



工程指示 / 要求簡箋(E.I.)

工程指示編號：EI/ 9866 /18 修改版次：A
 工程編號：J836 工程名稱：日出康城7期平台
 工程項目：確認拉彎料圖紙
 收件人：Maggie Lor, 生統 發件人：Joe Chan 日期：

要求提供 / 確認 事項：

- | | | |
|------------------------------------|-------------------------------------|-------------------------------|
| <input type="checkbox"/> 初步鋁料 B.M. | <input type="checkbox"/> 加工拆圖，然後生產 | <input type="checkbox"/> 尺寸表 |
| <input type="checkbox"/> 正式鋁料 B.M. | <input type="checkbox"/> 技術上資料 / 指示 | <input type="checkbox"/> 報價 |
| <input type="checkbox"/> 配件 B.M. | <input type="checkbox"/> 樣辦或貨品說明書 | <input type="checkbox"/> 分判合約 |
| <input type="checkbox"/> 其他：_____ | | |

內容：

確認拉彎料圖紙 15張。

圖紙 1~10 加噴塗面
N.F.

請在 _____ 前完成上列要求。

附有關圖紙 / 文件：

15 頁

以上項目為：

- 原合約工程包 原合約工程加 / 減賬 新工程報價

原因：-

分發東莞各部門：

- () 生產技術總監 連附件 () 技術部 連附件 () 生產部 連附件 () 機械設計部 連附件
 () 採購部 連附件 (✓) 生產統籌部 連附件 梅軍
 () 質檢部 連附件 () 會計部 連附件 () 報關組 連附件 () 其他 _____ 連附件

分發香港各部門：

- () 行政部 連附件 () 會計部 連附件 () 統籌部 連附件 () 工程部地盤科文 連附件
 () 採購部 連附件 () QS 部 連附件 () 維修部 連附件 () 其他 _____ 連附件

傳遞編號：

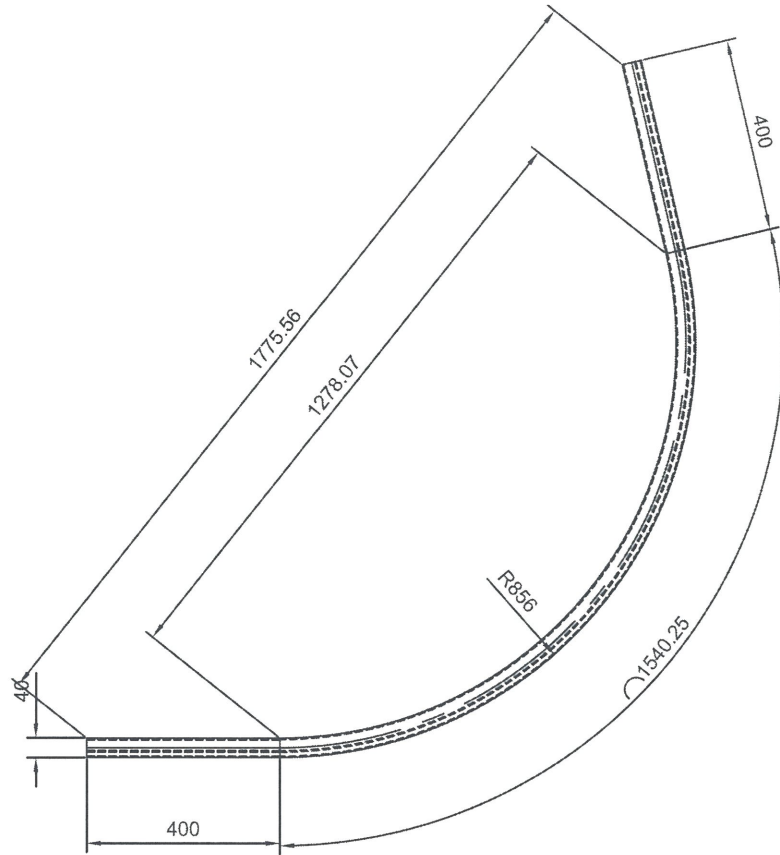
HZ 1649 (FIP)

發件人簽署：

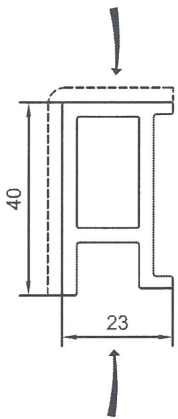
項目經理簽署：

EI 9866

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J836-SK-WH01
			SECTION NO.	LH0079491(F01)



此面为内圆



此面为外圆

SCALE 1:1.5

拉弯前展开长度: 2304.27 mm

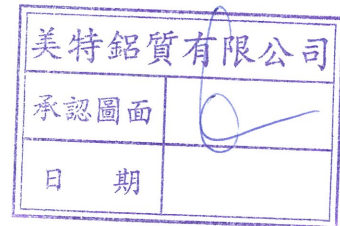
外弧长度: 2340.25 mm

技术要求:

1. 平面度偏差0~1.0mm;
2. 扭拧度偏差0~5.0mm;
3. 角度变形±1.5°;
4. 产品未注公差±3.0mm;
5. 允许两端各预留10mm钳口位。

Total weight: 2.083 kg/pcs

Unspecified Fabricated Tolerance:±3.0

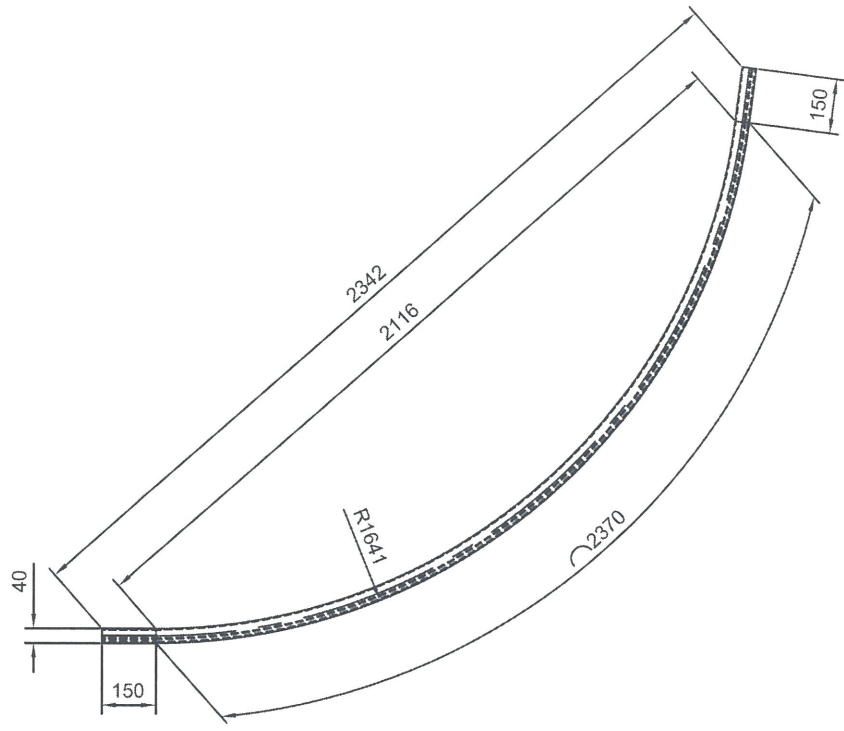
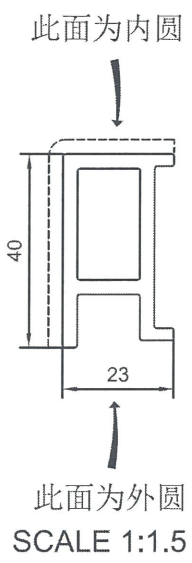


SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 45.78							
AREA (SQ MM)	333.50	UNSPECIFIED THICKNESS	-	PERIMETER (MM)	150.42	STANDARD	BS EN755	SCALE	1:15	
MASS (KG/M)	0.904	UNSPECIFIED CORNERS	R0.5	SURFACE AREA	63.36	ALLOY	6063-T5	VERSION	B	
-	-	DRAWN	蔡晓婷	DATE	2018-10-27	APELLATION	-	PAGE OF		
		STANDARDIZATION		DATE						
		TO SIGN	陈国提	DATE						
		AUDITING		DATE						
MARKER	MODIFY FILE NO	SIGNATURE	DATE	APPROV	DATE					

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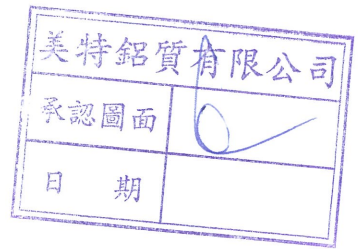
CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J836-SK-WH03
			SECTION NO.	LH0079491(F02)



拉弯前展开长度: 2641.12 mm
外弧长度: 2670 mm

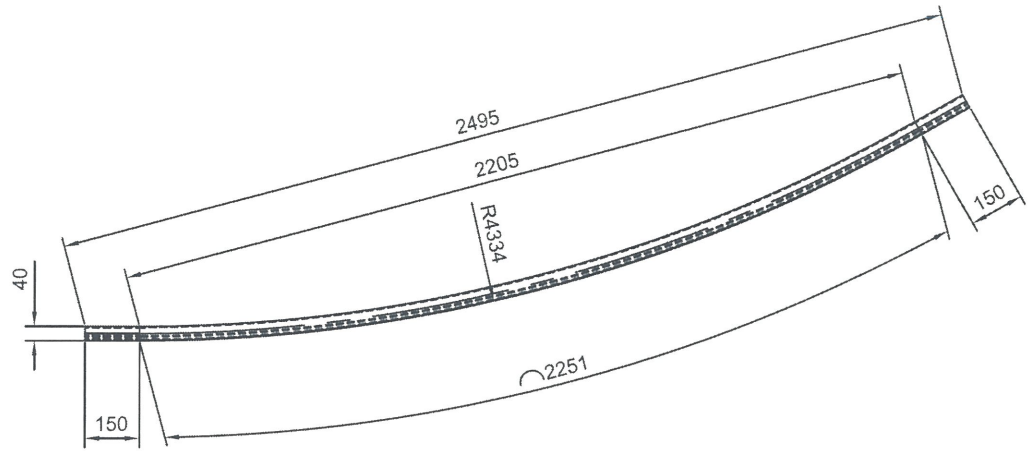
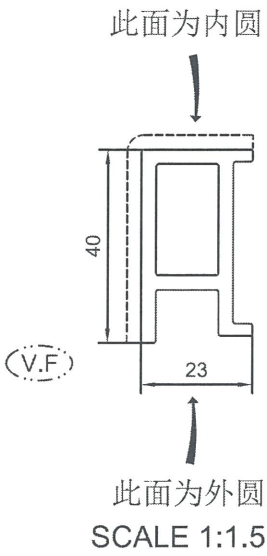
- 技术要求:
- 1.平面度偏差0~1.0mm;
 - 2.扭拧度偏差0~5.0mm;
 - 3.角度变形±1.5°;
 - 4.产品未注公差±3.0mm;
 - 5.允许两端各预留10mm钳口位。

Total weight: 2.388 kg/pcs
Unspecified Fabricated Tolerance:±3.0



SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 45.78						
AREA (SQ MM)	333.50	UNSPECIFIED THICKNESS	-	PERIMETER (MM)	150.42	STANDARD	BS EN755	SCALE	1:20
MASS (KG/M)	0.904	UNSPECIFIED CORNERS	R0.5	SURFACE AREA	63.36	ALLOY	6063-T5	VERSION	C
		DRAWN	蔡晓婷	DATE	2018-10-27	APELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY FILE NO	SIGNATURE	DATE	APPROV	DATE				

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J836-SK-WH04
			SECTION NO.	LH0079491(F03)



拉弯前展开长度: 2540.61 mm
外弧长度: 2551 mm

- 技术要求:
- 1.平面度偏差0~1.0mm;
 - 2.扭拧度偏差0~5.0mm;
 - 3.角度变形±1.5°;
 - 4.产品未注公差±3.0mm;
 - 5.允许两端各预留10mm钳口位。

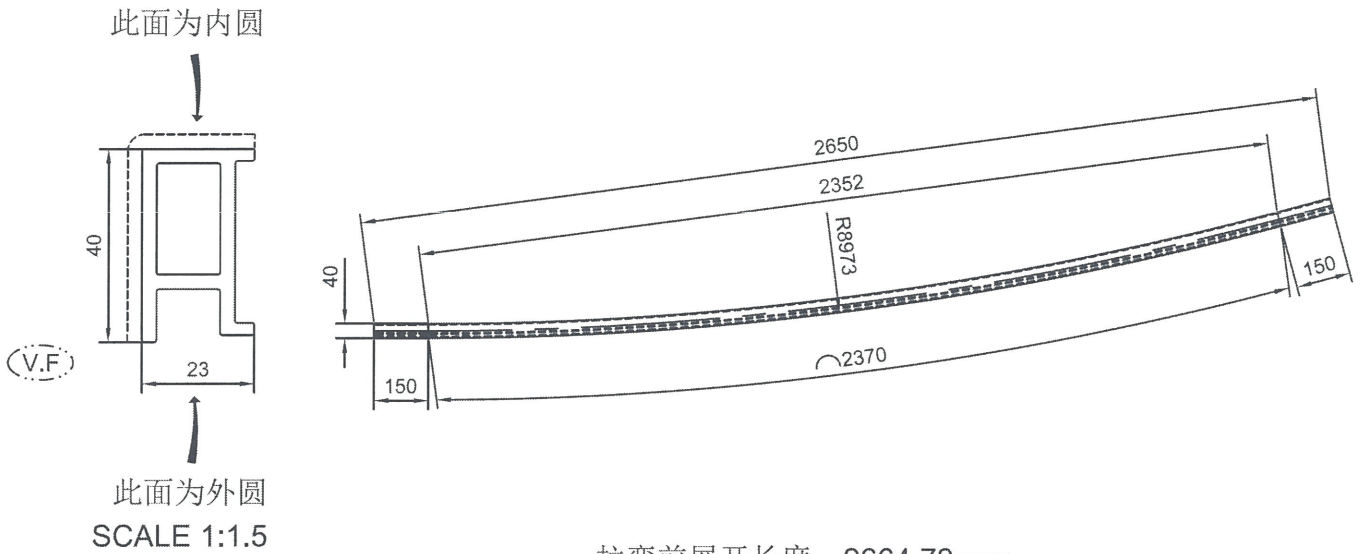
Total weight: 2.297 kg/pcs
Unspecified Fabricated Tolerance:±3.0

美特铝质有限公司

承認圖面	
日期	

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 45.78						
AREA (SQ MM)	333.50	UNSPECIFIED THICKNESS	-	PERIMETER (MM)	150.42	STANDARD	BS EN755	SCALE	1:20
MASS (KG/M)	0.904	UNSPECIFIED CORNERS	R0.5	SURFACE AREA	63.36	ALLOY	6063-T5	VERSION	C
		DRAWN	蔡晓婷	DATE	2018-10-27	APPELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J836-SK-WH05
			SECTION NO.	LH0079491(F04)



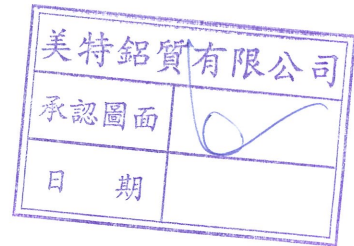
拉弯前展开长度: 2664.72 mm

外弧长度: 2670 mm

技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形±1.5°;
- 4.产品未注公差±3.0mm;
- 5.允许两端各预留10mm钳口位。

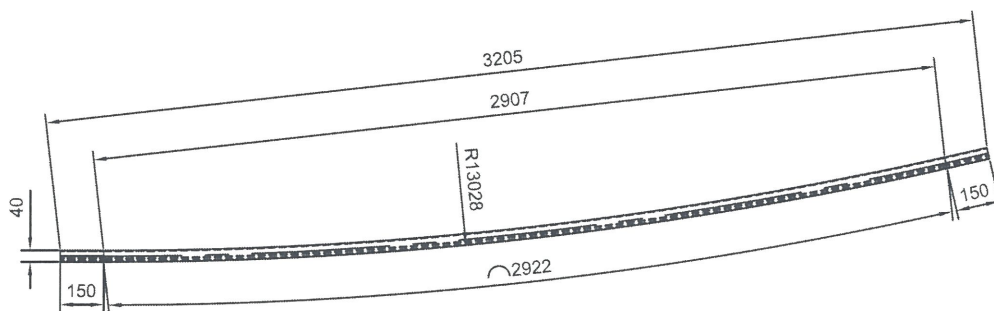
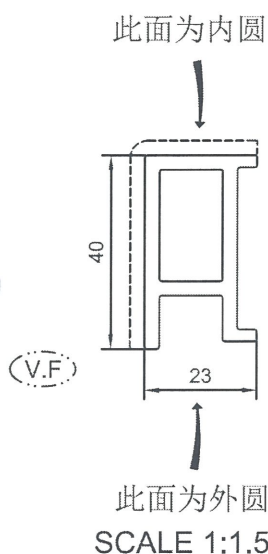
Total weight: 2.410 kg/pcs
Unspecified Fabricated Tolerance:±3.0



SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 45.78							
AREA (SQ MM)	333.50	UNSPECIFIED THICKNESS	-	PERIMETER (MM)	150.42	STANDARD	BS EN755	SCALE	1:20	
MASS (KG/M)	0.904	UNSPECIFIED CORNERS	R0.5	SURFACE AREA	63.36	ALLOY	6063-T5	VERSION	C	
-		-		DRAWN	蔡晓婷	DATE	2018-10-27	APELLATION	-	PAGE OF
				STANDARDIZATION		DATE				
				TO SIGN	陈国提	DATE				
				AUDITING		DATE				
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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J836-SK-WH06
			SECTION NO.	LH0079491(F05)



拉弯前展开长度: 3217.52mm

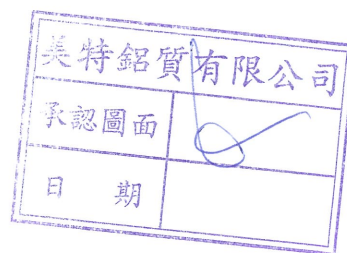
外弧长度: 3222 mm

技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形±1.5°;
- 4.产品未注公差±3.0mm;
- 5.允许两端各预留10mm钳口位。

Total weight: 2.909 kg/pcs

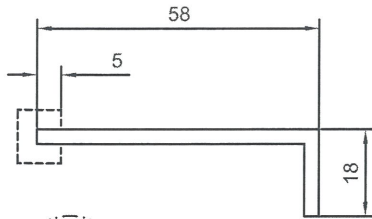
Unspecified Fabricated Tolerance:±3.0



SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø 45.78						
AREA (SQ MM)	333.50	UNSPECIFIED THICKNESS	-	PERIMETER (MM)	150.42	STANDARD	BS EN755	SCALE	1:25
MASS (KG/M)	0.904	UNSPECIFIED CORNERS	R0.5	SURFACE AREA	63.36	ALLOY	6063-T5	VERSION	C
		DRAWN	蔡晓婷	DATE	2018-10-27	APELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY FILE NO	SIGNATURE	DATE	APPROV	DATE				

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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J836-SK-WH10
			SECTION NO.	PM0000431(F10)

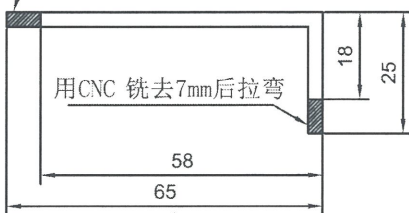


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SCALE 1:1.5

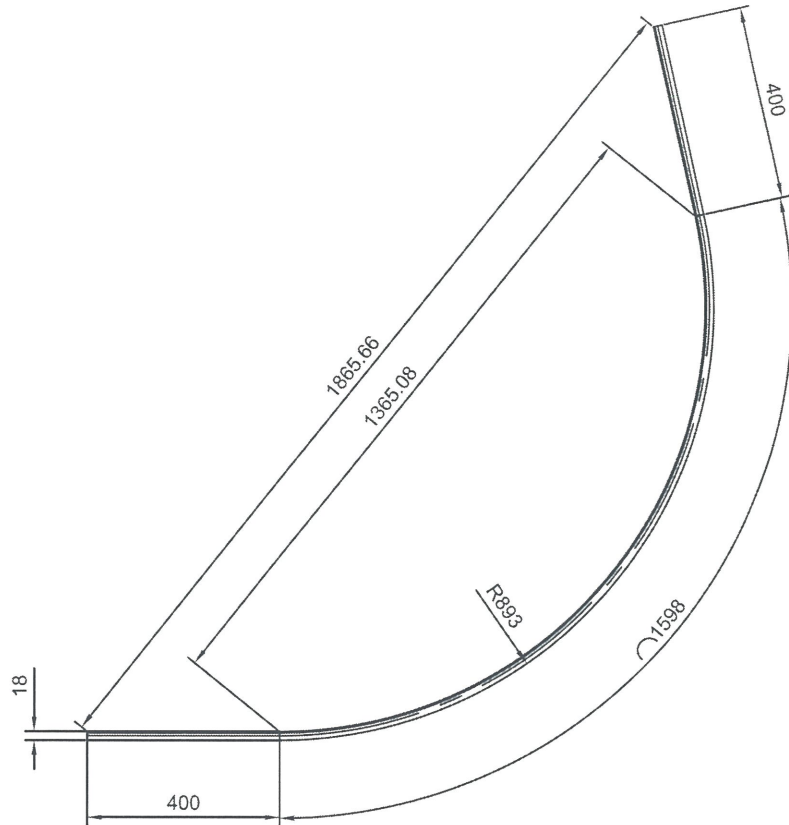
此面为内圆

用CNC 铣去7mm后拉弯



用CNC 铣去7mm后拉弯

此面为外圆
SCALE 1:1.5



拉弯前展开长度: 2381.9 mm

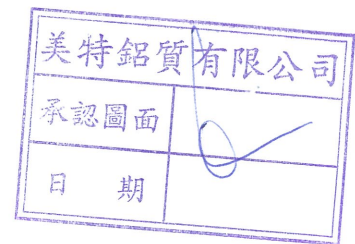
外弧长度: 2398 mm

技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形±1.5°;
- 4.产品未注公差±3.0mm;
- 5.允许两端各预留10mm钳口位。

Total weight: 1.684 kg/pcs

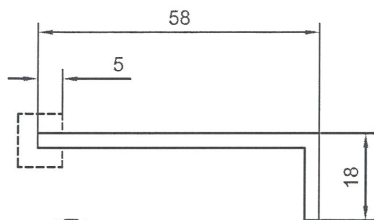
Unspecified Fabricated Tolerance:±3.0



SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø69.64						
AREA (SQ MM)	261	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	180	STANDARD	BS EN755	SCALE	1:15
MASS (KG/M)	0.707	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	13	ALLOY	6063-T5	VERSION	C
		DRAWN	蔡晓婷	DATE	2018-10-27	APPELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY FILE NO	SIGNATURE	DATE	APPROV	DATE				

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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J836-SK-WH12
			SECTION NO.	PM0000431(F11)

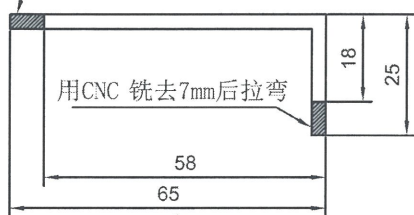


(V.F.)

SCALE 1:1.5

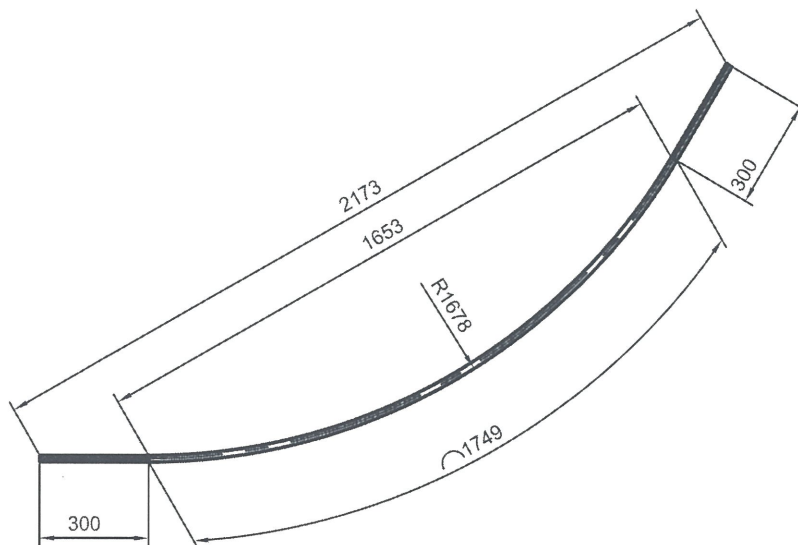
此面为内圆

用CNC 铣去7mm后拉弯



此面为外圆

SCALE 1:1.5



拉弯前展开长度: 2339.62 mm

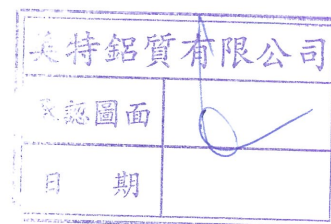
外弧长度: 2349mm

技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形±1.5°;
- 4.产品未注公差±3.0mm;
- 5.允许两端各预留10mm钳口位。

Total weight: 1.654 kg/pcs

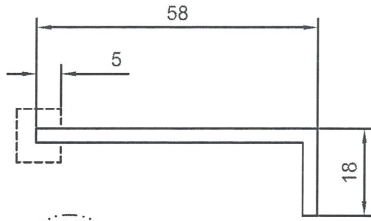
Unspecified Fabricated Tolerance:±3.0



SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø69.64						
AREA (SQ MM)	261	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	180	STANDARD	BS EN755	SCALE	1:20
MASS (KG/M)	0.707	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	13	ALLOY	6063-T5	VERSION	C
		DRAWN	蔡晓婷	DATE	2018-10-27	APELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY FILE NO	SIGNATURE	DATE	APPROV	DATE				

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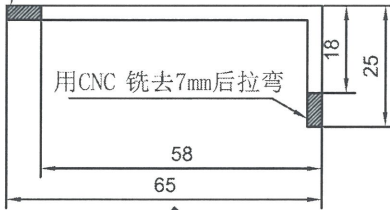
CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J836-SK-WH13
			SECTION NO.	PM0000431(F12)



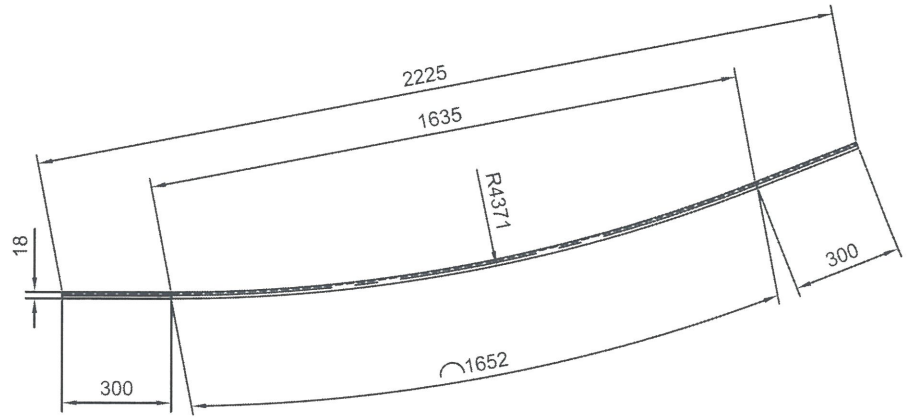
(V.F.)
SCALE 1:1.5

此面为内圆

用CNC 铣去7mm后拉弯



此面为外圆
SCALE 1:1.5



拉弯前展开长度: 2248.6mm

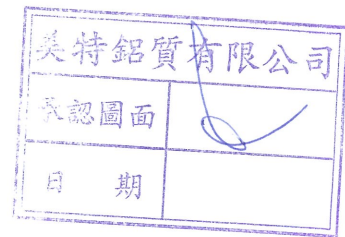
外弧长度: 2252mm


技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形±1.5°;
- 4.产品未注公差±3.0mm;
- 5.允许两端各预留10mm钳口位。

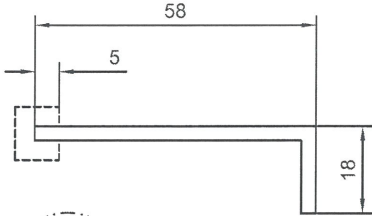
Total weight: 1.590kg/pcs

Unspecified Fabricated Tolerance:±3.0



SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø69.64							
AREA (SQ MM)	261	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	180	STANDARD	BS EN755	SCALE	1:20	
MASS (KG/M)	0.707	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	13	ALLOY	6063-T5	VERSION	C	
-		-		DRAWN	蔡晓婷	DATE	2018-10-27	APPELLATION	-	PAGE OF
				STANDARDIZATION		DATE		 PANASIA ALUMINUM (CHINA) LIMITED		
				TO SIGN	陈国提	DATE				
				AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE				

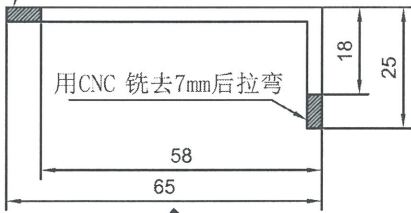
CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J836-SK-WH14
			SECTION NO.	PM0000431(F13)



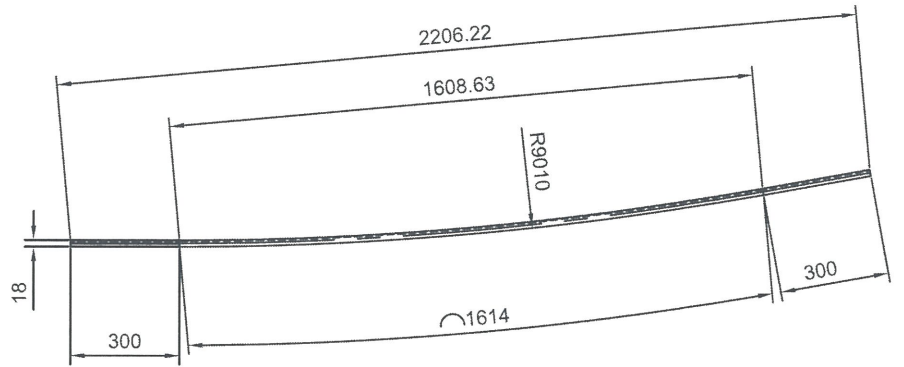
(V.F.)
SCALE 1:1.5

此面为内圆

用CNC 铣去7mm后拉弯



此面为外圆
SCALE 1:1.5



拉弯前展开长度: 2212.39 mm

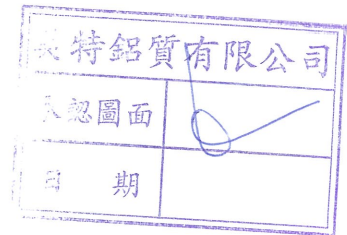
外弧长度: 2214 mm

技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形±1.5°;
- 4.产品未注公差±3.0mm;
- 5.允许两端各预留10mm钳口位。

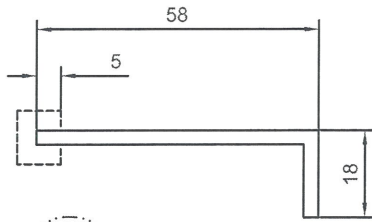
Total weight: 1.564kg/pcs

Unspecified Fabricated Tolerance:±3.0



SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø69.64						
AREA (SQ MM)	261	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	180	STANDARD	BS EN755	SCALE	1:20
MASS (KG/M)	0.707	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	13	ALLOY	6063-T5	VERSION	C
		DRAWN	蔡晓婷	DATE	2018-10-27	APPELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

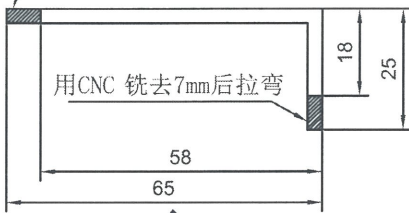
CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J836-SK-WH15
			SECTION NO.	PM0000431(F14)



(VF)
SCALE 1:1.5

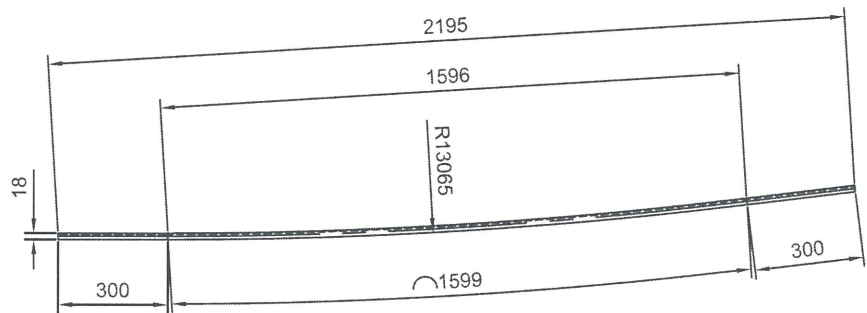
此面为内圆

用CNC 铣去7mm后拉弯



用CNC 铣去7mm后拉弯

此面为外圆
SCALE 1:1.5



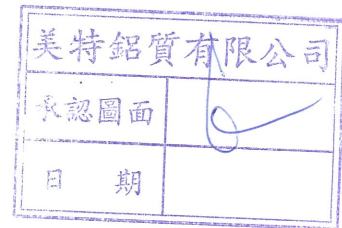
拉弯前展开长度: 2197.9 mm

外弧长度: 2199 mm

技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形±1.5°;
- 4.产品未注公差±3.0mm;
- 5.允许两端各预留10mm钳口位。

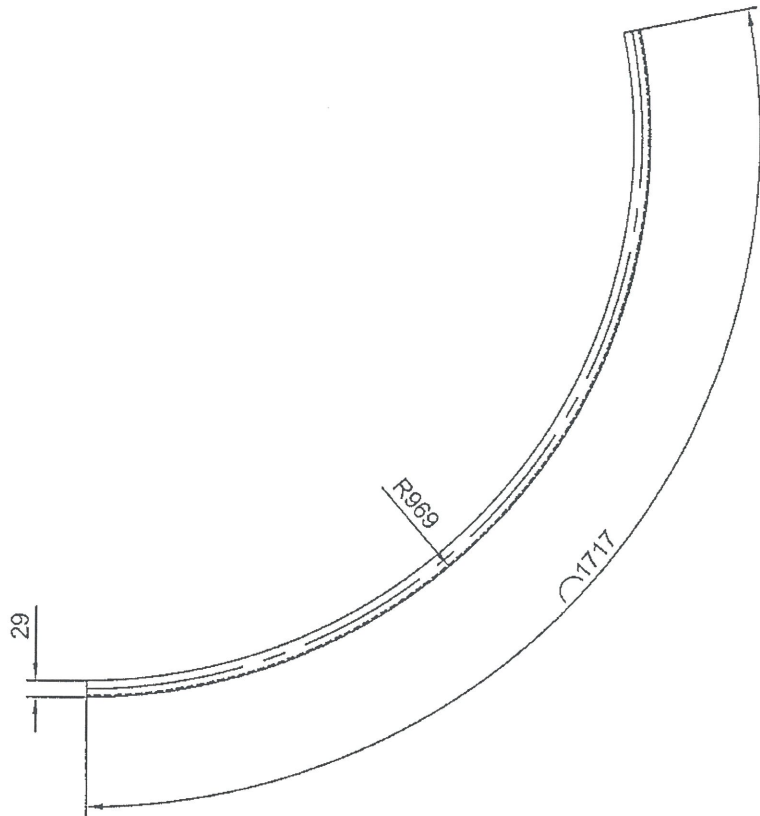
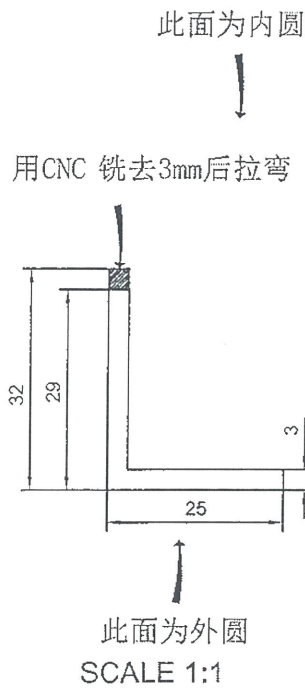
Total weight: 1.554 kg/pcs
Unspecified Fabricated Tolerance:±3.0



SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø69.64						
AREA (SQ MM)	261	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	180	STANDARD	BS EN755	SCALE	1:20
MASS (KG/M)	0.707	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	13	ALLOY	6063-T5	VERSION	C
		DRAWN	蔡晓婷	DATE	2018-10-27	APELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY FILE NO	SIGNATURE	DATE	APPROV	DATE				

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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J836-SK-WH19
			SECTION NO.	ME0000168(F01)



拉弯前展开长度: 1691.31 mm
外弧长度: 1717 mm

技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形 $\pm 1.5^\circ$;
- 4.产品未注公差 ± 3.0 mm;
- 5.允许两端各预留10mm钳口位。

Total weight: 0.742 kg/pcs
Unspecified Fabricated Tolerance: ± 3.0

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承認圖面	
日期	

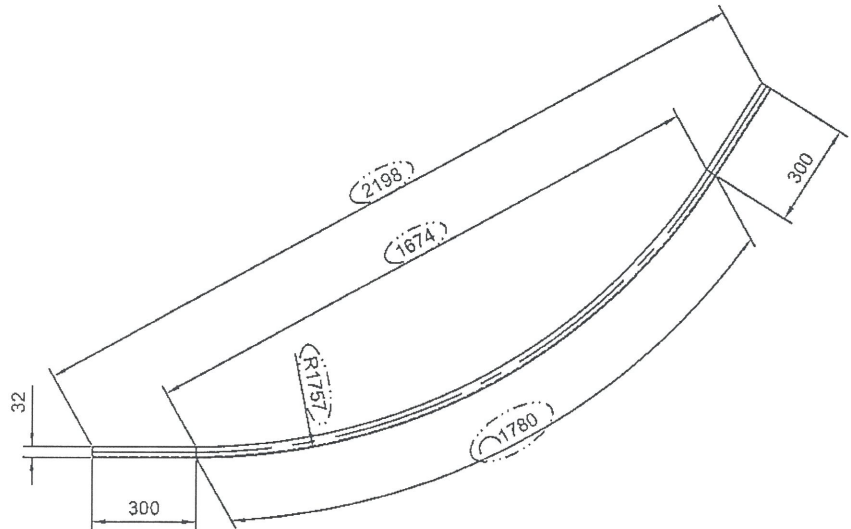
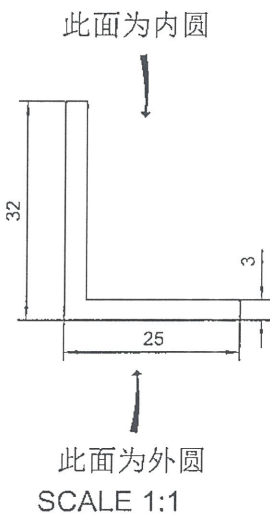
SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø40.61						
AREA (SQ MM)	162.00	UNSPECIFIED THICKNESS	3 ± 0.25	PERIMETER (MM)	114.00	STANDARD	BS EN755	SCALE	1:12
MASS (KG/M)	0.439	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	-	ALLOY	6063-T5	VERSION	A
COMPANY ISSUE		A	DRAWN	蔡晓婷	DATE	2018-10-07	APPELLATION	-	PAGE OF
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J836-SK-WH21
			SECTION NO.	ME0000168(F02)



拉弯前展开长度: (2363.79 mm)

外弧长度: (2380 mm)

技术要求:

1. 平面度偏差0~1.0mm;
2. 扭拧度偏差0~5.0mm;
3. 角度变形±1.5°;
4. 产品未注公差±3.0mm;
5. 允许两端各预留10mm钳口位。

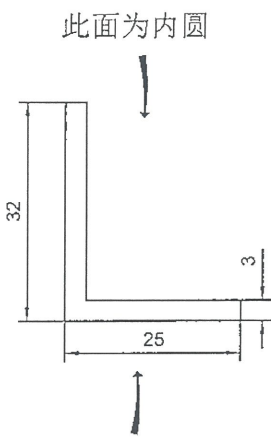
Total weight: (1.038 kg/pcs)

Unspecified Fabricated Tolerance: ±3.0

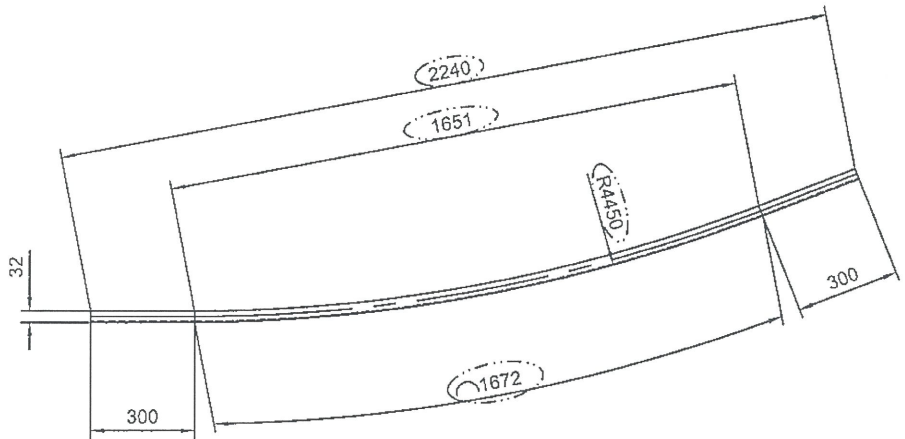
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审核图面	
日期	

SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø40.61						
AREA (SQ MM)	162.00	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	114.00	STANDARD	BS EN755	SCALE	1:20
MASS (KG/M)	0.439	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	-	ALLOY	6063-T5	VERSION	B
		DRAWN	蔡晓婷	DATE	2018-10-18	APPELLATION	-	PAGE OF	
		STANDARDIZATION		DATE					
		TO SIGN	陈国提	DATE					
		AUDITING		DATE					
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV				

CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J836-SK-WH22
			SECTION NO.	ME0000168(F03)



此面为外圆
SCALE 1:1



拉弯前展开长度: 2265.99 mm

外弧长度: 2272mm

技术要求:

1. 平面度偏差0~1.0mm;
2. 扭拧度偏差0~5.0mm;
3. 角度变形 $\pm 1.5^\circ$;
4. 产品未注公差 ± 3.0 mm;
5. 允许两端各预留10mm钳口位。

Total weight: 0.995 kg/pcs

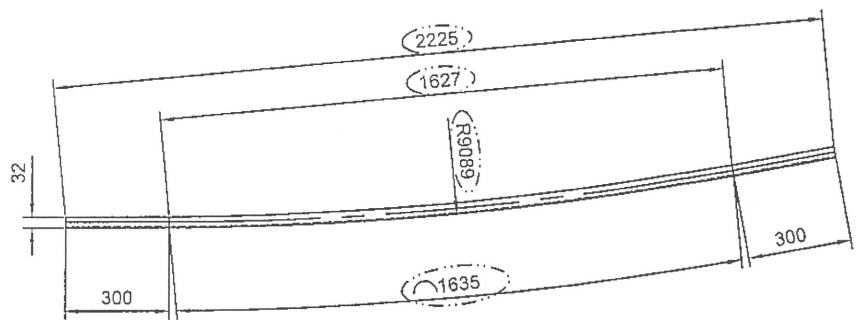
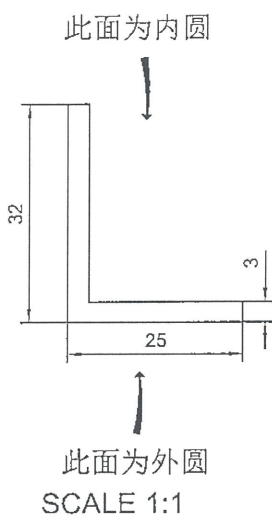
Unspecified Fabricated Tolerance: ± 3.0

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SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø40.61						
AREA (SQ MM)	162.00	UNSPECIFIED THICKNESS	3 \pm 0.25	PERIMETER (MM)	114.00	STANDARD	BS EN755	SCALE	1:20
MASS (KG/M)	0.439	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	-	ALLOY	6063-T5	VERSION	B
-			DRAWN	陈晓舒	DATE	2018-10-07	APPELLATION	-	PAGE OF
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J836-SK-WH23
			SECTION NO.	ME0000168(F04)



拉弯前展开长度: 2232.12 mm

外弧长度: 2235 mm

技术要求:

1. 平面度偏差0~1.0mm;
2. 扭拧度偏差0~5.0mm;
3. 角度变形±1.5°;
4. 产品未注公差±3.0mm;
5. 允许两端各预留10mm钳口位。

Total weight: 0.980 kg/pcs

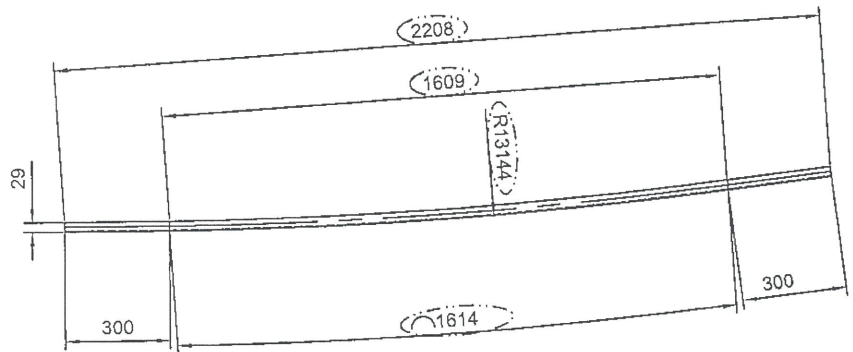
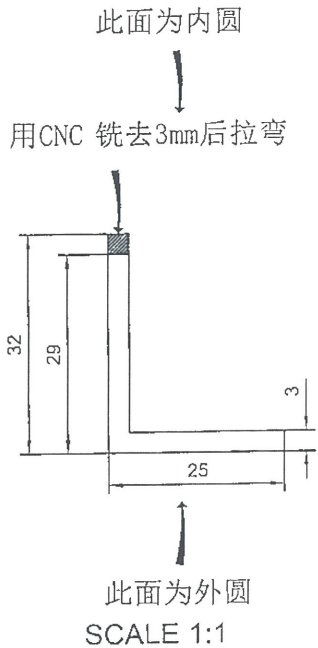
Unspecified Fabricated Tolerance: ±3.0

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SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C. DIA(MM)	Ø40.61						
AREA (SQ MM)	162.00	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	114.00	STANDARD	BS EN755	SCALE	1:20
MASS (KG/M)	0.439	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	-	ALLOY	6063-T5	VERSION	B
			DRAWN	陈晓舒	DATE	2018-10-07	APPELLATION	-	PAGE OF
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

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CUSTOMER	HONGKONG CO.	CUSTOMER APPROVAL	CUST PART NO.	J836-SK-WH24
			SECTION NO.	ME0000168(F05)



拉弯前展开长度: 2212.22 mm

外弧长度: 2214 mm

技术要求:

- 1.平面度偏差0~1.0mm;
- 2.扭拧度偏差0~5.0mm;
- 3.角度变形±1.5°;
- 4.产品未注公差±3.0mm;
- 5.允许两端各预留10mm钳口位。

Total weight: 0.971 kg/pcs

Unspecified Fabricated Tolerance:±3.0

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SIGNATURE GRADEING	HIGH SIGNATURE GRADEING	C.C.DIA(MM)	Ø40.61						
AREA (SQ MM)	162.00	UNSPECIFIED THICKNESS	3±0.25	PERIMETER (MM)	114.00	STANDARD	BS EN755	SCALE	1:20
MASS (KG/M)	0.439	UNSPECIFIED CORNERS	R 0.3	SURFACE AREA	-	ALLOY	6063-T5	VERSION	B
			DRAWN	陈晓舒	DATE	2018-10-07	APPELLATION	-	PAGE OF
			STANDARDIZATION		DATE				
			TO SIGN	陈国提	DATE				
			AUDITING		DATE				
MARKER	MODIFY	FILE NO	SIGNATURE	DATE	APPROV	DATE			

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