.71	ALLOY	6063-T5	VERSION	B
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		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			



02

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH25
			SECTION NO.	ME0001961(F03)

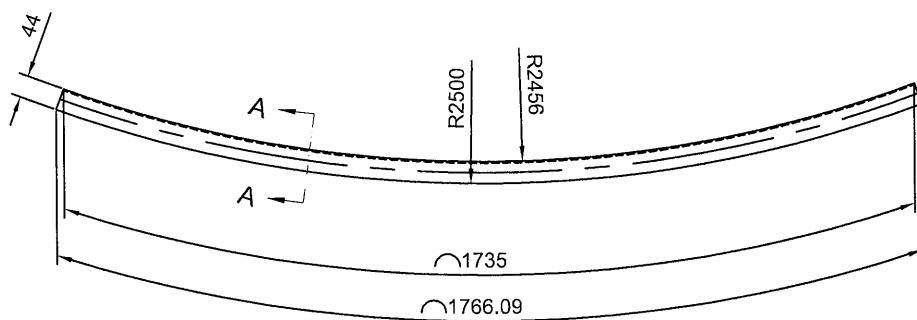


美特铝质有限公司	
承認圖面	<i>[Signature]</i>
日期	26/4-2019

NO.V.F
SCALE 1:1.5

SECTION A-A

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技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形±1.5°;
- 4.产品未注公差±3.0mm;
- 5.允许两端各预留10mm钳口位。

Total weight: 1.379 kg/pcs

Unspecified Fabricated Tolerance: ±3.0

拉弯前展开长度: 1750.54 mm

外弧长度: 1766.09 mm

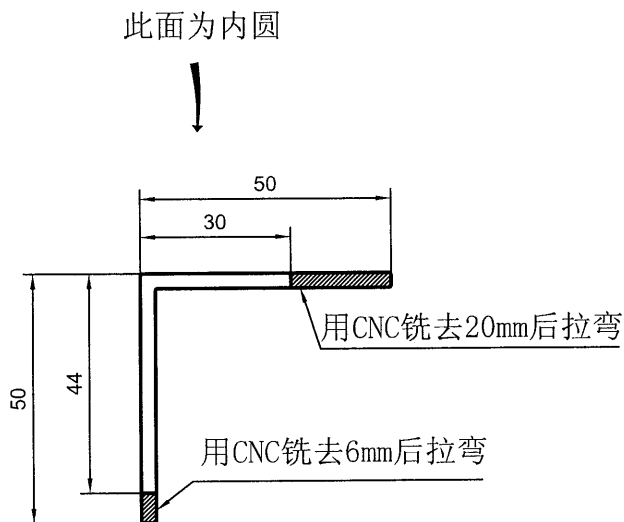
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø70.50						
AREA (SQ MM)	290.785	UNSPECIFIED THICKNESS	3±0.2	PERIMETER (MM)	198.71	STANDARD	BS EN755	SCALE	1:15
MASS (KG/M)	0.788	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	-	ALLOY	6063-T6	VERSION	B
		DRAWN		陈晓舒	DATE	2019-04-09	APPELLATION		-
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		AUDITING			DATE				
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PANASIA ALUMINUM
(CHINA) LIMITED

072

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH26
			SECTION NO.	ME0001961(F04)

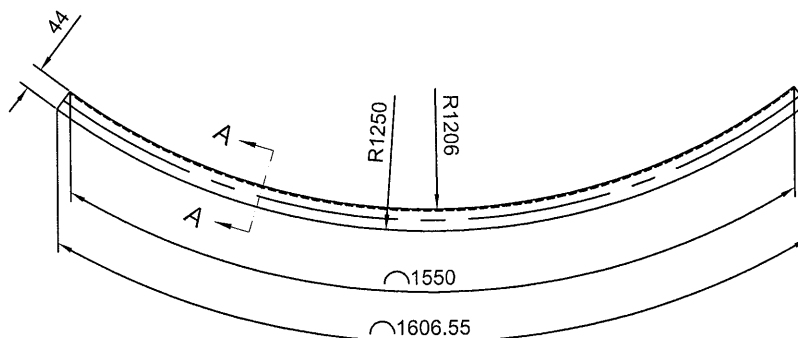


美特铝质有限公司	
承認圖面	<i>[Signature]</i>
日期	26/4-2019

NO.V.F
SCALE 1:1.5

SECTION A-A

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技术要求:


- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形±1.5°;
- 4.产品未注公差±3.0mm;
- 5.允许两端各预留10mm钳口位。

Total weight:1.244 kg/pcs

Unspecified Fabricated Tolerance:±3.0

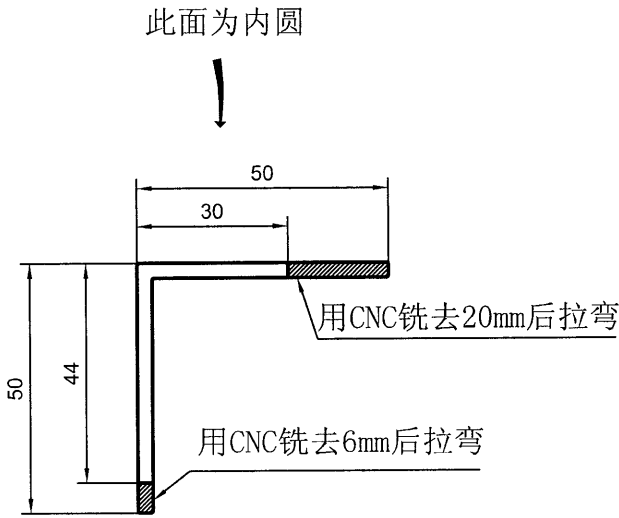
拉弯前展开长度: 1578.28 mm

外弧长度: 1606.55 mm

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø70.50							
AREA (SQ MM)	290.785	UNSPECIFIED THICKNESS	3±0.2	PERIMETER (MM)	198.71	STANDARD	BS EN755	SCALE	1:15	
MASS (KG/M)	0.788	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	-	ALLOY	6063-T6	VERSION	B	
				DRAWN	陈晓舒	DATE	2019-04-09	APPELLATION	-	PAGE OF
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				TO SIGN	陈国提	DATE				
				AUDITING		DATE				
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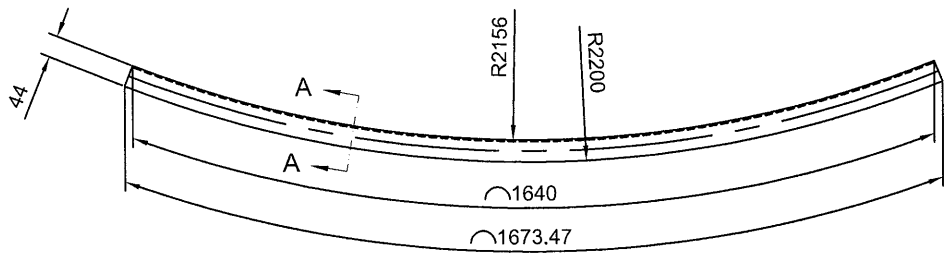
CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH27
			SECTION NO.	ME0001961(F05)



美特铝质有限公司	
承認圖面	<i>[Signature]</i>
日期	20/4-2019

NO.V.F
SCALE 1:1.5

此面为外圆



技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形±1.5°;
- 4.产品未注公差±3.0mm;
- 5.允许两端各预留10mm钳口位。

Total weight:1.306 kg/pcs

Unspecified Fabricated Tolerance:±3.0

拉弯前展开长度: 1656.74 mm

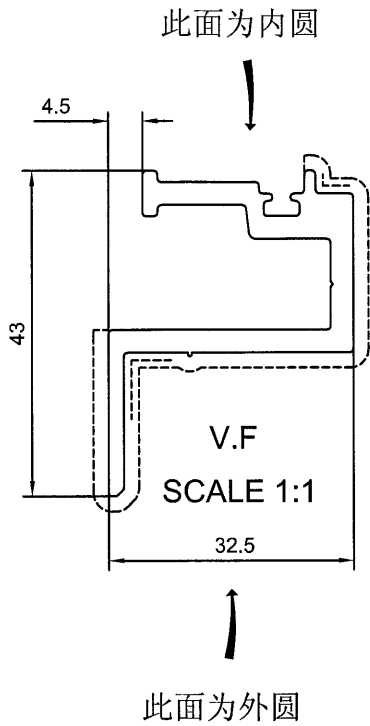
外弧长度: 1673.47 mm

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø70.50						
AREA (SQ MM)	290.785	UNSPECIFIED THICKNESS	3±0.2	PERIMETER (MM)	198.71	STANDARD	BS EN755	SCALE	1:15
MASS (KG/M)	0.788	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	-	ALLOY	6063-T6	VERSION	B
-			DRAWN	陈晓舒	DATE	2019-04-09	APPELLATION	-	PAGE OF
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV		DATE		

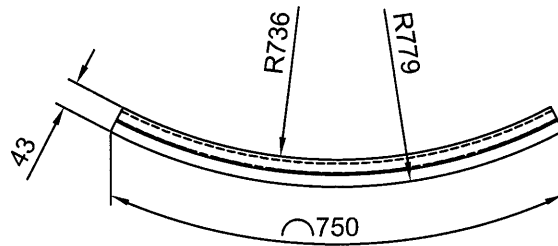


PANASIA ALUMINUM (CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH15
			SECTION NO.	LH0090134(F05)



美特铝质有限公司	
承认图面	<i>JP</i>
日期	26/4-2019



技术要求:

1. 平面度偏差0~1.0mm;
2. 扭拧度偏差0~5.0mm;
3. 角度变形 $\pm 1.5^\circ$;
4. 产品未注公差 ± 3.0 mm;
5. 允许两端各预留10mm钳口位。

Total weight: 0.589 kg/pcs

Unspecified Fabricated Tolerance: ± 3.0

拉弯前展开长度: 729.3 mm

外弧长度: 750 mm

拉弯前: 6063-T4

拉弯后: 6063-T6

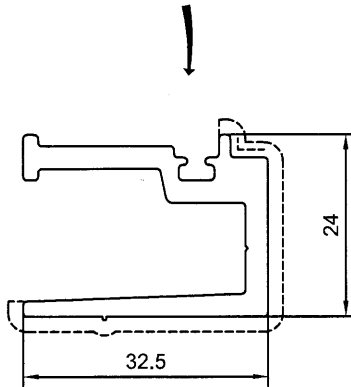
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø59.55						
AREA (SQ MM)	297.76	UNSPECIFIED THICKNESS	3.0 \pm 0.25	PERIMETER (MM)	214.26	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	0.807	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	103.44	ALLOY	6063-T6	VERSION	A
-	-	-	DRAWN	陈晓舒	DATE	2019-03-04	APELLATION	-	PAGE OF
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				



PANASIA ALUMINUM
(CHINA) LIMITED

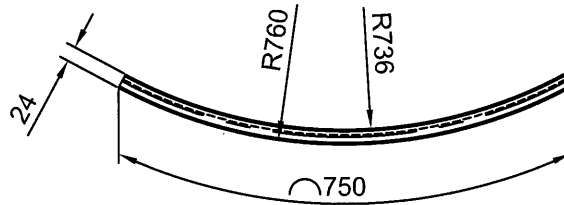
CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL		CUST PART NO.	J837-GL-WH20
				SECTION NO.	LH0090136(F05)

此面为内圆



V.F
SCALE 1:2

此面为外圆



美特铝质有限公司	
承認圖面	<i>[Signature]</i>
日期	26/4-2019

技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形±1.5°;
- 4.产品未注公差±3.0mm;
- 5.允许两端各预留10mm钳口位。

Total weight: 0.518 kg/pcs

Unspecified Fabricated Tolerance:±3.0

拉弯前展开长度: 738.16 mm

外弧长度: 750 mm

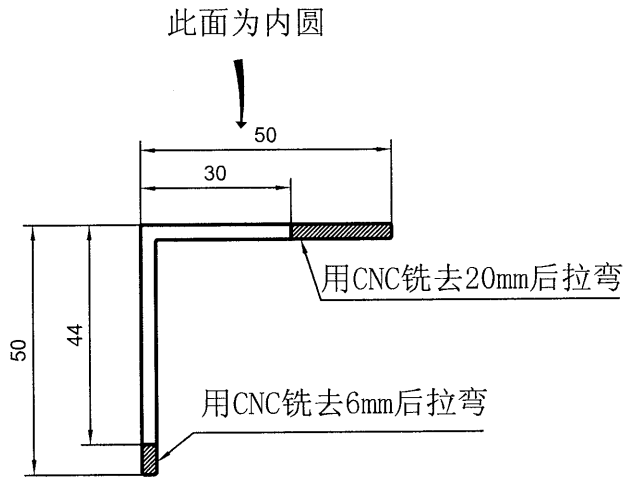
拉弯前: 6063-T4

拉弯后: 6063-T6

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø40.01						
AREA (SQ MM)	258.88	UNSPECIFIED THICKNESS	3.0±0.25	PERIMETER (MM)	184.89	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	0.702	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	65.30	ALLOY	6063-T6	VERSION	A
		DRAWN		陈晓舒	DATE	2019-03-05	APPELLATION		
		STANDARDIZATION			DATE				
		TO SIGN		陈国提	DATE				
		AUDITING			DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

 PANASIA ALUMINUM (CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH24
			SECTION NO.	ME0001961(F02)

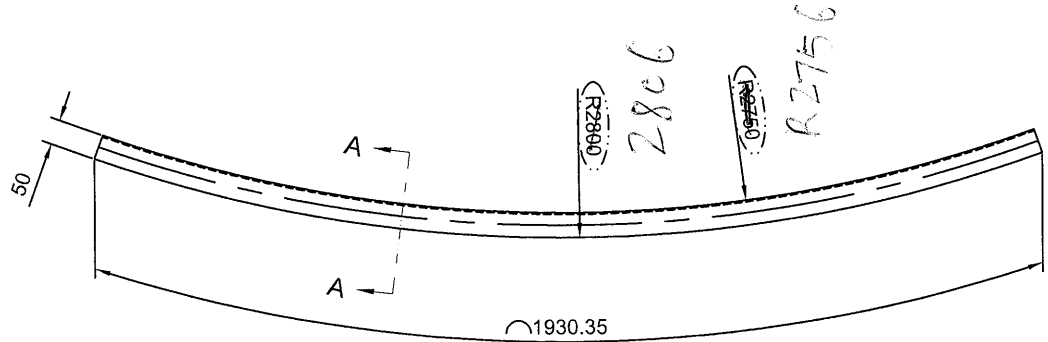


修模
26/4

NO.V.F
SCALE 1:1.5

SECTION A-A

此面为外圆



技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形 $\pm 1.5^\circ$;
- 4.产品未注公差 ± 3.0 mm;
- 5.允许两端各预留10mm钳口位。

Total weight: 1.508kg/pcs

Unspecified Fabricated Tolerance: ± 3.0

拉弯前展开长度: 1913.12mm

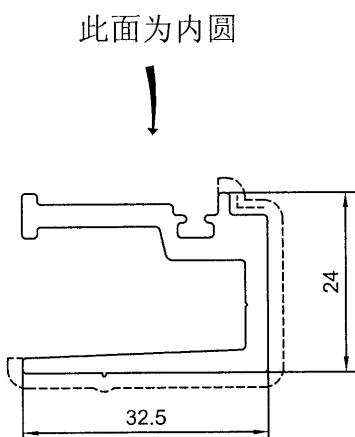
外弧长度: 1930.35 mm

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø70.50						
AREA (SQ MM)	290.785	UNSPECIFIED THICKNESS	3 ± 0.2	PERIMETER (MM)	198.71	STANDARD	BS EN755	SCALE	1:15
MASS (KG/M)	0.788	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	-	ALLOY	6063-T6	VERSION	B
		DRAWN		陈晓舒	DATE	2019-04-09	APPELLATION	PAGE OF	
		STANDARDIZATION			DATE				
		TO SIGN		陈国提	DATE				
		AUDITING			DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

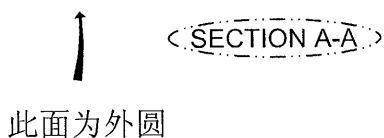


PANSIA ALUMINUM
(CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH18
			SECTION NO.	LH0090136(F03)



V.F
SCALE 1:2



修改 26/4

技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形 $\pm 1.5^\circ$;
- 4.产品未注公差 ± 3.0 mm;
- 5.允许两端各预留10mm钳口位。

Total weight: 0.959 kg/pcs

Unspecified Fabricated Tolerance: ± 3.0

拉弯前展开长度: 1366.74 mm

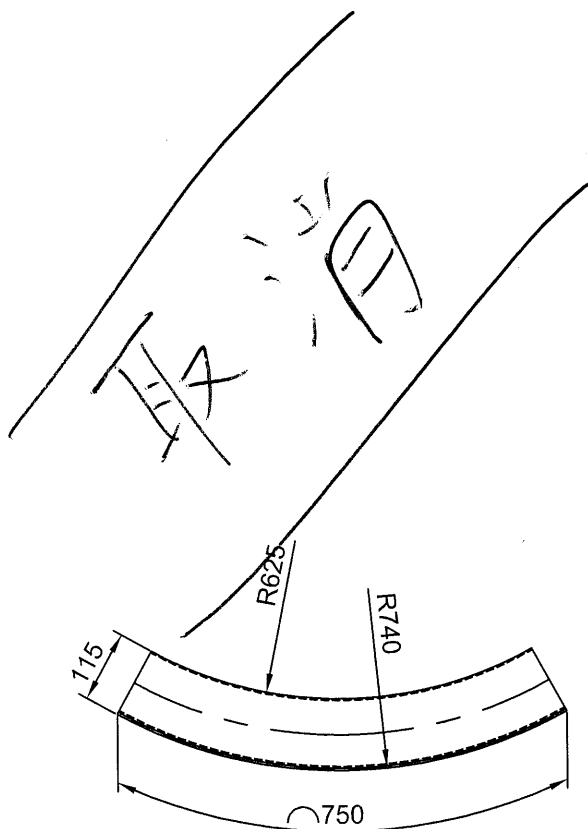
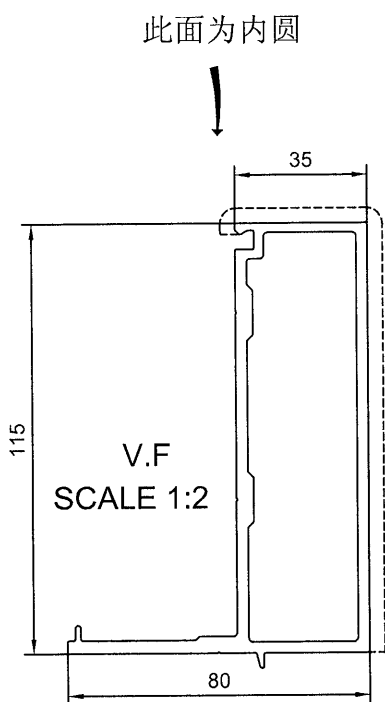
外弧长度: 1380 mm

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 40.01						
AREA (SQ MM)	258.88	UNSPECIFIED THICKNESS	3.0 \pm 0.25	PERIMETER (MM)	184.89	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	0.702	UNSPECIFIED CORNERS	R 0.5	SURFACE AREA	65.30	ALLOY	6063-T6	VERSION	B
		DRAWN		陈晓舒	DATE	2019-04-09	APELLATION	-	PAGE OF
		STANDARDIZATION			DATE				
		TO SIGN		陈国提	DATE				
		AUDITING			DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				



PANSIA ALUMINUM
(CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH05
			SECTION NO.	LH0090131(F05)



此面为外圆

技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形 $\pm 1.5^\circ$;
- 4.产品未注公差 ± 3.0 mm;
- 5.允许两端各预留10mm钳口位。

Total weight: 2.022 kg/pcs
Unspecified Fabricated Tolerance: ± 3.0

拉弯前展开长度: 691.73 mm
外弧长度: 750 mm

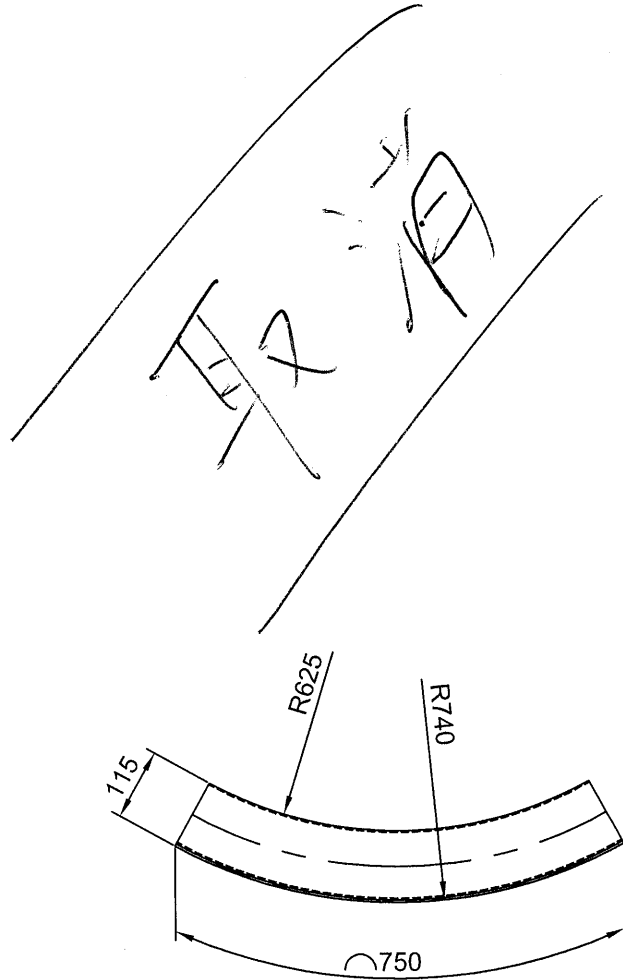
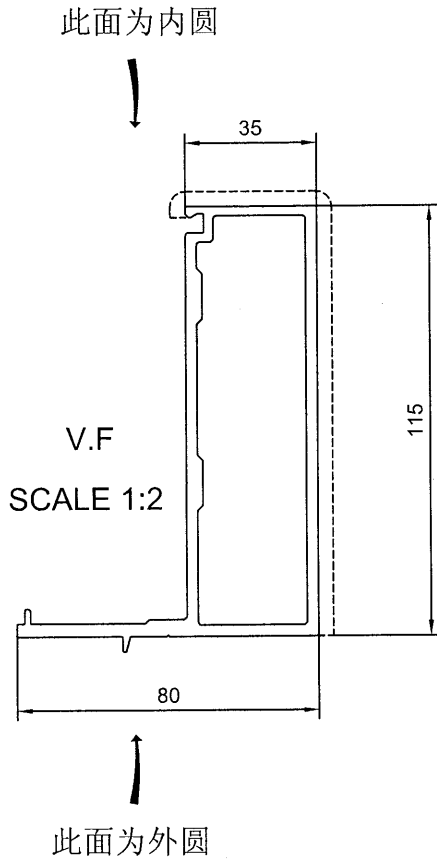
拉弯前: 6063-T4
拉弯后: 6063-T6

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø139.86						
AREA (SQ MM)	1078.87	UNSPECIFIED THICKNESS	3 ± 0.25	PERIMETER (MM)	412.96	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	2.923	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	153.1	ALLOY	6063-T6	VERSION	A
		DRAWN		陈晓舒	DATE	2019-03-05	APPELLATION		-
		STANDARDIZATION			DATE		PAGE OF		
		TO SIGN		陈国提	DATE				
		AUDITING			DATE				
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PANASIA ALUMINUM
(CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH10
			SECTION NO.	LH0090132(F05)



技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形 $\pm 1.5^\circ$;
- 4.产品未注公差 ± 3.0 mm;
- 5.允许两端各预留10mm钳口位。

Total weight: 2.022 kg/pcs

Unspecified Fabricated Tolerance: ± 3.0

拉弯前展开长度: 691.73 mm

外弧长度: 750 mm

拉弯前: 6063-T4

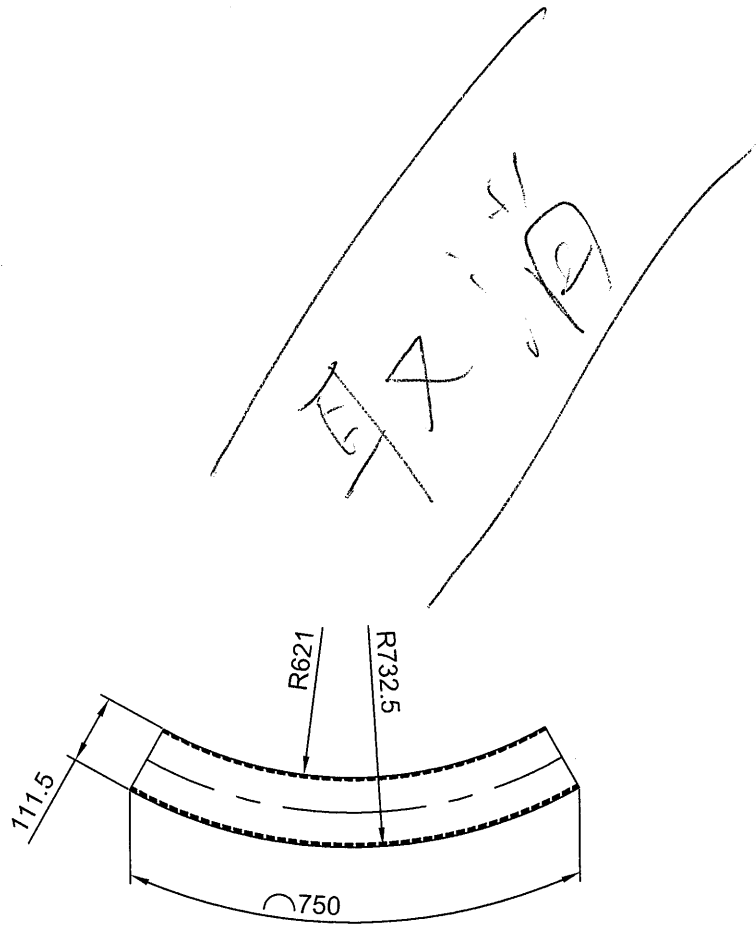
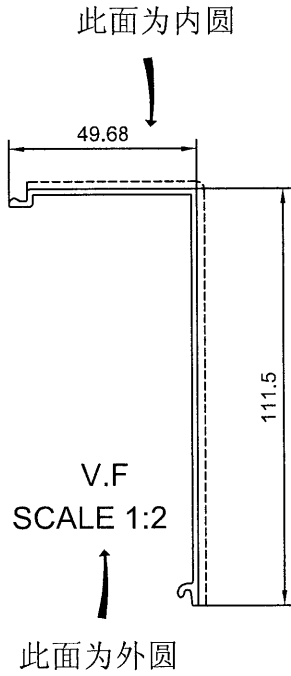
拉弯后: 6063-T6

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø139.86						
AREA (SQ MM)	1078.68	UNSPECIFIED THICKNESS	3 ± 0.25	PERIMETER (MM)	412.66	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	2.923	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	153.1	ALLOY	6063-T6	VERSION	A
		DRAWN 陈晓舒		DATE	2019-03-04	APPELLATION	PAGE OF		
		STANDARDIZATION		DATE					
		TO SIGN 陈国提		DATE					
		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				



PANSIA ALUMINUM
(CHINA) LIMITED

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J837-GL-WH20a
			SECTION NO.	LH0090288(F01)



技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形±1.5°;
- 4.产品未注公差±3.0mm;
- 5.允许两端各预留10mm钳口位。

Total weight: 0.48 kg/pcs


Unspecified Fabricated Tolerance:±3.0

拉弯前展开长度: 692.92 mm

外弧长度: 750 mm

拉弯前: 6063-T4

拉弯后: 6063-T6

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø119.91						
AREA (SQ MM)	255.40	UNSPECIFIED THICKNESS	1.5±0.15	PERIMETER (MM)	336.24	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	0.692	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	157	ALLOY	6063-T6	VERSION	A
			DRAWN	陈晓舒	DATE	2019-03-05	APPELLATION	PAGE OF	
			STANDARDIZATION		DATE		 PANASIA ALUMINUM (CHINA) LIMITED		
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			